## Air Service Station P/N B99700

## **Installation Instructions**

- 1. Raise empty lift to full rise.
- 2. Determine if the back of the column has mounting holes provided per Fig. 1.
- 3. If the four (4) holes <u>have</u> already been provided, tap each hole 5/16"-18NC and mount Service Station with the provided hardware.
  - (4) 5/16" x 3/8" Lg. Phillips Pan Hd Screw
  - (4) 5/16 Split Lock Washer
- If the four (4) holes <u>have not</u> been provided, Locate two
  17/64" diameter upper mounting holes centered on the back of the column per Fig. 1.
- **5.** Tap the two (2) holes 5/16"-18NC and temporarily mount the Service Station with two (2) of the provided 5/16" Phillips Pan Hd. Screw x 3/8" Lg. provided hardware.
- **6.** Using the Service Station as a template locate two (2) 17/64" diameter lower mounting holes centered on the back of the column per **Fig. 1**.
- 7. Remove the Service Station, tap the two (2) lower holes 5/16"-18NC and remount the Service Station using the provide hardware.
  - (4) 5/16" x 3/8" Lg. Phillips Pan Hd Screw
  - (4) 5/16 Split Lock Washer
- **8.** Attach Guard Using (4) #10-32 Allen Screws, Nuts and (8) washers provided.

**IMPORTANT:** The hole locations are critical to avoid interference with the carriage slide blocks. Use hardware listed above to avoid interference with the back of the carriage.

