Confidential Georgia-Pacific Chemicals

Compression testing $4 \times 4 \times 8$ neat 2 ply foam specimens Phoenix strength machine with 5 K load cell rate $0.25^{\prime \prime} / \mathrm{min}$ Internal bond test method

| Run | Foam <br> PCF | L <br> inch | W <br> inch | H <br> inch | Load <br> lbs. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 2 | 4 | 4 | 8 | 178.3 |
| 2 | 2 | 4 | 4 | 8 | 184.6 |
| 3 | 2 | 4 | 4 | 8 | 181.8 |
| 4 | 2 | 4 | 4 | 8 | 183.2 |
| 5 | 5 | 4 | 4 | 8 | $1,035.2$ |
| 6 | 5 | 4 | 4 | 8 | $1,017.5$ |
| 7 | 5 | 4 | 4 | 8 | $1,173.7$ |
| 8 | 5 | 4 | 4 | 8 | $1,125.1$ |
| 9 | 10 | 4 | 4 | 8 | $3,456.3$ |
| 10 | 10 | 4 | 4 | 8 | $3,584.3$ |
| 11 | 10 | 4 | 4 | 8 | $3,496.1$ |
| 12 | 10 | 4 | 4 | 8 | $3,648.0$ |
| 13 | 10 fr | 4 | 4 | 8 | $3,445.0$ |
| 14 | $10 f r$ | 4 | 4 | 8 | $3,605.6$ |
| 15 | 10 fr | 4 | 4 | 8 | $3,714.5$ |
| 16 | 10 fr | 4 | 4 | 8 | $3,511.3$ |
| 17 | 20 | 4 | 4 | 8 | $>5000$ |
| 18 | 20 | 4 | 4 | 8 | $>5000$ |
| 19 | 20 | 4 | 4 | 8 | $>5000$ |
| 20 | 20 | 4 | 4 | 8 | $>5000$ |

2/25/2013
Notebook 951G page 87
R. Rediger

| Displacement <br> inch | Stress |
| :---: | :---: |
| 0.998 | PSI |
| 0.723 | 11.1 |
| 0.769 | 11.5 |
| 0.639 | 11.4 |
| 0.256 | 11.5 |
| 0.260 | 64.7 |
| 0.283 | 73.6 |
| 0.282 | 70.3 |
| 0.372 | 216.0 |
| 0.372 | 224.0 |
| 0.367 | 218.5 |
| 0.681 | 228.0 |
| 0.535 | 215.4 |
| 0.662 | 225.4 |
| 0.432 | 232.2 |
| 0.451 | 219.4 |
| $>0.183$ | $>312.5$ |
| $>0.188$ | $>312.5$ |
| $>0.186$ | $>312.5$ |
| $>0.191$ | $>312.5$ |

Axial Load

test stopped at load limit test stopped at load limit test stopped at load limit test stopped at load limit

The information and technical data herein is believed to be accurate. However, GP Chemicals is not a certified testing laboratory. The data summarized above has not been correlated to actual product use conditions or performance results. The user should conduct appropriate tests to verify actual product use conditions and/or performance results. Buyer assumes all risk of use, storage and handling of the product. NO WARRANTY, EXPRESS OR IMPLIED, IS MADE INCLUDING, BUT NOT LIMITED TO, IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE WHICH ARE SPECIFICALLY EXCLUDED. Nothing contained herein shall be construed as a license to operate under or recommendation to infringe any patents.

