



## Assessing application

A new NRCA document provides criteria for quality control and assurance

by Mark S. Graham

In September, NRCA published *Quality Control and Quality-assurance Guidelines for the Application of Membrane Roof Systems*.

This new publication provides NRCA's latest best practice guidelines for assessing the application of built-up, polymer-modified bitumen, EPDM and thermoplastic membrane roof systems.

### QC and QA

Quality control (QC) and quality assurance (QA) are essential elements of roof membrane construction. However, the parties that implement these two concepts differ.

QC is the responsibility of and is performed by roofing contractors. It is a contractor's responsibility to designate an individual to be on-site during the entire application process; that individual may be a working member of the crew, such as a foreman. This person should thoroughly understand the membrane roof system being installed and have the authority to immediately correct noncompliant work.

QA, when performed, is the responsibility of the building owner; a designated representative (such as a design professional, general contractor or construction manager, or roof consultant); or a roof



system manufacturer representative. The person performing QA must understand the roof system being installed and its application methods. A QA person must inform the roofing contractor immediately if he or she observes noncompliant work so necessary corrective actions can be taken. Written documentation should follow every QA visit. A copy of daily reports should be distributed to the roofing contractor no later than the commencement of work the next day. If the QA person does not immediately notify the roofing contractor of noncompliant work or does not produce written reports

in a timely manner, he or she is not providing effective QA.

NRCA contends the most effective way to perform QC and QA for membrane roof system application is to evaluate the quality of the application at the time of application. This approach not only allows for assessment of the application of roof system components that are subsequently concealed by additional application operations, but it also best facilitates prompt correction of any noncompliant work.

#### Assessment and corrective action

The publication also provides NRCA-recommended assessment criteria and corrective actions. Each roof system type covered by the document is addressed by an individual chapter. Chapter 1 addresses built-up

membrane roof systems; Chapter 2 addresses polymer-modified bitumen membrane roof systems; Chapter 3 addresses EPDM membrane roof systems and Chapter 4 addresses thermoplastic membrane roof systems.

In Chapter 4, for example, assessment criteria and, if necessary, any corrective action are provided for the application of roof decks; vapor and air retarders; insulation; fasteners; adhesives, primers and conditioners; membranes; membrane flashings; and architectural metal flashings for thermoplastic membrane roof systems.

At the end of each chapter, a checklist is provided specific to the roof system type for assessing key application parameters affecting roof system application.

#### Test cuts

Test cuts are not considered to be a part of a routine QC or QA program. Test cuts should not be substituted for in-process QC or QA provided by continuous visual examination.

However, test cuts may assist in the evaluation of the extent or magnitude of problems observed during routine QC or QA. An appendix at the end of each chapter provides test cut guidance specific to the roof system type being addressed.

#### Field uplift testing

Similarly, field uplift tests are not considered to be a part of a routine QC or QA program and should not be substituted for in-process QC or QA.

Experience has shown the results from field uplift testing are inconsistent and highly variable; NRCA does not recommend you rely upon them. Also, small test areas (or test cuts) likely do not accurately represent the overall membrane application over large roof system areas.

An appendix at the end of each chapter provides a discussion of field uplift testing specific to the roof system type being addressed.

#### Use it

If you are involved with the application of membrane roof systems, I encourage you to

use NRCA's new guidelines. When used with a roof system manufacturer's installation instructions, NRCA's guidelines can be invaluable for defining the attributes of a quality membrane roof system installation.

The electronic version of the guidelines is free to NRCA members via the NRCA app or by visiting [shop.nrca.net](http://shop.nrca.net). Nonmembers can purchase the publication at [shop.nrca.net](http://shop.nrca.net).



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## ASTM International creates standard for vegetative roofs

ASTM International's Committee D08 on Roofing and Waterproofing has created a standard to help professionals design and install membranes for sustainable vegetative roof systems.

ASTM Standard D8014, "Guide for Selection of Membranes Used in Vegetative Roofing Systems," provides options for reviewing membrane installations before and after vegetative components are put in place with particular attention given to ensuring the roofs have good water management systems. Designers and building owners will find the guide most helpful.

"This guide will help identify the various conditions a designer should be aware of as well as when choosing a roof membrane for a vegetative system," says ASTM International member Joe Schwetz, vice president of technical service at Sika® Sarnafil.

For more information about ASTM International's sustainable construction standards, visit [www.astm.org/COMMIT/sustain.html](http://www.astm.org/COMMIT/sustain.html).