

Empire Program

** All additional locations are \$0.75/location - Flat Emb, 3D Emb and Woven Label

Leather Patch, Felt Dye Cut Applique, and Merrowed Edge Woven Label are \$1.50/pc extra

**All Tiers: 6 Weeks from art approval FOB Bourbon, Tier 3 & 6 can be shipped ocean for \$1.00/cap less

		12/color	24/color	36/color	72/color
		12/color/3 styles/72 pcs min	24/color/3 styles/144 pcs min	36/color/4 styles/288 pcs min	72/color/2 styles/432 pcs min
COTTON FABRIC		TIER 1	TIER 2	TIER 3	TIER 6
1094	ALL FABRIC	\$9.00	8.75	8.25	7.25
1986		\$9.00	8.75	8.25	7.25
3123		\$9.00	8.75	8.25	7.25
3135		\$9.00	8.75	8.25	7.25
4058		\$9.00	8.75	8.25	7.25
1035		\$9.00	8.75	8.25	7.25
1262		\$9.00	8.75	8.25	7.25
L210	ALL FABRIC	\$9.00	8.75	8.25	7.25
L210Z		\$9.00	8.75	8.25	7.25
L220		\$9.00	8.75	8.25	7.25
L222		\$9.00	8.75	8.25	7.25
L231		\$9.00	8.75	8.25	7.25
X210B	ALL FABRIC	\$9.00	8.75	8.25	7.25
X210M		\$9.00	8.75	8.25	7.25
X210V	ALL FABRIC	\$9.00	8.75	8.25	7.25
X210Z		\$9.00	8.75	8.25	7.25
X215		\$9.00	8.75	8.25	7.25
X221		\$9.00	8.75	8.25	7.25
X222		\$9.00	8.75	8.25	7.25
X231		\$9.00	8.75	8.25	7.25
X515Z		\$9.00	8.75	8.25	7.25
X715		\$9.00	8.75	8.25	7.25
XL210	ALL FABRIC	\$9.00	8.75	8.25	7.25
Y1986		\$9.00	8.75	8.25	7.25
Y210	ALL FABRIC	\$9.00	8.75	8.25	7.25

		12/color	24/color	36/color	72/color
		12/color/3 styles/72 pcs min	24/color/3 styles/144 pcs min	36/color/4 styles/288 pcs min	72/color/2 styles/432 pcs min
SPECIALITY FABRIC		TIER 1	TIER 2	TIER 3	TIER 6
1056		\$10.00	9.75	9.25	8.25
1151		\$10.00	9.75	9.25	8.25
1182		\$10.00	9.75	9.25	8.25
1213		\$10.00	9.75	9.25	8.25
2035		\$10.00	9.75	9.25	8.25
2176		\$10.00	9.75	9.25	8.25
1094P	ALL FABRIC	\$10.00	9.75	9.25	8.25
3094P	ALL FABRIC	\$10.00	9.75	9.25	8.25
3124P	ALL FABRIC	\$10.00	9.75	9.25	8.25
3135P		\$10.00	9.75	9.25	8.25
3136		\$10.00	9.75	9.25	8.25
3161X		\$10.00	9.75	9.25	8.25
4060		\$10.00	9.75	9.25	8.25
L110B		\$10.00	9.75	9.25	8.25
L221		\$10.00	9.75	9.25	8.25
L210P	ALL FABRIC	\$10.00	9.75	9.25	8.25
L331		\$10.00	9.75	9.25	8.25
L334		\$10.00	9.75	9.25	8.25
L335		\$10.00	9.75	9.25	8.25
X110B		\$10.00	9.75	9.25	8.25
X210P	ALL FABRIC	\$10.00	9.75	9.25	8.25
X210R		\$10.00	9.75	9.25	8.25
X210SM		\$10.00	9.75	9.25	8.25
X210SP	ALL FABRIC	\$10.00	9.75	9.25	8.25
XL210P	ALL FABRIC	\$10.00	9.75	9.25	8.25
Y210P	ALL FABRIC	\$10.00	9.75	9.25	8.25
CC010		\$12.50	12	11.5	10.5

** custom techniques: embossed or printed buckels, sweat taping, seam taping, screenprint, rubber patch and full lip taping 576/pc minimum order