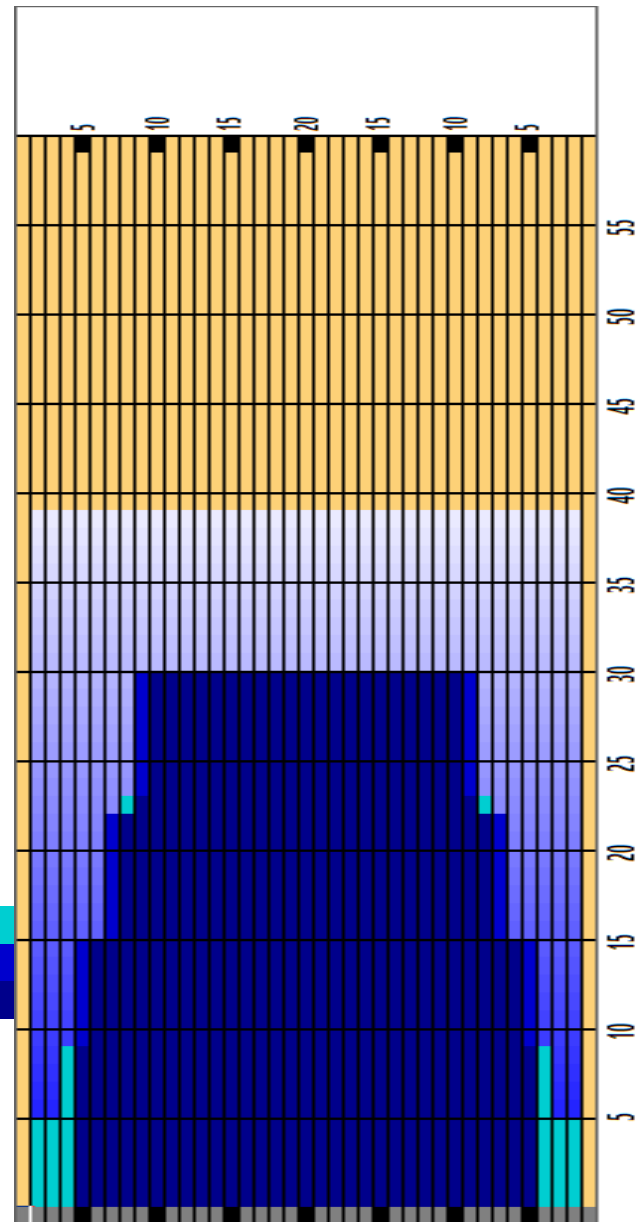


Oil Pattern Distance	39	Reverse Brush Drop	33	Oil Per Board	50 ul
Forward Oil Total	21.95 mL	Reverse Oil Total	10.6 mL	Volume Oil Total	32.55 mL
Tank Configuration	N/A	Tank A Conditioner	Curve	Tank B Conditioner	Curve

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	14	3	A	148	0.0	5.9	5.9	7400
2	4L	4R	2	14	3	A	66	5.9	9.8	3.9	3300
3	6L	6R	3	14	3	A	87	9.8	15.7	5.9	4350
4	8L	8R	3	18	3	A	75	15.7	23.3	7.6	3750
5	10L	10R	3	18	3	A	63	23.3	30.9	7.6	3150
6	2L	2R	0	22	3	A	0	30.9	39.0	8.1	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	39.0	30.0	-9.0	0
2	9L	9R	3	18	3	A	69	30.0	22.4	-7.6	3450
3	7L	7R	3	18	3	A	81	22.4	14.8	-7.6	4050
4	5L	5R	2	18	3	A	62	14.8	9.7	-5.1	3100
5	2L	2R	0	14	3	A	0	9.7	0.0	-9.7	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.67	1.08	1	1	1.08	2.67

