



ERA TorQ

9 5/8 BTC 40ppf L80 / N80

Pipe

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Plain End Weight	Wall Thickness	Inside Diameter	Drift Diameter	Pipe grade	Body Yield Strength	Internal Yield Plain End	Collapse Pressure
Lbs/Ft	Inches	Inches	Inches		Lbs	PSI	PSI
40.00	0.395	8.835	8.679	L80 / N80	916,000	5,750	3,090

Connection Dimensions with ring

Coupling Outside Diameter	Connection Yield Strength	REGULAR Coupling Length	REGULAR Make-up Loss	ERA TorQ ring height	ERA TorQ ring OD	ERA TorQ ring ID
Inches	Lbs	Inches	Inches	Inches	Inches	Inches
10.625	947000 L80 / 979000 N80	10.625	4.813	0.921	9.320	8.835

Torque

FT LBS APPLIED	Min Make up	MAX NO Torque turn	Max With Torque Turn
PIN / RING CONTACT	9,630	9,630	9,630
DELTA TORQUE	9220	18,441	23,052
Total	18,850	28,071	32,682

Note 1: For maximum field efficiency ensure that TT computer monitoring is used if maximum torque figure is required. Note 2: Delta torque yield point of torque ring is 46,1D4 ftlbs. This means that the torque ring will collapse if you apply 46,1D4 ftlbs of Delta torque into the torque ring itself, excluding your pin / ring contact torque with triangle down.

For further information on field application parameters please contact: ERA Dilfield Service (Thailand) Co Ltd., 66/69 Moo 4, Soi 17, Phayun, Ban Chang, Rayong, Thailand 21130. Tel: +66 8 4345 8730 Email: jim.reid@eraoilfieldservices.com