

# Scott Thomas

CUSTOM SADDLES



FIRST EDITION

# About Us

Welcome to my first saddle catalog edition for Scott Thomas Custom Saddles. I am excited to finally launch my line of custom saddles and tack to the western industry. I have been involved in the saddle industry for over 40 years, and I have been manufacturing saddles for 20 plus years. My wife, Amie Thomas, and I have been working together for over 14 years, and we recently decided to pursue our dreams of owning and managing our own saddle business. With the help of our two daughters, Gracie Sue and Charlye Elise, we are proud of our family owned business and excited for the future.

I started working with saddles at an early age with my father and mother managing a major saddle manufacturing company and western retail store. They taught me a tremendous amount about this industry as well as running a business. I also grew up on a cattle ranch and competed in rodeos in calf roping and team roping. I am a World Champion in National Little Britches Rodeo and went on to rodeo in High School, College, and PRCA. After graduating from Colorado State University, I worked for Dale Martin and learned the art of building saddles. I have worked with many major saddle companies, world champions, horse clinicians, endorsees, saddle makers, and saddle experts to gain the knowledge that we have today to offer my line of saddles for the first time. We are excited to have the opportunity to build high quality, hand crafted saddles at a competitive price in a timely manner.

All of Scott Thomas Custom saddles are built using the finest of materials. I use Hermann Oak Leather tanned in the USA, stainless steel hardware, and saddle trees that I have modified over the years, which I feel offer the best fit and function. My saddle trees come with a 10-year warranty. I also offer some upgraded saddle trees with a lifetime warranty. All of my saddle trees have been tested, ridden, and modified to ensure that my fit is the best available. My saddles are handmade, hand cut, hand tooled, and hand finished to produce a true custom handmade saddle. You can order a saddle model that is in my catalog exactly how I designed it or you can take that saddle model and customize it to come up with your own unique look. We have several pages dedicated to illustrating the 10 step process to customize your saddle with various options.

Thank you again for considering Scott Thomas Custom Saddles for your saddle, tack, and trophy needs. We appreciate the opportunity to earn your business. Our goal is to make sure you are satisfied with every saddle and provide you with the best customer service. Give us a call as we would love to work with you.

Sincerely,

A stylized, handwritten signature of "Scott Thomas" in white ink, featuring a large, flowing 'S' and a cursive 'Thomas'.



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# TEAM ROPERS

## TR 100 - TEAM ROPER

- TOOLING: 1/8 SPIDER STAMP
- SEAT: HARD SEAT
- SKIRTS: DEE CUT
- FINISH: NATURAL LEATHER WALNUT FINISH
- STIRRUPS: TOOLED STIRRUPS
- TREE: TM ROPER WOOD FIBERGLASS COVERED
- SEAT SIZES: 13" - 17"
- SWELL WIDTH: 13"
- CANTLE HEIGHT: 4"
- HORN: 3 1/2" TALL
- TREE BARS: QUARTER HORSE OR FULL QUARTER HORSE
- CONCHOS: CN22
- HARDWARE: STAINLESS STEEL
- EXTRAS: ROPE STRAP



## TR 200 – TEAM ROPER

- TOOLING: 7/8 COLORADO FLOWER
- SEAT: FAUX CHOCOLATE ELEPHANT
- SKIRTS: DEE CUT
- FINISH: NATURAL LEATHER MEDIUM OIL
- STIRRUPS: 3" TOOLED ROPERS
- TREE: TM ROPER WOOD FIBERGLASS COVERED
- SEAT SIZES: 13" – 17"
- SWELL WIDTH: 13"
- CANTLE HEIGHT: 4"
- HORN: 3 ½"
- TREE BARS: QUARTER HORSE OR FULL QUARTER HORSE
- CONCHOS: CN08
- HARDWARE: STAINLESS STEEL
- EXTRAS: ROPE STRAP, HAND POP STITCHED SEAT



## TR 300 – TEAM ROPER

- TOOLING: MINI SNAKE BORDER ONLY
- SEAT: BLACK SUEDE QUILTED BLUE
- SKIRTS: ROUND LEG CUT
- FINISH: NATURAL LEATHER MEDIUM OIL
- STIRRUPS: 3" DEEP ROPER
- TREE: TM ROPER WOOD FIBERGLASS COVERED
- SEAT SIZES: 13" – 17"
- SWELL WIDTH: 13"
- CANTLE HEIGHT: 4"
- HORN: 3 ½" TALL
- TREE BARS: QUARTER HORSE OR FULL QUARTER HORSE
- CONCHOS: ST37
- HARDWARE: STAINLESS STEEL
- EXTRAS: QUILTED SEAT





# TEAM ROPERS

## TR 400 – TEAM ROPER

- TOOLING: ¼ EMORY FLOWER
- SEAT: CHOCOLATE SUEDE QUILTED WHITE
- SKIRTS: DEE CUT
- FINISH: NATURAL LEATHER ANTIQUE FINISH
- STIRRUPS: 3" DEEP ROPER
- TREE: TM ROPER WOOD FIBERGLASS COVERED
- SEAT SIZES: 13" – 17"
- SWELL WIDTH: 13"
- CANTLE HEIGHT: 4"
- HORN: 3 ½" TALL
- TREE BARS: QUARTER HORSE OR FULL QUARTER HORSE
- CONCHOS: CN10
- HARDWARE: STAINLESS STEEL
- EXTRAS: ROPE STRAP



## TR 500 – TEAM ROPER

- TOOLING: 7/8 COMBO SNOWFLAKE + CADDY ROSE
- SEAT: CHOCOLATE SUEDE
- SKIRTS: ROUND LEG CUT
- FINISH: NATURAL LEATHER VINTAGE FINISH
- STIRRUPS: 3" DEEP ROPER
- TREE: TM ROPER WOOD FIBERGLASS COVERED
- SEAT SIZES: 13" – 17"
- SWELL WIDTH: 13"
- CANTLE HEIGHT: 4"
- HORN: 3 ½" TALL
- TREE BARS: QUARTER HORSE OR FULL QUARTER HORSE
- CONCHOS: CN01
- HARDWARE: STAINLESS STEEL
- EXTRAS: HAND POP STITCHED SEAT



# TEAM ROPERS

## TR 600 – TEAM ROPER

- TOOLING: ¼ COMBO SPIDER + COLORADO
- SEAT: HARD SEAT
- SKIRTS: SQUARE LEG CUT
- FINISH: NATURAL LEATHER WALNUT FINISH
- STIRRUPS: TOOLED 3" ROPERS
- TREE: TM ROPER WOOD FIBERGLASS COVERED
- SEAT SIZES: 13" – 17"
- SWELL WIDTH: 13"
- CANTLE HEIGHT: 4"
- HORN: 3 ½" TALL
- TREE BARS: QUARTER HORSE OR FULL QUARTER HORSE
- CONCHOS: CN06
- HARDWARE: STAINLESS STEEL
- EXTRAS: DOUBLE LEATHER & DOUBLE STITCHED, 2 LATIGO STRINGS ON BACK



## TR 700 – TEAM ROPER

- TOOLING: ½ SPIDER STAMP BRAID BORDER
- SEAT: TAN SUEDE QUILTED BROWN
- SKIRTS: ROUND LEG CUT
- FINISH: NATURAL LEATHER ANTIQUE FINISH
- STIRRUPS: 3" DEEP ROPERS
- TREE: OY ROPER WOOD FIBERGLASS COVERED
- SEAT SIZES: 13" – 17"
- SWELL WIDTH: 13"
- CANTLE HEIGHT: 4"
- HORN: 3 ½" TALL
- TREE BARS: QUARTER HORSE OR FULL QUARTER HORSE
- CONCHOS: CN16
- HARDWARE: STAINLESS STEEL
- EXTRAS: ROPE STRAP





# TEAM ROPERS

## TR 800 – TEAM ROPER

- TOOLING: DIAMOND BORDER ONLY
- SEAT: SMOOTH BROWN OILTAN
- SKIRTS: ROUND LEG CUT
- FINISH: NATURAL LEATHER MEDIUM OIL
- STIRRUPS: 3" DEEP ROPERS
- TREE: TM ROPER WOOD FIBERGLASS COVERED
- SEAT SIZES: 13" – 17"
- SWELL WIDTH: 13"
- CANTLE HEIGHT: 4"
- HORN: 3 ½" TALL
- TREE BARS: QUARTER HORSE OR FULL QUARTER HORSE
- CONCHOS: ST34
- HARDWARE: STAINLESS STEEL
- EXTRAS: HAND POP STITCHED SEAT



## TR 900 – TEAM ROPER

- TOOLING: ½ BOX STAMP
- SEAT: HARD SEAT
- SKIRTS: SQUARE LEG CUT
- FINISH: CHESTNUT LEATHER
- STIRRUPS: 3" DEEP ROPERS
- TREE: TM ROPER WOOD FIBERGLASS COVERED
- SEAT SIZES: 13" – 17"
- SWELL WIDTH: 13"
- CANTLE HEIGHT: 4"
- HORN: 3 ½" TALL
- TREE BARS: QUARTER HORSE OR FULL QUARTER HORSE
- CONCHOS: CN09
- HARDWARE: STAINLESS STEEL
- EXTRAS: ROPE STRAP, LATIGO WRAPPED HORN





# CALF ROPER

## CR 100 - CALF ROPER

- TOOLING: NONE
- SEAT: BLACK SUEDE QUILTED BLUE
- SKIRTS: DEE CUT
- FINISH: NATURAL LEATHER MEDIUM OIL
- STIRRUPS: OVERSHOE
- TREE: LTM CALF ROPER WOOD FIBERGLASS COVERED
- SEAT SIZES: 13" - 16"
- SWELL WIDTH: 13"
- CANTLE HEIGHT: 3"
- HORN: 3" TALL
- TREE BARS: QUARTER HORSE OR FULL QUARTER HORSE
- CONCHOS: ST37
- HARDWARE: STAINLESS STEEL
- EXTRAS: DOUBLE LEATHER & DOUBLE STITCHED, NYLON BRAIDED HORN



# CALF ROPER

## CR 200 - CALF ROPER

- TOOLING: 7/8 EMORY FLOWER
- SEAT: TAN SUEDE QUILTED BROWN
- SKIRTS: DEE CUT
- FINISH: NATURAL LEATHER ANTIQUE FINISH
- STIRRUPS: TOOLED OVERSHOE
- TREE: LTM CALF ROPER WOOD FIBERGLASS COVERED
- SEAT SIZES: 13" - 16"
- SWELL WIDTH: 13"
- CANTLE HEIGHT: 3"
- HORN: 3" TALL
- TREE BARS: QUARTER HORSE OR FULL QUARTER HORSE
- CONCHOS: CN09
- HARDWARE: STAINLESS STEEL
- EXTRAS: DOUBLE LEATHER & DOUBLE STITCHED, LATIGO WRAPPED HORN



# KID SADDLE

KD 100 - 10"

KD 200 - 12"

KD 300 - 13"

- TOOLING: ½ MINIBASKET BARBWIRE BORDER
- SEAT: HARD SEAT
- SKIRTS: ROUND
- FINISH: DARK OIL
- STIRRUPS: KIDS
- TREE: ASSOCIATION WOOD RAWHIDE
- SEAT SIZES: 10", 12", 13"
- SWELL WIDTH: 12"
- CANTLE HEIGHT: 3 ½"
- HORN: 3"
- TREE BARS: SEMI QUARTER HORSE
- CONCHOS: ST33
- HARDWARE: STAINLESS STEEL
- EXTRAS: STRINGS, NYLON BRAIDED HORN

\* Saddle shown as is - no customization



# JUNIOR ROPER

JR 100 - JUNIOR ROPER

- TOOLING: ¼ LINK STAMP BARBWIRE BORDER
- SEAT: TOAST SUEDE
- SKIRTS: ROUND LEG CUT
- FINISH: NATURAL LEATHER MEDIUM OIL
- STIRRUPS: 3" DEEP ROPERS
- TREE: TM ROPER WOOD FIBERGLASS COVERED
- SEAT SIZES: 12" - 13 ½"
- SWELL WIDTH: 13"
- CANTLE HEIGHT: 4"
- HORN: 3 ½" TALL
- TREE BARS: QUARTER HORSE OR FULL QUARTER HORSE
- CONCHOS: ST33
- HARDWARE: STAINLESS STEEL
- EXTRAS: 2 LATIGO STRINGS ON BACK





# RANCHERS

## RA 100 – ASSOCIATION COLT STARTER

- TOOLING: NONE
- SEAT: HARD SEAT
- SKIRTS: SMALL INSKIRT RIGGED
- FINISH: NATURAL LEATHER MEDIUM OIL
- STIRRUPS: 3" DEEP ROPER
- TREE: ASSOCIATION WOOD FIBERGLASS COVERED
- SEAT SIZES: 14" – 17"
- SWELL WIDTH: 13"
- CANTLE HEIGHT: 4"
- HORN: 3 1/2" TALL
- TREE BARS: QUARTER HORSE OR FULL QUARTER HORSE
- CONCHOS: SL41
- HARDWARE: STAINLESS STEEL
- EXTRAS: HARDSEAT ROLLOVER SCALLOPED CANTLE, NYLON BRAIDED HORN, 6 LATIGO STRINGS



# RANCHERS

## RA 200 – ASSOCIATION RANCHER

- TOOLING: BW DOT BORDER ONLY
- SEAT: HARD SEAT
- SKIRTS: ROUND
- FINISH: NATURAL LEATHER MEDIUM OIL
- STIRRUPS: 3" DEEP ROPER
- TREE: ASSOCIATION WOOD FIBERGLASS COVERED
- SEAT SIZES: 14" – 17"
- SWELL WIDTH: 14"
- CANTLE HEIGHT: 4 1/2"
- HORN: 3 1/2" TALL
- TREE BARS: QUARTER HORSE OR FULL QUARTER HORSE
- CONCHOS: SL41
- HARDWARE: STAINLESS STEEL
- EXTRAS: 6 LATIGO STRINGS + RINGS



# RANCHERS

## RA 300 - WILL JAMES RANCHER

- TOOLING: BW DOT BORDER ONLY
- SEAT: HARD SEAT
- SKIRTS: ROUND
- FINISH: NATURAL LEATHER MEDIUM OIL
- STIRRUPS: 3" DEEP ROPER
- TREE: WILL JAMES WOOD FIBERGLASS COVERED
- SEAT SIZES: 14" - 17"
- SWELL WIDTH: 14"
- CANTLE HEIGHT: 4"
- HORN: 3" TALL DUCKBILL
- TREE BARS: QUARTER HORSE OR FULL QUARTER HORSE
- CONCHOS: SL41
- HARDWARE: STAINLESS STEEL
- EXTRAS: FLAT PLATE RIGGING, 6 STRINGS + RINGS, HAMLEY TWIST

## RA 400 - WILL JAMES RANCHER

- TOOLING: DOUBLE LINE BORDER ONLY
- SEAT: HARD SEAT
- SKIRTS: ROUND
- FINISH: NATURAL LEATHER MEDIUM OIL
- STIRRUPS: 3" DEEP ROPER
- TREE: WILL JAMES WOOD FIBERGLASS COVERED
- SEAT SIZES: 14" - 17"
- SWELL WIDTH: 14"
- CANTLE HEIGHT: 4"
- HORN: 3" TALL DUCKBILL
- TREE BARS: QUARTER HORSE OR FULL QUARTER HORSE
- CONCHOS: CL30
- HARDWARE: STAINLESS STEEL
- EXTRAS: BRAIDED SWELL, 6 STRINGS, FLAT PLATE RIGGING, NYLON BRAIDED HORN





## RA 500 – WILL JAMES RANCHER

- TOOLING: ¼ MINI BASKET
- SEAT: HARD SEAT
- SKIRTS: ROUND
- FINISH: NATURAL LEATHER MEDIUM OIL
- STIRRUPS: 3" DEEP ROPER
- TREE: WILL JAMES WOOD FIBERGLASS COVERED
- SEAT SIZES: 14" – 17"
- SWELL WIDTH: 14"
- CANTLE HEIGHT: 4"
- HORN: 3" TALL DUCKBILL
- TREE BARS: QUARTER HORSE OR FULL QUARTER HORSE
- CONCHOS: SL41
- HARDWARE: STAINLESS STEEL
- EXTRAS: SEAT JOCKEY RIGGING, BRAIDED SWELL, 6 STRINGS + RINGS, HAMLEY TWIST



## RA 600 – ASSOCIATION RANCHER

- TOOLING: CHANNEL BORDER A
- SEAT: HARD SEAT
- SKIRTS: ROUND
- FINISH: NATURAL LEATHER DARK OIL
- STIRRUPS: 3" DEEP ROPER
- TREE: ASSOCIATION WOOD FIBERGLASS COVERED
- SEAT SIZES: 14" – 17"
- SWELL WIDTH: 14"
- CANTLE HEIGHT: 4 1/2"
- HORN: 3 1/2" TALL
- TREE BARS: QUARTER HORSE OR FULL QUARTER HORSE
- CONCHOS: SL45
- HARDWARE: STAINLESS STEEL
- EXTRAS: 6 STRINGS + RINGS



# RANCHERS

## RA 700 – ASSOCIATION RANCHER

- TOOLING: ¼ SPIDER STAMP DOUBLE LINE BORDER
- SEAT: HARD SEAT
- SKIRTS: ROUND
- FINISH: NATURAL LEATHER DARK OIL
- STIRRUPS: 3" DEEP ROPER
- TREE: ASSOCIATION WOOD FIBERGLASS COVERED
- SEAT SIZES: 14" – 17"
- SWELL WIDTH: 14"
- CANTLE HEIGHT: 4 1/2"
- HORN: 3 1/2" TALL
- TREE BARS: QUARTER HORSE OR FULL QUARTER HORSE
- CONCHOS: SL41
- HARDWARE: STAINLESS STEEL
- EXTRAS: RAWHIDE BRAID SWELL, 6 STRINGS



## RA 800 – WADE RANCHER

- TOOLING: ¼ ACORN OAK BRAID BORDER
- SEAT: HARD SEAT
- SKIRTS: ROUND
- FINISH: NATURAL LEATHER MEDIUM OIL
- STIRRUPS: MONELS
- TREE: WADE WOOD FIBERGLASS COVERED
- SEAT SIZES: 14" – 17"
- SWELL WIDTH: 11"
- CANTLE HEIGHT: 4"
- HORN: 3" TALL
- TREE BARS: QUARTER HORSE OR FULL QUARTER HORSE
- CONCHOS: SL41
- HARDWARE: STAINLESS STEEL
- EXTRAS: MONELS, HAMLEY TWIST, FLAT PLATE RIGGING, 6 STRINGS + RINGS, MULEHIDE WRAPPED HORN





# RANCH CUTTERS

## RC 100 - RANCH CUTTER

- TOOLING: 1/4 MINI BASKET
- SEAT: HARD SEAT
- SKIRTS: SQUARE LEG CUT
- FINISH: NATURAL LEATHER DARK OIL
- STIRRUPS: 2" WOOD
- TREE: BW CUTTER WOOD FIBERGLASS COVERED
- SEAT SIZES: 15" - 17"
- SWELL WIDTH: 13"
- CANTLE HEIGHT: 3 1/2"
- HORN: 3 1/2" TALL
- TREE BARS: QUARTER HORSE OR FULL QUARTER HORSE
- CONCHOS: SL41
- HARDWARE: STAINLESS STEEL
- EXTRAS: 6 LATIGO STRINGS



# RANCH CUTTERS

## RC 200 - RANCH CUTTER

- TOOLING: 7/8 SPIDER DAISY - SPECIAL
- SEAT: HARD SEAT
- SKIRTS: ROUND LEG CUT
- FINISH: NATURAL LEATHER MEDIUM OIL
- STIRRUPS: 2" ALUMINUM
- TREE: BW CUTTER WOOD FIBERGLASS COVERED
- SEAT SIZES: 15" - 17"
- SWELL WIDTH: 13"
- CANTLE HEIGHT: 3 1/2"
- HORN: 3 1/2" TALL
- TREE BARS: QUARTER HORSE OR FULL QUARTER HORSE
- CONCHOS: SL41
- HARDWARE: STAINLESS STEEL
- EXTRAS: 6 LATIGO STRINGS, HAMLEY TWIST



# RANCH CUTTERS

## RC 300 – RANCH CUTTER

- TOOLING: NONE
- SEAT: HARD SEAT
- SKIRTS: SQUARE LEG CUT
- FINISH: CHOCOLATE LEATHER
- STIRRUPS: 2" ALUMINUM
- TREE: BW CUTTER WOOD FIBERGLASS COVERED
- SEAT SIZES: 15" – 17"
- SWELL WIDTH: 13"
- CANTLE HEIGHT: 3 1/2"
- HORN: 3 1/2" TALL
- TREE BARS: QUARTER HORSE OR FULL QUARTER HORSE
- CONCHOS: SL41
- HARDWARE: STAINLESS STEEL
- EXTRAS: 6 LATIGO STRINGS, DOTS ON ROSETTES



## RC 400 – RANCH CUTTER

- TOOLING: 3/4 COLORADO FLOWER BRAID BORDER
- SEAT: CHOCOLATE SUEDE
- SKIRTS: SQUARE LEG CUT
- FINISH: NATURAL LEATHER ANTIQUE FINISH
- STIRRUPS: 2" ALUMINUM
- TREE: BW CUTTER WOOD FIBERGLASS COVERED
- SEAT SIZES: 15" – 17"
- SWELL WIDTH: 13"
- CANTLE HEIGHT: 3 1/2"
- HORN: 3 1/2" TALL
- TREE BARS: QUARTER HORSE OR FULL QUARTER HORSE
- CONCHOS: SL41
- HARDWARE: STAINLESS STEEL
- EXTRAS: 6 LATIGO STRINGS





# RANCH CUTTERS

## RC 500 - RANCH CUTTER

- TOOLING: ½ COMBO SPIDER + COLORADO BRAID BORDER
- SEAT: SMOOTH OILTAN
- SKIRTS: ROUND LEG CUT
- FINISH: CHESTNUT LEATHER
- STIRRUPS: 2" ALUMINUM
- TREE: BW CUTTER WOOD FIBERGLASS COVERED
- SEAT SIZES: 15" - 17"
- SWELL WIDTH: 13"
- CANTLE HEIGHT: 3 1/2"
- HORN: 3 1/2" TALL
- TREE BARS: QUARTER HORSE OR FULL QUARTER HORSE
- CONCHOS: CL32
- HARDWARE: STAINLESS STEEL
- EXTRAS: 6 LATIGO STRINGS



# CUTTERS

## CU 100 - CUTTER

- TOOLING: ½ SPIDER STAMP CAMO BORDER
- SEAT: HARD SEAT
- SKIRTS: SQUARE LEG CUT
- FINISH: NATURAL LEATHER DARK OIL
- STIRRUPS: 2" ALUMINUM
- TREE: BW CUTTER WOOD FIBERGLASS COVERED
- SEAT SIZES: 15" - 17"
- SWELL WIDTH: 13"
- CANTLE HEIGHT: 3 1/2"
- HORN: 4" TALL
- TREE BARS: QUARTER HORSE OR FULL QUARTER HORSE
- CONCHOS: CN10
- HARDWARE: STAINLESS STEEL
- EXTRAS: CAMO BORDER TOOL



# BARREL RACERS

## BR 100 - BARREL RACER

- TOOLING: NONE
- SEAT: HARD SEAT
- SKIRTS: ANGLED CORNER LEG CUT
- FINISH: CHOCOLATE LEATHER
- STIRRUPS: ALUMINUM BARREL RUBBER
- TREE: BW BARREL WOOD FIBERGLASS COVERED
- SEAT SIZES: 12" - 17"
- SWELL WIDTH: 13"
- CANTLE HEIGHT: 4 1/2"
- HORN: 3 1/2" TALL
- TREE BARS: QUARTER HORSE OR FULL QUARTER HORSE
- CONCHOS: CN16
- HARDWARE: STAINLESS STEEL
- EXTRAS: BUCKSTITCH WHITE, FLANK SET

## BR 200 - BARREL RACER

- TOOLING: 7/8 COMBO SNOWFLAKE + FEATHERS
- SEAT: CHOCOLATE SUEDE QUILTED WHITE
- SKIRTS: ANGLED CORNER LEG CUT
- FINISH: NATURAL LEATHER VINTAGE FINISH
- STIRRUPS: ALUMINUM BARREL RUBBER
- TREE: BW BARREL WOOD FIBERGLASS COVERED
- SEAT SIZES: 12" - 17"
- SWELL WIDTH: 13"
- CANTLE HEIGHT: 4 1/2"
- HORN: 3 1/2" TALL
- TREE BARS: QUARTER HORSE OR FULL QUARTER HORSE
- CONCHOS: CN29
- HARDWARE: STAINLESS STEEL
- EXTRAS: CHOCOLATE LEATHER SEAT JOCKEY, FLANK SET





# BARREL RACERS

## BR 300 - BARREL RACER

- TOOLING: 7/8 LARGE COLORADO FLOWER
- SEAT: BICYCLE BLACK SUEDE BUCKSTITCHED
- SKIRTS: ANGLED CORNER LEG CUT
- FINISH: NATURAL LEATHER VINTAGE FINISH
- STIRRUPS: ALUMINUM BARREL RUBBER
- TREE: BW BARREL WOOD FIBERGLASS COVERED
- SEAT SIZES: 12" - 17"
- SWELL WIDTH: 13"
- CANTLE HEIGHT: 4 1/2"
- HORN: 3 1/2" TALL
- TREE BARS: QUARTER HORSE OR FULL QUARTER HORSE
- CONCHOS: CN13
- HARDWARE: STAINLESS STEEL
- EXTRAS: BUCKSTITCH WHITE, BLACK DYED EDGE, FLANK SET



## BR 400 - BARREL RACER

- TOOLING: CHANNEL BORDER A
- SEAT: BICYCLE BLACK SUEDE
- SKIRTS: ANGLED CORNER LEG CUT
- FINISH: NATURAL LEATHER MEDIUM OIL
- STIRRUPS: ALUMINUM BARREL RUBBER
- TREE: BW BARREL WOOD FIBERGLASS COVERED
- SEAT SIZES: 12" - 17"
- SWELL WIDTH: 13"
- CANTLE HEIGHT: 4 1/2"
- HORN: 3 1/2" TALL
- TREE BARS: QUARTER HORSE OR FULL QUARTER HORSE
- CONCHOS: ST37
- HARDWARE: STAINLESS STEEL
- EXTRAS: DOTS ON SADDLE & ROSETTES, FLANK SET



# ALL AROUNDS

## AA 100 - ALL AROUND

- TOOLING: ½ MINI BASKET MINI SNAKE BORDER
- SEAT: TAN FAUX ELEPHANT
- SKIRTS: ANGLED CORNER ALL AROUND
- FINISH: NATURAL LEATHER ANTIQUE FINISH
- STIRRUPS: 2" VISALIA
- TREE: DINAH ALL AROUND WOOD FIBERGLASS COVERED
- SEAT SIZES: 12" - 16"
- SWELL WIDTH: 13"
- CANTLE HEIGHT: 4 1/2"
- HORN: 3" TALL
- TREE BARS: QUARTER HORSE OR FULL QUARTER HORSE
- CONCHOS: ST38
- HARDWARE: STAINLESS STEEL
- EXTRAS: DOTS ON ROSETTES



# ALL AROUNDS

## AA 200 - ALL AROUND

- TOOLIN: DIAMOND BORDER ONLY
- SEAT: TAN SUEDE QUILTED BROWN
- SKIRTS: ALL AROUND
- FINISH: NATURAL LEATHER MEDIUM OIL
- STIRRUPS: 2" VISALIA
- TREE: DINAH ALL AROUND WOOD FIBERGLASS COVERED
- SEAT SIZES: 12" - 16"
- SWELL WIDTH: 13"
- CANTLE HEIGHT: 4 1/2"
- HORN: 3" TALL
- TREE BARS: QUARTER HORSE OR FULL QUARTER HORSE
- CONCHOS: CN04
- HARDWARE: STAINLESS STEEL
- EXTRAS: 2 LATIGO STRINGS ON BACK





# REINERS

## RN 100 – REINER

- TOOLING: FLORAL BORDER – ACORN OAK
- SEAT: SMOOTH OIL TAN
- SKIRTS: SQUARE LEG CUT
- FINISH: CHOCOLATE LEATHER
- STIRRUPS: 2" WOOD
- TREE: DL REINER WOOD FIBERGLASS COVERED
- SEAT SIZES: 15" – 17"
- SWELL WIDTH: 13"
- CANTLE HEIGHT: 3"
- HORN: 2" TALL
- TREE BARS: QUARTER HORSE OR FULL QUARTER HORSE
- CONCHOS: CN27
- HARDWARE: STAINLESS STEEL
- EXTRAS: HAMLEY TWIST



## RN 200 – REINER

- TOOLING: FULL COMBO MINI BASKET + CALIFORNIA ROPE BORDER
- SEAT: TAN SUEDE
- SKIRTS: REINER BUTTERFLY
- FINISH: NATURAL LEATHER MEDIUM OIL
- STIRRUPS: 2" WOOD
- TREE: DL REINER WOOD FIBERGLASS COVERED
- SEAT SIZES: 15" – 17"
- SWELL WIDTH: 13"
- CANTLE HEIGHT: 3"
- HORN: 2" TALL
- TREE BARS: QUARTER HORSE OR FULL QUARTER HORSE
- CONCHOS: ST40
- HARDWARE: STAINLESS STEEL
- EXTRAS: HAND POP STITCHED SEAT



# REINERS

## RN 300 – REINER

- TOOLING: 7/8 COMBO SNOWFLAKE + CALIFORNIA – SPECIAL
- SEAT: BLACK SMOOTH
- SKIRTS: REINER BUTTERFLY
- FINISH: NATURAL LEATHER MEDIUM OIL
- STIRRUPS: 2" WOOD
- TREE: DL REINER WOOD FIBERGLASS COVERED
- SEAT SIZES: 15" – 17"
- SWELL WIDTH: 13"
- CANTLE HEIGHT: 3"
- HORN: 2" TALL
- TREE BARS: QUARTER HORSE OR FULL QUARTER HORSE
- CONCHOS: CN08
- HARDWARE: STAINLESS STEEL
- EXTRAS: HAND POP STITCHED SEAT

## RN 400 – REINER

- TOOLING: ¾ MINI BASKET
- SEAT: TOAST SUEDE
- SKIRTS: REINER BUTTERFLY
- FINISH: NATURAL LEATHER MEDIUM OIL
- STIRRUPS: 2" WOOD
- TREE: DL REINER WOOD FIBERGLASS COVERED
- SEAT SIZES: 15" – 17"
- SWELL WIDTH: 13"
- CANTLE HEIGHT: 3 ½"
- HORN: 2"
- TREE BARS: QUARTER HORSE OR FULL QUARTER HORSE
- CONCHOS: CN10
- HARDWARE: STAINLESS STEEL
- EXTRAS: UPGRADED CONCHOS





# CUSTOMIZATION ORDER PROCESS

## Step 1

A. CHOOSE TYPE OF SADDLE AND MODEL NUMBER FOR OVERALL LOOK

B. CHOOSE SEAT SIZE - 12" - 17"

12"	13 1/2"	15"	16 1/2"
12 1/2"	14"	15 1/2"	17"
13"	14 1/2"	16"	

C. CHOOSE GULLET DESIRED

- Quarter Horse Bars
- Full Quarter Horse Bars

## Step 2

A. CHOOSE TOOLING DEGREE



No Tooling



Border Tooling



1/8 Tooling



1/4 Tooling



1/2 Tooling



3/4 Tooling



7/8 Tooling



Full Tooling

# CUSTOMIZATION ORDER PROCESS

## Step 3

### A. CHOOSE TOOLING PATTERN

#### FLORAL



Acorn Oak



Caddo Rose



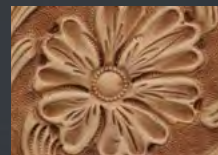
California



Campbell



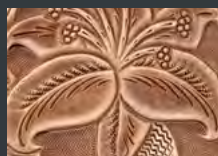
Colorado



Emory



Feather



Lily



Rose

#### STAMPS



Box



Link



Mini Basket



Snowflake



Spider



Waffle

#### BORDERS



Channel Border A



Channel Border B



Barbwire



Braid



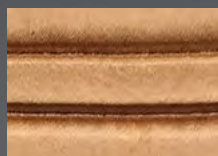
BW Dots



Camo



Diamond



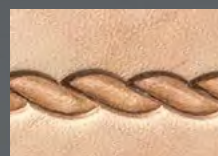
Double Line



Leaf/Floral



Mini Snake



Rope

\* COMBINATION TOOLING - COMBO OF 1 STAMP & 1 FLOWER



# CUSTOMIZATION ORDER PROCESS

## Step 4

### A. CHOOSE LEATHER TEXTURE



Roughout



Smoothout

### B. CHOOSE A SKIRT LINING

GENUINE WOOL SKIN | SYNTHETIC FLEECE

## Step 5

### A. CHOOSE LEATHER OPTION



Black Leather



Chestnut Leather



Chocolate Leather



Natural Leather

\* NATURAL (IF NATURAL CHOSEN - MUST CHOOSE BELOW FINISH)



Antique



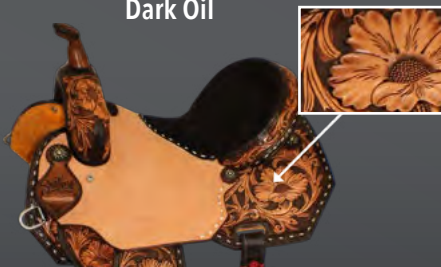
Dark Oil



Walnut



Medium Oil



Vintage

# CUSTOMIZATION ORDER PROCESS

## Step 6

### A. CHOOSE CANTLE



1" Leather



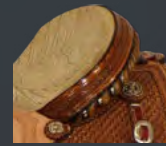
1" Rawhide



2" Leather



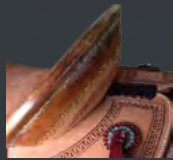
Hard Seat Rollover  
Scalloped



Leather Overlay  
Rawhide Silverlace



Pencil Roll Leather



Pencil Roll  
Rawhide Scalloped



Pencil Roll  
Rawhide



Reiner

## Step 7

### B. CHOOSE STIRRUPS



2" Aluminum  
Leather



2" Aluminum  
Rubber



2" Engraved  
Aluminum Leather



Crooked Barrel



Crooked Roper  
Stirrup



Monels



Oxbow



Visalia



3" Bell



3" Deep Roper



4" Deep Roper



Tooled Crooked  
Stirrup



Overshoe Wide  
Roper Stirrups



Tooled Stirrups



Wood Stirrups



# CUSTOMIZATION ORDER PROCESS

## Step 8

### A. CHOOSE CONCHOS

#### UPGRADE CONCHOS



CN01



CN02



CN03



CN04



CN05



CN06



CN07



CN08



CN09



CN10



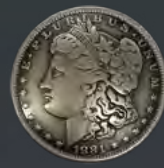
CN11



CN12



CN13



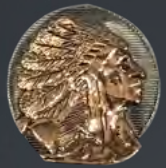
CN14



CN15



CN16



CN17



CN18



CN19



CN20



CN21



CN22



CN23



CN24



CN25



CN26



CN27



CN28



CN29



CL30



CL31



CL32

#### STANDARD CONCHOS



ST33



ST34



ST35



ST36



ST37



ST38



ST39



ST40



SL41



SL42



SL43



SL44



SL45



SL46

# CUSTOMIZATION ORDER PROCESS

## Step 9

### A. CHOOSE A SEAT STYLE



Bicycle Seat



Full Seat



Hard Seat



Inlaid

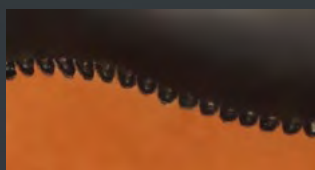


Star Bicycle

### B. SEAT SEWING OPTIONS



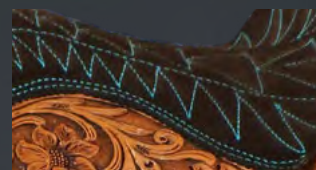
Buckstitch Seat



Hand Pop Stitched Seat



Machine Sewn



Quilted Seat

### C. CHOOSE SEAT MATERIAL.

#### SUEDE



Black



Blue



Brown



Red



Rust



Tan



Toast



Turquoise

#### PRINTED SUEDE



Black



Chocolate



Pink



Red



Tan



Toast



Turquoise

#### SMOOTH



Black



Brown



Tan



Oil Tan

#### PRINTED SMOOTH



Ant Eater



Autumn



Black Python



Charcoal



Copper



Giraffe



Patina



Sienna



Silver Python



Turquoise Python



# CUSTOMIZATION ORDER PROCESS

## Step 9 (c) - Continued

### REAL EXOTIC GATOR



Black



Brown



Cognac

### REAL EXOTIC ELEPHANT



Black



Brown



Cognac

### REAL EXOTIC OSTRICH



Black



Cigar



Cognac

### FAUX EXOTIC GATOR



Black



Blue



Choco



Cognac



Lime



Pink



Pistachio



Purple



Red

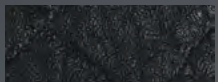


Turquoise



White Wash

### FAUX EXOTIC ELEPHANT



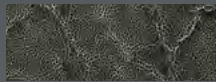
Black



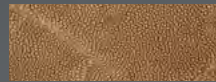
Burgandy



Cognac



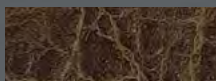
Gray



Tan



Chocolate



Coffee



Pink



Red



Turquoise

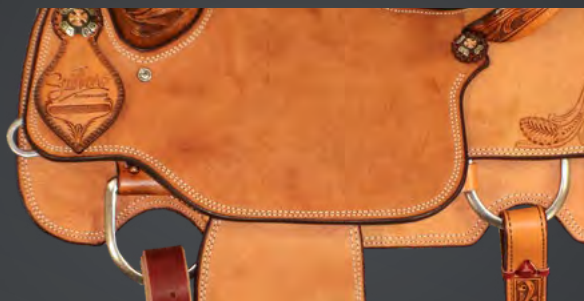
**\*OTHER COLORS/SKINS AVAILABLE UPON REQUEST**

# CUSTOMIZATION ORDER PROCESS

## Step 10

### ADDITIONAL UPGRADE OPTIONS:

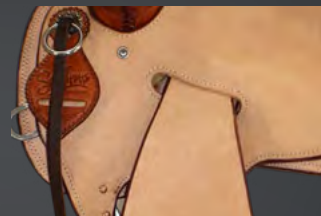
#### DOUBLE LEATHER & DOUBLE STITCHED



#### RIGS



FLAT PLATE RIG



SEAT JOCKEY RIG

#### SWELLS



RAWHIDE BRAIDED



LATIGO BRAIDED

#### NAME ON CANTLE



#### PAINTED ACCENTS



BACKGROUND



FLOWERS



FEATHERS

#### HORNS



NYLON BRAIDED



LATIGO



MULEHIDE



RAWHIDE BRAIDED



# CUSTOMIZATION ORDER PROCESS

FLANK SET



\*NOT INCLUDED W/BARRELS & REINERS

HAMLEY TWIST



ROPE STRAP



STRINGS



2 STRINGS / 4 STRINGS / 6 STRINGS  
FRONT | MIDDLE | BACK

DOTS



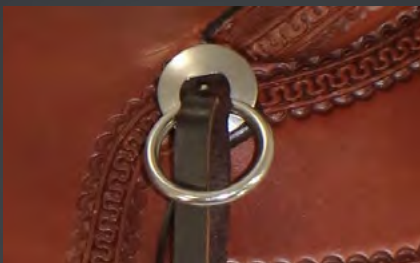
SADDLE

BUCKSTITCH



\*CHOOSE COLOR

RINGS



DOTS



ROSETTES

# CUSTOMIZATION EXAMPLE

## Step 1

- a. Choose type of saddle and model number  
*ex. Team Roper TR300*
- b. Choose seat size  
*ex. 15"*
- c. Choose gullet desired  
*ex. Full quarter horse*

## Step 2

Choose tooling degree  
*ex. 1/2 Tooled*

## Step 3

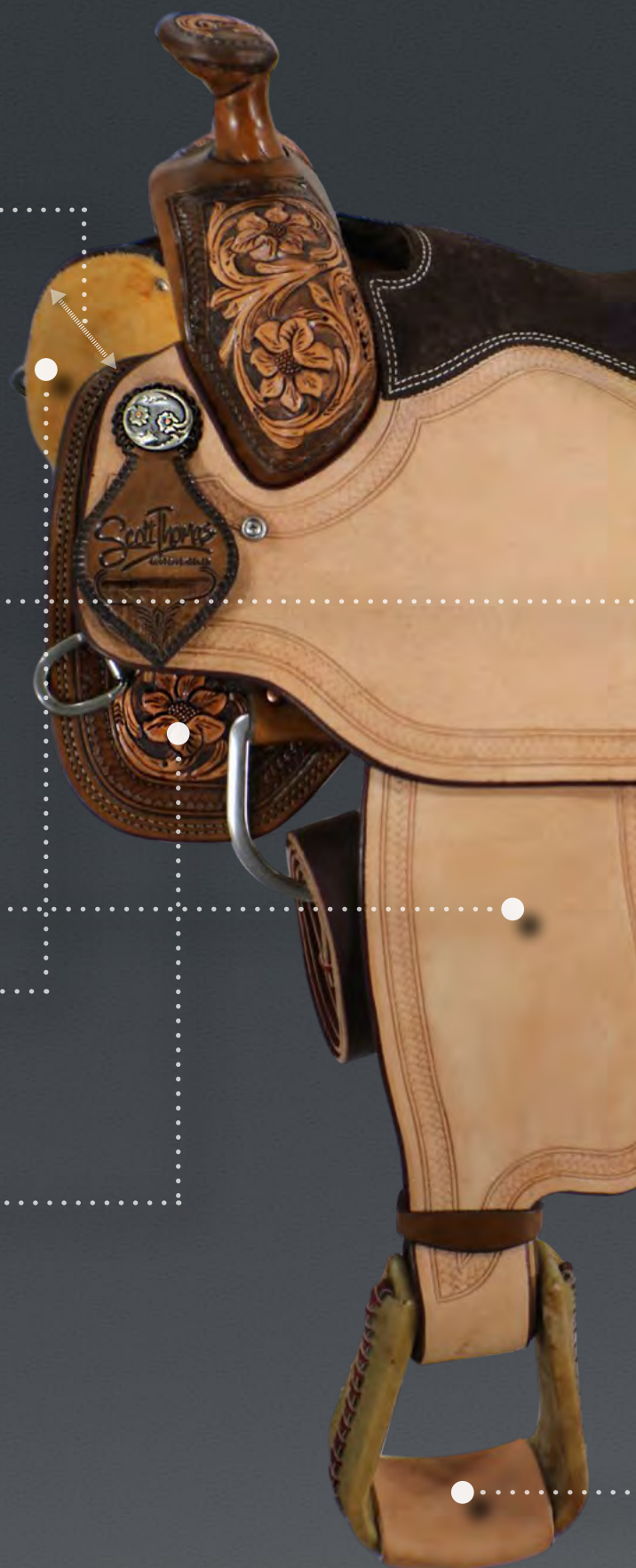
Choose tooling pattern – border, floral, stamp  
*ex. Caddo Rose with Braid Border*

## Step 4

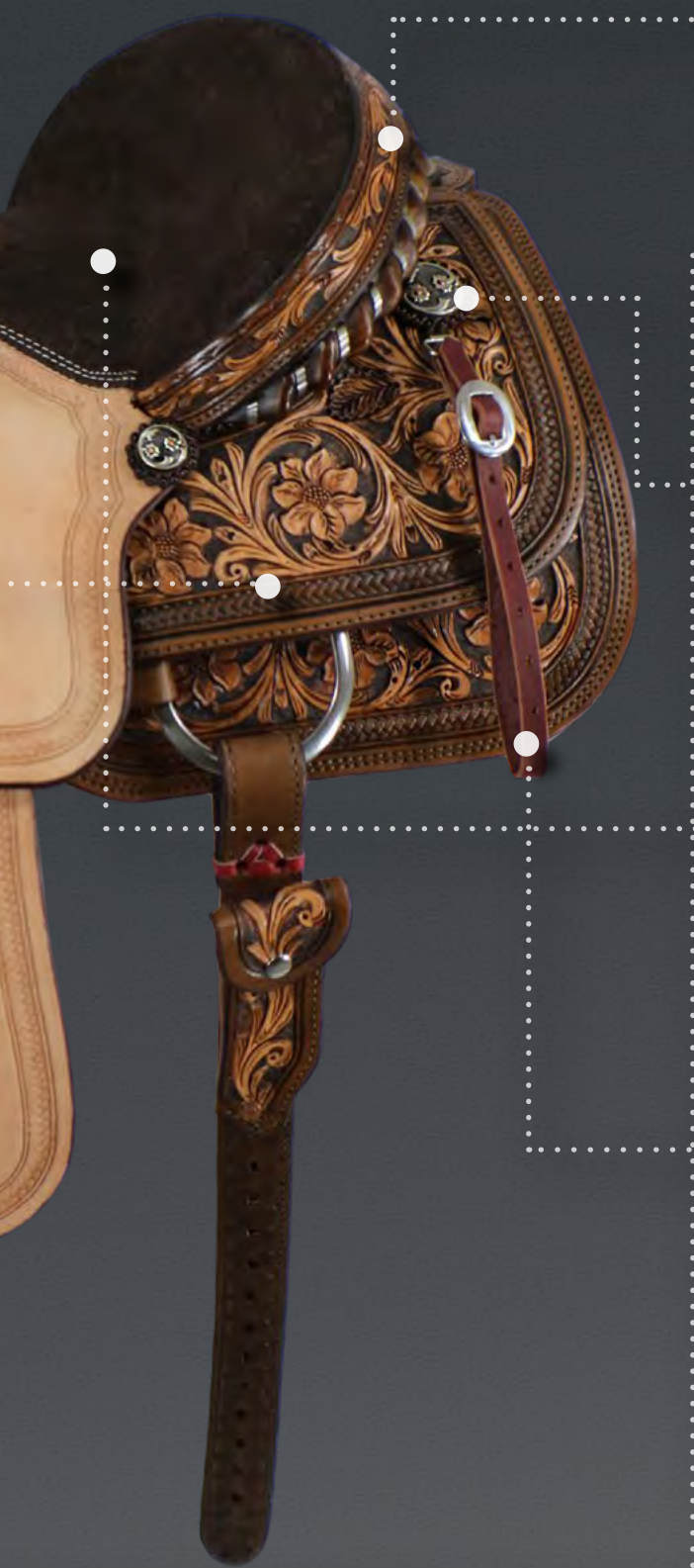
- d. Leather Texture .....  
*ex. Roughout*
- e. Skirt Lining .....  
*ex. Genuine Wool Skin*

## Step 5

Leather Options .....  
*ex. Natural Leather - Vintage Finish*







## Step 6

Choose Cantle

*ex. Leather Overlay Rawhide Silverlace*

## Step 7

Choose Stirrups

*ex. 3" Deep Roper*

## Step 8

Choose Conchos

*ex. Upgrade CN09*

## Step 9

a. Seat Style

*ex. Full Seat*

b. Sewing Options

*ex. Machine Sewn*

c. Seat Materials

*ex. Printed Suede Chocolate*

## Step 10

Choose additional upgrade options:

*ex. Rope Strap*



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## Step 1

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*ex. 1/2 Tooled*

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*ex. Roughout*
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*ex. Full Seat*
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*ex. Machine Sewn*
- c. Seat Materials  
*ex. Printed Suede Chocolate*

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Choose additional upgrade options:  
*ex. Rope Strap*





# MATCHING TACK

## HEADSTALLS

\* CHOOSE HEADSTALL OPTION + SADDLE MODEL # TO MATCH

BROWBAND



BB

SLIP EAR



SE

SLIT EAR



LE

*ex. BBCR200 -> Browband Headstall to match Calf Roper CR200*

## BREAST COLLARS

\* CHOOSE BREAST COLLAR OPTION + SADDLE MODEL # TO MATCH

1"



C1

2"



C2

3"



C3

TRIPPING



C4

*ex. C4TR600 -> Tripping Collar to match Team Roper TR600*

# TROPHY AWARDS



Scott Thomas Custom Saddles offers a quality award line that will meet any budget. We know what it takes to build quality tack that any winner will be proud to ride. Please call or email for details on bids and ordering assistance.







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