

Houston International Specialty Inc.

Size	4.5
Grade	N/L 80
Weight	15.1

TCPC

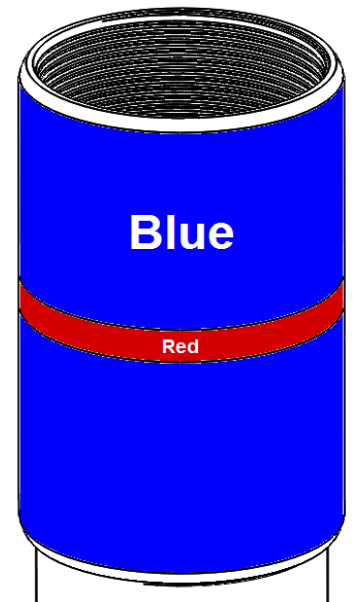
Coupling and Pipe Dimensions (in)						
	Outer Diameter	Inner Diameter	Coupling Length	Make-up Loss	Wall Thickness	Drift Diameter
Coupling	5.000	3.826				
Pipe		3.826	9.250	4.250	0.337	3.701
Pin		3.826				

Torque Values (ft-lbs)				
During Make-Up			Max. Working Torque	Yield Torque
Minimum	Optimum	Maximum**		
3,900	6,250	8,700	10,450	13,000

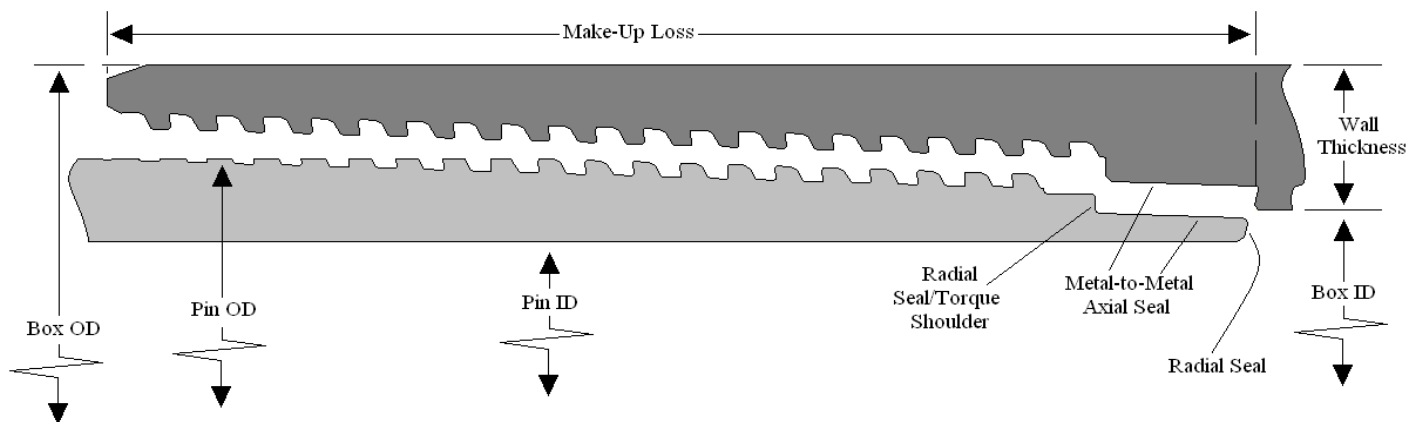
Yield Stress (x1000 lbs.)	
Tensile	Compressive
353	353

Maximum Pressure (psi)	
Internal	External
10,480	11,090

Blanking Dimensions (in)			
	ID (+0.0 -0.032)	OD (+0.032 -0.0)	OAL (+1.5 -0.0)
Box End	3.826	5.000	5.250
Pin End	3.826	4.500	4.750



**Max M/U Torque may be exceeded only by approval from the Thread Representative.



*Data are for information purposes only. Though HIS has made efforts to ensure accuracy, HIS makes no warranty for loss or damage due to its use.