

# Partial M-finger Assembly



**Partial Hand**  
SOLUTIONS, LLC

1. Insert Rivet



2. Insert washer



3. Insert retaining ring. (Hold off on installing retaining ring until final assembly)



4. Secure retaining ring in place



5. Insert Spring



6. Insert longer 0-80 screw to secure spring into fingertip



7. Insert sewing thread through spring loop and exit both ends of thread through oval slot on finger base. Apply tension and insert shorter 0-80 screw into hole to secure other end of spring.



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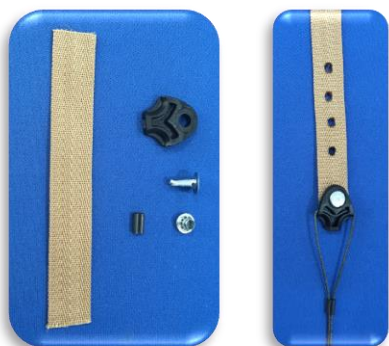
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## Partial M-finger Assembly

8. Prepare cable anchor assembly



11. Set cable anchor to proper length. (Silicone sleeve should be placed over apex of knuckle). Superglue knot, let superglue set then pull knot into hole



9. Insert both ends of cable through top part of finger and exit through the bottom



12. Install allen screw to secure knot in place. (Do not over-tighten)



10. Pull both ends through bottom slot on finger and exit through threaded hole on side of fingertip



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