



GRAIN SAFETY



"BEST PRACTICE" PREVENTION STRATEGIES



ENTRAPMENT/ENGULFMENT

- **ALWAYS** Lock Out/Tag Out unloading equipment before entering a bin.
- **NEVER** work alone in a bin.
- **ALWAYS** wear a harness and lifeline.



FALLS

- Use fall protection for heights over 4 feet – either restraint or fall arrest systems.
- 3-4-1 Triangle for ladders - Extend ladder 3 feet above surface; For every 4 feet of height, place ladder 1 foot away from surface



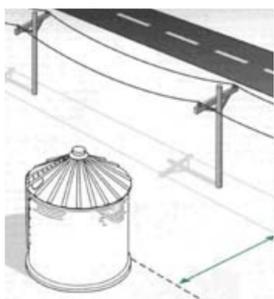
ENTANGLEMENT

- If it moves - guard it! Use AUTO - Around, Under, Through, Over.
- **ALWAYS** Lock Out/Tag Out all equipment before working on it.



DUST EXPLOSIONS

- Limit all ignition sources & control fire elements.
- Perform maintenance & housekeeping regularly.



ELECTRICAL

- Lower augers, poles, ladders, etc. to avoid hitting overhead power lines.
- Use Lock Out/Tag Out before service or maintenance.



STRUCK BY

- Wear Personal Protective Equipment - hardhat, steel toed footwear.
- Secure overhead objects & transport tools in secure manner.
- Block & Lock. Block tires & raised beds. Lock vehicles, hydraulics & mechanisms.

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