

Technical Data Sheet

5.000" OD, HWDP, WELDED, STANDARD, 6.500" OD x 3.500" ID, NC50 VAM EIS

HEAVY WEIGHT DRILL PIPE BODY	
Nominal OD (in)	5.000
Nominal ID (in)	3.000
Pipe Grade	AISI 1340
Heavy Weight Type	STANDARD
HWConstruction	WELDED
Pipe Wall Thickness (in)	1.000
Cross Sectional Area of Pipe Body (in²)	12.566
Cross Sectional Area OD (in²)	19.635
Cross Sectional Area ID (in²)	7.069
Section Modulus (in³)	10.681
Polar Section Modulus (in³)	21.363
Torsional Strength (lbs/ft)	66,800
Tensile Strength (lbs)	817,000
Burst Pressure (psi)	26,000
Collapse Pressure (psi)	20,800

HEAVY WEIGHT DRILL PIPE CONNECTION		
OD (in)	6.500	
ID (in)	3.500	
Pin Tong Length (in)	27.00	
Box Tong Length (in)	21.00	
Connection	NC50 VAM EIS	
Torsional Strength (lbs/ft)	57,500	
Tensile Yield Strength (lbs)	1,020,000	
Minimum Make-up Torque (lbs/ft)	26,100	
Maximum Make-up Torque (lbs/ft)	34,300	
Tool Joint/Drill Pipe Torsional Ratio (New)	0.86	
Balanced OD	6.260	

HEAVY WEIGHT DRILL PIPE ASSEMBLY	
Approx Average Length (ft)	31.50
Open End Displacement (gal/ft)	0.76
Closed End Displacement (gal/ft)	1.12
Fluid Capacity (gal/ft)	0.37
Drift Size (in)	2.875
Adjusted Weight (lbs/ft)	49.53
Internal Plastic Coating	TK34P
Hardbanding	TCS TITANIUM

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