

## TCPC



| Torque Values (ft-lbs) |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| During Make-Up |  |  | Max. Working Torque | Yield Torque |
| Minimum | Optimum | Maximum** |  |  |
| 6,500 | 10,500 | 14,000 | 19,500 | 26,000 |


**Max M/U Torque may be exceeded only by approval from the Thread Representative.


