

## Cradle installation H-16

- 1. Mark and drill 5/8 inch holes in the Cradle...Make sure not to drill in the wrong direction. "Mark twice...Drill once"
- 2. Mark and drill three (3) holes in 5/8 inch Flat Washers (x4)
- 3. Screw Flat Washer to Cradle aligning hole in cradle with hole in the washer.
- 4. Remove keeper pin and remove inside bracket from Trailer.
- 5. Slide Rubber Roller off Dowel and save for later.
- 6. Slide Cradle onto dowel. Mark and cut two (2) Spacers from the Rubber Roller with 4" grinder using a cut-off wheel. I used the tapered ends of the Roller.
- 7. Pull Cradle off dowel and reload with spacers on each side.
- 8. Replace the keeper pin.
- \*Repeat for the opposite side. With the proper tools time to complete should be about one hour.















