

ARD Parts BOX

ARD parts skid

ARD parts skid

AWD Parts BOX

AWD parts skid

AWD parts skid

AWD Decks

AWD Decks

AWD Decks

AWD Decks

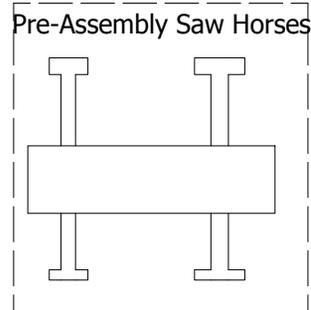
HOW TO RECIEVE A SHIPMENT OF "A-Series" Mid Roof and Sidewall Decks and Roof Stairs.

1. Unload like parts in like piles.
2. Locate Instructions on outside of box.
3. Unstack skids from boxes in rows for easy access
4. Pre-Assemble on saw horses if possible.
5. Build each stair module as they are unbanded to avoid losing or mismatching parts

Depending on the size of the project, there may be more or less skids and boxes.

ART Stair Modules

ART Stair Modules

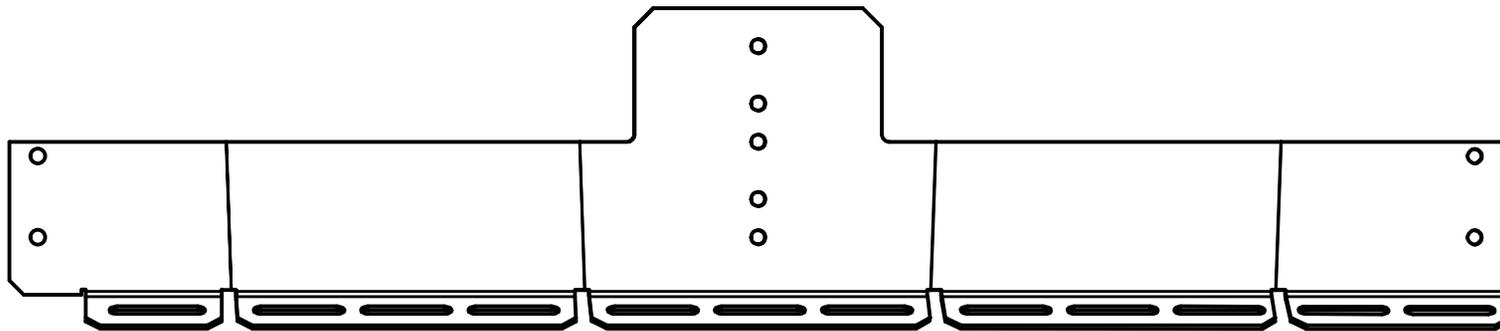


DRAWN Mike Adams	6/26/2015	Greene Galvanized Stairs	
CHECKED		TITLE	
QA			
MFG			
APPROVED			
		SIZE A	DWG NO 105' 2 stiff with A-Series Roof and
		SCALE	REV
		SHEET 6 OF 7	

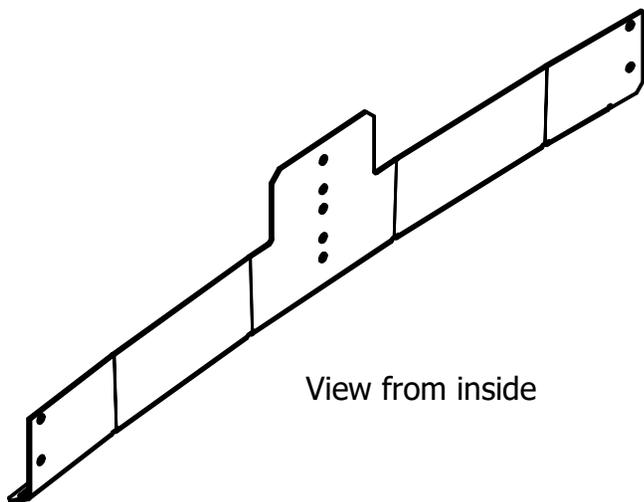
Replacement ARD-1001 Outer Ring

Please note all instances of ARD-1001 in the following instructions have been replaced with this new version to include top extension.

View from outside

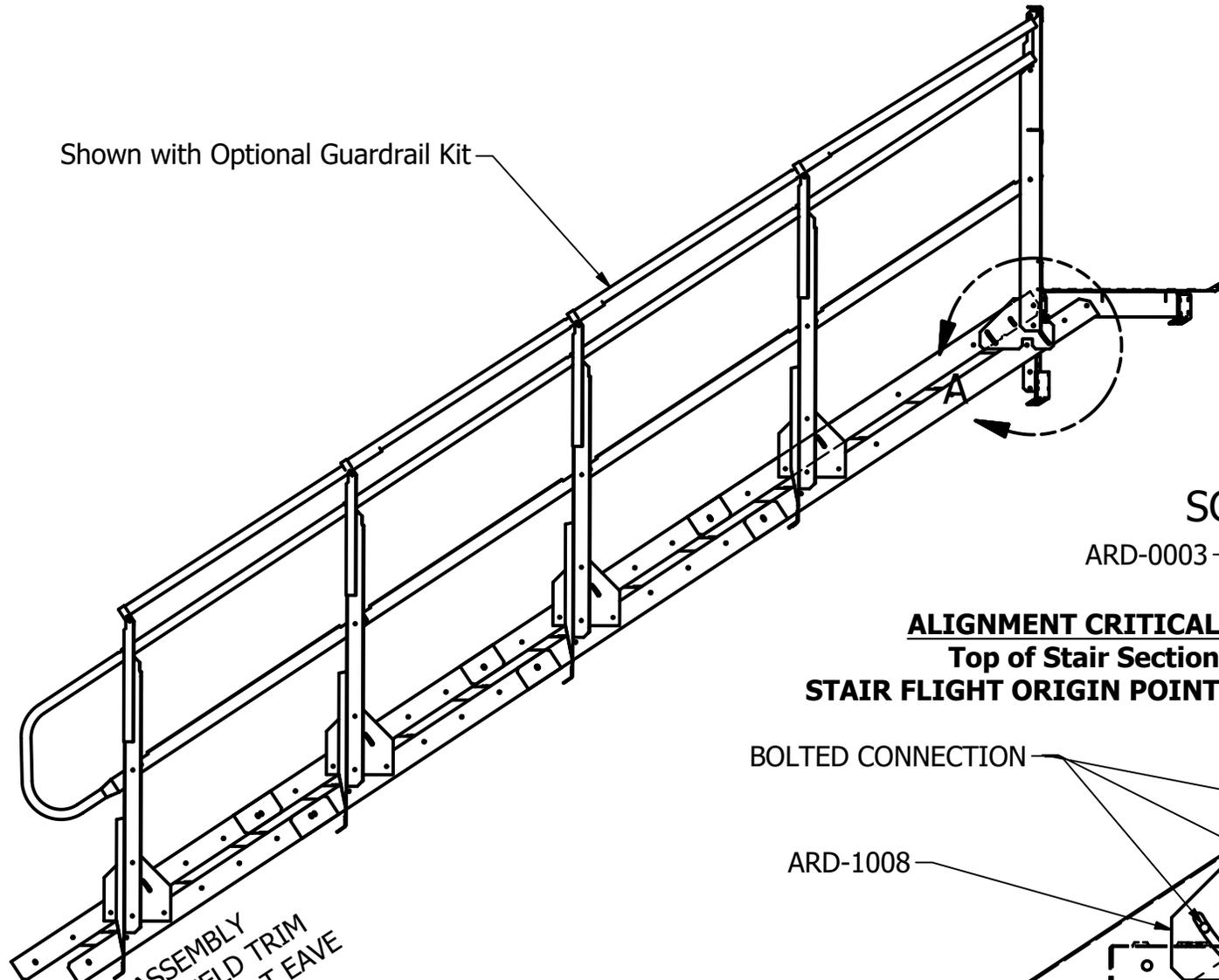


View from inside



DRAWN	3/20/2019	Greene Galvanized Stairs		
CHECKED		East Lynn, IL 217.375.4244		
QA		www.greenebinstairs.com		
MFG		TITLE		
APPROVED				
		SIZE	DWG NO	REV
		A		
		SCALE	1:5	SHEET 1 OF 1

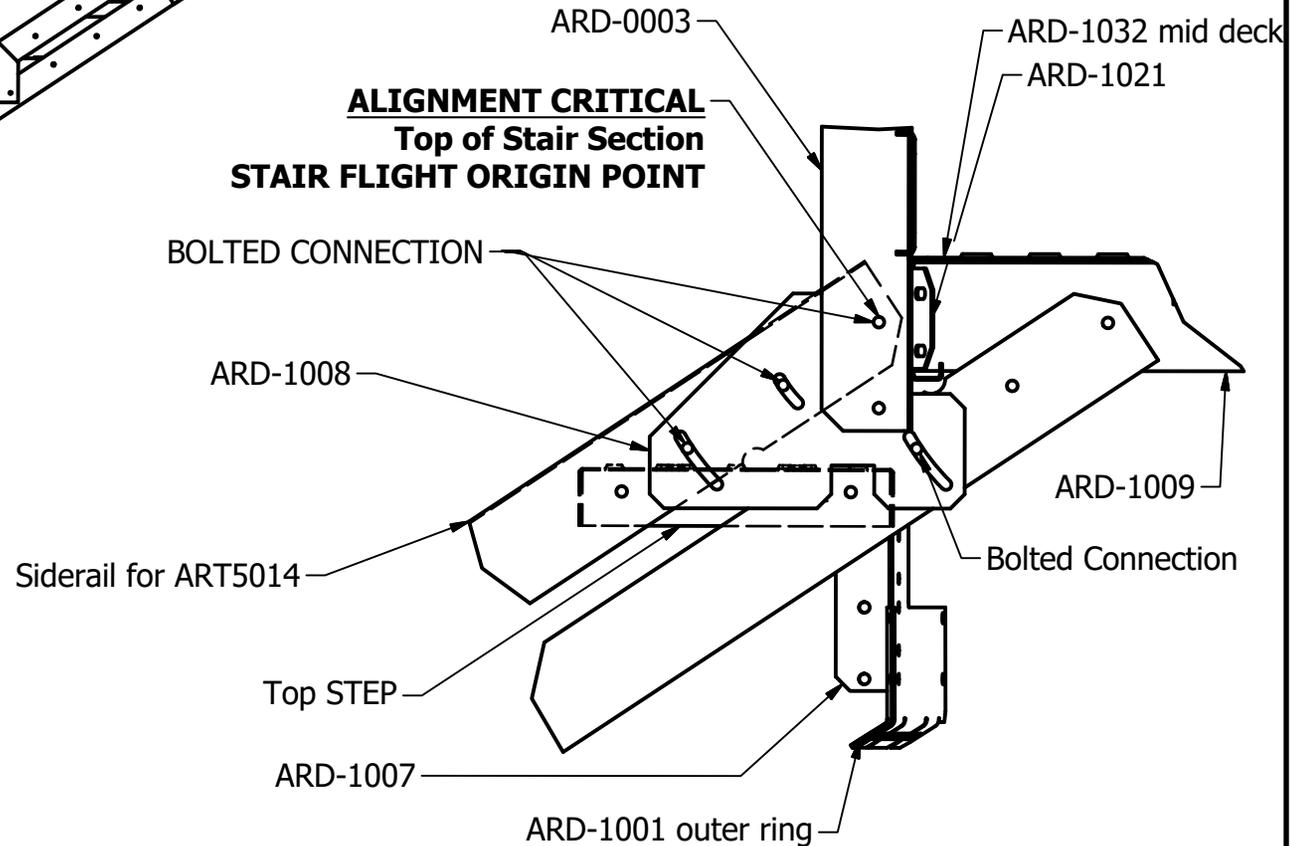
Shown with Optional Guardrail Kit



TOP DOWN ASSEMBLY
MAY NEED TO FIELD TRIM
BOTTOM OF STAIR AT EAVE
PLATFORM
PLEASE ALLOW 1/2 TO 1
FULL STEP BEYOND EAVE

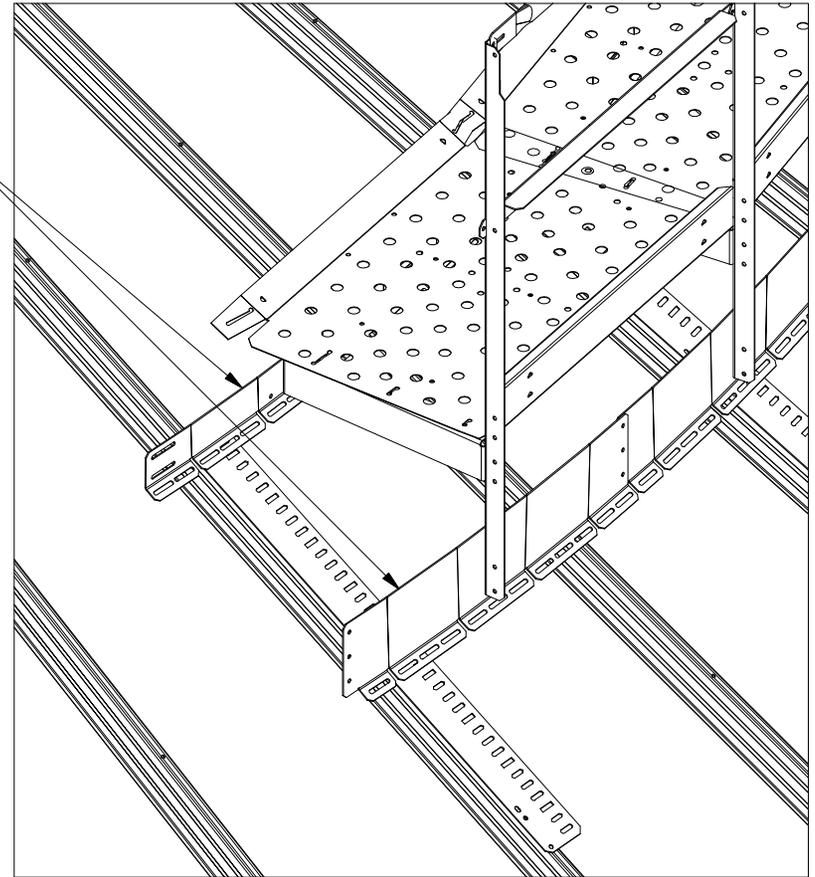
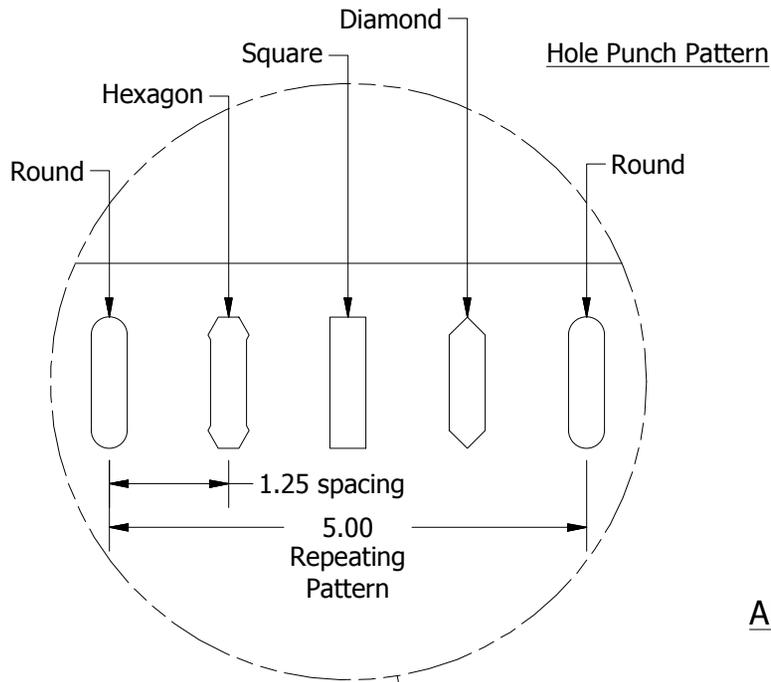
DETAIL A
SCALE 0.15 : 1

ALIGNMENT CRITICAL
Top of Stair Section
STAIR FLIGHT ORIGIN POINT

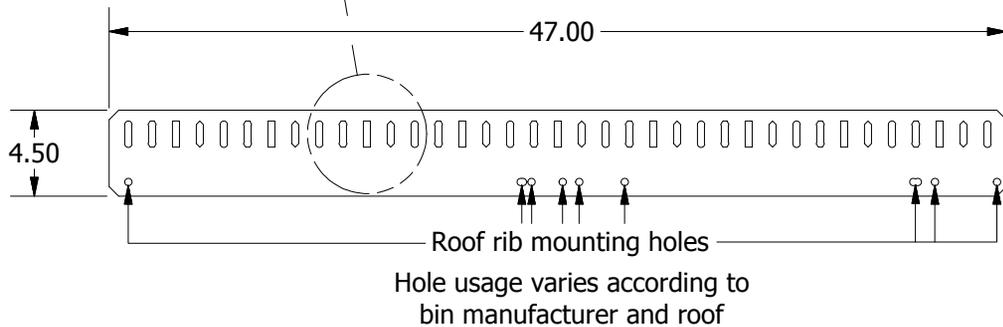


The inner and outer rings should be attached to the roof mounts using the matching hole shape, 5 spaces apart.
 For example, if the outer ring is mounted in the square punched holes, the inner ring should also be in the square punched holes, 5 spaces up.
 The pattern is repeated continuously on every roof mount.

Each deck section is equivalent to 1' of the deck diameter at the outer ring.
 For example, a 48' diameter deck will equal 48 deck sections.
 The maximum number of roof mounts will be 2 per deck section.



ARD-M01, A-Series Roof Deck Mount



DRAWN Bill Huff	7/1/2015	Greene Galvanized Stairs	
CHECKED		217-375-4244 www.greenebinstairs.com	
QA		TITLE	
MFG		A-Series Roof Deck Mount	
APPROVED		SIZE A	DWG NO ARD-M01 Roof Mount
		SCALE	REV 1
		SHEET 1 OF 1	

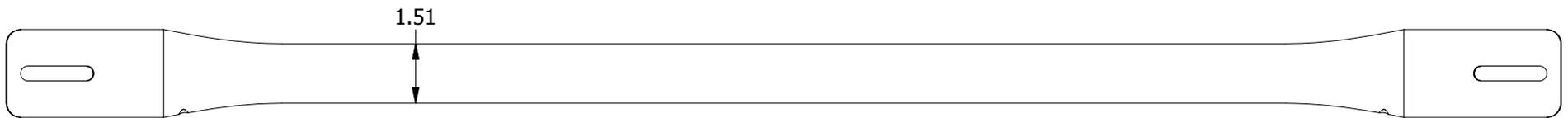
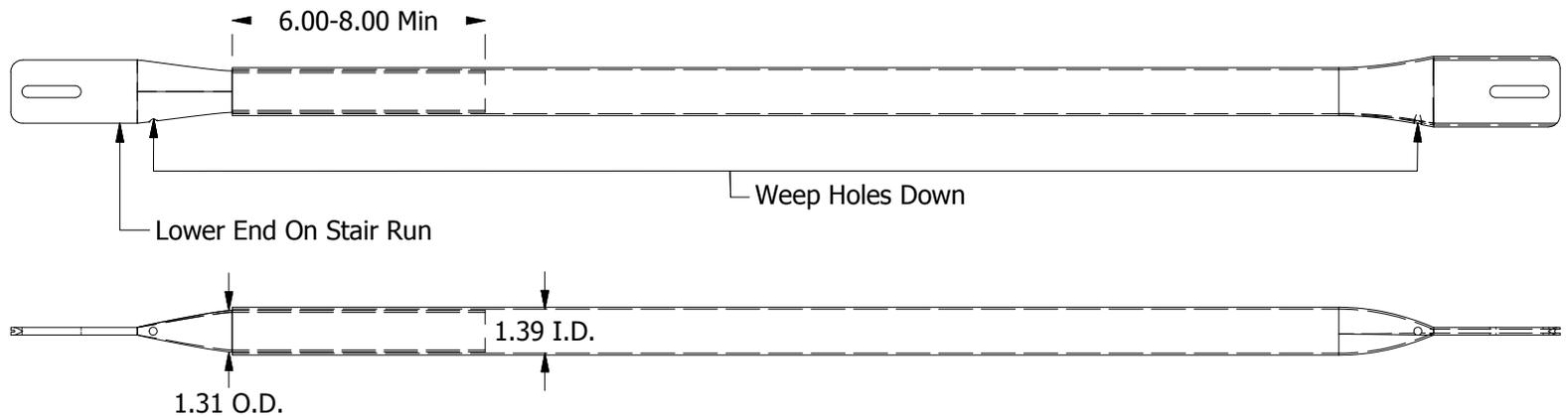
How to shorten A-Series Handrails:

Entry kits and landings come with 1.31" O.D. hand rail stubs that may be used to shorten A-Series handrail.

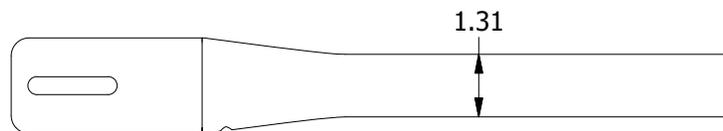
*When using these stubs, keep larger handrail as long as possible. MIN 6"-8" insert
Then insert the stub into the end that has been removed and install the handrail with the weep holes of both tubes facing down.

NOTE:

On Stair Runs, it is important that the stub be the lower connection of the two to limit the amount of moisture and other debris that could flow into the tube.



Typical A-Series Handrail

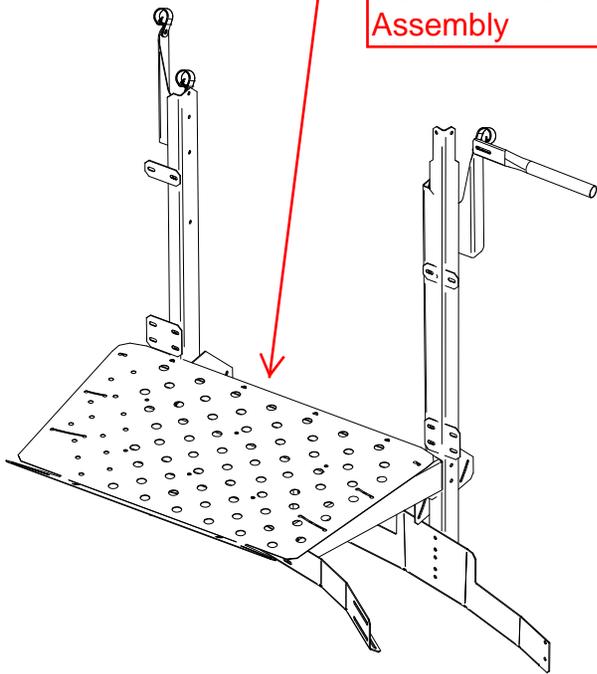


Handrail Stub

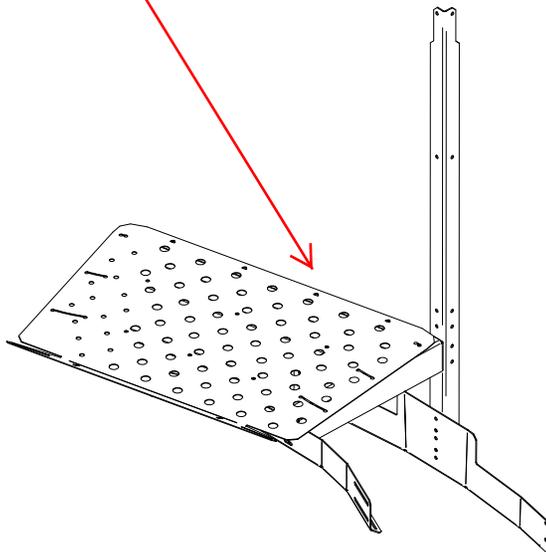


DRAWN Mike Adams	8/7/2015	Greene Galvanized Stairs	
CHECKED		TITLE	
QA			
MFG			
APPROVED			
		SIZE A	DWG NO 1.5 Handrail Field Cut
		SCALE	REV
		SHEET 1 OF 1	

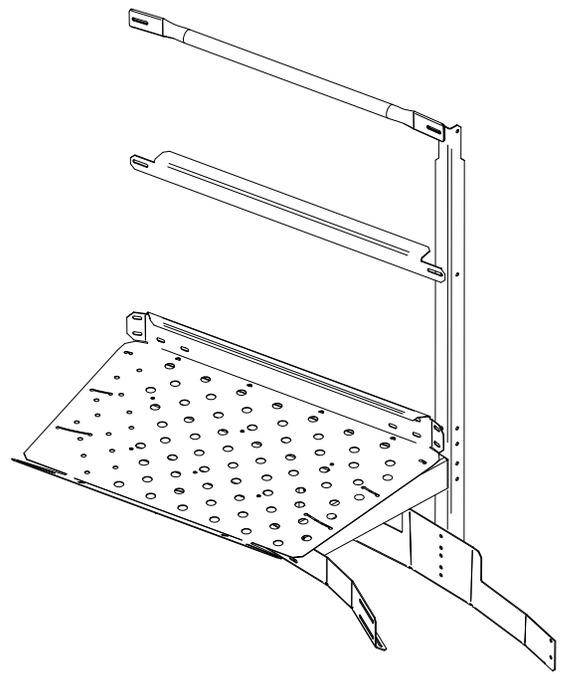
Kick Board is
 FLIPPED and
 TURNED DOWN at
 Assembly



Entry Section



Landing Section



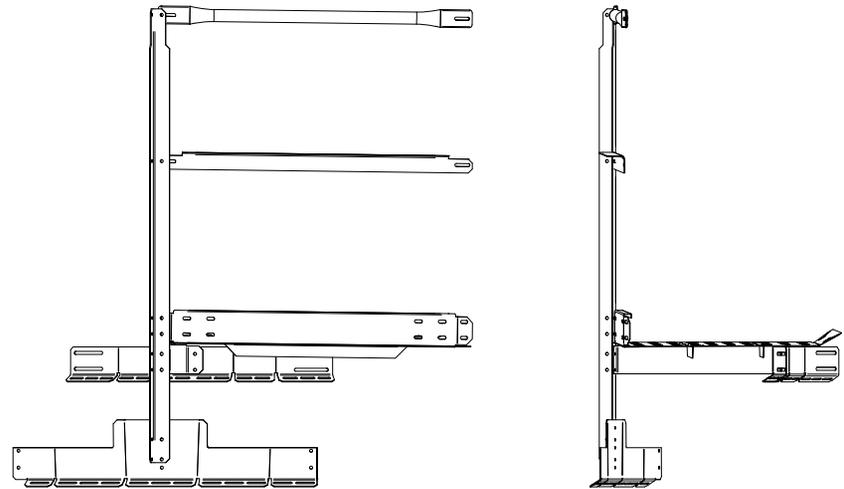
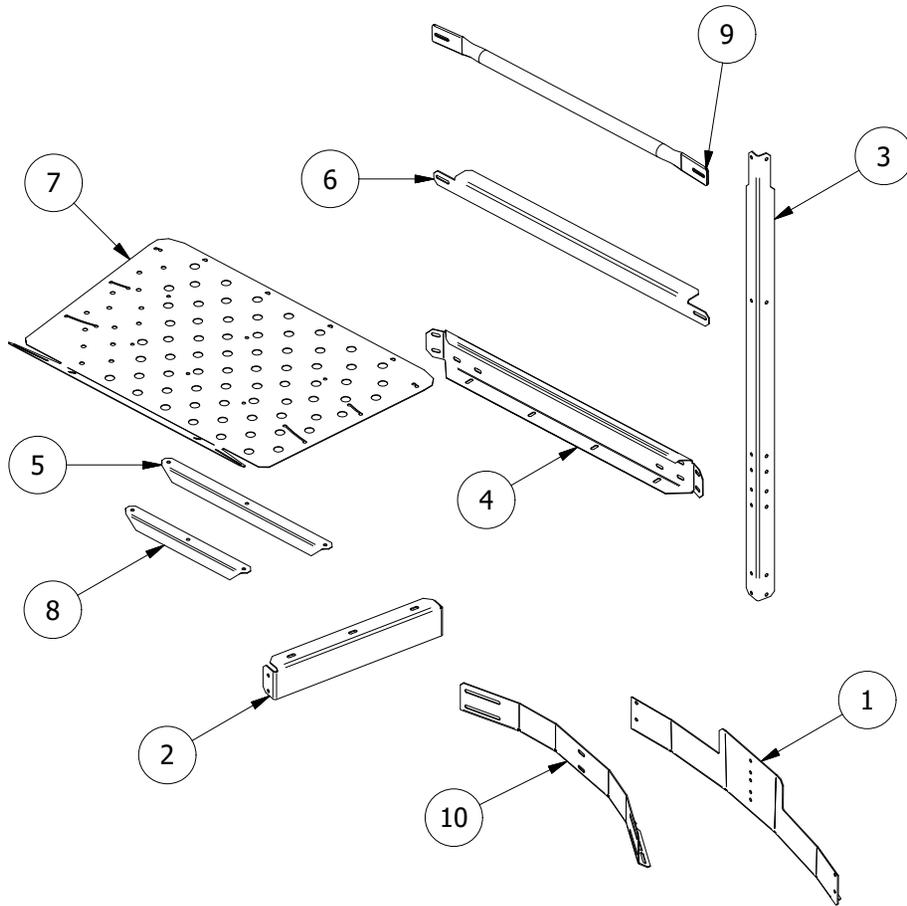
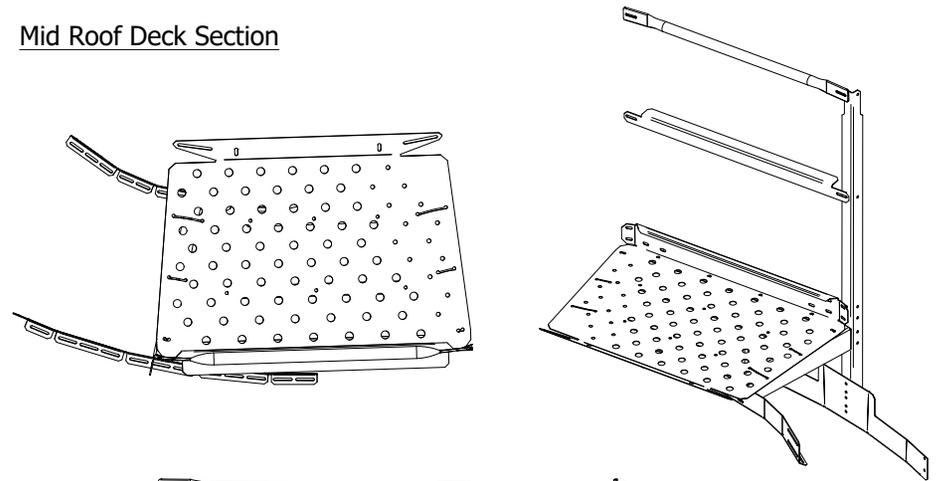
Mid Roof Deck Section



DRAWN Bill Huff	3/2/2015	Greene Galvanized Stairs	
CHECKED		217-375-4244 www.greenebinstairs.com	
QA		TITLE	
MFG		A-Series Roof Deck 12'-36' Diam.	
APPROVED		SIZE A	DWG NO ARD1236 deck section
		SCALE	REV 1
		SHEET 1 OF 4	

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	ARD-1001	Roof Deck Outer Ring Segment
2	1	ARD-1009	Deck Riser
3	1	ARD-1007	Deck Post
4	2	ARD-1021	A-Series Deck Outer Kickboard
5	1	ARD-1011	A-Series Inner Deck Brace
6	1	ARD-1025	Mid-Rail
7	1	ARD-1033	A-Series Inner Deck 12-36
8	1	ARD-1013	A-Series Short Inner Deck Brace
9	1	ARD-1224	Handrail
10	1	ARD-1004	Inner Ring 1236

Mid Roof Deck Section

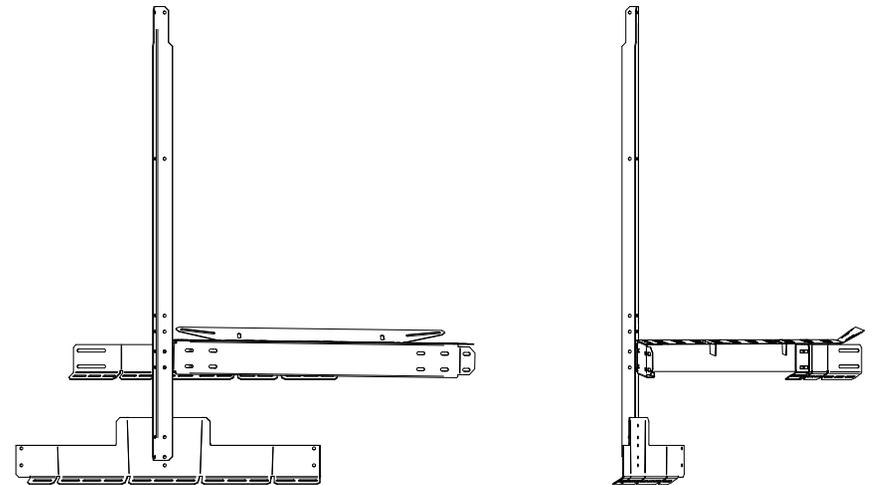
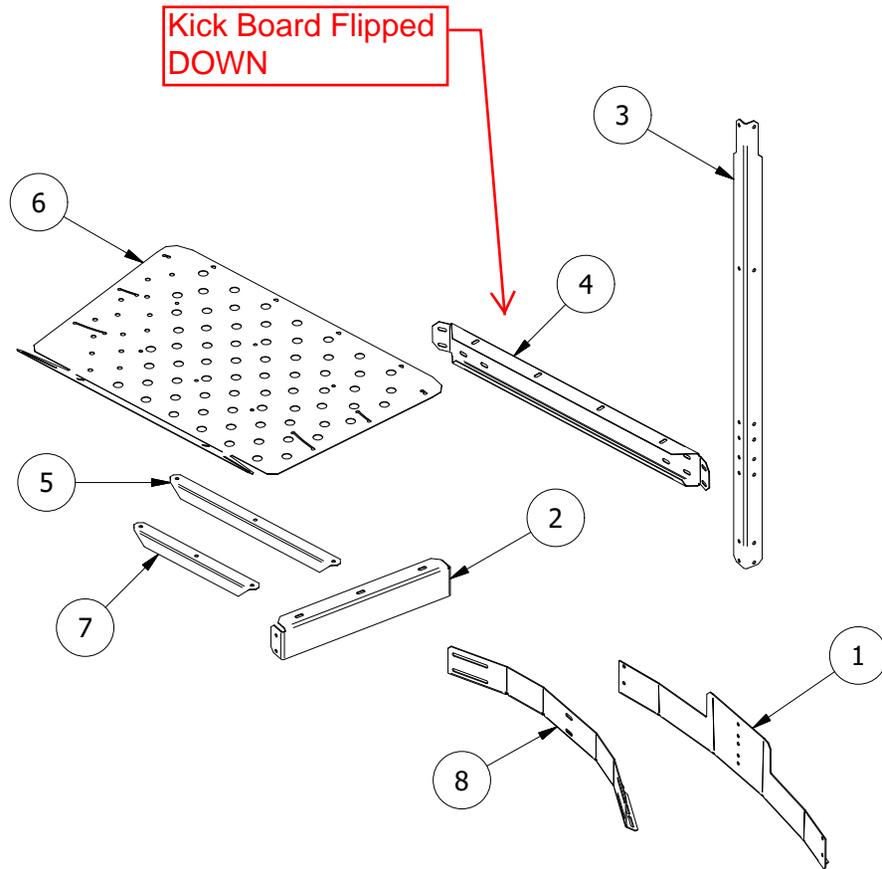
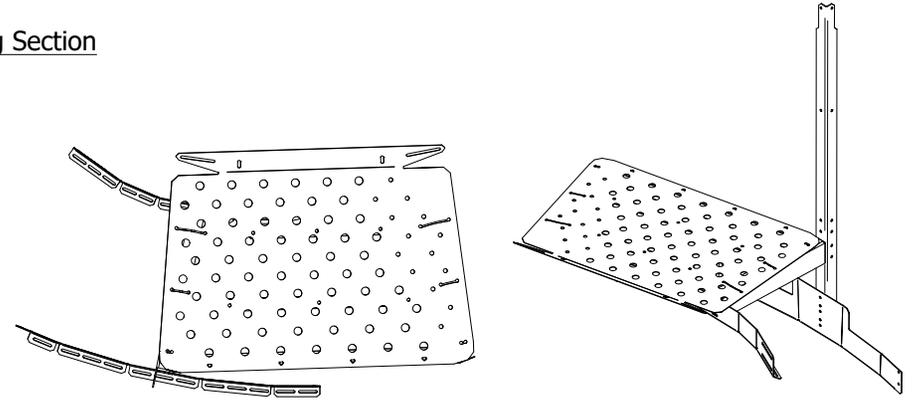


GREENE
GALVANIZED STAIRS

DRAWN Bill Huff	3/2/2015	Greene Galvanized Stairs	
CHECKED		217-375-4244 www.greenebinstairs.com	
QA		TITLE	
MFG		A-Series Roof Deck 12'-36' Diam.	
APPROVED		SIZE A	DWG NO ARD1236 deck section
		SCALE	REV 1
		SHEET 2 OF 4	

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	ARD-1001	Roof Deck Outer Ring Segment
2	1	ARD-1009	Deck Riser
3	1	ARD-1007	Deck Post
4	2	ARD-1021	A-Series Deck Outer Kickboard
5	1	ARD-1011	A-Series Inner Deck Brace
6	1	ARD-1033	A-Series Inner Deck 12-36
7	1	ARD-1013	A-Series Short Inner Deck Brace
8	1	ARD-1004	Inner Ring 1236

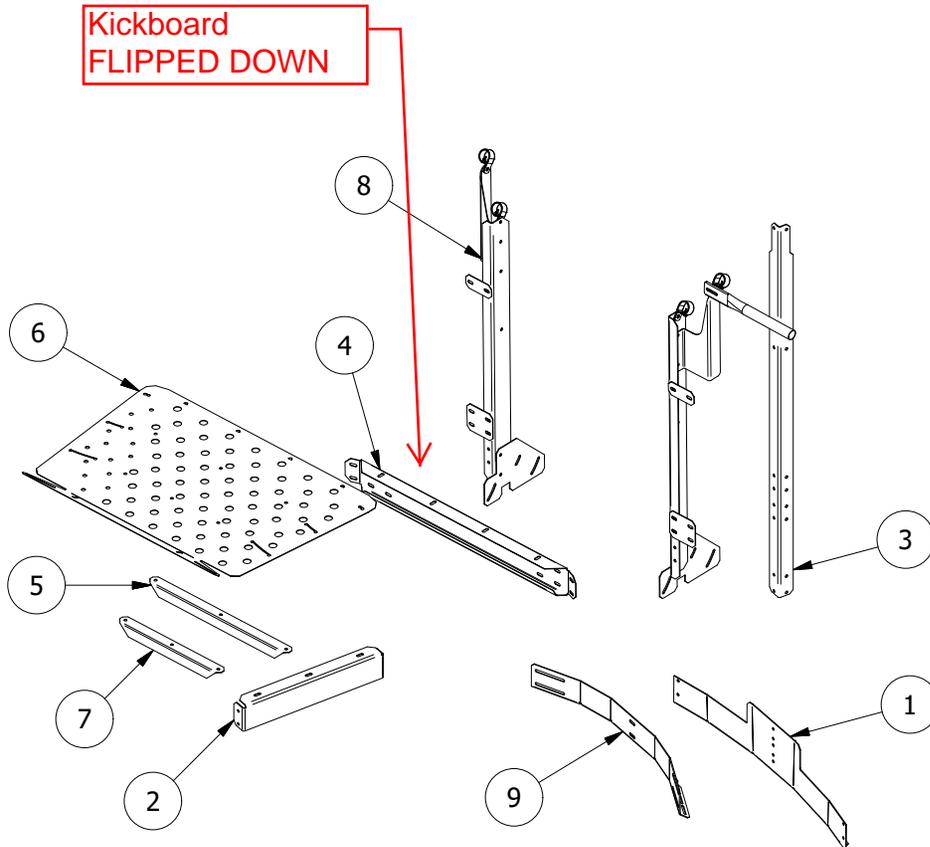
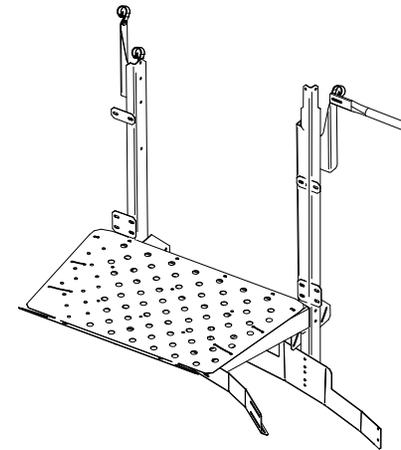
Landing Section



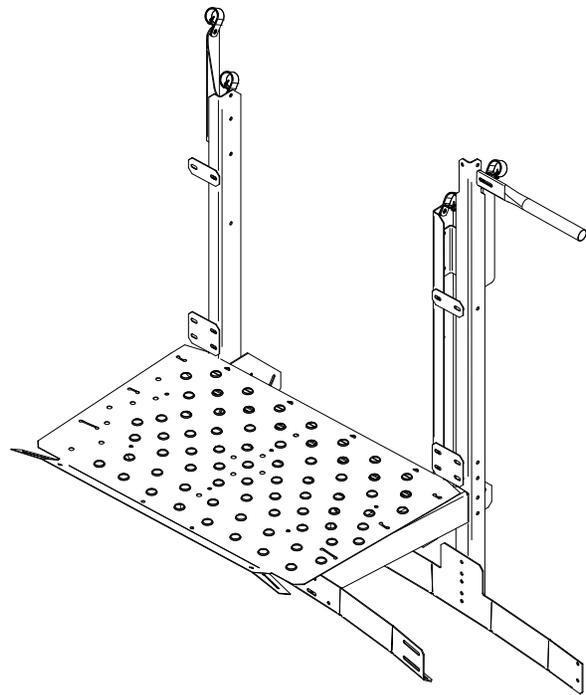
DRAWN Bill Huff	3/2/2015	Greene Galvanized Stairs	
CHECKED		217-375-4244 www.greenebinstairs.com	
QA		TITLE	
MFG		A-Series Roof Deck 12'-36' Diam.	
APPROVED		SIZE A	DWG NO ARD1236 deck section
		SCALE	REV 1
		SHEET 3 OF 4	

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	ARD-1001	Roof Deck Outer Ring Segment
2	1	ARD-1009	Deck Riser
3	1	ARD-1007	Deck Post
4	2	ARD-1021	A-Series Deck Outer Kickboard
5	1	ARD-1011	A-Series Inner Deck Brace
6	1	ARD-1033	A-Series Inner Deck 12-36
7	1	ARD-1013	A-Series Short Inner Deck Brace
8	1	ARD0001	A-Series Roof Deck Entry Posts
9	1	ARD-1004	Inner Ring 1236

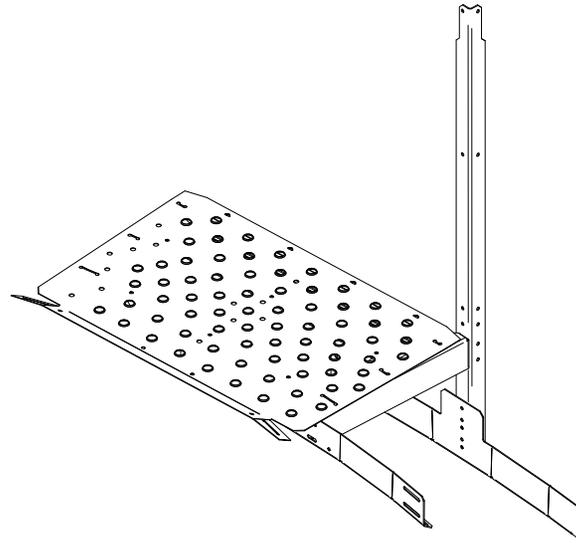
Entry Section



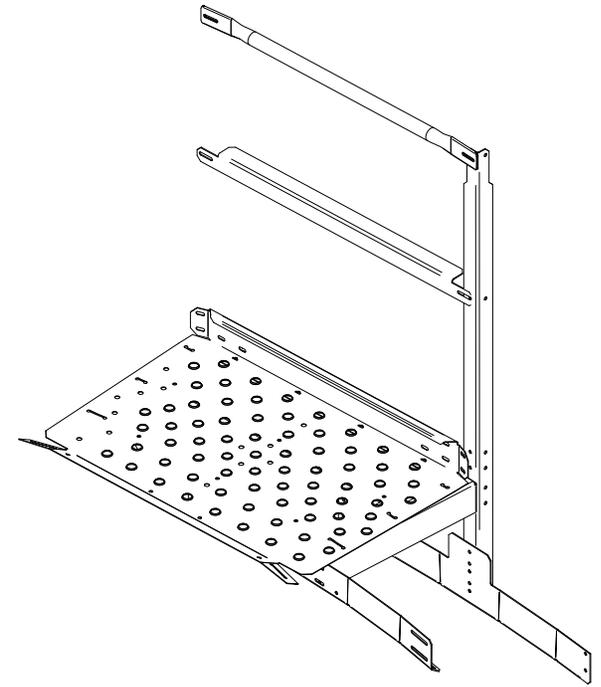
DRAWN Bill Huff	3/2/2015	Greene Galvanized Stairs	
CHECKED		217-375-4244 www.greenebinstairs.com	
QA		TITLE	
MFG		A-Series Roof Deck 12'-36' Diam.	
APPROVED		SIZE A	DWG NO ARD1236 deck section
		SCALE	REV 1
		SHEET 4 OF 4	



Entry Section



Landing Section



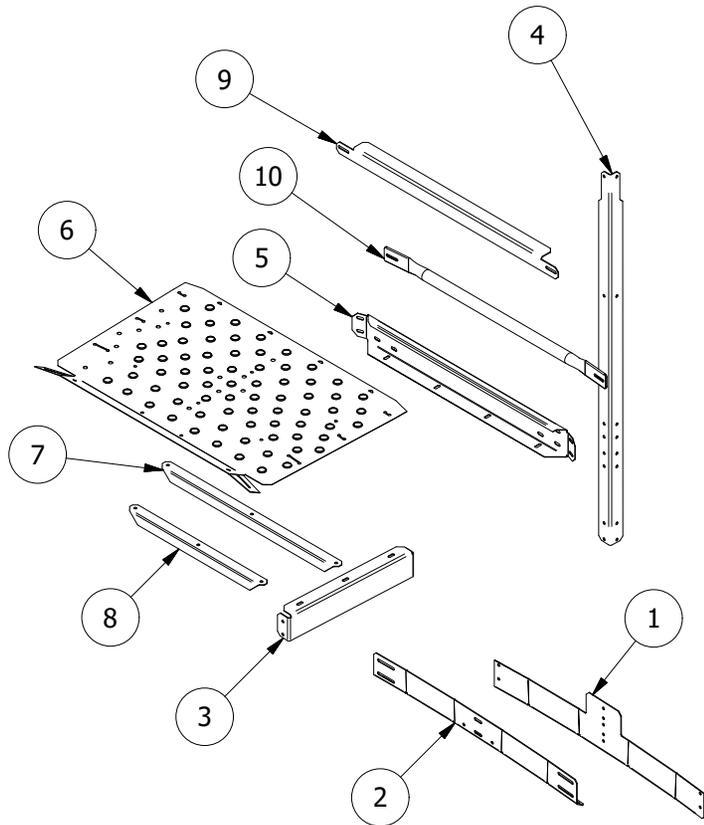
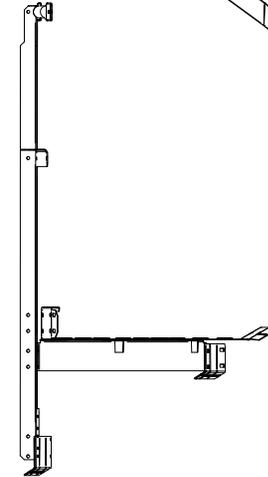
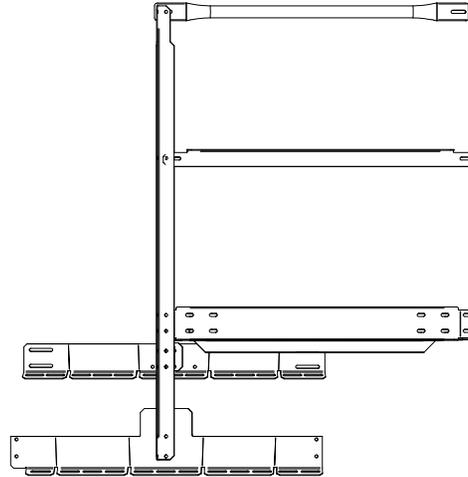
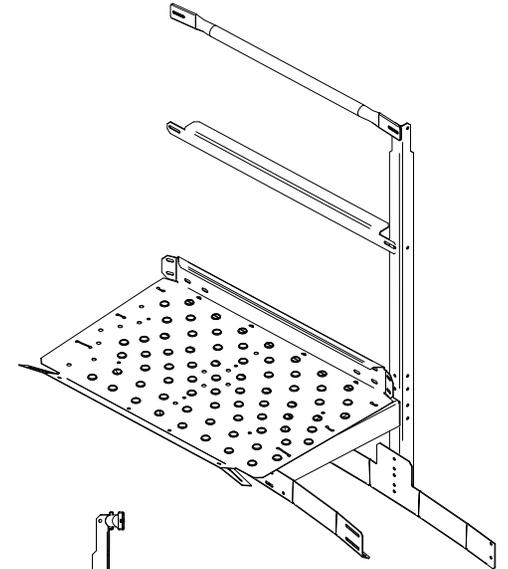
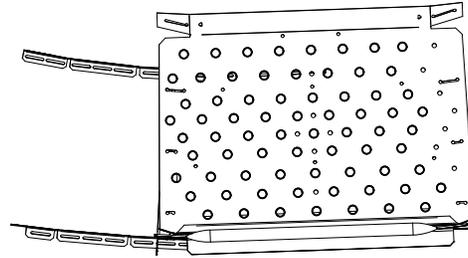
Mid Roof Deck Section



DRAWN Bill Huff	2/27/2015	Greene Galvanized Stairs		
CHECKED		217-375-4244 www.greenebinstairs.com		
QA		TITLE		
MFG		A-SERIES ROOF DECK 24'-80' DIAM.		
APPROVED		SIZE	DWG NO	REV
		A	ARD2480 deck section	1
		SCALE	SHEET 1 OF 4	

PARTS LIST		
ITEM	QTY	PART NUMBER
1	1	ARD-1001 outer ring
2	1	ARD-1003 inner ring mid
3	1	ARD-1009
4	1	ARD-1007
5	2	ARD-1021
6	1	ARD-1032 mid deck
7	1	ARD-1012
8	1	ARD-1011
9	1	ARD-1025
10	1	ARD-1024

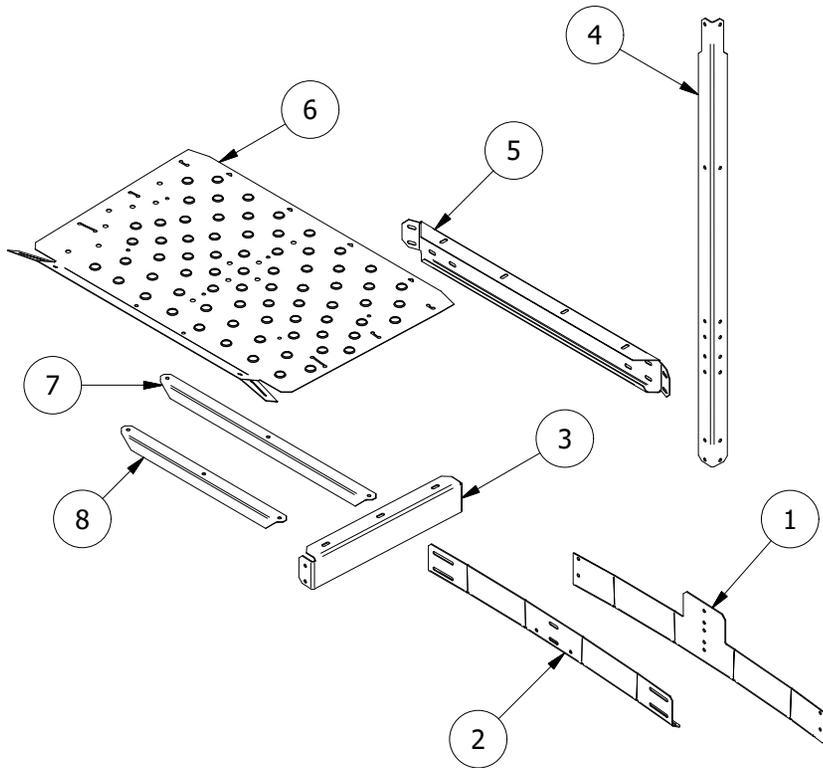
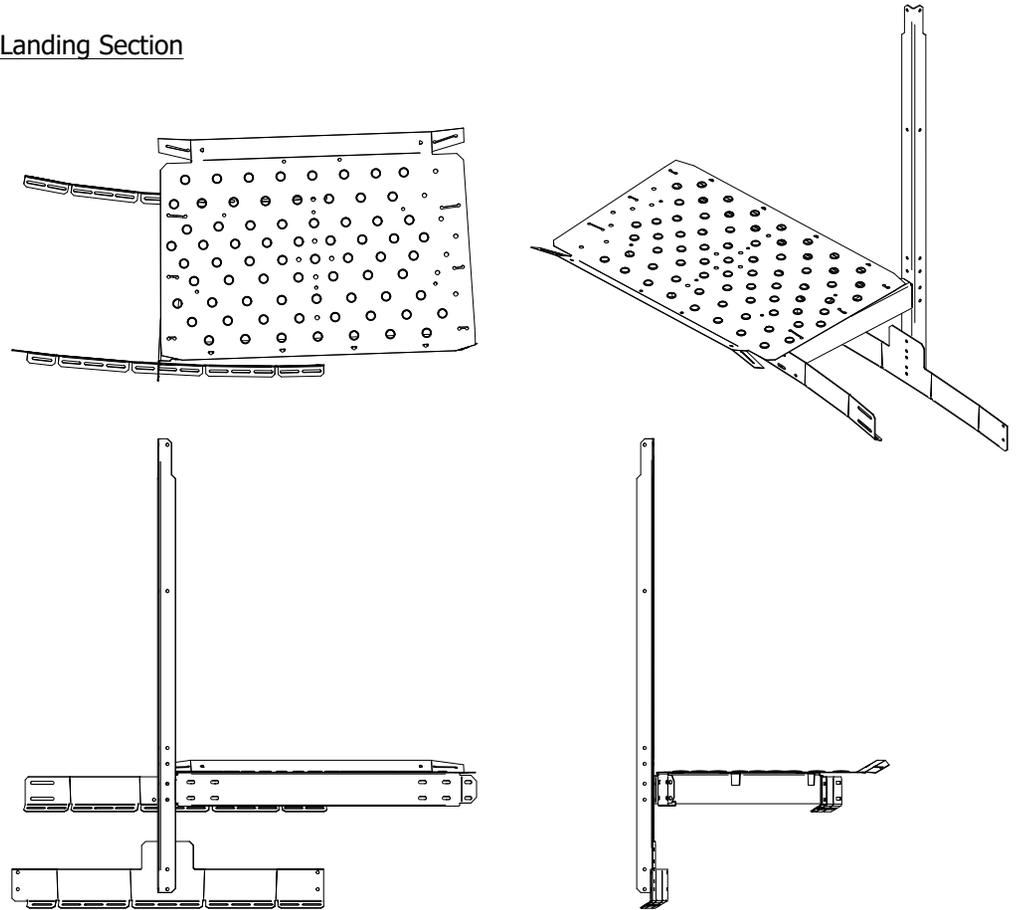
Mid Roof Deck Section



DRAWN Bill Huff	2/27/2015	Greene Galvanized Stairs	
CHECKED		217-375-4244 www.greenebinstairs.com	
QA		TITLE	
MFG		A-SERIES ROOF DECK 24'-80' DIAM.	
APPROVED		SIZE A	DWG NO ARD2480 deck section
		SCALE	REV 1
		SHEET 2 OF 4	

PARTS LIST		
ITEM	QTY	PART NUMBER
1	1	ARD-1001 outer ring
2	1	ARD-1003 inner ring mid
3	1	ARD-1009
4	1	ARD-1007
5	2	ARD-1021
6	1	ARD-1032 mid deck
7	1	ARD-1012
8	1	ARD-1011

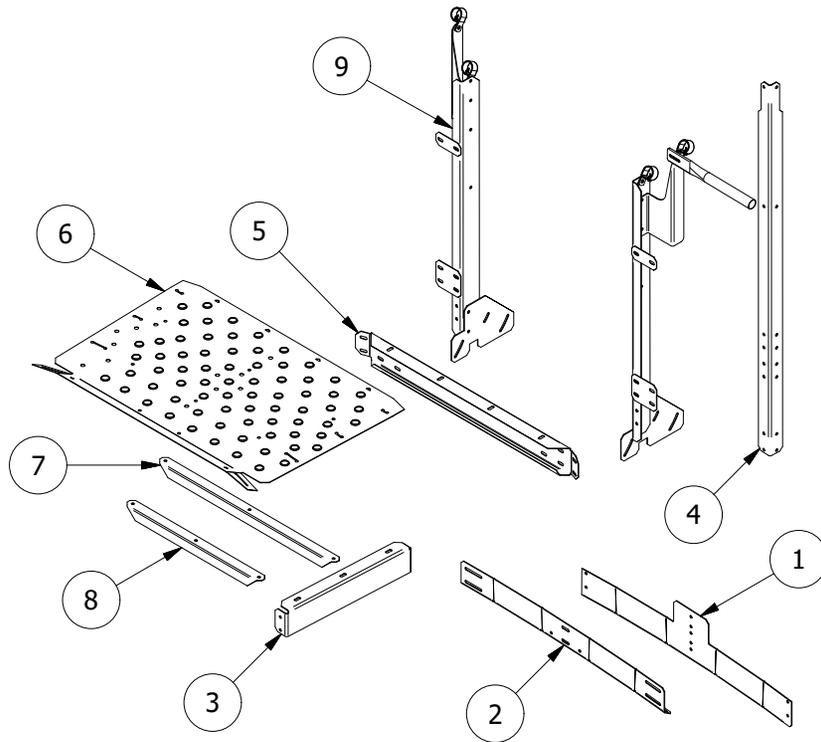
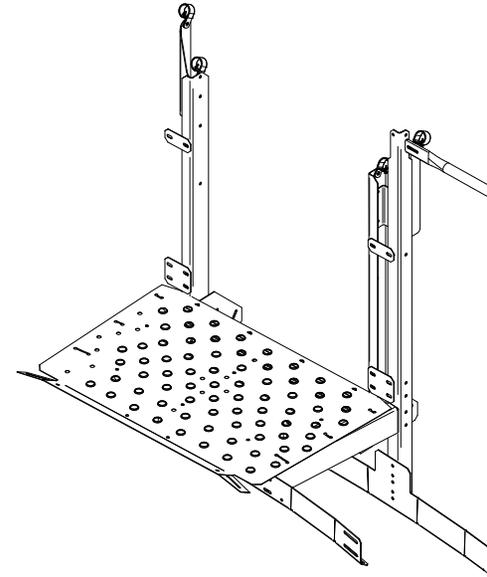
Landing Section



DRAWN Bill Huff	2/27/2015	Greene Galvanized Stairs	
CHECKED		217-375-4244 www.greenebinstairs.com	
QA		TITLE	
MFG		A-SERIES ROOF DECK 24'-80' DIAM.	
APPROVED		SIZE A	DWG NO ARD2480 deck section
		SCALE	REV 1
		SHEET 3 OF 4	

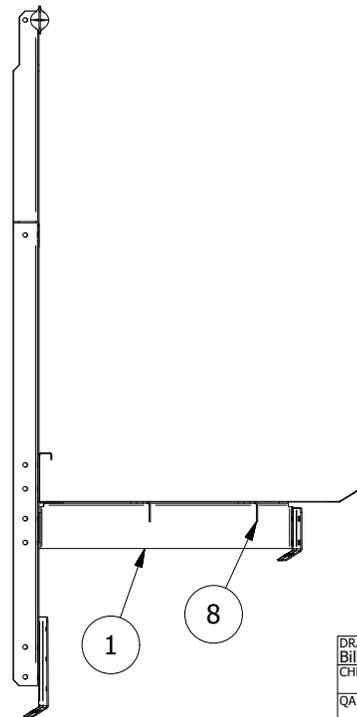
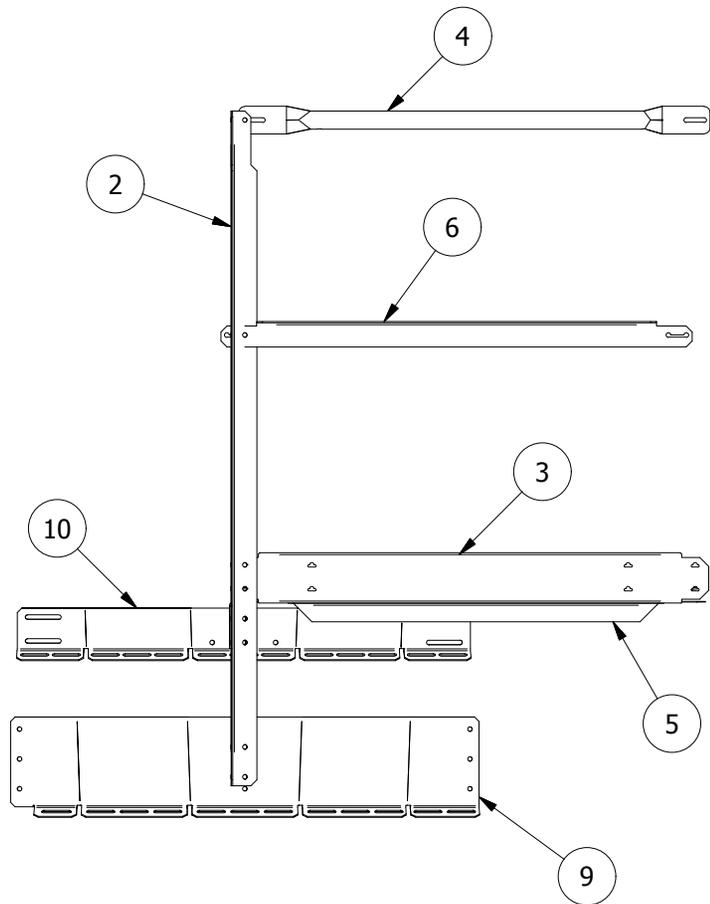
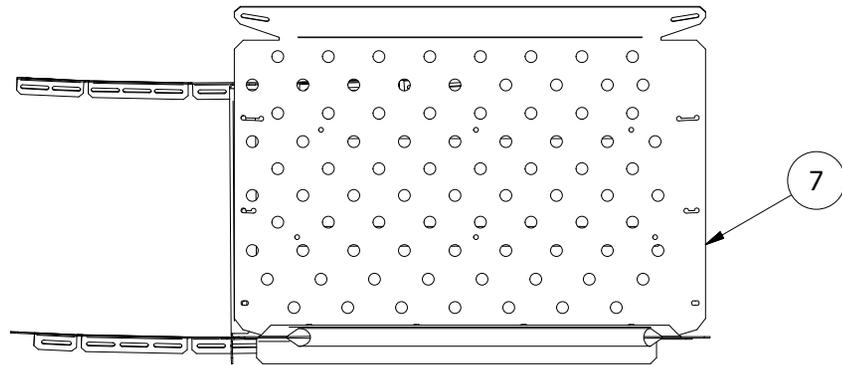
PARTS LIST - ENTRY SECTION ASSY		
ITEM	QTY	PART NUMBER
1	1	ARD-1001 outer ring
2	1	ARD-1003 inner ring mid
3	1	ARD-1009
4	1	ARD-1007
5	2	ARD-1021
6	1	ARD-1032 mid deck
7	1	ARD-1012
8	1	ARD-1011
9	1	ARD0001 Entry

Entry Section

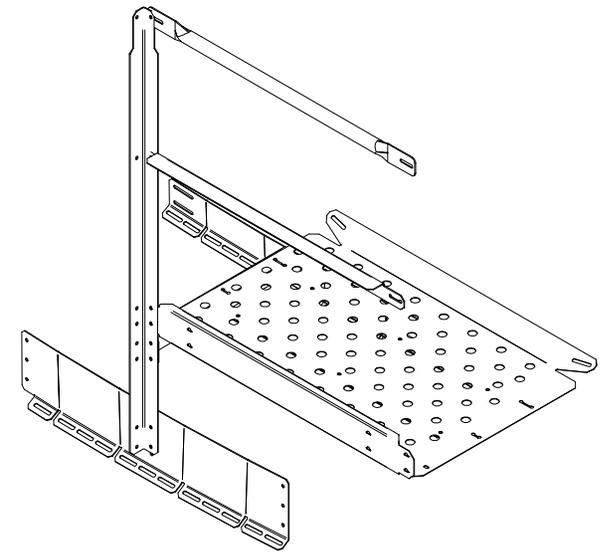


DRAWN Bill Huff	2/27/2015	Greene Galvanized Stairs	
CHECKED		217-375-4244 www.greenebinstairs.com	
QA		TITLE	
MFG		A-SERIES ROOF DECK 24'-80' DIAM.	
APPROVED		SIZE A	DWG NO ARD2480 deck section
		SCALE	REV 1
		SHEET 4 OF 4	

Assembled View

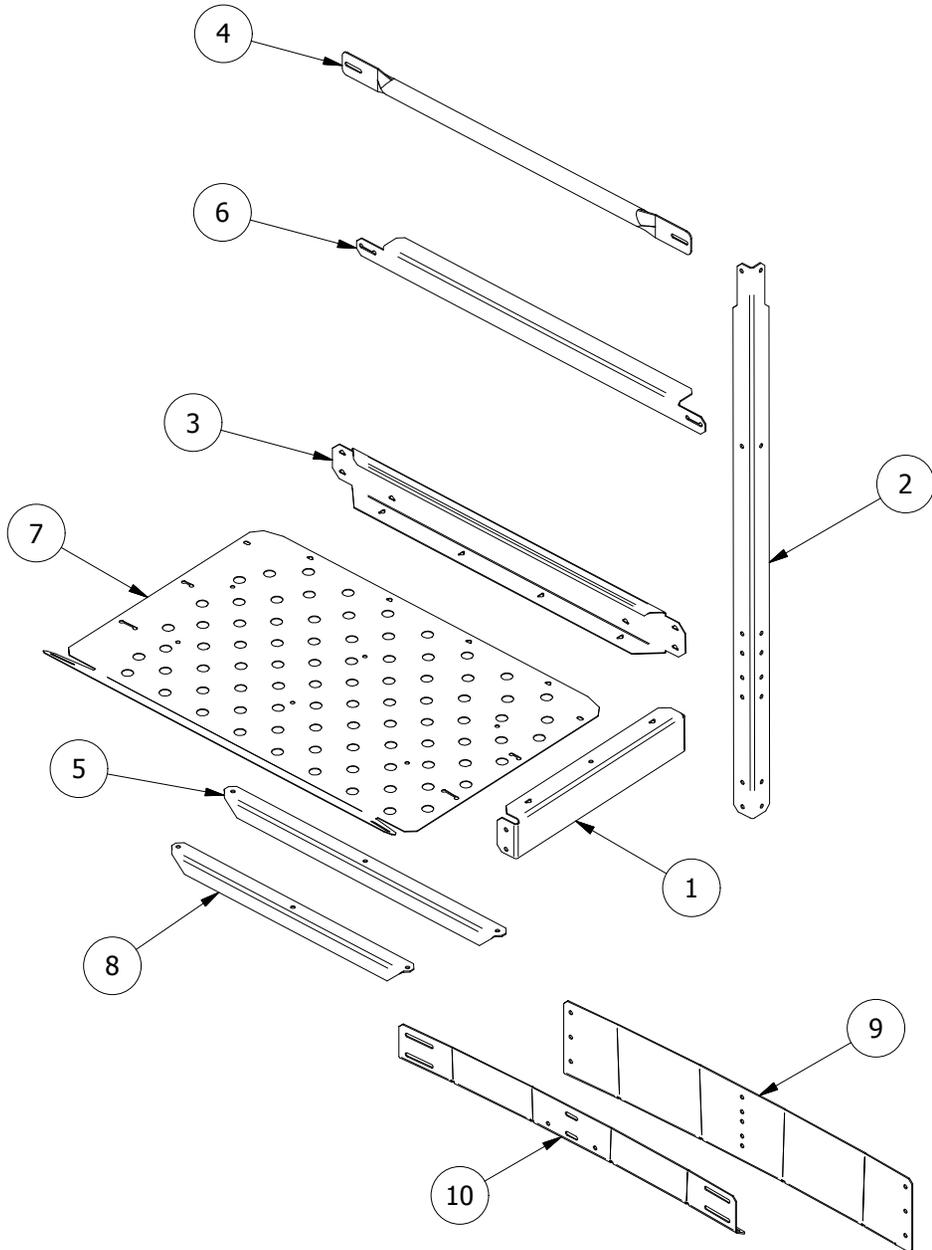


PARTS LIST		
ITEM	QTY	PART NUMBER
1	1	ARD-1009 riser
2	1	ARD-1007 Post
3	1	ARD-1021 kickboard
4	1	ARD-1024 handrail
5	1	ARD-1012 long deck brace
6	1	ARD-1025 midrail
7	1	ARD-1034 deck outer
8	1	ARD-1010 outer deck brace
9	1	ARD-1001 outer ring
10	1	ARD-1003 inner ring mid

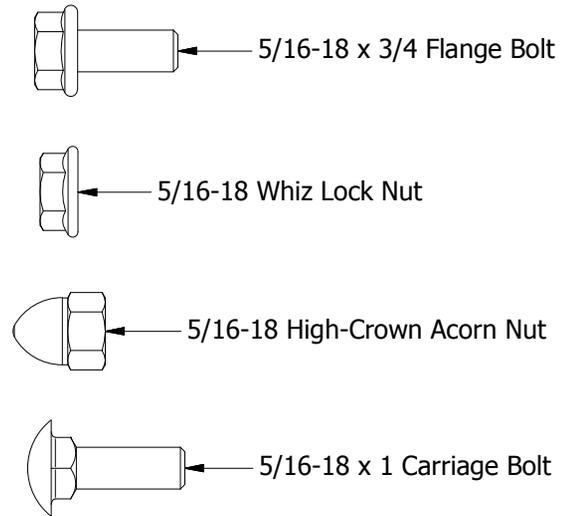


DRAWN Bill Huff	3/10/2015	Greene Galvanized Stairs	
CHECKED		217-375-4244 www.greenebinstairs.com	
QA		TITLE	
MFG		A-Series Roof Deck	
APPROVED		SIZE A	DWG NO ARD6018 deck section
		SCALE	REV 1
		SHEET 1 OF 3	

Exploded View



PARTS LIST		
ITEM	QTY	PART NUMBER
1	1	ARD-1009 riser
2	1	ARD-1007 Post
3	1	ARD-1021 kickboard
4	1	ARD-1024 handrail
5	1	ARD-1012 long deck brace
6	1	ARD-1025 midrail
7	1	ARD-1034 deck outer
8	1	ARD-1010 outer deck brace
9	1	ARD-1001 outer ring
10	1	ARD-1003 inner ring mid

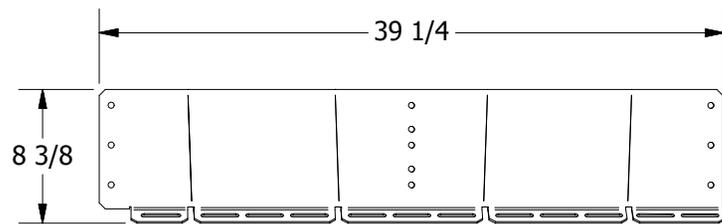


5/16 x 1 carriage bolt, flange nut, and acorn nut used on top handrail.

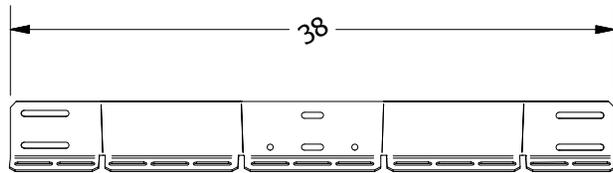
5/16 x 3/4 flange bolt and flange nut used on all other connections.



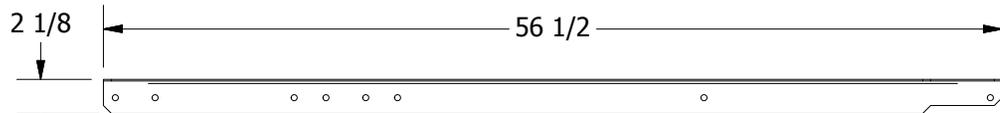
DRAWN Bill Huff	3/10/2015	Greene Galvanized Stairs	
CHECKED		217-375-4244 www.greenebinstairs.com	
QA		TITLE	
MFG		A-Series Roof Deck	
APPROVED		SIZE A	DWG NO ARD6018 deck section
		SCALE	REV 1
		SHEET 2 OF 3	



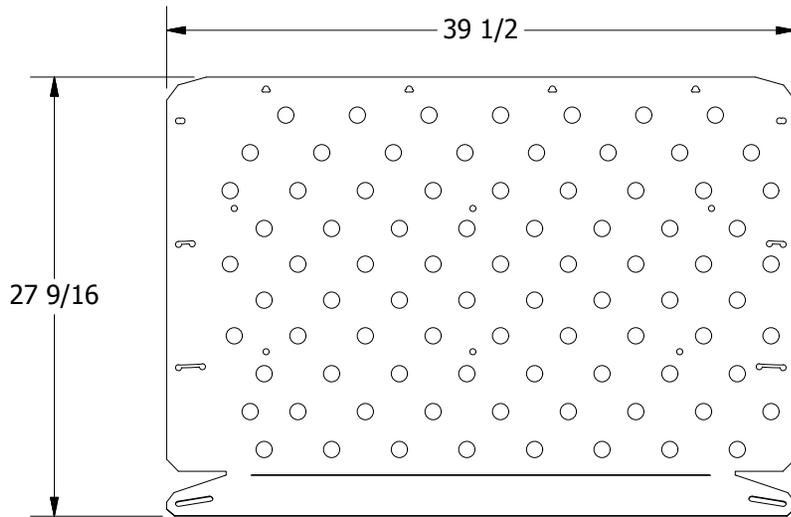
ARD-1001 outer ring



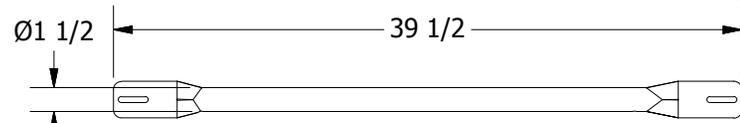
ARD-1003 inner ring mid



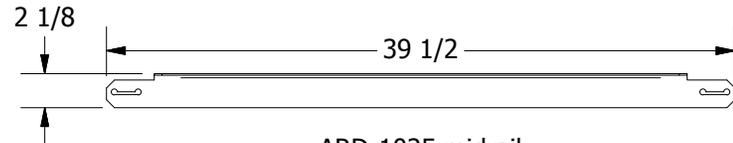
ARD-1007 Post



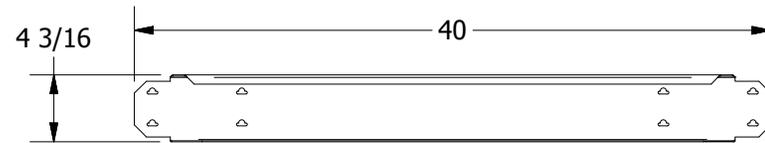
ARD-1034 deck outer



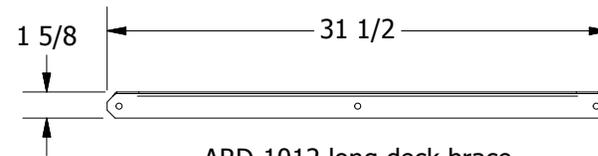
ARD-1024 handrail



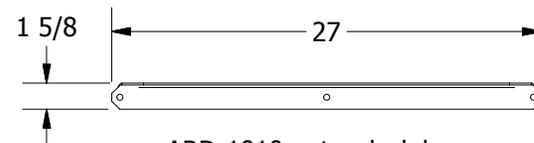
ARD-1025 midrail



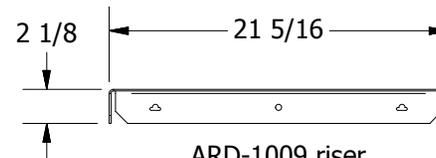
ARD-1021 kickboard



ARD-1012 long deck brace



ARD-1010 outer deck brace

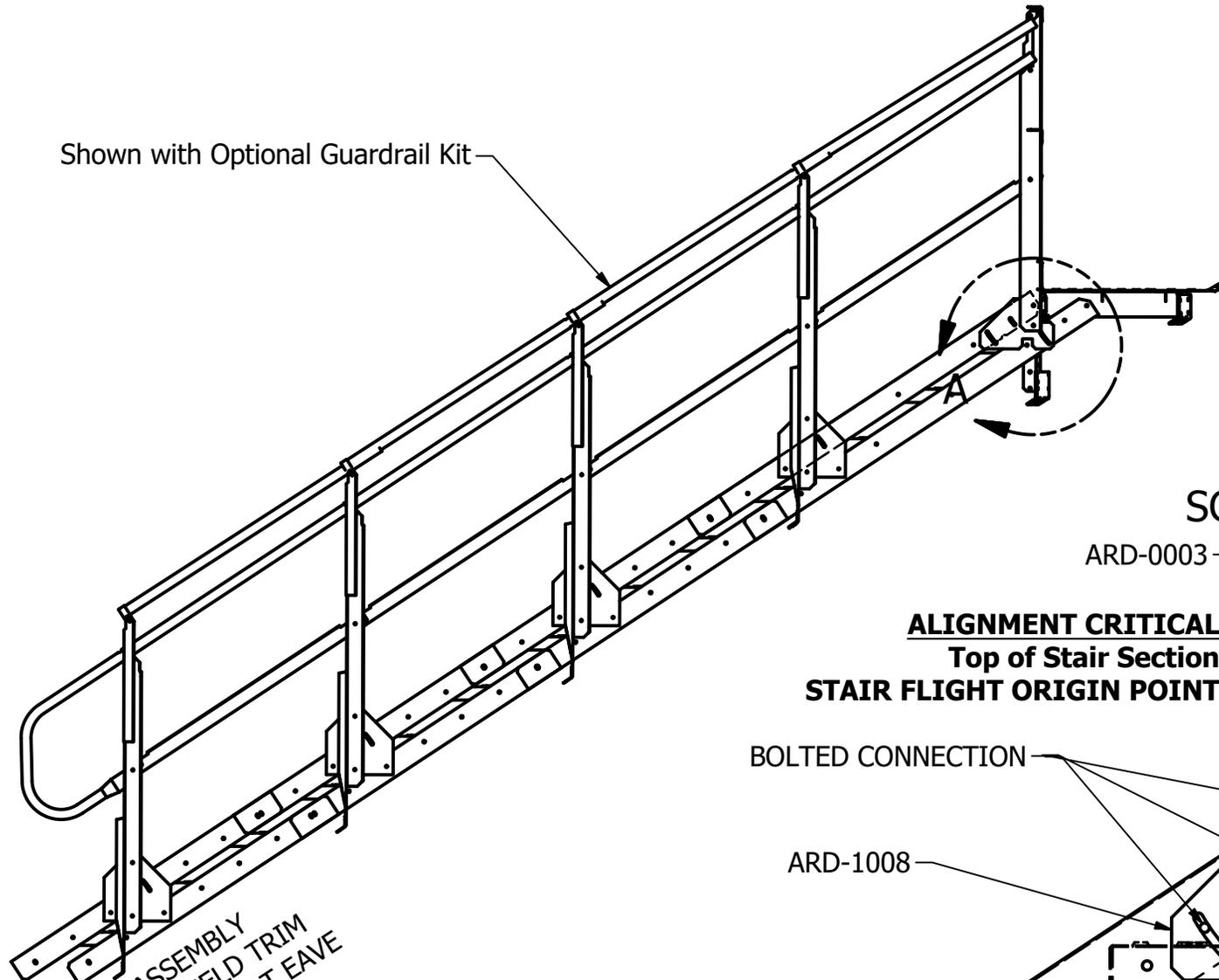


ARD-1009 riser



DRAWN Bill Huff	3/10/2015	Greene Galvanized Stairs	
CHECKED		217-375-4244 www.greenebinstairs.com	
QA		TITLE	
MFG		A-Series Roof Deck	
APPROVED		SIZE A	DWG NO ARD6018 deck section
		SCALE	REV 1
		SHEET 3 OF 3	

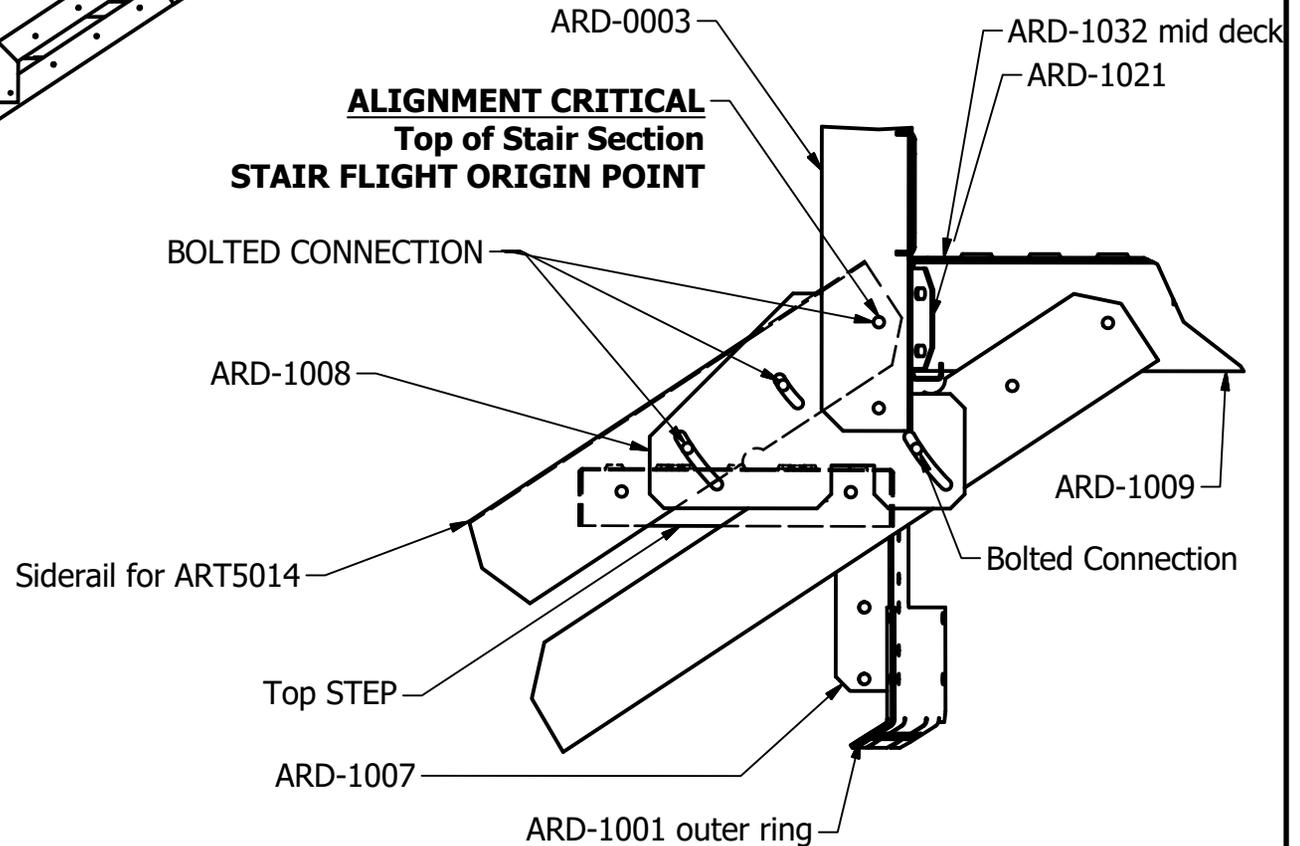
Shown with Optional Guardrail Kit

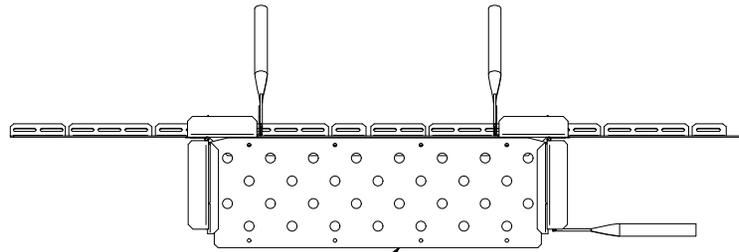
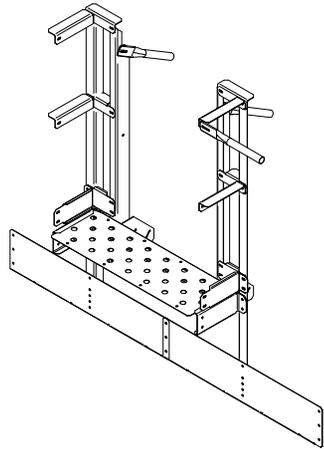


TOP DOWN ASSEMBLY
MAY NEED TO FIELD TRIM
BOTTOM OF STAIR AT EAVE
PLATFORM
PLEASE ALLOW 1/2 TO 1
FULL STEP BEYOND EAVE

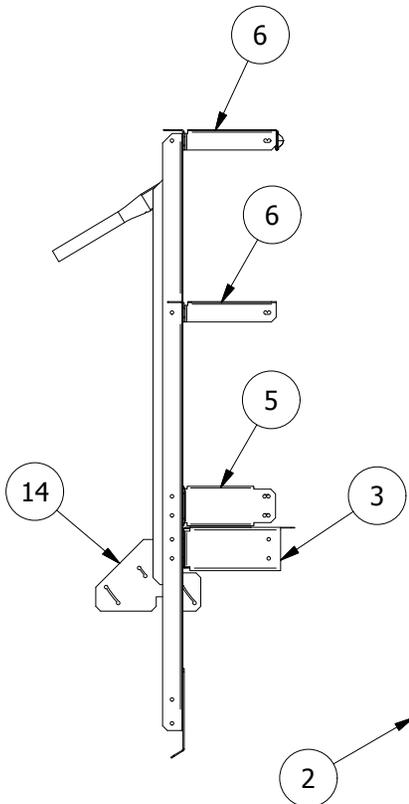
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SCALE 0.15 : 1

ALIGNMENT CRITICAL
Top of Stair Section
STAIR FLIGHT ORIGIN POINT

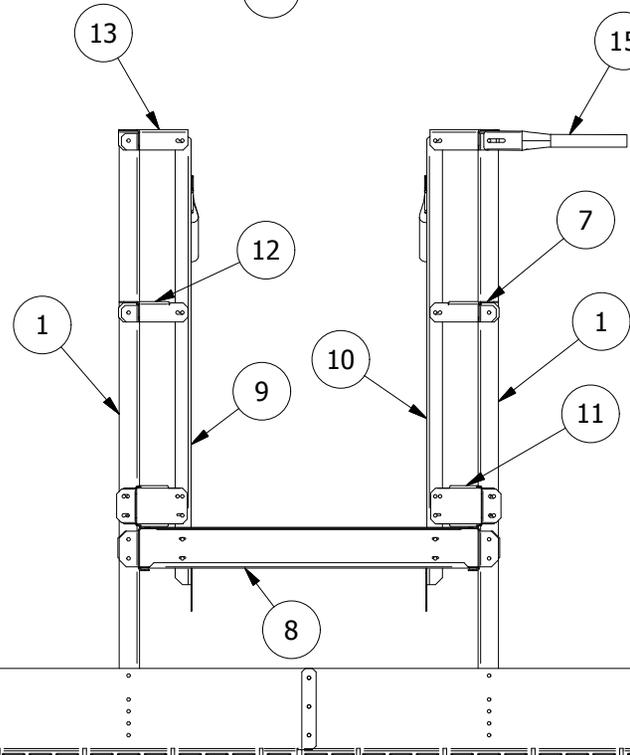




4



2



7

1

11

1

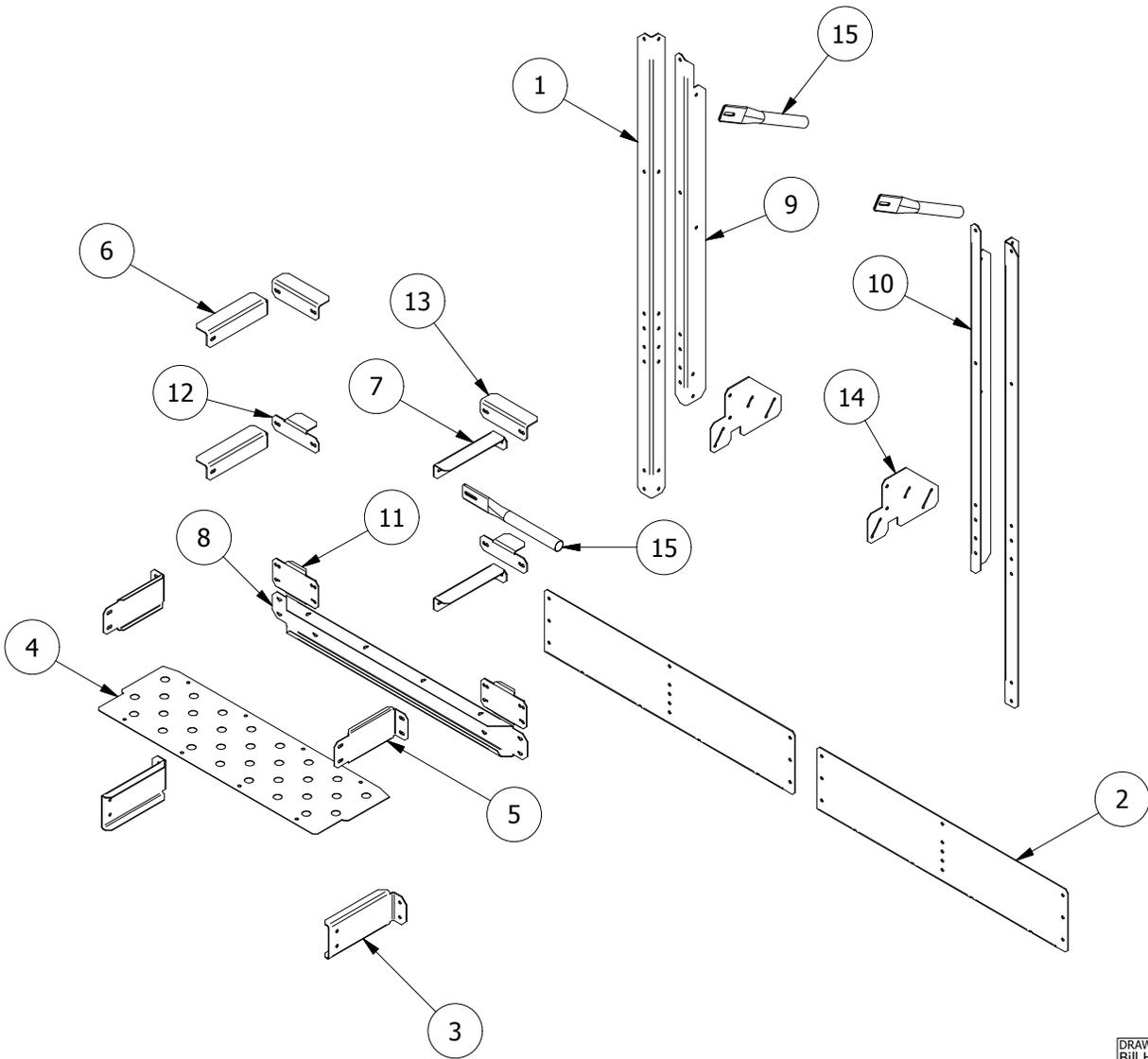
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PARTS LIST		
ITEM	QTY	PART NUMBER
1	2	ARD-0002 Post
2	2	ARD-0001 mount
3	2	ARD-0005 riser
4	1	ARD-0010 deck
5	2	ARD-0011 side kickboard
6	2	ARD-0012 handrail end right
7	2	ARD-0013 handrail end left
8	1	ARD-1021 kickboard
9	1	ARD-0003 entry right
10	1	ARD-0004 entry left
11	2	ARD-0014 entry kickboard
12	2	ARD-0016 entry midrail
13	2	ARD-0015 handrail entry
14	2	ARD-1008 leveling plate
15	3	ARD-0020 handrail stub

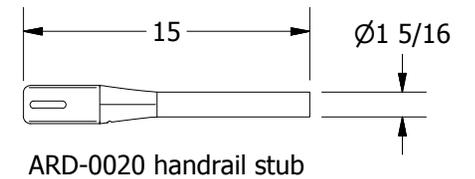
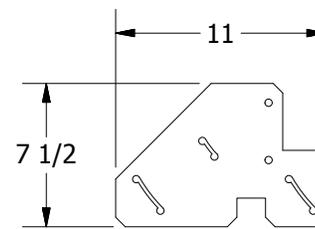
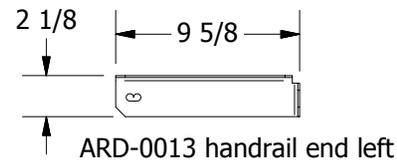
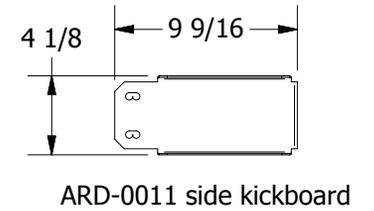
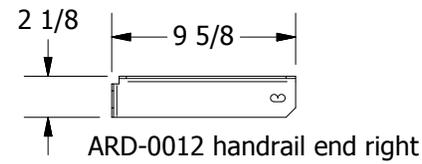
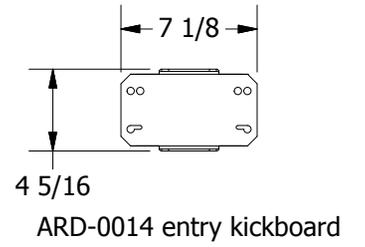
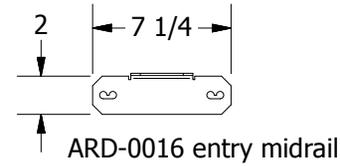
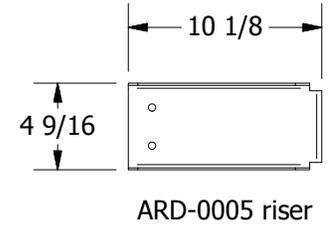
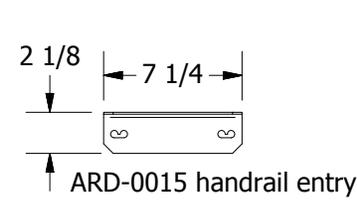
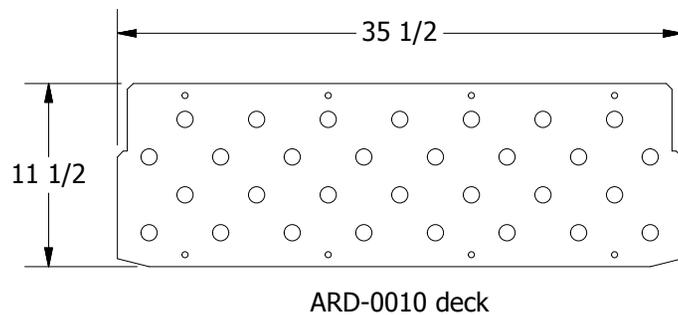
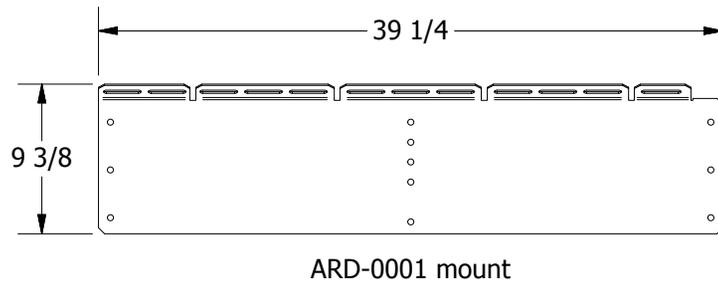
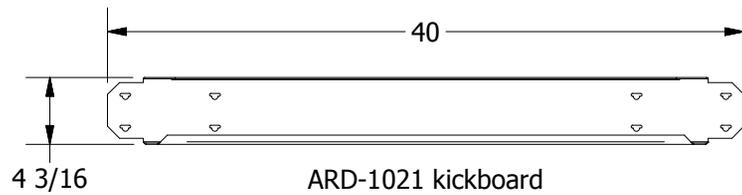
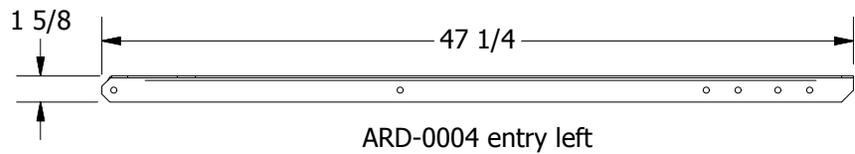
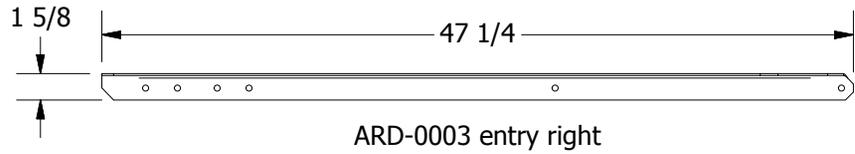
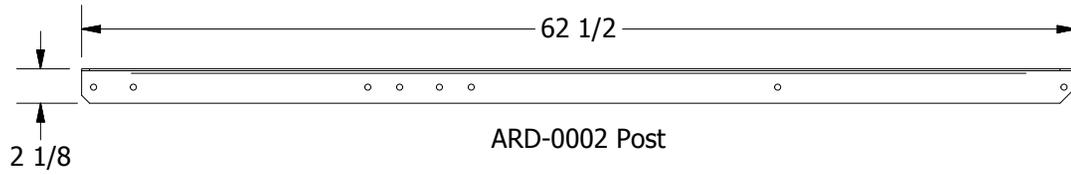


DRAWN Bill Huff	3/10/2015	Greene Galvanized Stairs	
CHECKED		217-375-4244 www.greenebinstairs.com	
QA		TITLE	
MFG		A-Series Base Landing Deck	
APPROVED		SIZE A	DWG NO ARD0010 base landing
		SCALE	REV 1
		SHEET 1 OF 3	

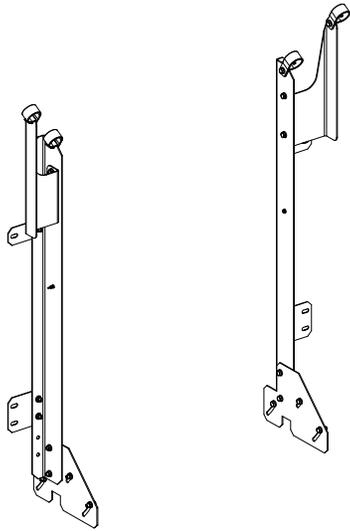
PARTS LIST		
ITEM	QTY	PART NUMBER
1	2	ARD-0002 Post
2	2	ARD-0001 mount
3	2	ARD-0005 riser
4	1	ARD-0010 deck
5	2	ARD-0011 side kickboard
6	2	ARD-0012 handrail end right
7	2	ARD-0013 handrail end left
8	1	ARD-1021 kickboard
9	1	ARD-0003 entry right
10	1	ARD-0004 entry left
11	2	ARD-0014 entry kickboard
12	2	ARD-0016 entry midrail
13	2	ARD-0015 handrail entry
14	2	ARD-1008 leveling plate
15	3	ARD-0020 handrail stub



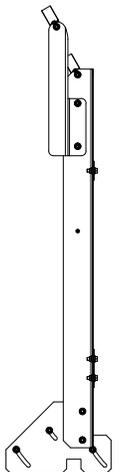
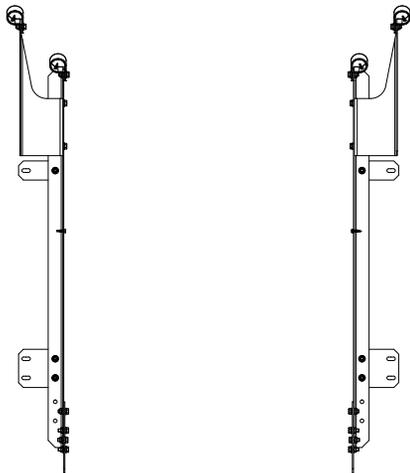
DRAWN Bill Huff	3/10/2015	Greene Galvanized Stairs	
CHECKED		217-375-4244 www.greenebinstairs.com	
QA		TITLE	
MFG		A-Series Base Landing Deck	
APPROVED		SIZE A	DWG NO ARD0010 base landing
		SCALE	REV 1
		SHEET 2 OF 3	



DRAWN Bill Huff	3/10/2015	Greene Galvanized Stairs	
CHECKED		217-375-4244 www.greenebinstairs.com	
QA		TITLE	
MFG		A-Series Base Landing Deck	
APPROVED		SIZE A	REV 1
		SCALE	DWG NO ARD0010 base landing
			SHEET 3 OF 3



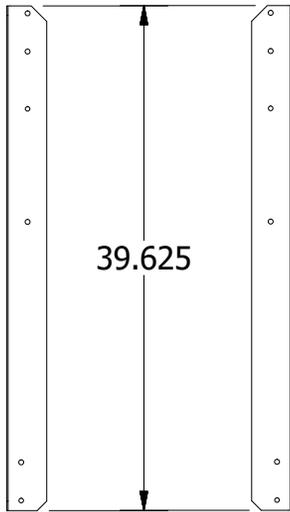
ARD0001 Assembly Instructions Greene Galvanized Stairs



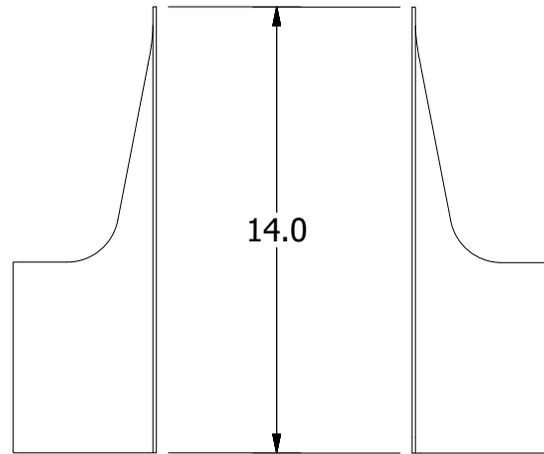
Parts List

PARTS LIST		
PART NUMBER	DESCRIPTION	QTY
ARD-0003	A-Series Right Entry Post	1
ARD-0004	A-Series Left Entry Post	1
ARD-1008	Entry Leveling Plate	2
5/16-18x3/4FB	5/16"-18 x 3/4" Flange Bolt	24
5/16-18SFN	5/16"-18 Whiz Lock Nut	24
ARD-0021	Entry Kickboard	2
ARD-0022	Entry Mid-Rail	2
ARD-0007	Right Guardrail Bracket	1
ARD-0008	Left Guardrail Bracket	1
HRC1500	1.5" Handrail P-Clamp	4
Floor Screw	Self-Tapping Floor Screw	6

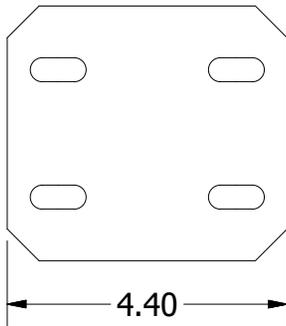
ARD-0004 ARD-0003



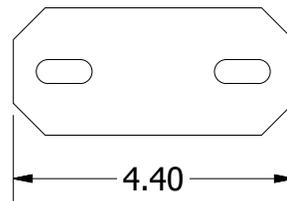
ARD-0007 ARD-0008



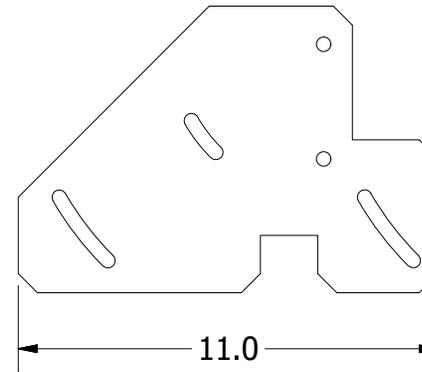
ARD-0021



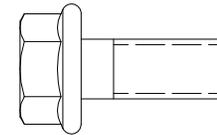
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ARD-1008

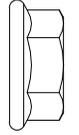


5/16-18x3/4FB



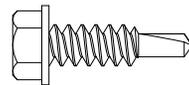
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5/16-18SFN



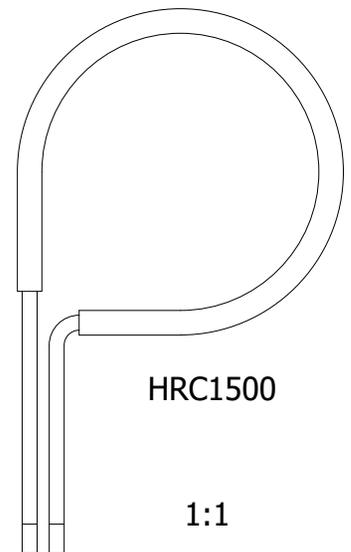
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Floor Screw



1:1

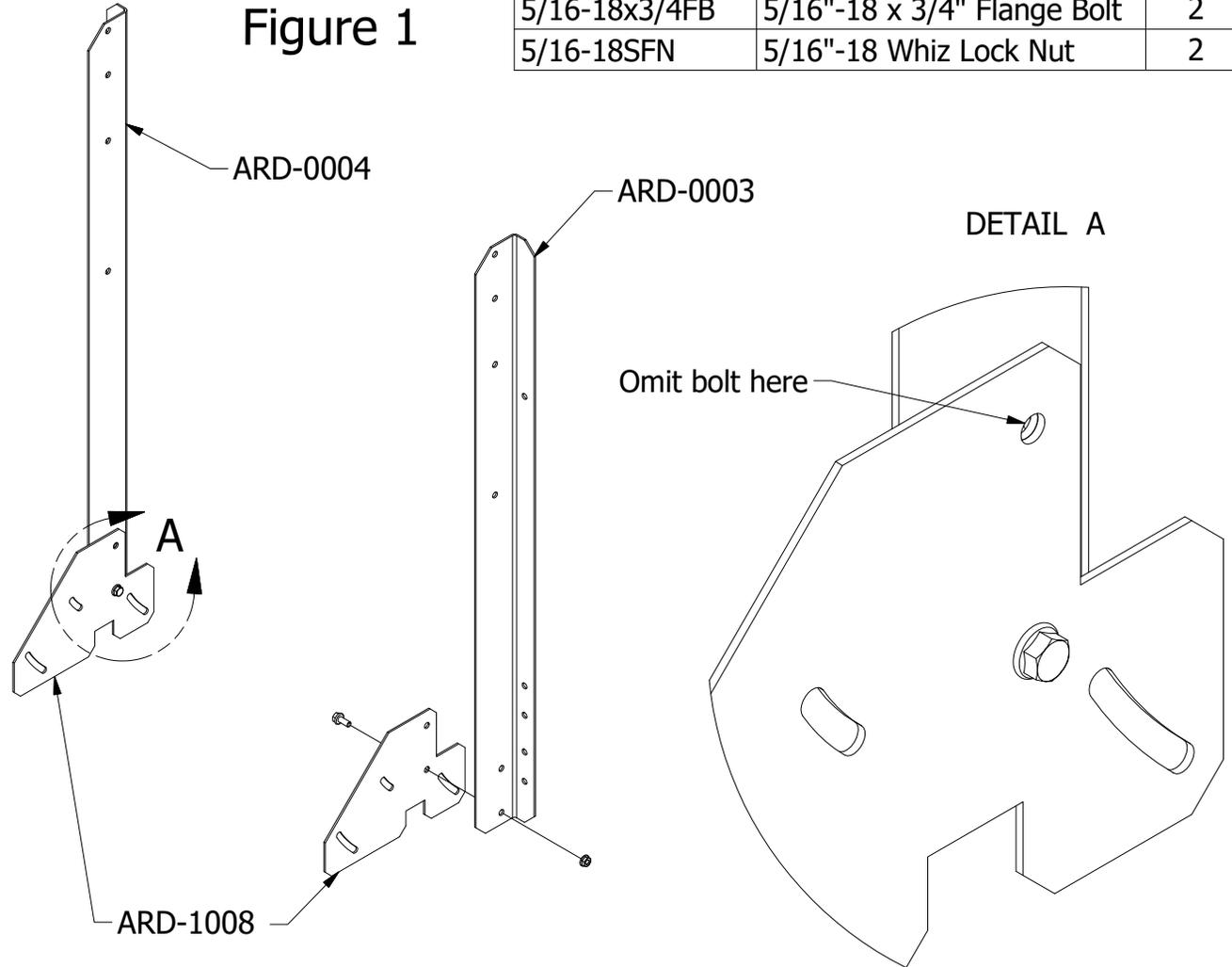
HRC1500



1:1

Step 1

1. Connect an ARD-0003 Right Post to an ARD-1008 Entry Leveling Plate using one (1) 5/16" Flange Bolt and one (1) 5/16" Lock Nut, as shown in Figure 1 and Detail A. The bolt will go through the bottom hole on the post and the plate. A second bolt will be added later.
2. Repeat for the Left Entry Post, using ARD-0004 and the other ARD-1008.



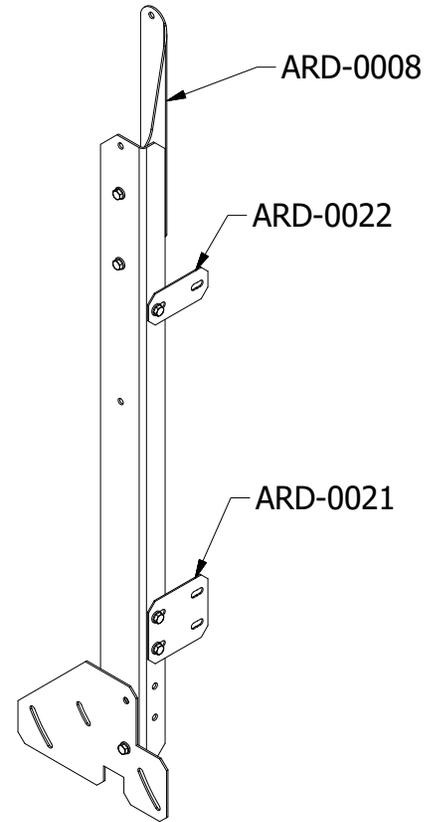
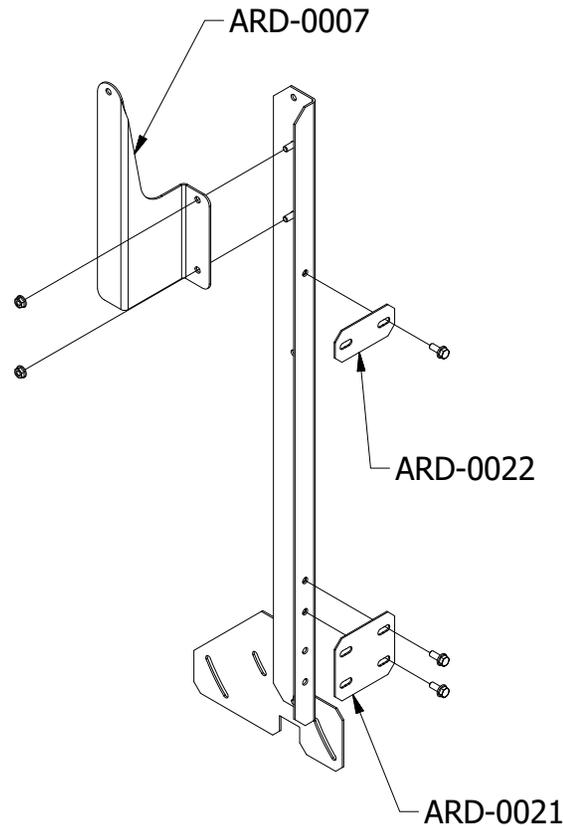
PARTS USED IN STEP 1		
PART NUMBER	DESCRIPTION	QTY
ARD-0003	A-Series Right Entry Post	1
ARD-0004	A-Series Left Entry Post	1
ARD-1008	Entry Leveling Plate	2
5/16-18x3/4FB	5/16"-18 x 3/4" Flange Bolt	2
5/16-18SFN	5/16"-18 Whiz Lock Nut	2

DRAWN Marcus Wilmsmeyer	3/19/2019	Greene Galvanized Stairs East Lynn, IL 217.375.4244 www.greenebinstairs.com	
CHECKED		TITLE A-Series Entry Post Assembly Instructions	
QA		SIZE A	DWG NO IN-ARD0001
MFG		SCALE 1/10	REV
APPROVED		SHEET 3 OF 6	

Step 2

1. Place the two (2) ARD-0022 Mid-Rails and the two (2) ARD-0021 Kickboards on the ARD-0003 and ARD-0004 posts as shown in Figure 2. Secure them in place using six (6) 5/16" Flange Bolts and six (6) 5/16" Lock Nuts.
2. Place the ARD-0007 Guardrail Bracket onto the right post (ARD-0003) as shown in Figure 2. Secure in place using two (2) 5/16" Flange Bolts and two (2) 5/16" Lock Nuts.
3. Place the ARD-0008 Guardrail Bracket onto the left post (ARD-0004) as shown in Figure 2. Secure in place using two (2) 5/16" Flange Bolts and two (2) 5/16" Lock Nuts.

Figure 2



PARTS USED IN STEP 2		
PART NUMBER	DESCRIPTION	QTY
5/16-18x3/4FB	5/16"-18 x 3/4" Flange Bolt	10
5/16-18SFN	5/16"-18 Whiz Lock Nut	10
ARD-0021	Entry Kickboard	2
ARD-0022	Entry Mid-Rail	2
ARD-0007	Right Guard Rail Bracket	1
ARD-0008	Left Guard Rail Bracket	1

DRAWN Marcus Wilmsmeyer	3/19/2019	Greene Galvanized Stairs East Lynn, IL 217.375.4244 www.greenebinstairs.com	
CHECKED		TITLE A-Series Entry Post Assembly Instructions	
QA		SIZE A	DWG NO IN-ARD0001
MFG		SCALE 1/10	REV
APPROVED		SHEET 4 OF 6	

Step 3

1. Take the four (4) 1.5" Handrail clamps and place them on the assembly as shown in Figure 3. Secure in place using four (4) 5/16" Flange Bolts and four (4) 5/16" Lock Nuts.

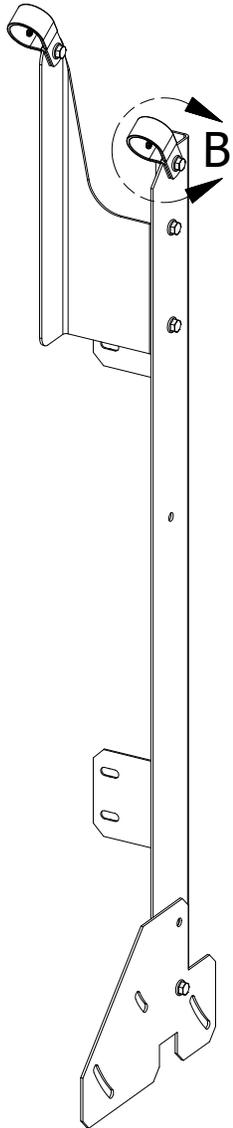
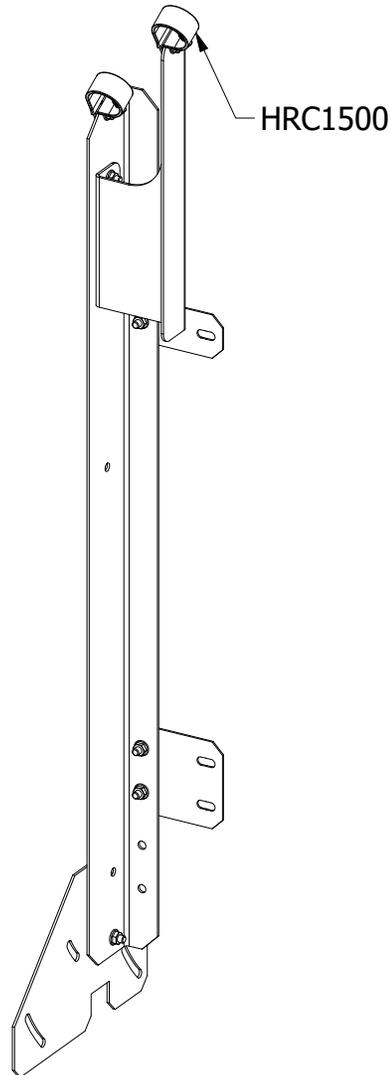
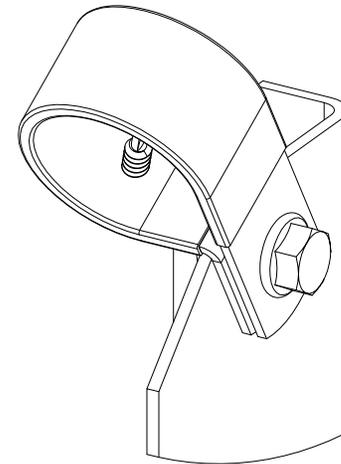


Figure 3



PARTS LIST		
PART NUMBER	DESCRIPTION	QTY
5/16-18x3/4FB	5/16"-18 x 3/4" Flange Bolt	4
5/16-18SFN	5/16"-18 Whiz Lock Nut	4
HRC1500	1.5" Handrail P-Clamp	4

DETAIL B



DRAWN Marcus Wilmsmeyer	3/19/2019	Greene Galvanized Stairs East Lynn, IL 217.375.4244 www.greenebinstairs.com	
CHECKED		TITLE A-Series Entry Post Assembly Instructions	
QA		SIZE A	DWG NO IN-ARD0001
MFG		SCALE 1/8	REV
APPROVED		SHEET 5 OF 6	

Step 4

- Using eight (8) 5/16" Flange Bolts and eight (8) 5/16" Lock Nuts, attach the ARD0001 to an assembled ART5014 as shown in Detail D.
- Line up the handrails, guardrails, and intermediate rails of the ART5014 with the handrail clamps as shown in Figure 4. The intermediate rail will not use a handrail clamp, refer to Detail C.
- Use six (6) Floor Screws to secure the rails to the ARD0003 and ARD0004 posts, as well as the HRC1500 clamps. The Floor Screws that join to the HRC clamps will be drilled through the underside of the HRC clamps, to minimize hand interference.

PARTS USED IN STEP 4		
PART NUMBER	DESCRIPTION	QTY
Floor Screws	Self-Tapping Screw	6
5/16-18x3/4FB	5/16"-18 x 3/4" Flange Bolt	8
5/16-18SFN	5/16"-18 Whiz Lock Nut	8
ART5014	4-Step Roof Stair Starter	1

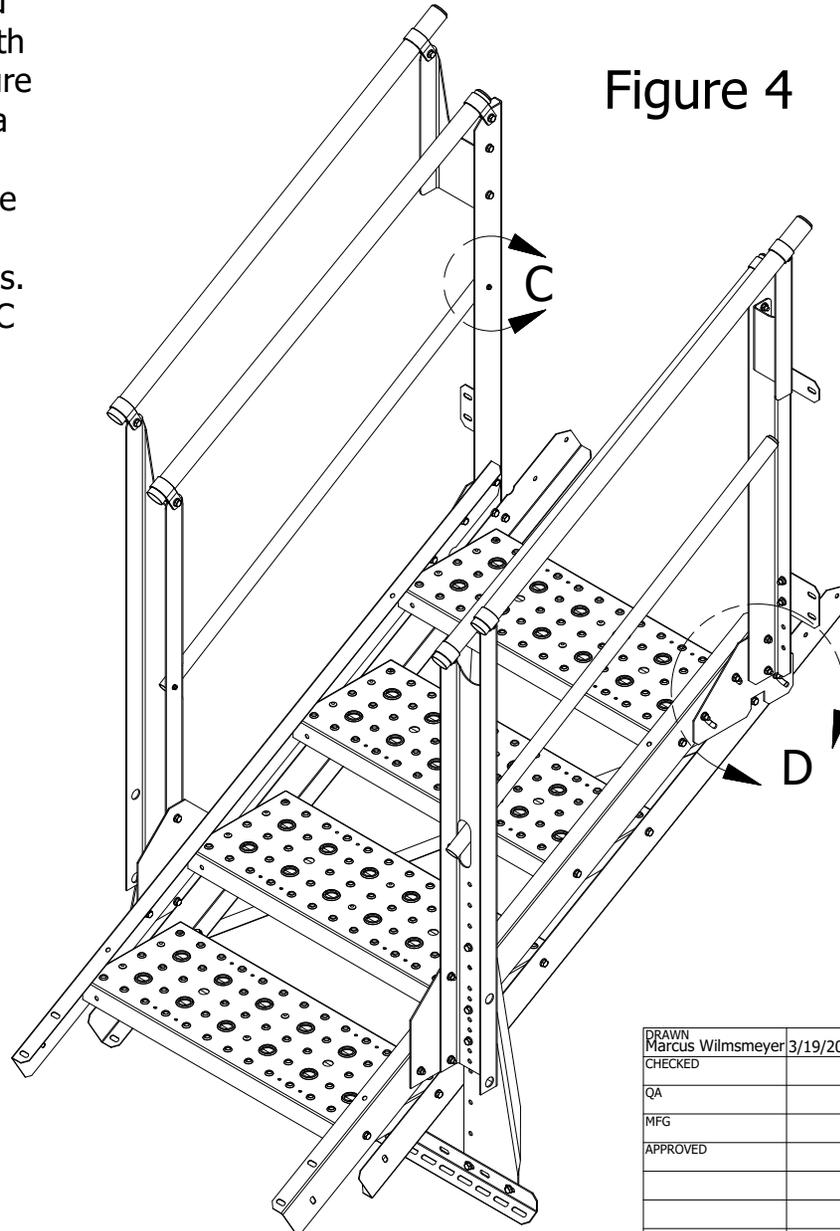
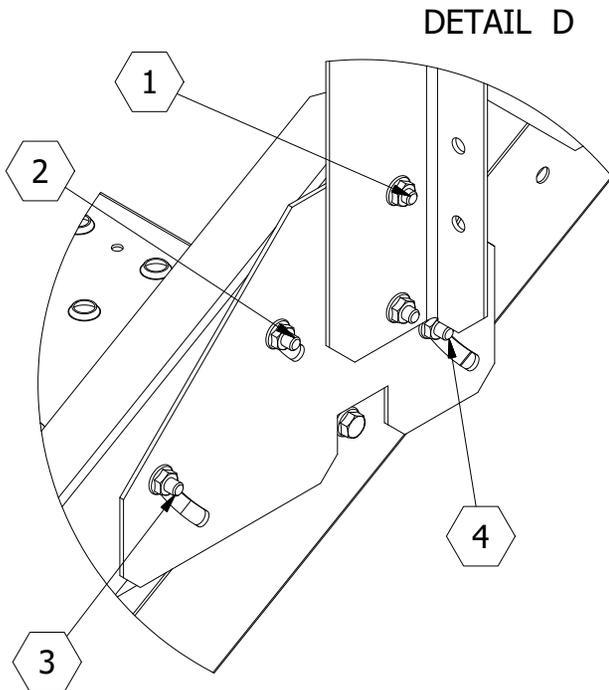
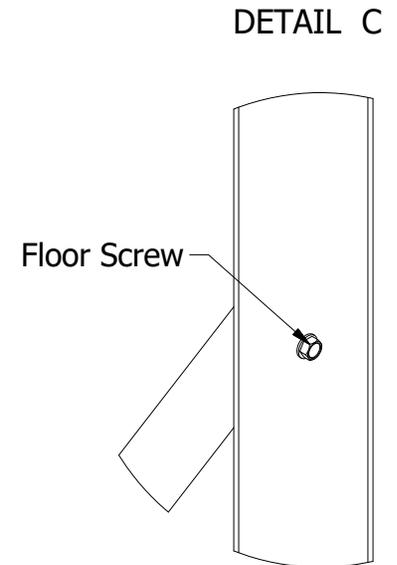
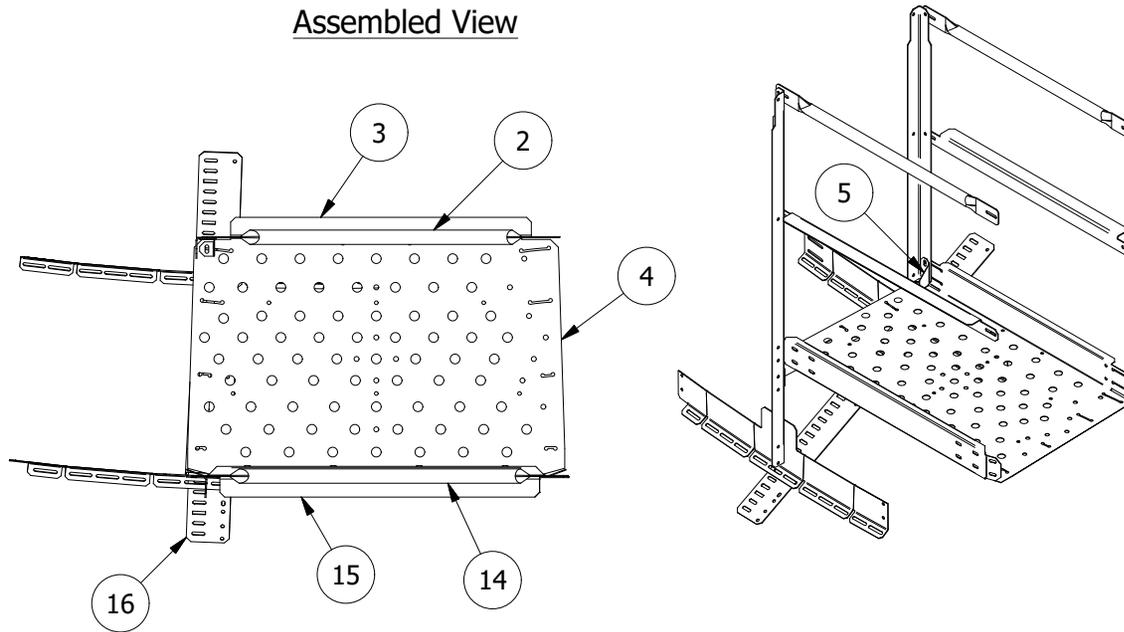


Figure 4

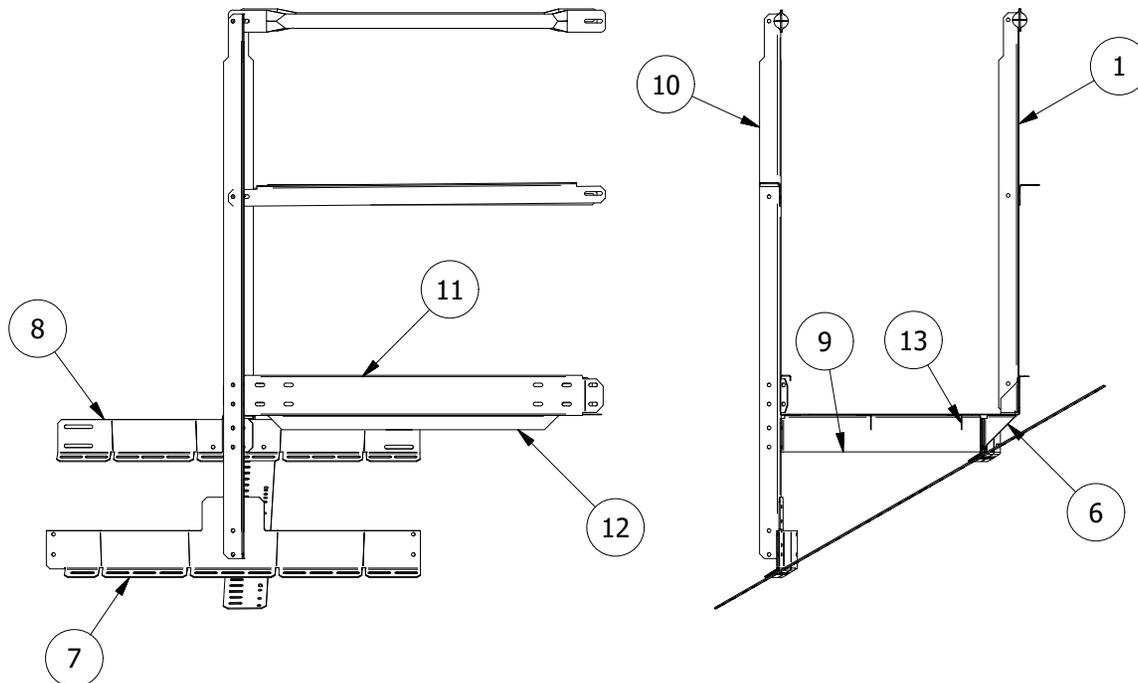


DRAWN Marcus Wilmsmeyer	3/19/2019	Greene Galvanized Stairs East Lynn, IL 217.375.4244 www.greenebinstairs.com	
CHECKED		TITLE A-Series Entry Post Assembly Instructions	
QA		SIZE A	DWG NO IN-ARD0001
MFG		SCALE 1/15	REV
APPROVED		SHEET 6 OF 6	

Assembled View

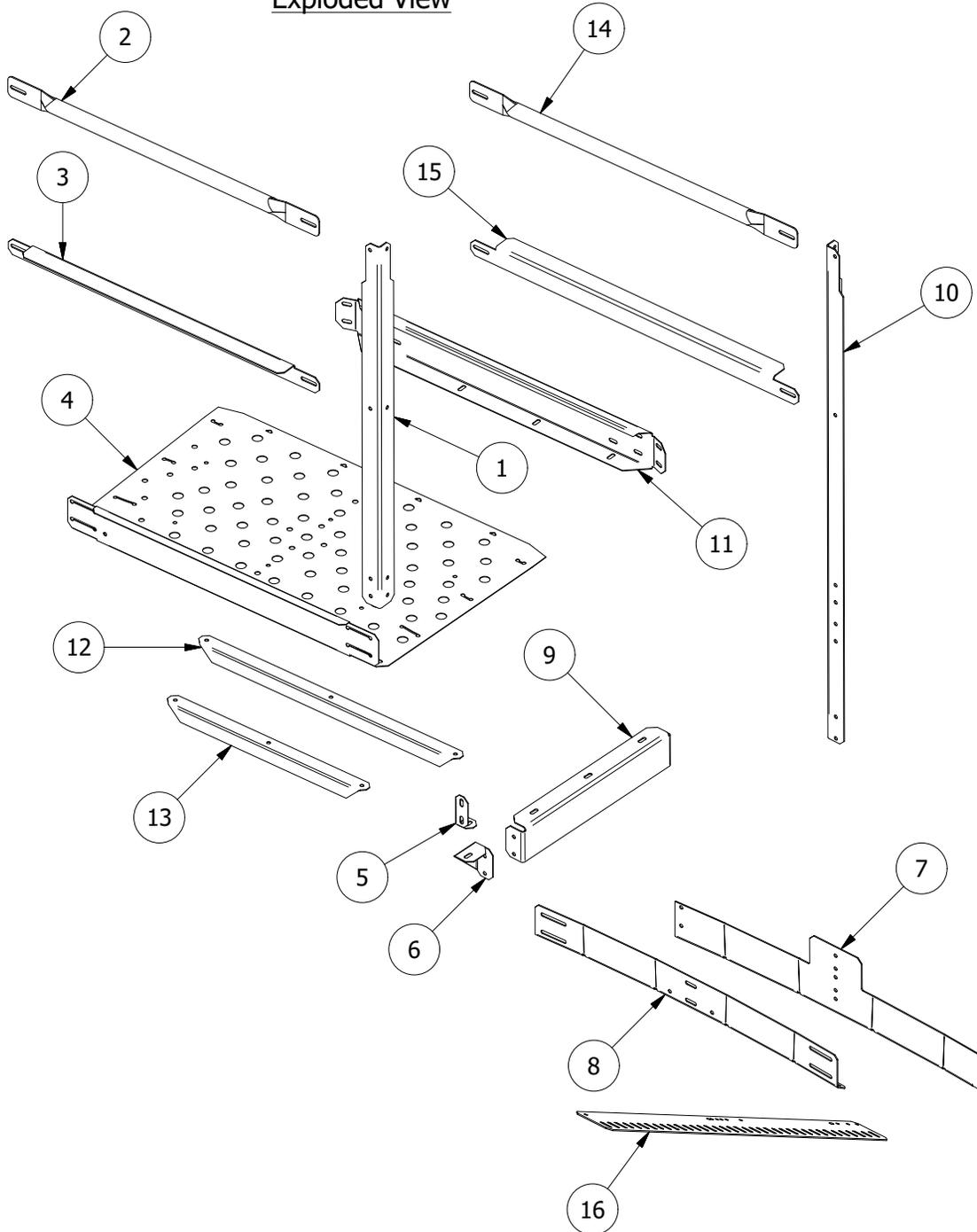


PARTS LIST		
ITEM	QTY	PART NUMBER
1	1	ARD-1006
2	1	ARD-1023 Inner Handrail
3	1	ARD-1026 Inner Midrail
4	1	ARD-1035
5	1	ARD-0007 Post Brace
6	1	ARD-0006 Riser Ext
7	1	ARD-1001 outer ring
8	1	ARD-1003 inner ring mid
9	1	ARD-1009
10	1	ARD-1007
11	1	ARD-1021
12	1	ARD-1012
13	1	ARD-1011
14	1	ARD-1024 Handrail
15	1	ARD-1025
16	1	ARD-M01



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CHECKED		217-375-4244 www.greenebinstairs.com	
QA		TITLE	
MFG		A-Series Arrest Landing	
APPROVED		SIZE A	DWG NO ARD2480AL
		SCALE	REV 1
		SHEET 1 OF 3	

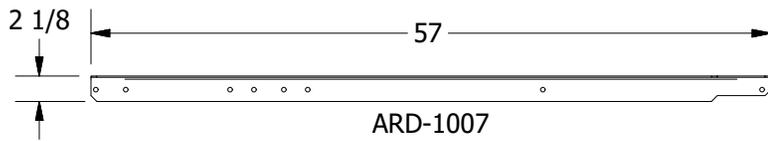
Exploded View



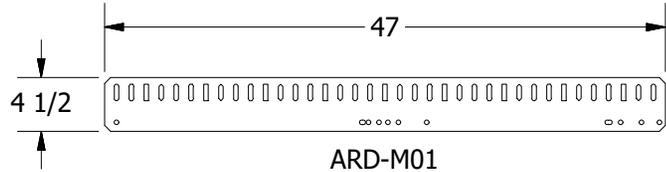
PARTS LIST		
ITEM	QTY	PART NUMBER
1	1	ARD-1006
2	1	ARD-1023 Inner Handrail
3	1	ARD-1026 Inner Midrail
4	1	ARD-1035
5	1	ARD-0007 Post Brace
6	1	ARD-0006 Riser Ext
7	1	ARD-1001 outer ring
8	1	ARD-1003 inner ring mid
9	1	ARD-1009
10	1	ARD-1007
11	1	ARD-1021
12	1	ARD-1012
13	1	ARD-1011
14	1	ARD-1024 Handrail
15	1	ARD-1025
16	1	ARD-M01



DRAWN Bill Huff	3/10/2015	Greene Galvanized Stairs	
CHECKED		217-375-4244 www.greenebinstairs.com	
QA		TITLE	
MFG		A-Series Arrest Landing	
APPROVED		SIZE A	DWG NO ARD2480AL
		SCALE	REV 1
		SHEET 2 OF 3	



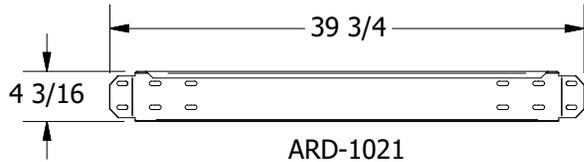
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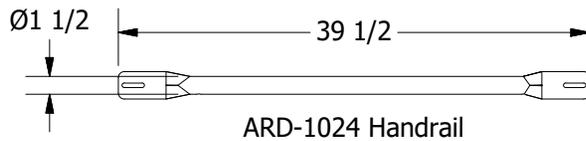
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ARD-1006



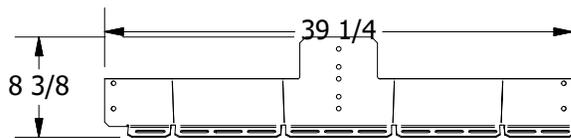
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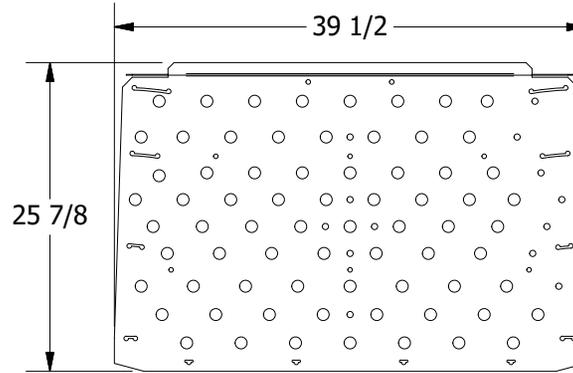
ARD-1024 Handrail



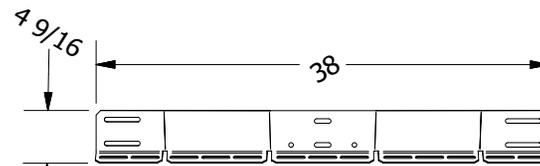
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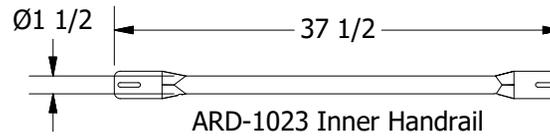
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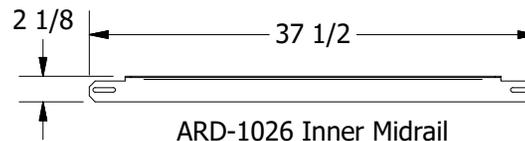
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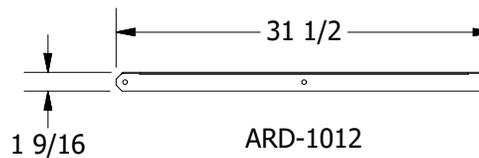
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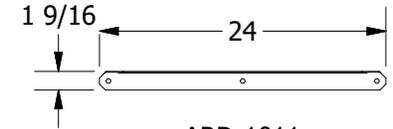
ARD-1023 Inner Handrail



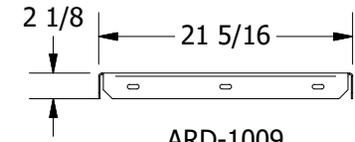
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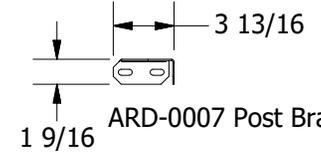
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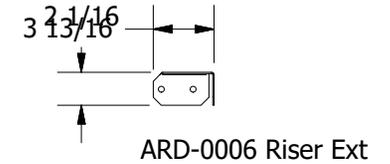
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ARD-1009



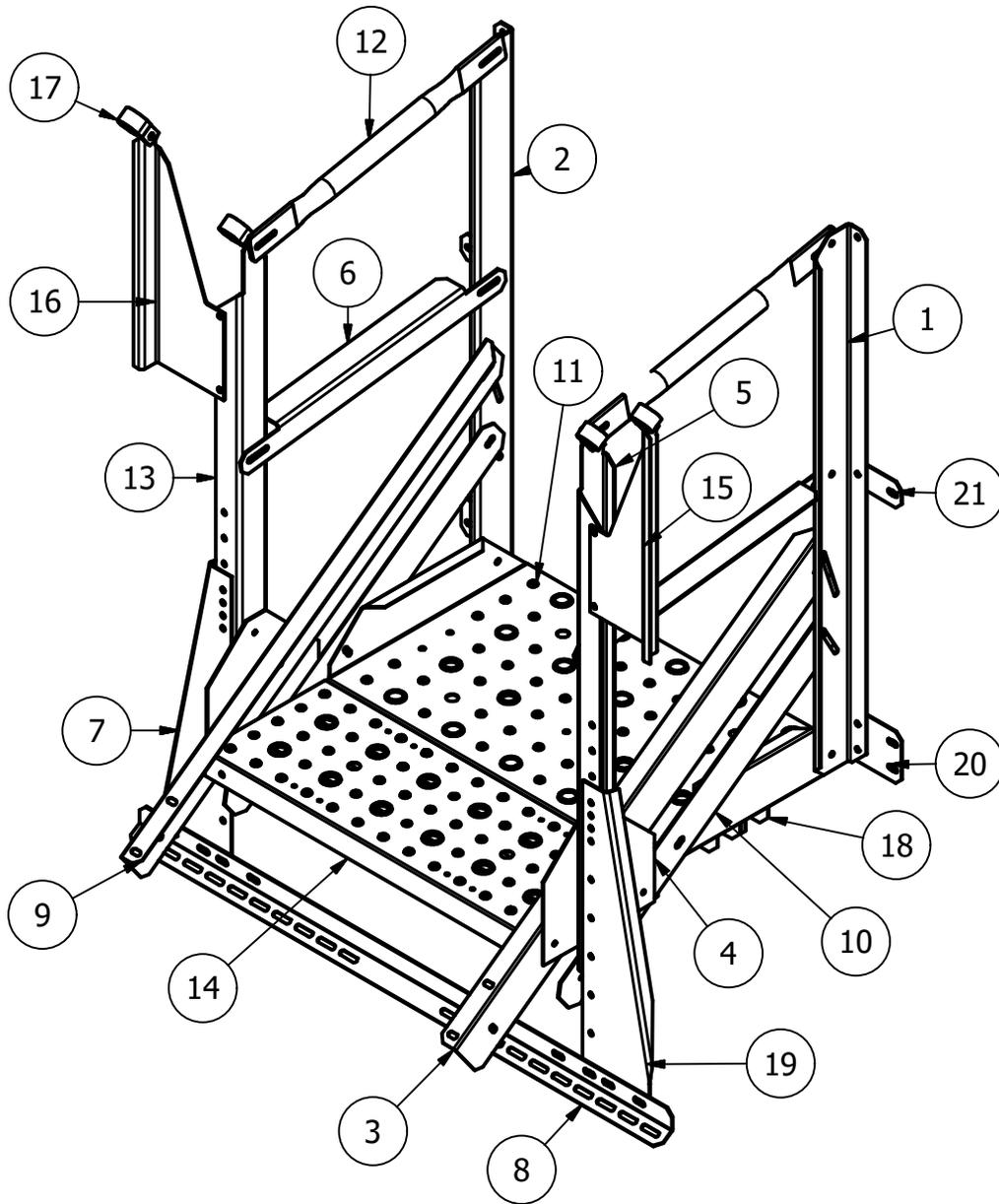
ARD-0007 Post Brace



ARD-0006 Riser Ext



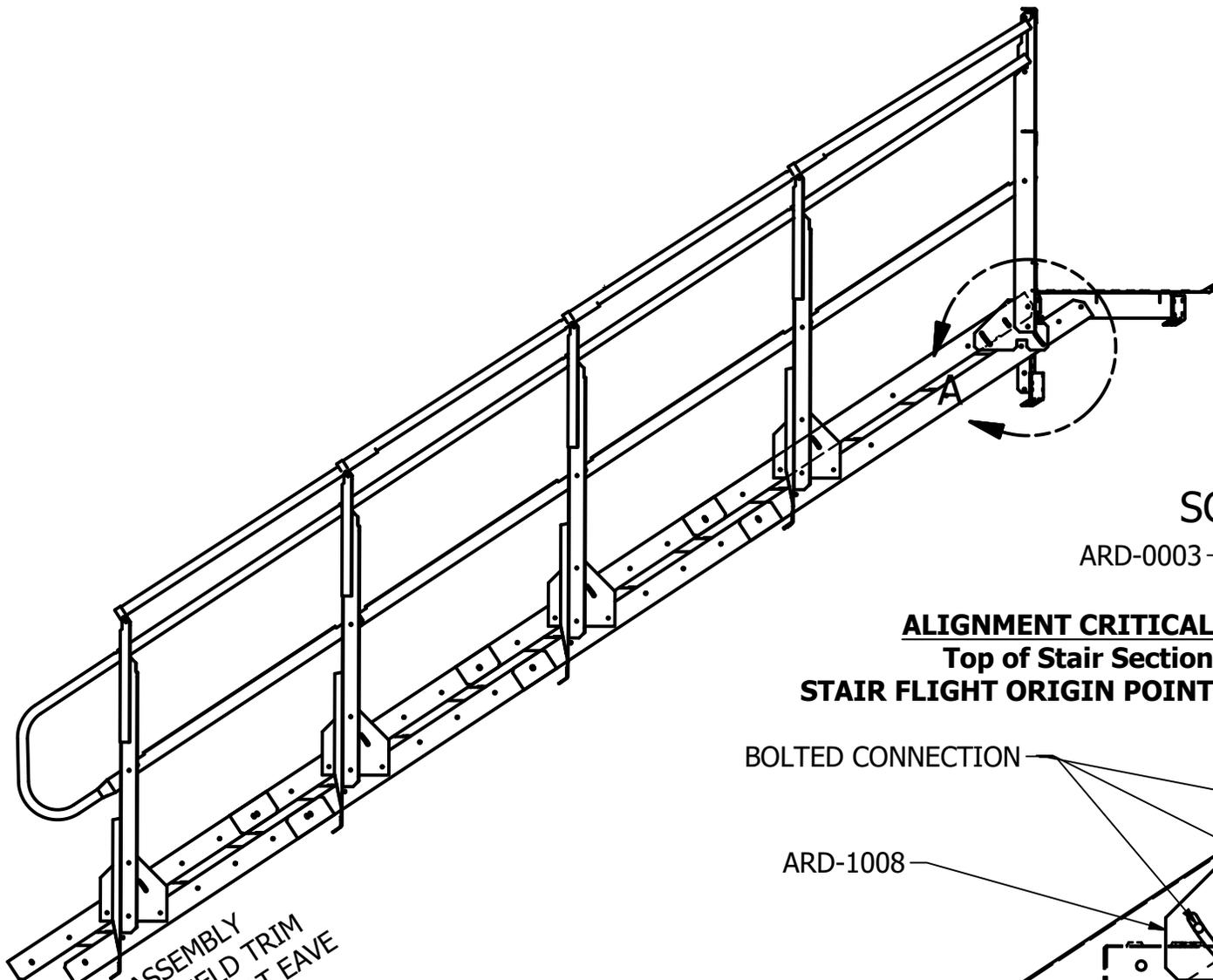
DRAWN Bill Huff	3/10/2015	Greene Galvanized Stairs	
CHECKED		217-375-4244 www.greeneinstairs.com	
QA		TITLE	
MFG		A-Series Arrest Landing	
APPROVED		SIZE A	DWG NO ARD2480AL
		SCALE	REV 1
		SHEET 3 OF 3	



PARTS LIST

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	ART-1009	Entry Post Right
2	1	ART-1008	Entry Post Left
3	1	ART-5055	Entry Siderail Right
4	2	ART-1011	Roof Stair Leveling Plate
5	1	ART-1005	Right Stair Post
6	2	ART-2015	Entry Section Mid Rail
7	1	ART-1007	Roof Stair Post Brace Left
8	1	ES-5015	Easy Step Roof Stair Mount
9	1	ART-5054	Entry Siderail Left
10	2	ART-5056	Entry Siderail Lower
11	1	AS-00068	Entry Landing Step
12	2	Entry Section Round Handrail	Walkaround Top Rail
13	1	ART-1006	Left Stair Post
14	1	AS00030_Tread	Tread 30 x 11 Step Assembly
15	1	GRT-0001	
16	1	GRT-0002	
17	4	HRC1500 and screw	
18	2	AS-40036	Channel Landing Support
19	1	ART-1004	Roof Stair Post Brace Right
20	2	ARD-0021	Entry Kickboard
21	2	ARD-0022	Entry Mid-Rail

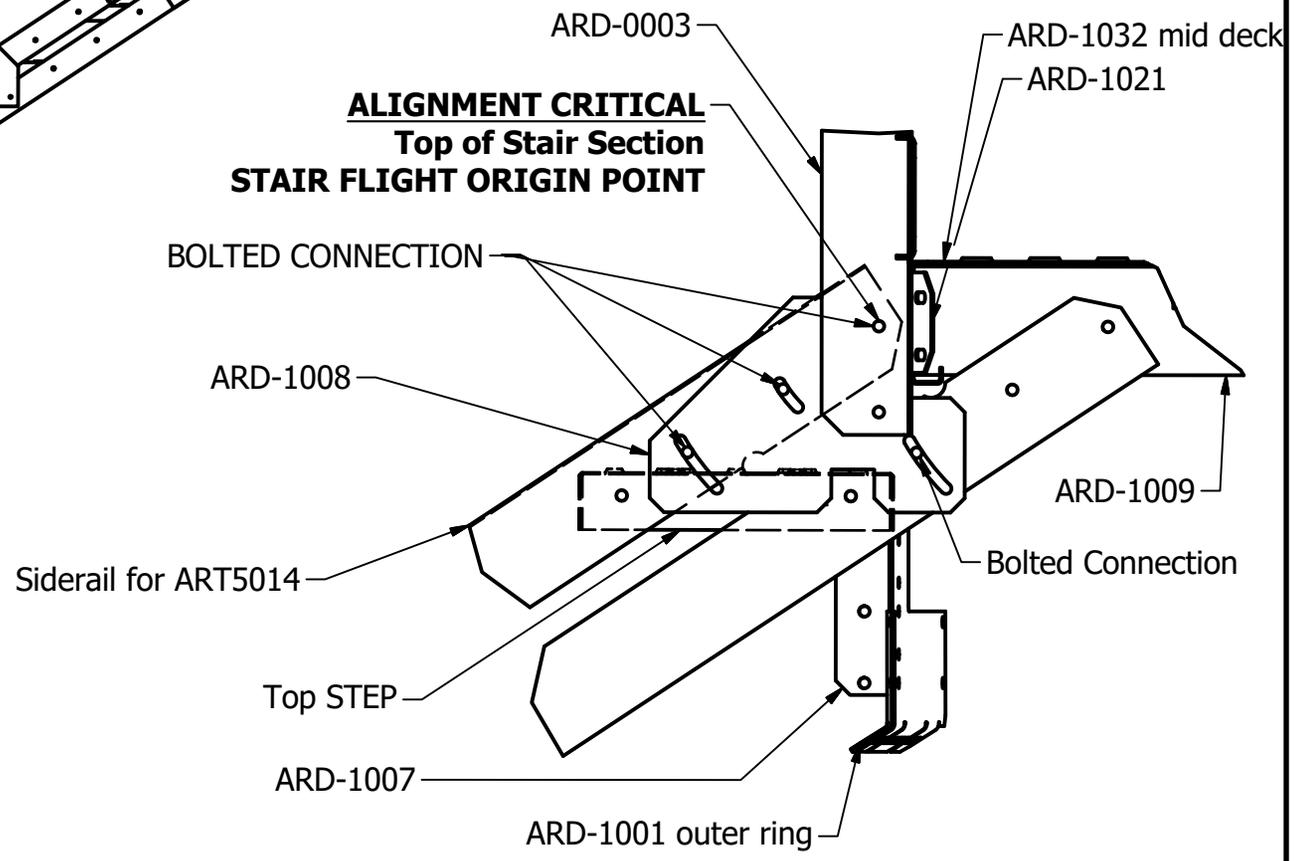
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CHECKED		East Lynn, IL 217.375.4244	
QA		www.greenebinsstairs.com	
MFG		TITLE	
APPROVED		Peak Top Step Kit	
		SIZE	DWG NO
		A	ART5001 032019
		SCALE	1/12
		SHEET	1 OF 1

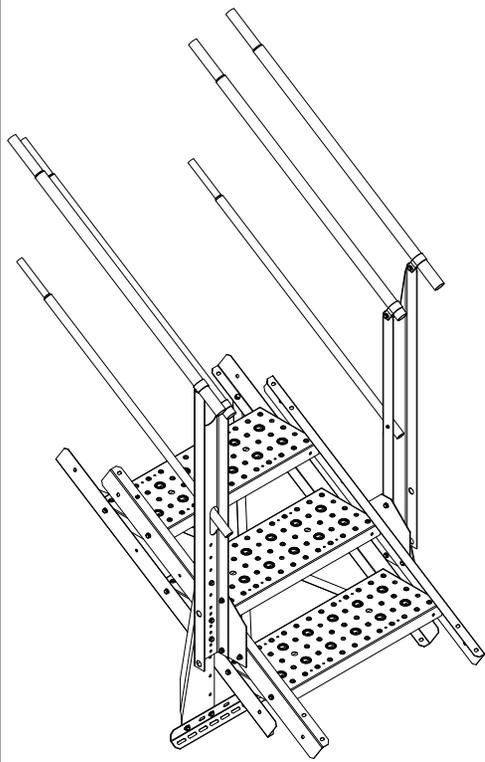


TOP DOWN ASSEMBLY
 MAY NEED TO FIELD TRIM
 BOTTOM OF STAIR AT EAVE
 PLATFORM
 PLEASE ALLOW 1/2 TO 1
 FULL STEP BEYOND EAVE

DETAIL A
 SCALE 0.15 : 1

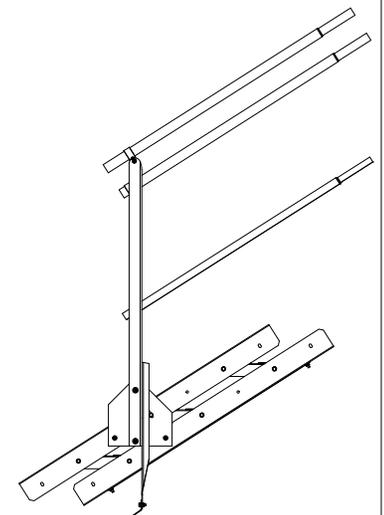
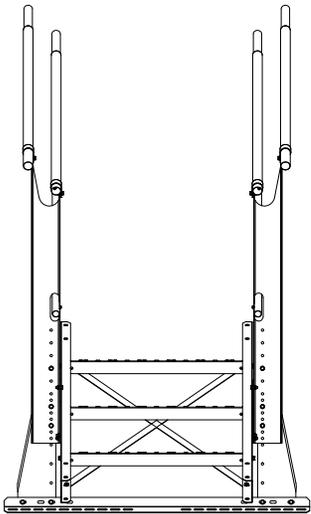
ALIGNMENT CRITICAL
Top of Stair Section
STAIR FLIGHT ORIGIN POINT





ART5003 Assembly Instructions

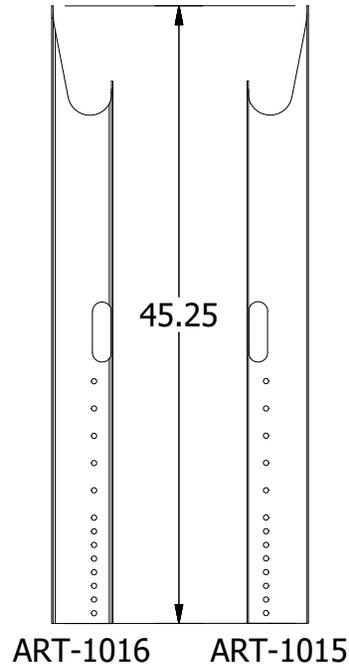
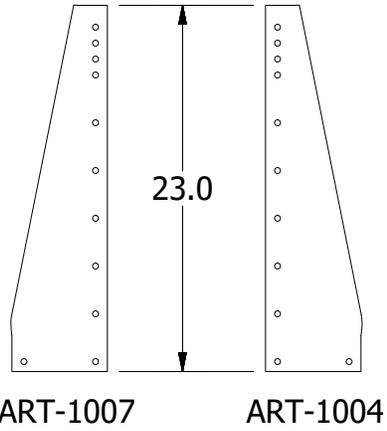
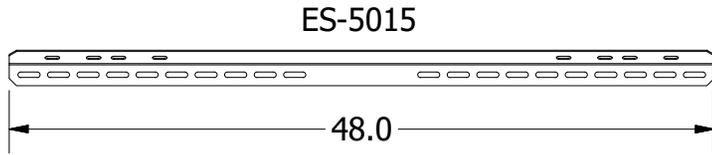
Greene Galvanized Stairs



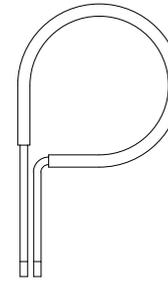
Parts List

PARTS LIST		
PART NUMBER	DESCRIPTION	QTY
5/16-18x3/4FB	5/16"-18 x 3/4" Flange Bolt	38
5/16-18SFN	5/16"-18 Whiz Lock Nut	38
ES-5015	Easy Step Roof Stair Mount	1
ART-1015	Right Stair Post w/Guardrail	1
ART-1016	Left Stair Post w/Guardrail	1
ART-1004	Roof Stair Post Brace Right	1
ART-1007	Roof Stair Post Brace Left	1
ART-1011	Roof Stair Leveling Plate	2
ART-5003	3-Step Side Rail	4
AS-00030	30" x 11" Stair Step Tread	3
ART-1001	Stair Stringer X-Brace	2
TR1504606	46" 1.5" Swaged Tubing 6" Swage	4
TR1004606	46" 1" Swaged Tubing 6" Swage	2
HRC1500	1.5" P-Clamp for Handrail	4
Floor Screw	Self-Tapping Screw	6

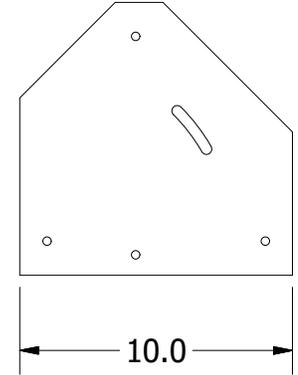
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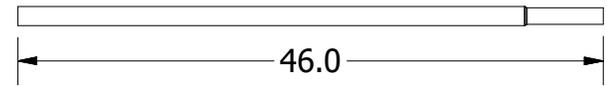
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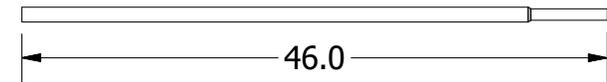
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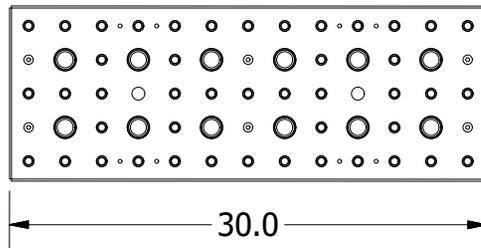
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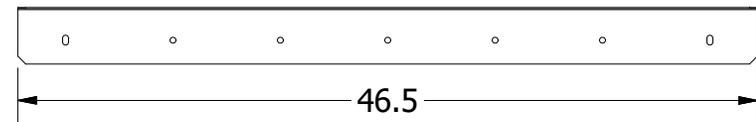
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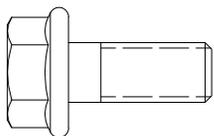
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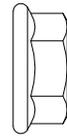
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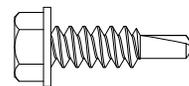
5/16-18x3/4FB



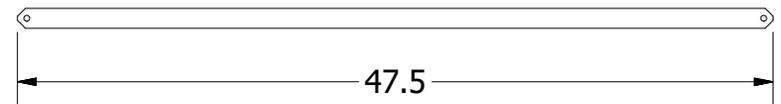
5/16-18SFN



Floor Screw



ART-1001



Step 1

- Place the ART-1007 and ART-1004 braces against the ES-5015 Roof Mount as shown in Figure 1. The braces' flanges will face up the roof run when installed.
- Secure the braces to the roof mount using four (4) 5/16" Flange Bolts and four (4) 5/16" Lock Nuts. See Detail A for bolt hole locations on the ES-5015 brace.
- Place the ART-1015 and ART-1016 posts against the ART-1007 braces. The bolt spacing shown in Figure 2 are in the lowest position; adjust the height to fit the roof.
- Secure each in place with three (3) 5/16" Flange Bolts and three (3) 5/16" Lock Nuts.

DETAIL A

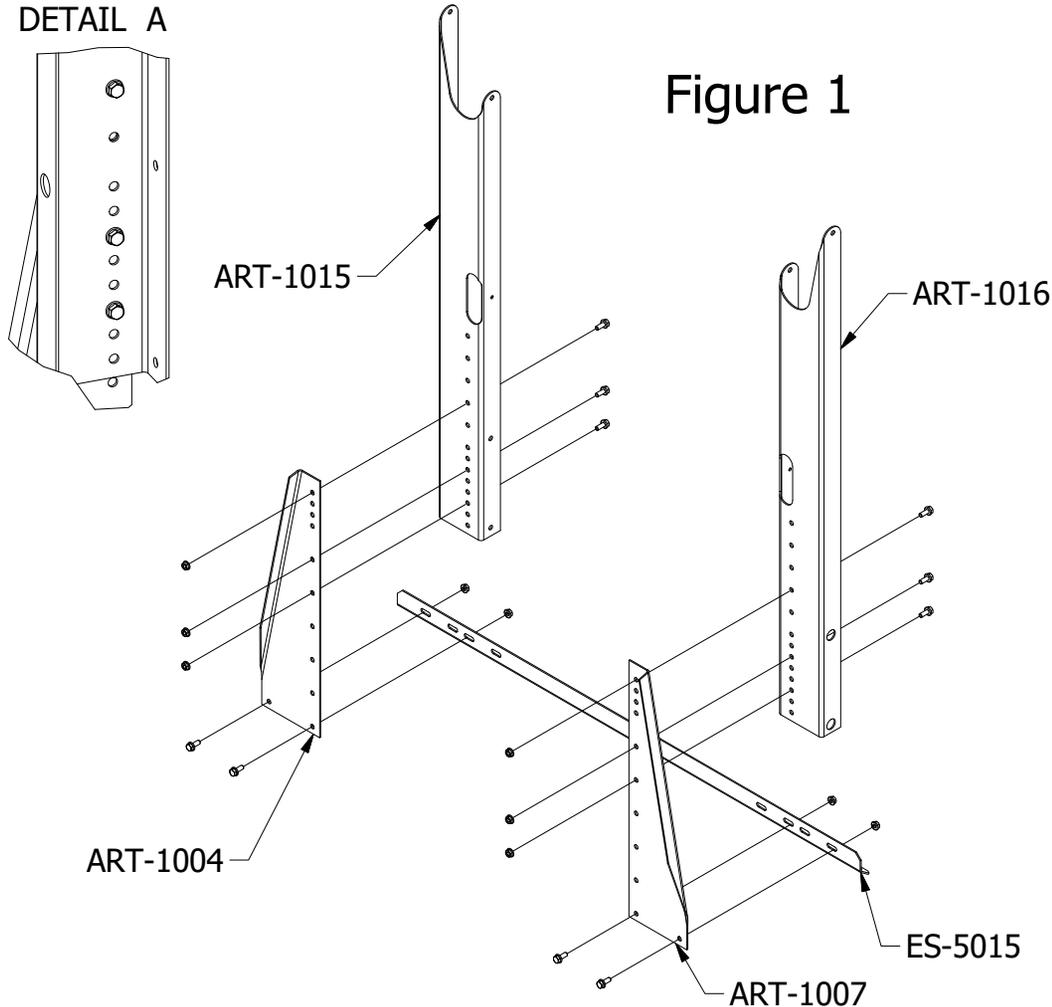
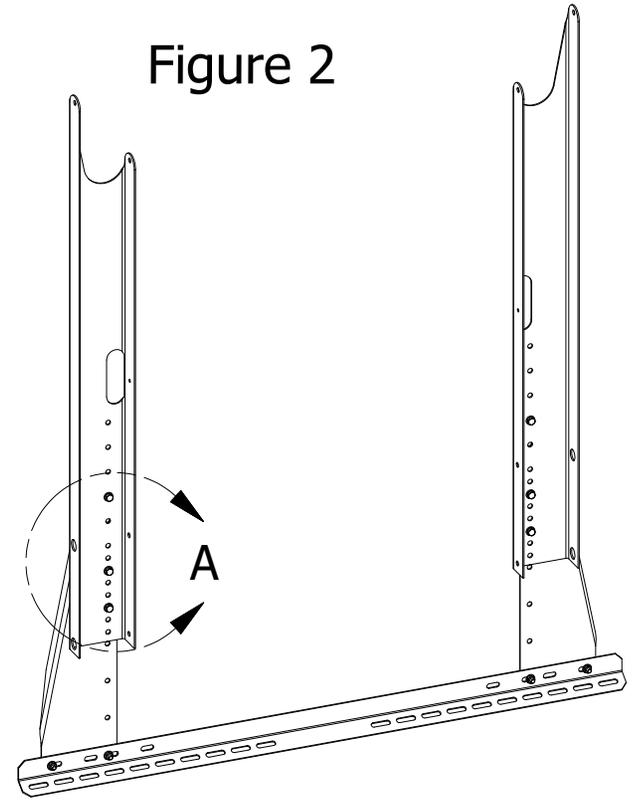


Figure 1

Figure 2



PARTS USED IN STEP 1		
PART NUMBER	DESCRIPTION	QTY
ES-5015	Easy Step Roof Stair Mount	1
ART-1007	Roof Stair Post Brace Left	1
ART-1004	Roof Stair Post Brace Right	1
ART-1015	Right Stair Post	1
ART-1016	Left Stair Post	1
5/16-18x3/4FB	5/16"-18 x 3/4" Flange Bolt	10
5/16-18SFN	5/16"-18 Whiz Lock Nut	10

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QA		SIZE A	DWG NO IN-ART5003
MFG		SCALE 1/14	REV
APPROVED		SHEET 4 OF 9	

Step 2

- A. Take two (2) ART-1011 Levelling Brackets and attach them to the ART-1015 and ART-1016 posts as shown in Figure 3 and Figure 4.
- B. Secure the brackets in place using four (4) 5/16" Flange Bolts and four (4) 5/16" Lock Nuts.

PARTS USED IN STEP 2		
PART NUMBER	DESCRIPTION	QTY
5/16-18x3/4FB	5/16"-18 x 3/4" Flange Bolt	4
5/16-18SFN	5/16"-18 Whiz Lock Nut	4
ART-1011	Roof Stair Leveling Plate	2

Figure 3

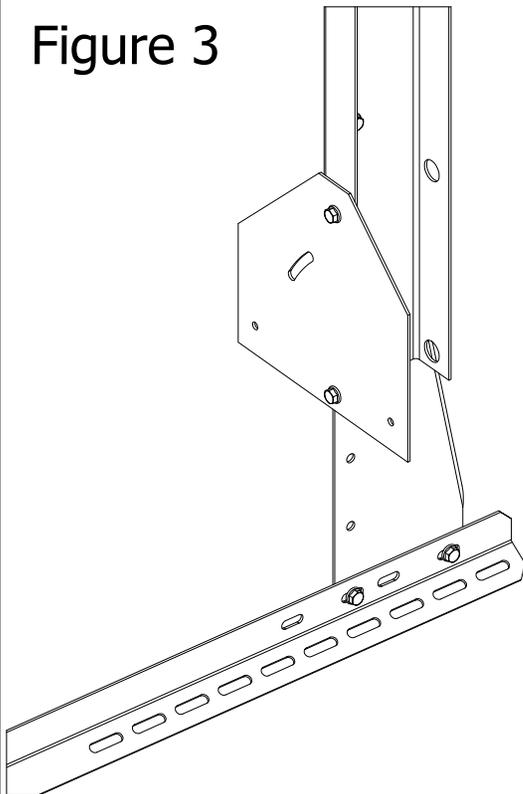
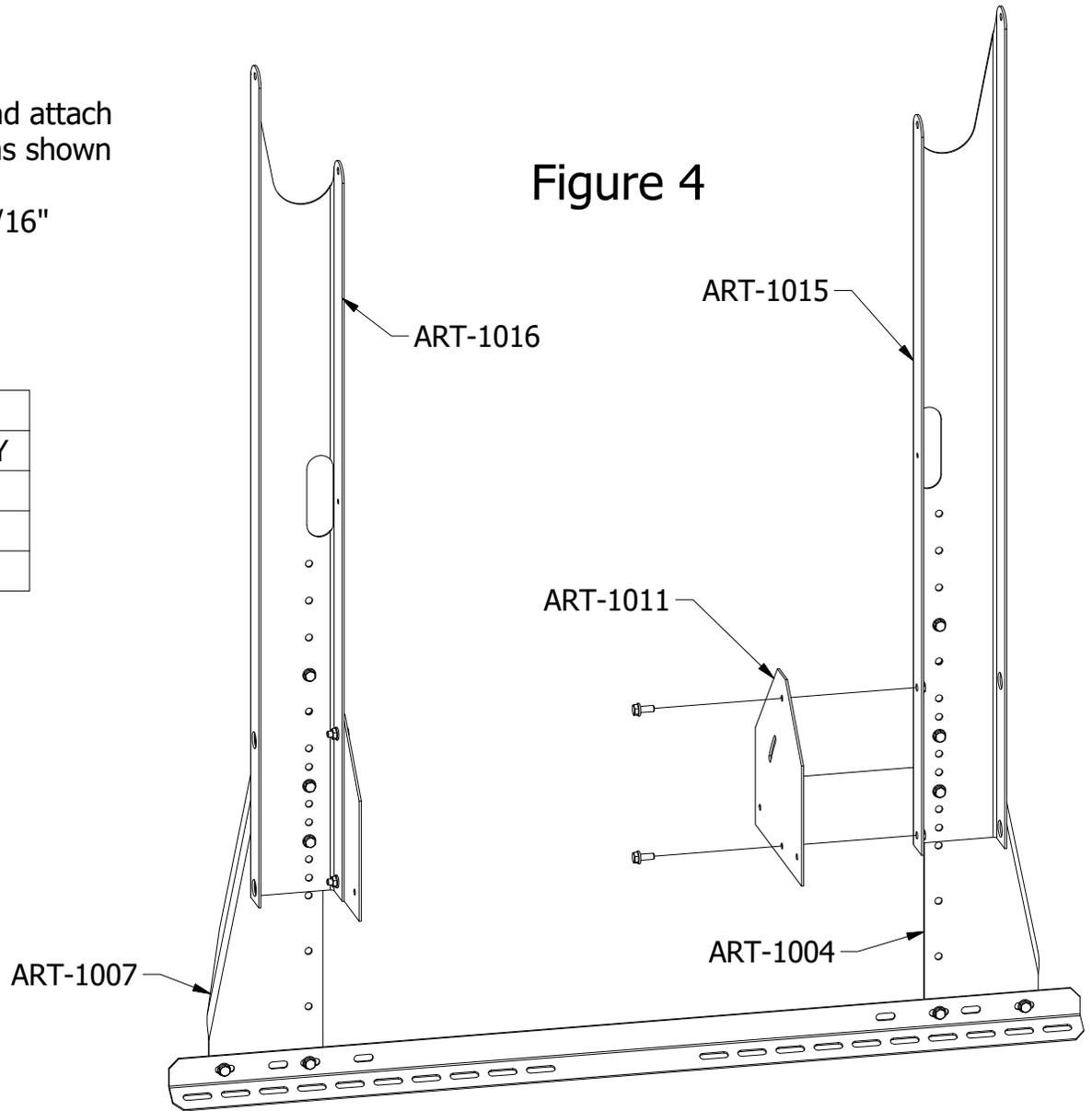


Figure 4



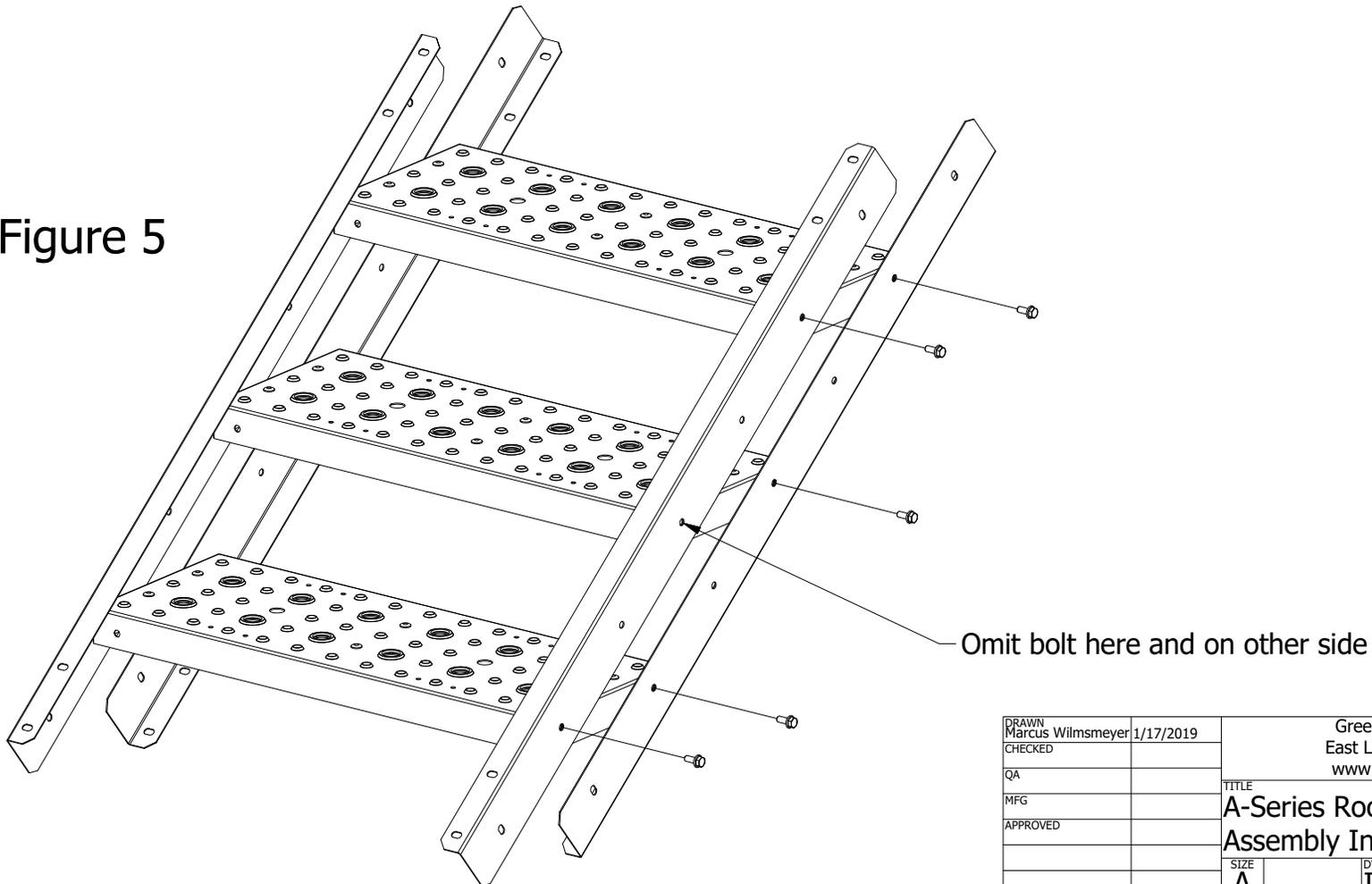
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MFG		SCALE 1/9	REV
APPROVED		SHEET 5 OF 9	

Step 3

- A. Place three (3) AS00030 Step Treads in line with four (4) ART-5003 Siderails as shown in Figure 5.
- B. Using ten (10) 5/16" Flange Bolts and ten (10) 5/16" Lock Nuts, secure the step treads to the siderails. On the second-lowest stair, omit two of the bolts and nuts; they will be added on a later step.

PARTS USED IN STEP 3		
PART NUMBER	DESCRIPTION	QTY
ART-5003	3-Step Side Rail	4
AS00030	30" x 11" Step Tread	3
5/16-18x3/4FB	5/16"-18 x 3/4" Flange Bolt	10
5/16-18SFN	5/16"-18 Whiz Lock Nut	10

Figure 5



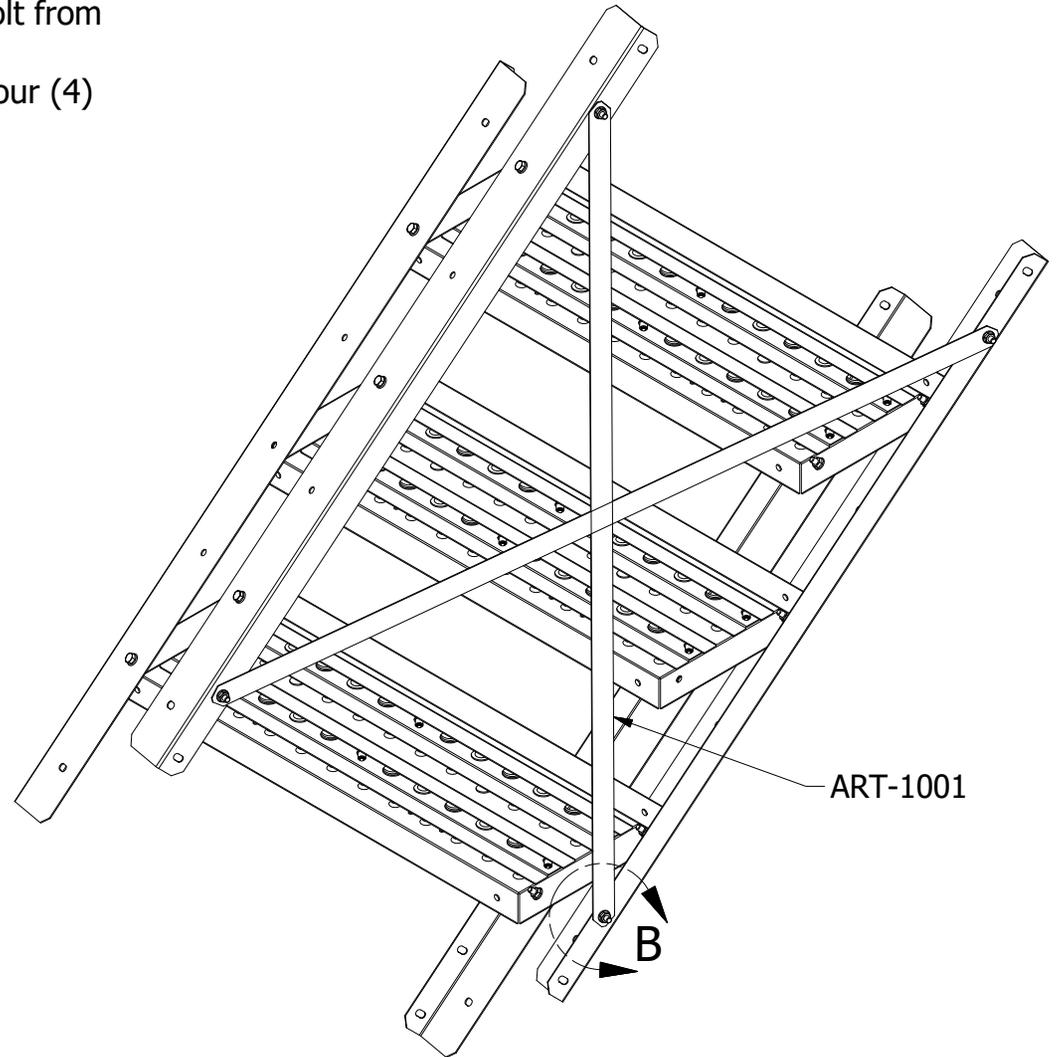
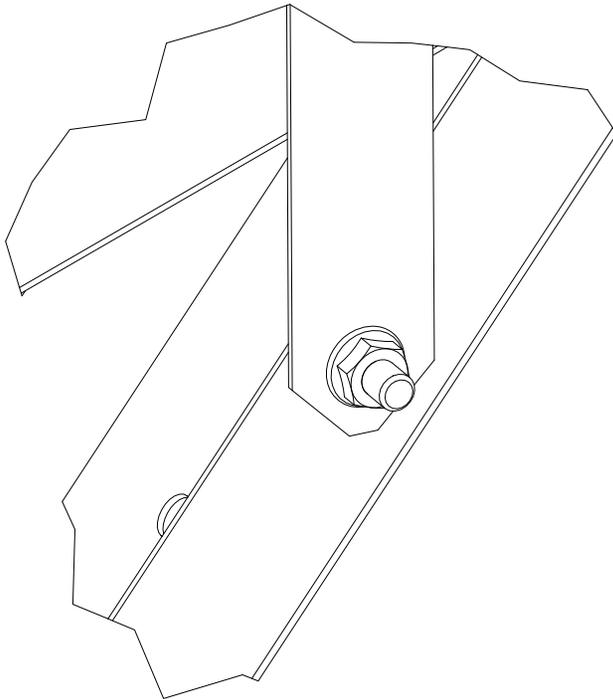
DRAWN Marcus Wilmsmeyer	1/17/2019	Greene Galvanized Stairs East Lynn, IL 217.375.4244 www.greenebinstairs.com	
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QA		SIZE A	DWG NO IN-ART5003
MFG		SCALE 1/9	REV
APPROVED		SHEET 6 OF 9	

Step 4

- A. Take the two (2) Cross Braces and position them on the bottom of the stair assembly as shown in Figure 6. On an ART5003, these braces will line up with the second bolt from the end on the siderails.
- B. Secure in place with four (4) 5/16" Flange Bolts and four (4) 5/16" Lock Nuts.

Figure 6

DETAIL B



PARTS USED IN STEP 4		
PART NUMBER	DESCRIPTION	QTY
5/16-18x3/4FB	5/16"-18 x 3/4" Flange Bolt	4
5/16-18SFN	5/16"-18 Whiz Lock Nut	4
ART-1001	Roof Stair Cross Brace	2

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QA		SIZE A	DWG NO IN-ART5003
MFG		SCALE 1/10	REV
APPROVED		SHEET 7 OF 9	

Step 5

- A. Using six (6) 5/16" Flange Bolts and six (6) 5/16" Lock Nuts, bolt the siderails to the leveling bracket. Review Figures 7 and 8 for the bolt layout.
- B. Tighten the bolts on the leveling plates after the final placement on the roof.

PARTS USED IN STEP 5		
PART NUMBER	DESCRIPTION	QTY
5/16-18x3/4FB	5/16"-18 x 3/4" Flange Bolt	6
5/16-18SFN	5/16"-18 Whiz Lock Nut	6

Figure 7

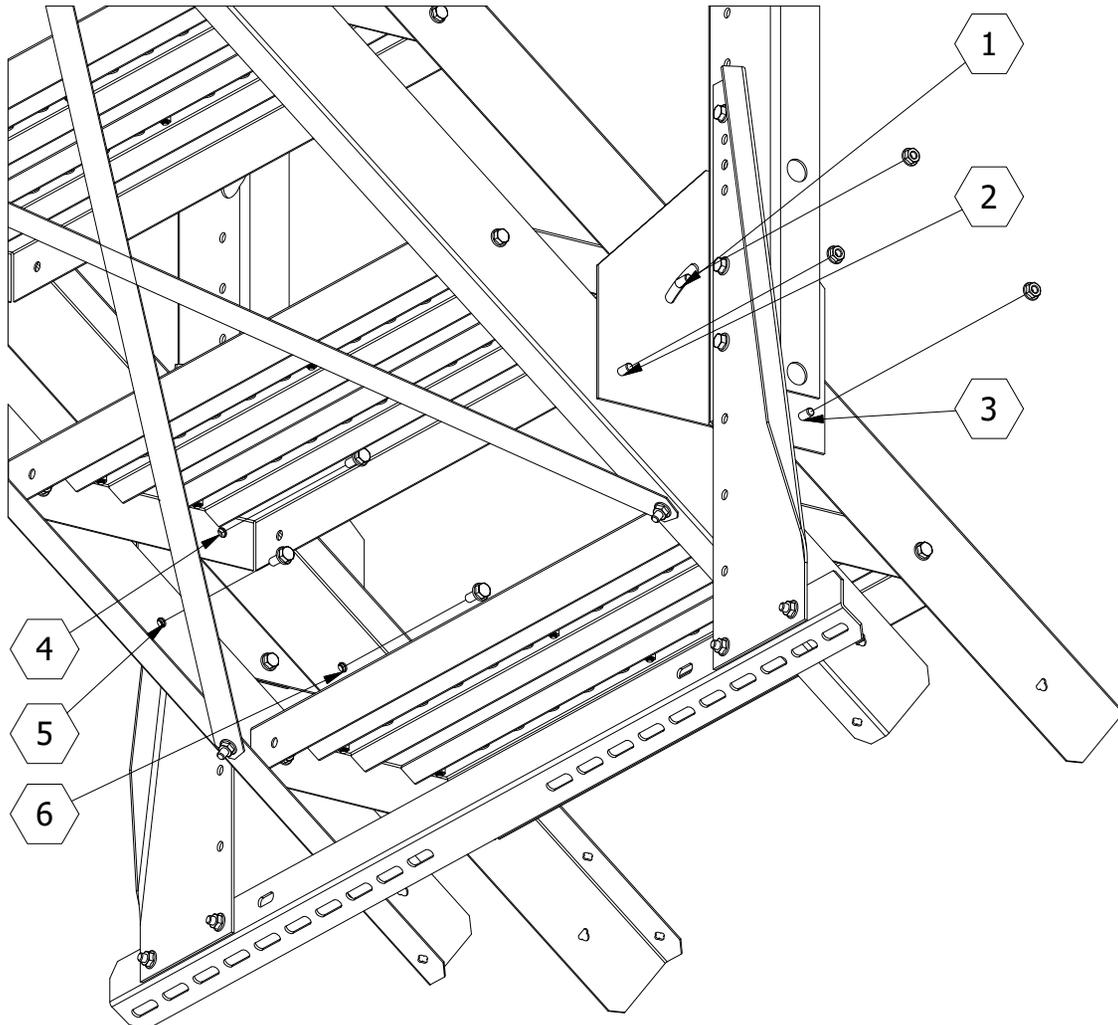
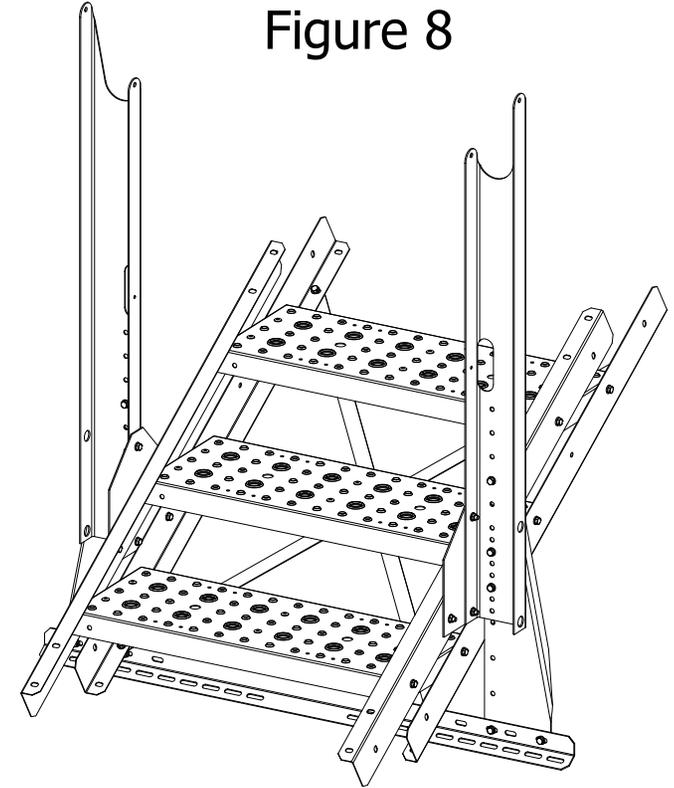


Figure 8

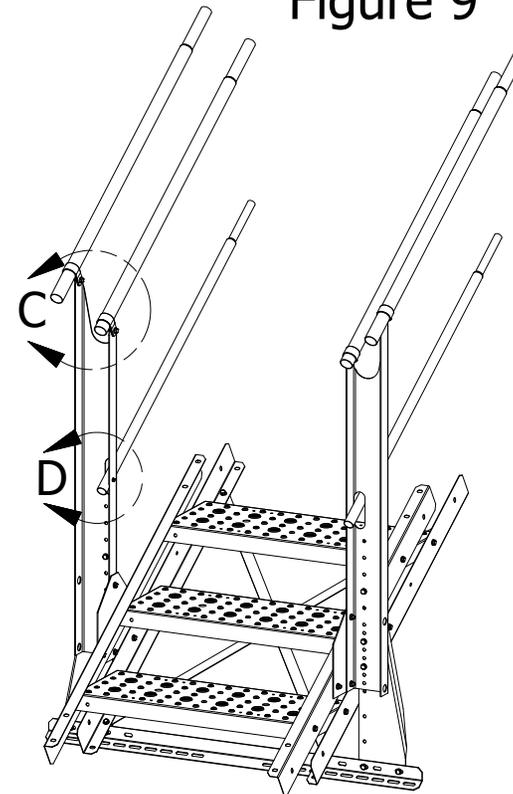


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QA		SIZE A	DWG NO IN-ART5003
MFG		SCALE 1/7	REV
APPROVED		SHEET 8 OF 9	

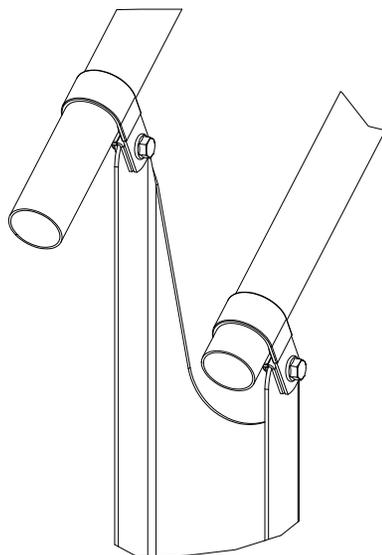
Step 6

- A. Taking the four (4) TR1506006 Swaged Pipes (1.5" dia.), position the pipes as shown in Figure 9, Detail C. Secure the pipes to the posts using four (4) HRC1500 P-Clamps, four (4) 5/16" Flange Bolts, and four (4) 5/16" Lock Nuts.
- B. After the four TR1506006 have been position to the desired location, use four (4) Self-Tapping Screws and secure the 1.5" pipe to the P-Clamp. The screws should be drilled through the bottom of the P-clamp, to minimize interference with hands.
- C. Take the two (2) TR1006006 Swaged Pipes (1" dia.), and position them as shown in Figure 9, Detail D. Secure them to the posts by using two (2) Self-Tapping Screws. There is a hole on the post to aid in starting the Self-Tapping Screw.

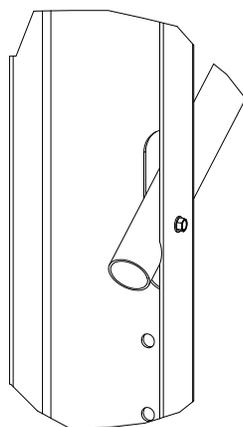
Figure 9



DETAIL C



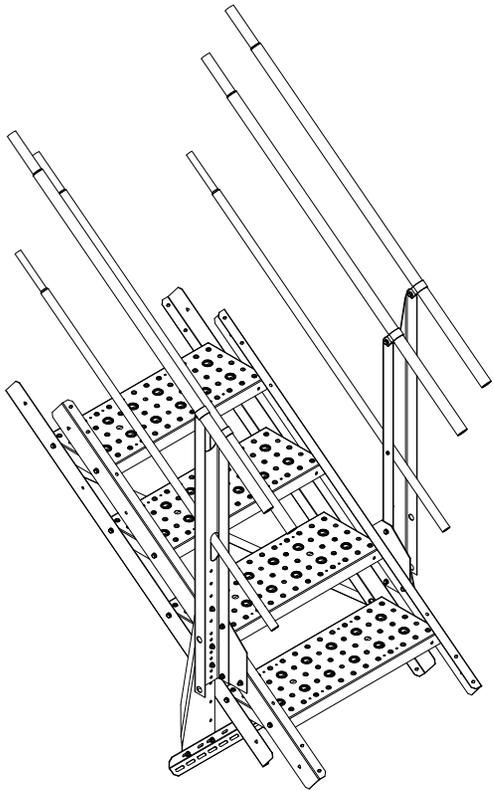
DETAIL D



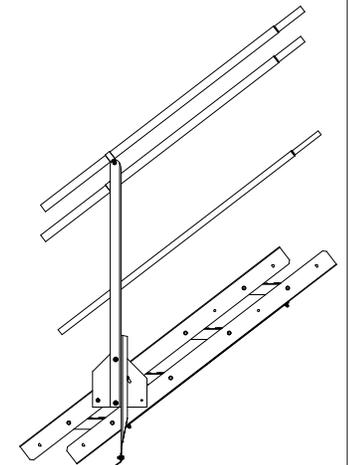
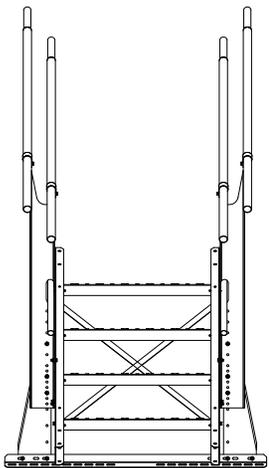
PARTS USED IN STEP 6

PART NUMBER	DESCRIPTION	QTY
5/16-18x3/4FB	5/16"-18 x 3/4" Flange Bolt	4
5/16-18SFN	5/16"-18 Whiz Lock Nut	4
HRC1500	1.5" Handrail P-Clamp	4
Floor Screw	Self-Tapping Screw	6
TR1506006	1.5" Handrail, Swaged	4
TR1006006	1" Handrail, Swaged	2

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QA		SIZE A	DWG NO IN-ART5003
MFG		SCALE 1/22	REV
APPROVED		SHEET 9 OF 9	



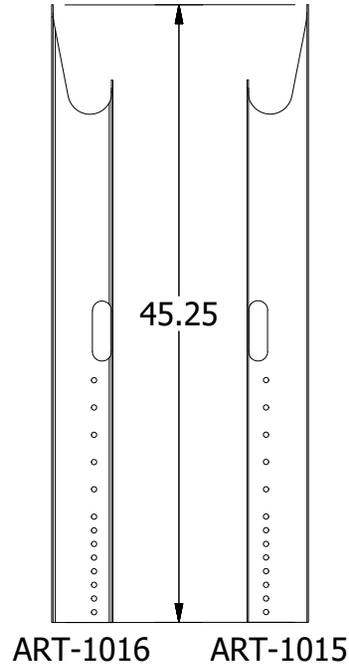
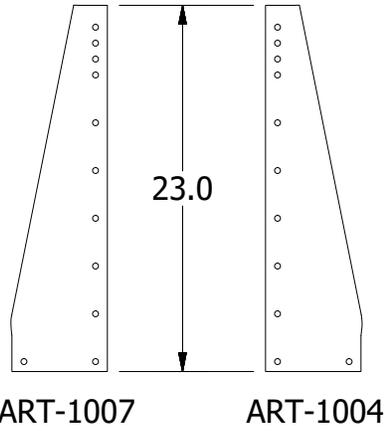
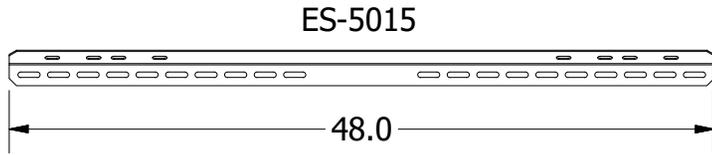
ART5004
Assembly Instructions
Greene Galvanized Stairs



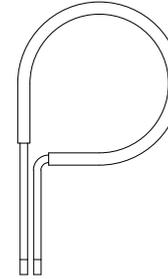
Parts List

PARTS LIST		
PART NUMBER	DESCRIPTION	QTY
ES-5015	Easy Step Roof Stair Mount	1
ART-1007	Roof Stair Post Brace Left	1
ART-1004	Roof Stair Post Brace Right	1
5/16-18x3/4FB	5/16"-18 x 3/4" Flange Bolt	42
5/16-18SFN	5/16"-18 Whiz Lock Nut	42
ART-1015	Right Stair Post w/Guardrail	1
ART-1016	Left Stair Post w/Guardrail	1
ART-1011	Roof Stair Leveling Plate	2
ART-5004	4-Step Siderail	4
AS00030	30" x 11" Step Tread Assembly	4
ART-1001	Stair Stringer X-Brace	2
HRC1500	1.5" Handrail P-Clamp	4
FloorScrews	Self-tapping screws	6
TR1506006	1.5" Handrail, 60" Long, 6" Swage	4
TR1006006	1" Handrail, 60" Long, 6" Swage	2

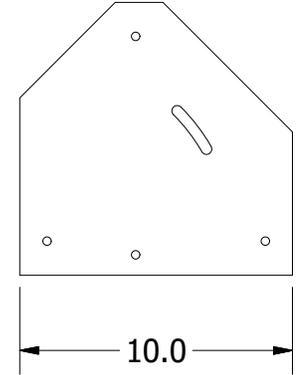
Parts List



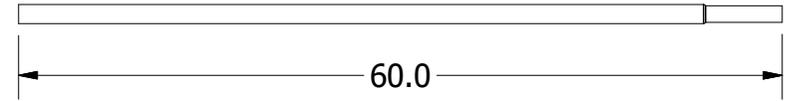
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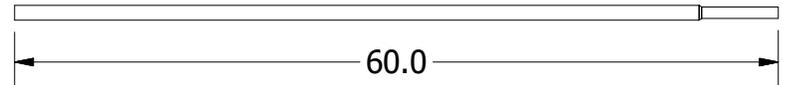
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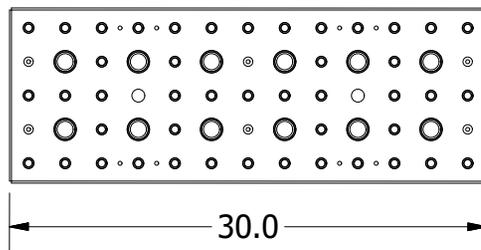
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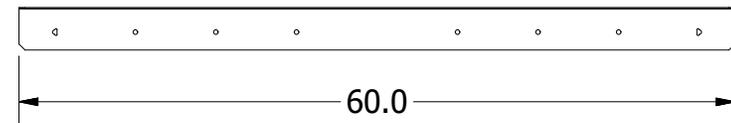
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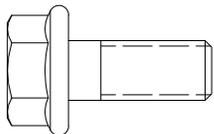
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ART-5004

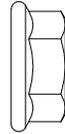


5/16-18x3/4FB



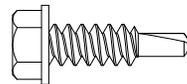
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5/16-18SFN



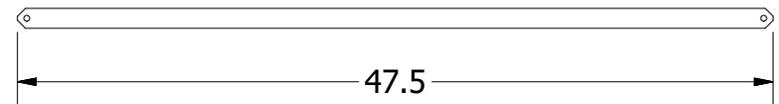
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Floor Screw



1:1

ART-1001



Step 1

- A. Place the ART-1007 and ART-1004 braces against the ES-5015 Roof Mount as shown in Figure 1. The braces' flanges will face up the roof run when installed.
- B. Secure the braces to the roof mount using four (4) 5/16" Flange Bolts and four (4) 5/16" Lock Nuts. See Detail A for bolt hole locations on the ES-5015 brace.
- C. Place the ART-1015 and ART-1016 posts against the ART-1007 braces. The bolt spacing shown in Figure 2 are in the lowest position; adjust the height to fit the roof.
- D. Secure each in place with three (3) 5/16" Flange Bolts and three (3) 5/16" Lock Nuts.

DETAIL A

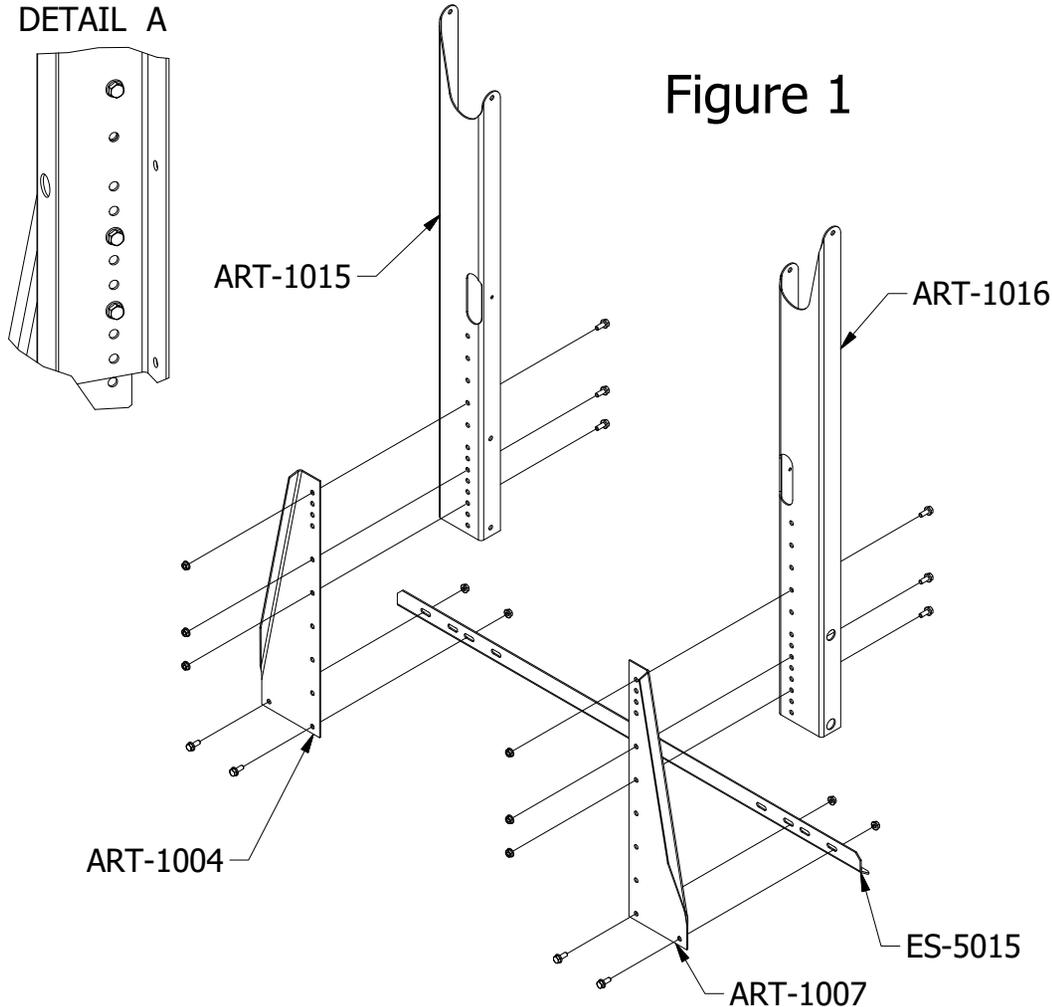
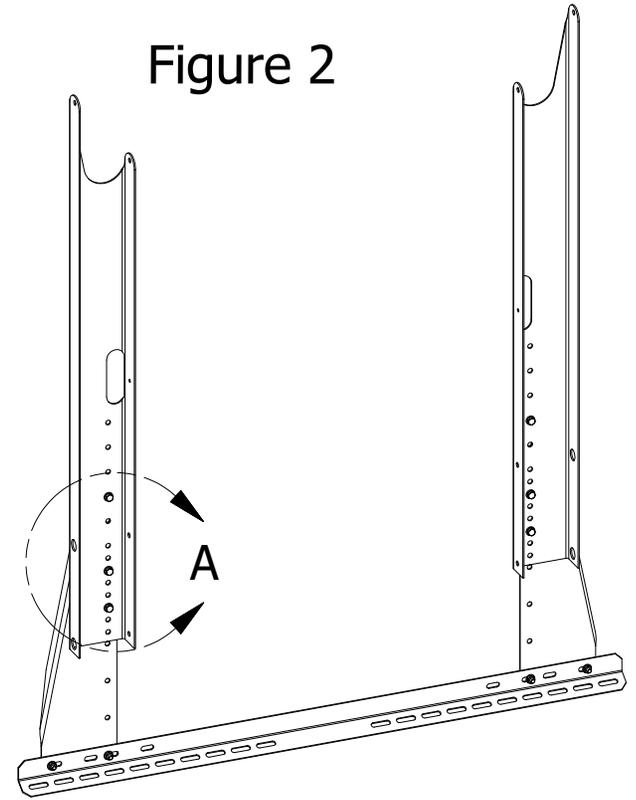


Figure 1

Figure 2



PARTS USED IN STEP 1		
PART NUMBER	DESCRIPTION	QTY
ES-5015	Easy Step Roof Stair Mount	1
ART-1007	Roof Stair Post Brace Left	1
ART-1004	Roof Stair Post Brace Right	1
ART-1015	Right Stair Post	1
ART-1016	Left Stair Post	1
5/16-18x3/4FB	5/16"-18 x 3/4" Flange Bolt	10
5/16-18SFN	5/16"-18 Whiz Lock Nut	10

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CHECKED		TITLE A-Series Roof Stairs - 4-Step Assembly Instructions	
QA		SIZE A	DWG NO IN-ART5004
MFG		SCALE 1/14	REV
APPROVED		SHEET 4 OF 9	

Step 2

- A. Take two (2) ART-1011 Levelling Brackets and attach them to the ART-1015 and ART-1016 posts as shown in Figure 3 and Figure 4.
- B. Secure the brackets in place using four (4) 5/16" Flange Bolts and four (4) 5/16" Lock Nuts.

PARTS USED IN STEP 2		
PART NUMBER	DESCRIPTION	QTY
5/16-18x3/4FB	5/16"-18 x 3/4" Flange Bolt	4
5/16-18SFN	5/16"-18 Whiz Lock Nut	4
ART-1011	Roof Stair Leveling Plate	2

Figure 3

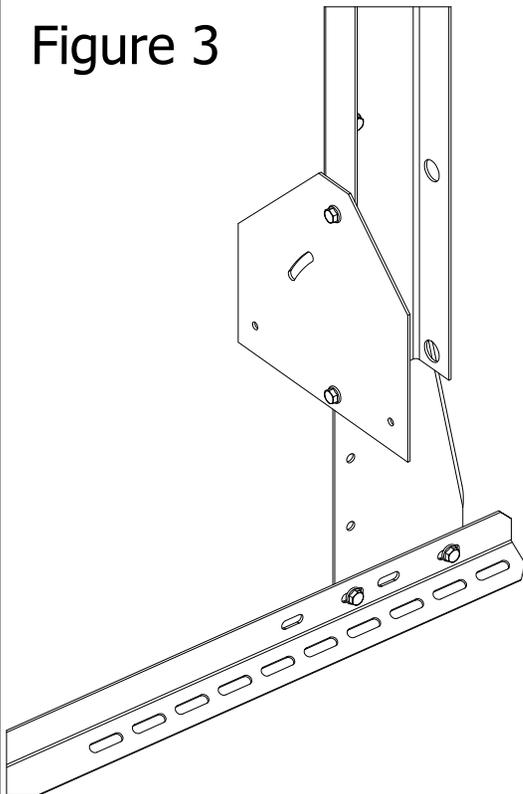
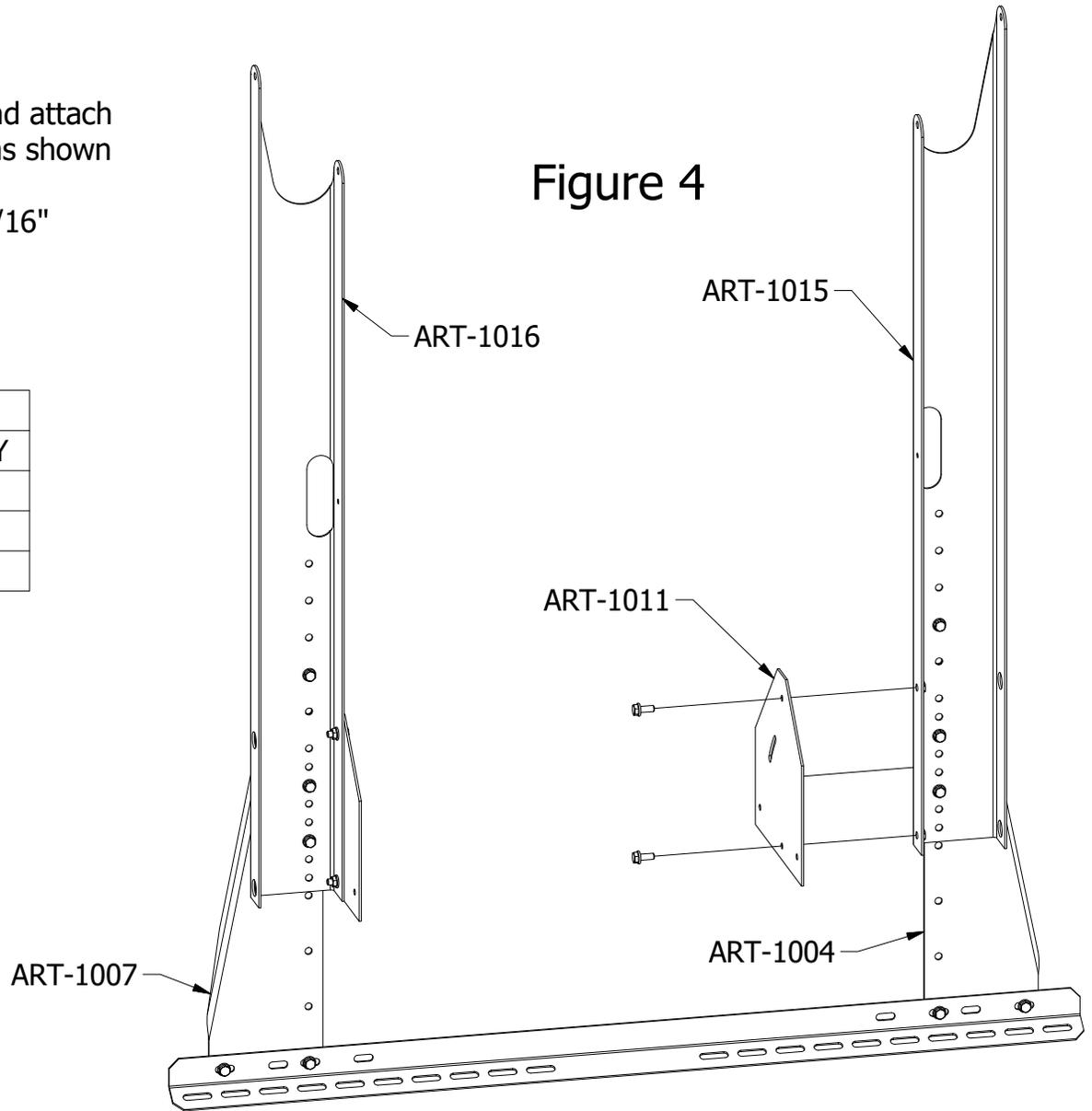


Figure 4



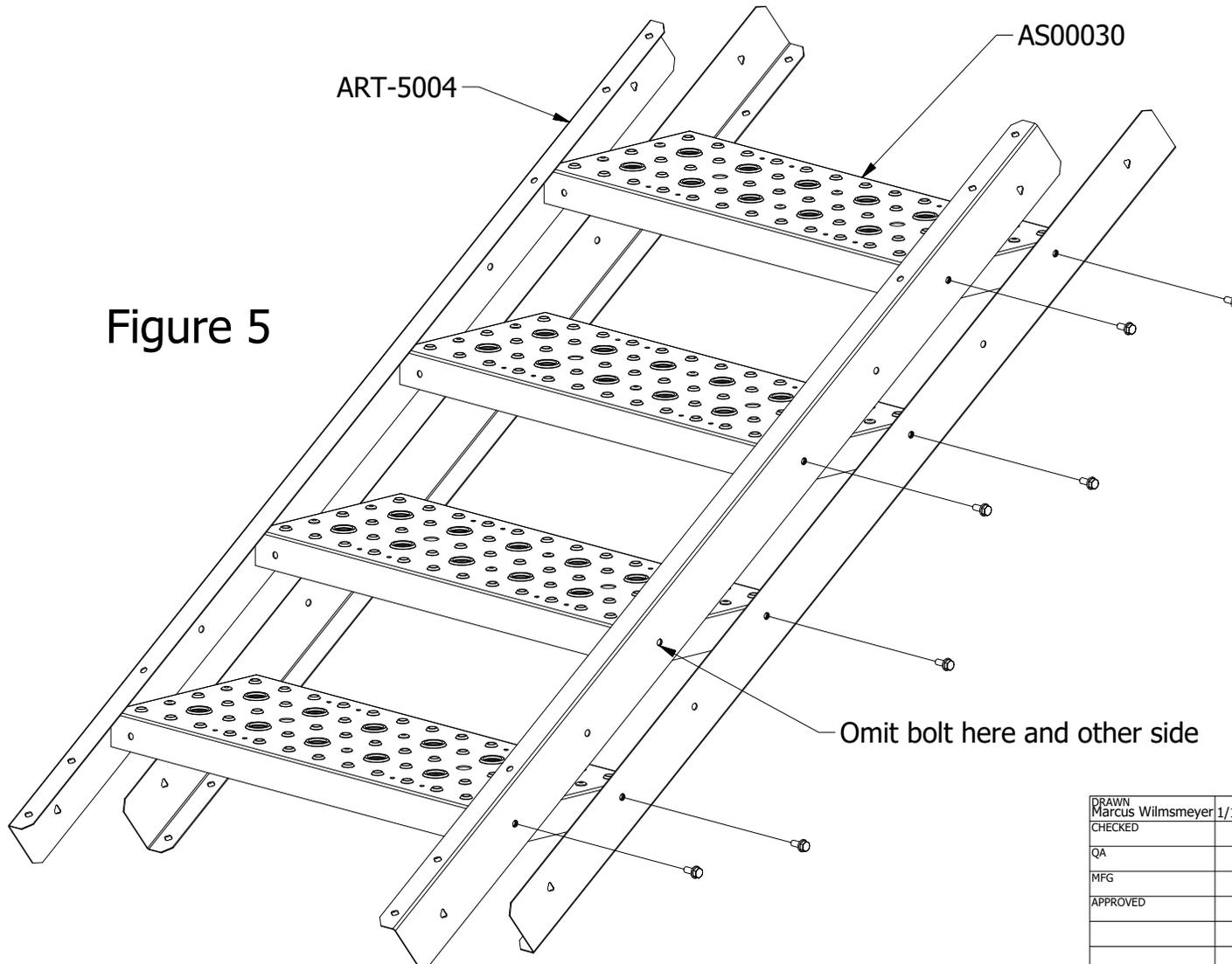
DRAWN Marcus Wilmsmeyer	1/17/2019	Greene Galvanized Stairs East Lynn, IL 217.375.4244 www.greenebinstairs.com	
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QA		SIZE A	DWG NO IN-ART5004
MFG		SCALE 1/9	REV
APPROVED		SHEET 5 OF 9	

Step 3

- A. Place four (4) AS00030 Step Treads in line with four (4) ART-5004 Siderails as shown in Figure 5.
- B. Using fourteen (14) 5/16" Flange Bolts and fourteen (14) 5/16" Lock Nuts, secure the step treads to the siderails. On the second-lowest stair, omit two of the bolts and nuts; they will be added on a later step.

PARTS USED IN STEP 3		
PART NUMBER	DESCRIPTION	QTY
5/16-18x3/4FB	5/16"-18 x 3/4" Flange Bolt	14
5/16-18SFN	5/16"-18 Whiz Lock Nut	14
ART-5004	4 Step Siderail	4
AS00030	Tread 30 x 11 Step Assembly	4

Figure 5

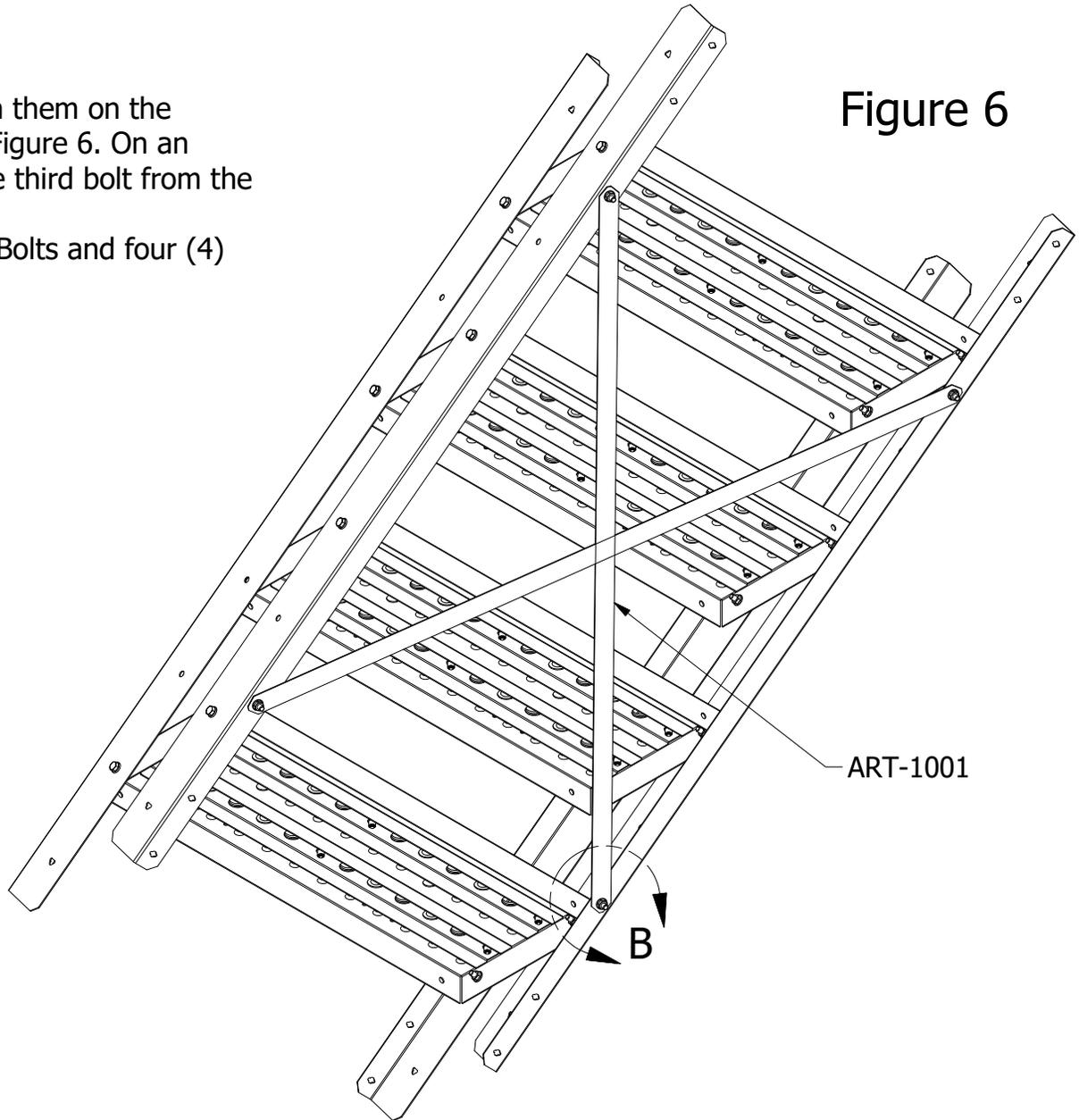
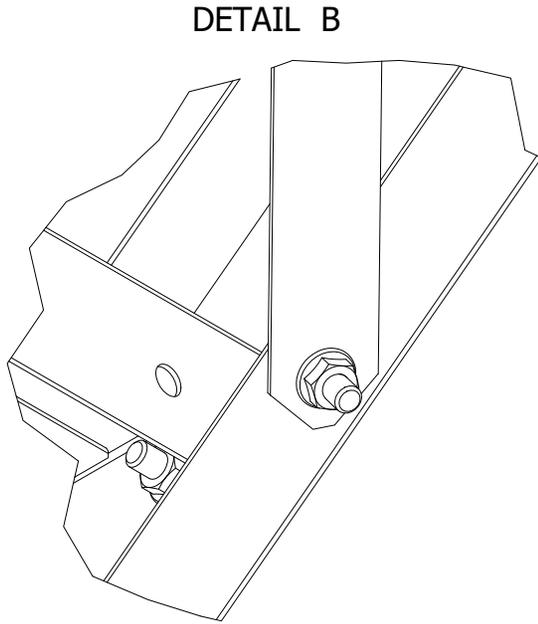


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MFG		SCALE 1/9	REV
APPROVED		SHEET 6 OF 9	

Step 4

- A. Take the two (2) Cross Braces and position them on the bottom of the stair assembly as shown in Figure 6. On an ART5004, these braces will line up with the third bolt from the end on the siderails.
- B. Secure in place with four (4) 5/16" Flange Bolts and four (4) 5/16" Lock Nuts.

Figure 6



PARTS USED IN STEP 4		
PART NUMBER	DESCRIPTION	QTY
5/16-18x3/4FB	5/16"-18 x 3/4" Flange Bolt	4
5/16-18SFN	5/16"-18 Whiz Lock Nut	4
ART-1001	Roof Stair Cross Brace	2

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	TITLE A-Series Roof Stairs - 4-Step Assembly Instructions
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SCALE 1/10	REV SHEET 7 OF 9

Step 5

- A. Using six (6) 5/16" Flange Bolts and six (6) 5/16" Lock Nuts, bolt the siderails to the leveling bracket. Review Figures 7 and 8 for the bolt layout.
- B. Tighten the bolts on the leveling plates after the final placement on the roof.

PARTS USED IN STEP 5		
PART NUMBER	DESCRIPTION	QTY
5/16-18x3/4FB	5/16"-18 x 3/4" Flange Bolt	6
5/16-18SFN	5/16"-18 Whiz Lock Nut	6

Figure 7

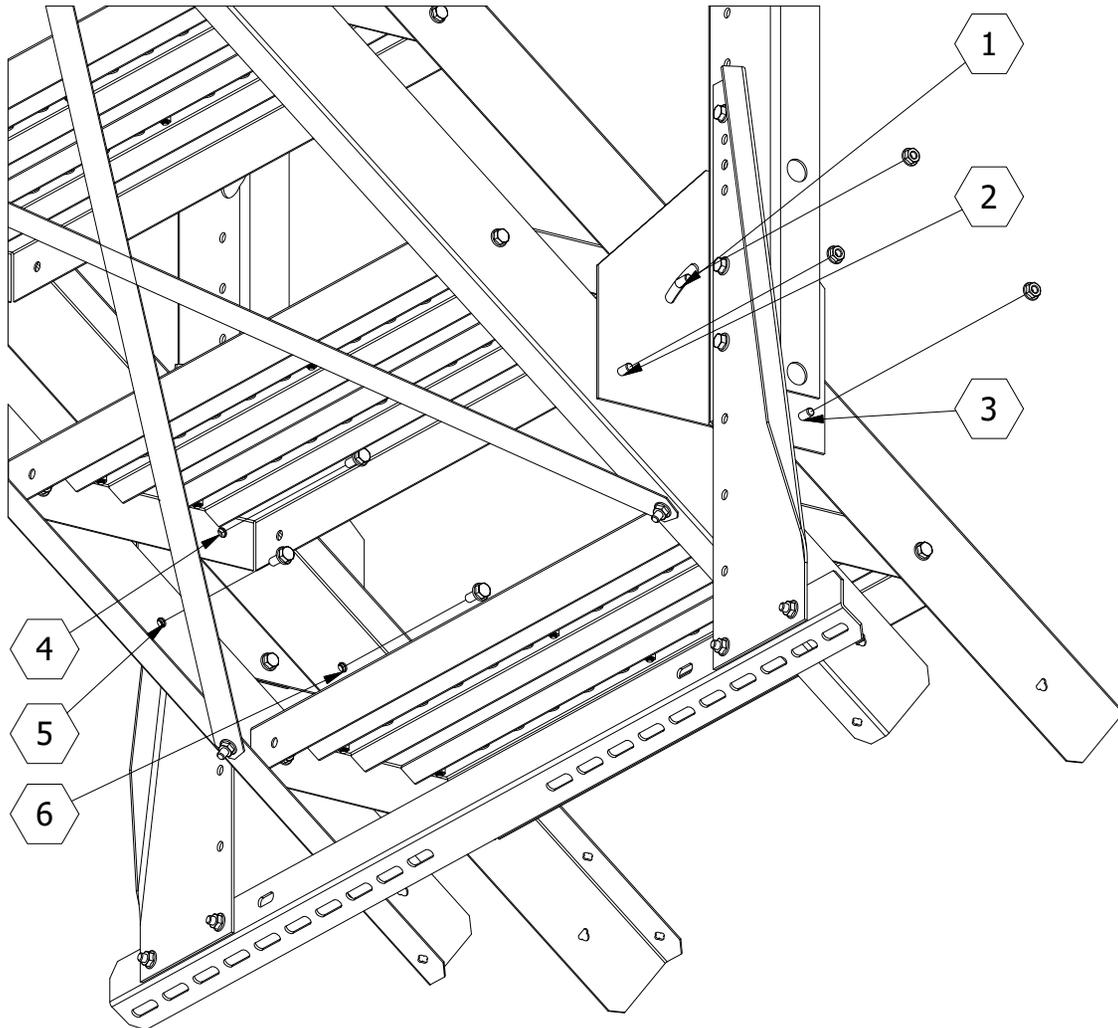
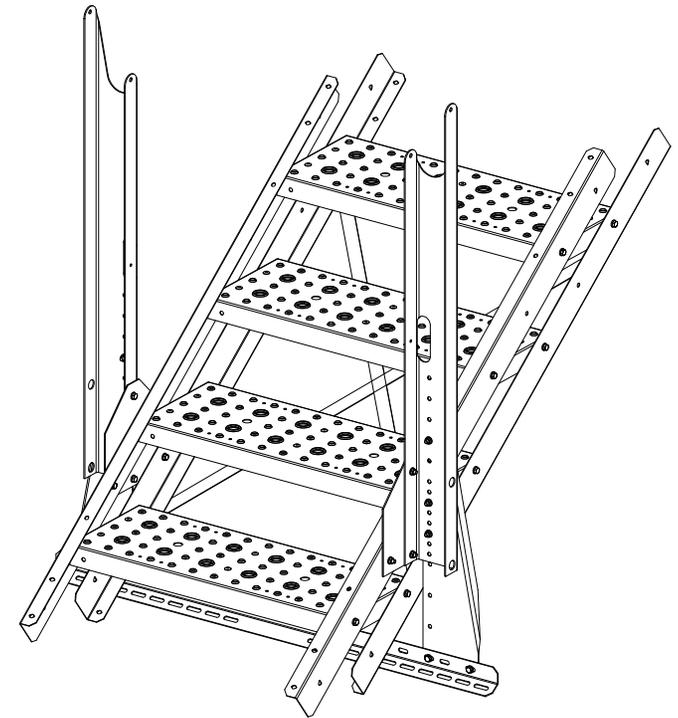


Figure 8

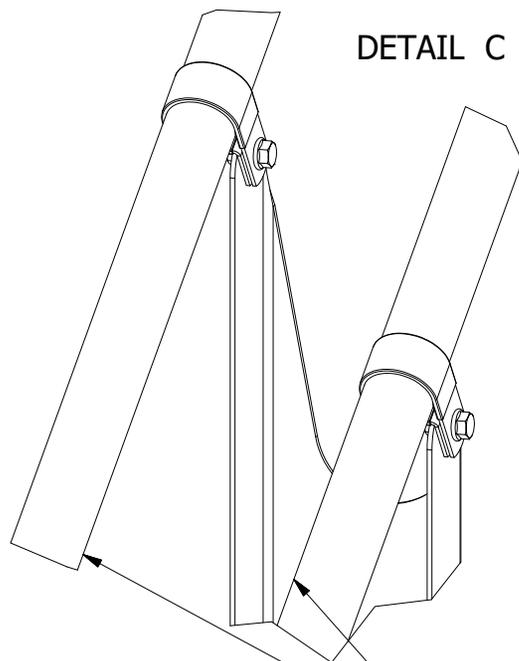
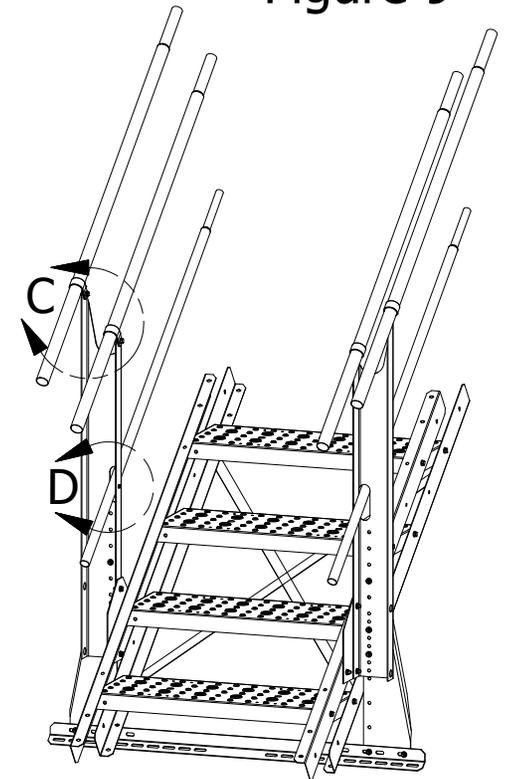


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MFG		SCALE 1/17	REV
APPROVED		SHEET 8 OF 9	

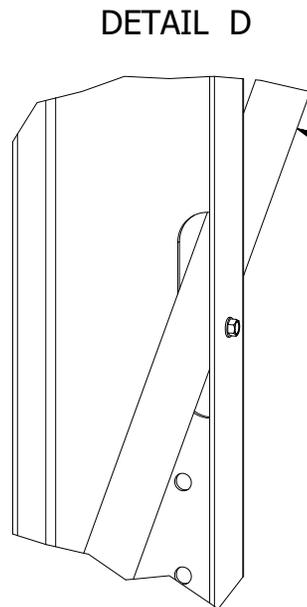
Step 6

- A. Taking the four (4) TR1506006 Swaged Pipes (1.5" dia.), position the pipes as shown in Figure 9, Detail C. Secure the pipes to the posts using four (4) HRC1500 P-Clamps, four (4) 5/16" Flange Bolts, and four (4) 5/16" Lock Nuts.
- B. After the four TR1506006 have been position to the desired location, use four (4) Self-Tapping Screws and secure the 1.5" pipe to the P-Clamp. The screws should be drilled through the bottom of the P-clamp, to minimize interference with hands.
- C. Take the two (2) TR1006006 Swaged Pipes (1" dia.), and position them as shown in Figure 9, Detail D. Secure them to the posts by using two (2) Self-Tapping Screws. There is a hole on the post to aid in starting the Self-Tapping Screw.

Figure 9



DETAIL C



DETAIL D

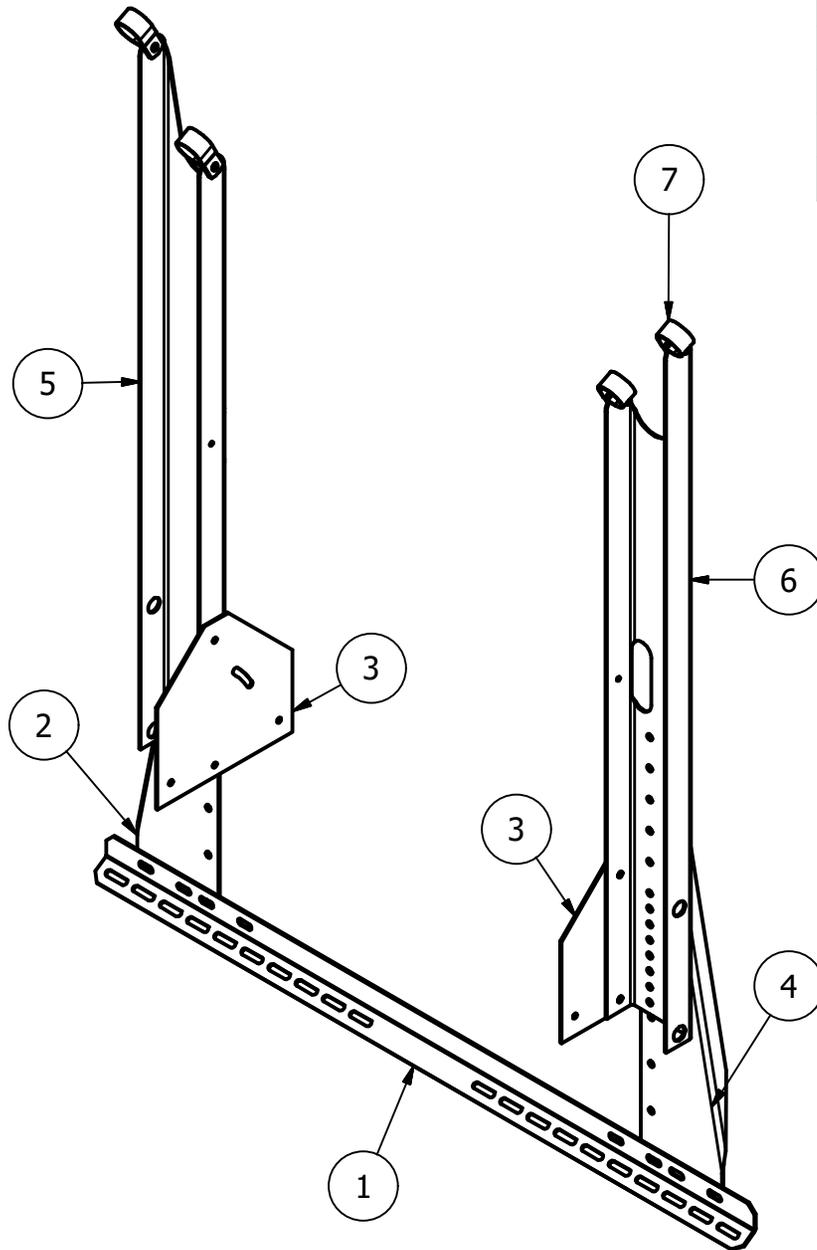
TR1006006

TR1506006

PARTS USED IN STEP 6

PART NUMBER	DESCRIPTION	QTY
5/16-18x3/4FB	5/16"-18 x 3/4" Flange Bolt	4
5/16-18SFN	5/16"-18 Whiz Lock Nut	4
HRC1500	1.5" Handrail P-Clamp	4
Floor Screw	Self-Tapping Screw	6
TR1506006	1.5" Handrail, Swaged	4
TR1006006	1" Handrail, Swaged	2

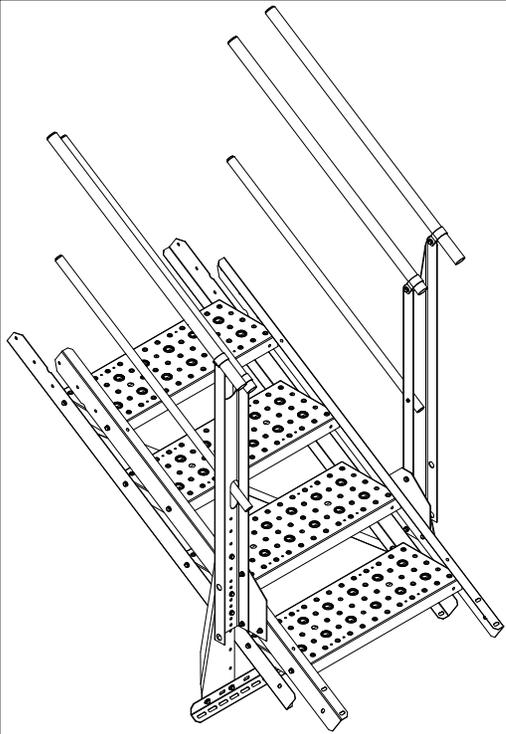
DRAWN Marcus Wilmsmeyer	1/17/2019	Greene Galvanized Stairs East Lynn, IL 217.375.4244 www.greenebinstairs.com	
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QA		SIZE A	DWG NO IN-ART5004
MFG		SCALE 1/23	REV
APPROVED		SHEET 9	OF 9



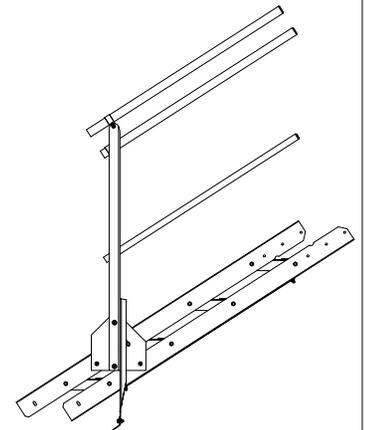
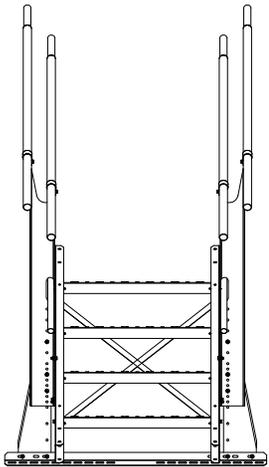
PARTS LIST

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	ES-5015	Easy Step Roof Stair Mount
2	1	ART-1007	Roof Stair Post Brace Left
3	2	ART-1011	Roof Stair Leveling Plate
4	1	ART-1004	Roof Stair Post Brace Right
5	1	ART-1015	Post, Stair Rail, Guard Rail Left
6	1	ART-1016	Post, Stair Rail, Guard Rail Right
7	4	HRC1500 and screw	

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MFG		TITLE	
APPROVED		A-Series Roof Stair Top Post Package	
		SIZE	DWG NO
		A	ART5010 032019
		SCALE	1/10
		SHEET	1 OF 1



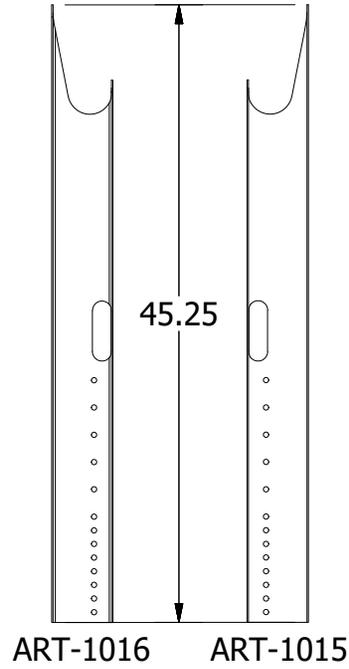
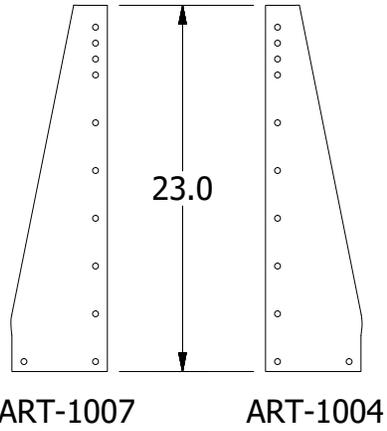
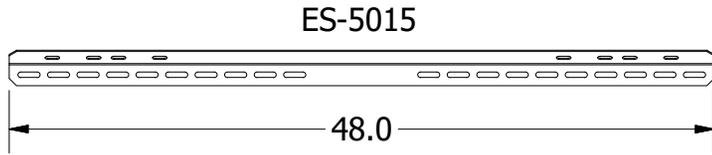
ART5014
Assembly Instructions
Greene Galvanized Stairs



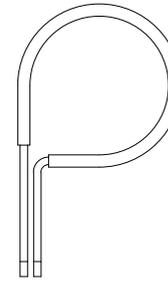
Parts List

PARTS LIST		
PART NUMBER	DESCRIPTION	QTY
5/16-18x3/4FB	5/16"-18 x 3/4" Flange Bolt	42
5/16-18SFN	5/16"-18 Whiz Lock Nut	42
ES-5015	Easy Step Roof Stair Mount	1
ART-1015	Post, Stair Rail, Guard Rail Left	1
ART-1016	Post, Stair Rail, Guard Rail Right	1
ART-1007	Roof Stair Post Brace Left	1
ART-1004	Roof Stair Post Brace Right	1
ART-1011	Roof Stair Leveling Plate	2
ART-5043	4-Step Siderail End	2
ART-5044	4-Step Siderail End	2
AS-00030	30" x 11" Step Tread	4
ART-1001	Stair Stringer X-Brace	2
Floor Screw	Self-Tapping Screw	6
HRC1500	1.5" Handrail P-Clamp	4
TR1504200	1.5" Handrail, 42" Long, No Swage	4
TR1004200	1" Handrail, 42" Long, No Swage	2

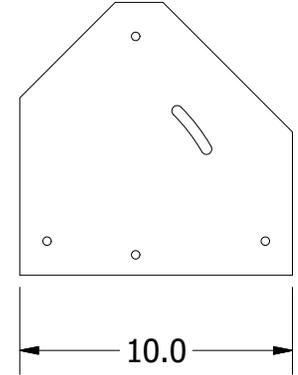
Parts List



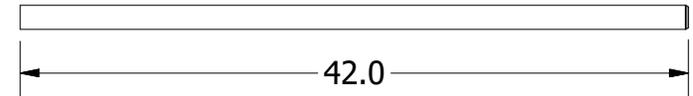
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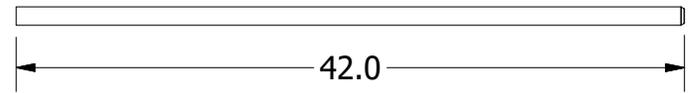
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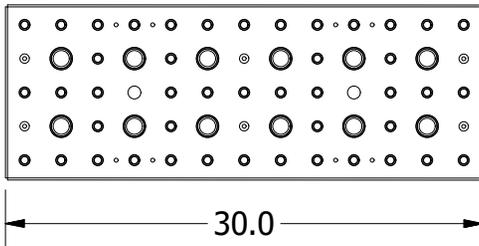
TR1504200



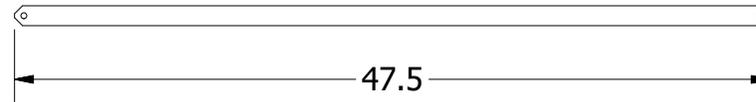
TR1004200



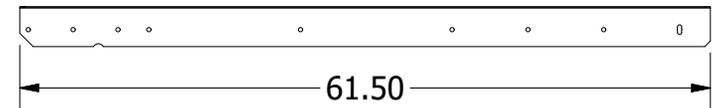
AS00030



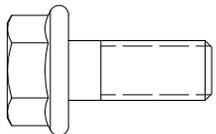
ART-1001



ART-5043



5/16-18x3/4FB



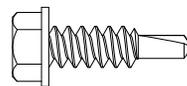
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5/16-18SFN



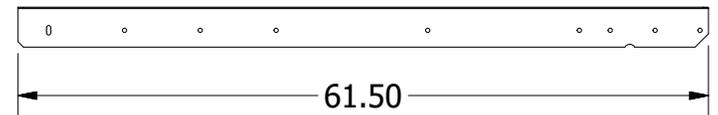
1:1

Floor Screw



1:1

ART-5044



Step 1

- Place the ART-1007 and ART-1004 braces against the ES-5015 Roof Mount as shown in Figure 1. The braces' flanges will face up the roof run when installed.
- Secure the braces to the roof mount using four (4) 5/16" Flange Bolts and four (4) 5/16" Lock Nuts. See Detail A for bolt hole locations on the ES-5015 brace.
- Place the ART-1015 and ART-1016 posts against the ART-1007 braces. The bolt spacing shown in Figure 2 are in the lowest position; adjust the height to fit the roof.
- Secure each in place with three (3) 5/16" Flange Bolts and three (3) 5/16" Lock Nuts.

DETAIL A

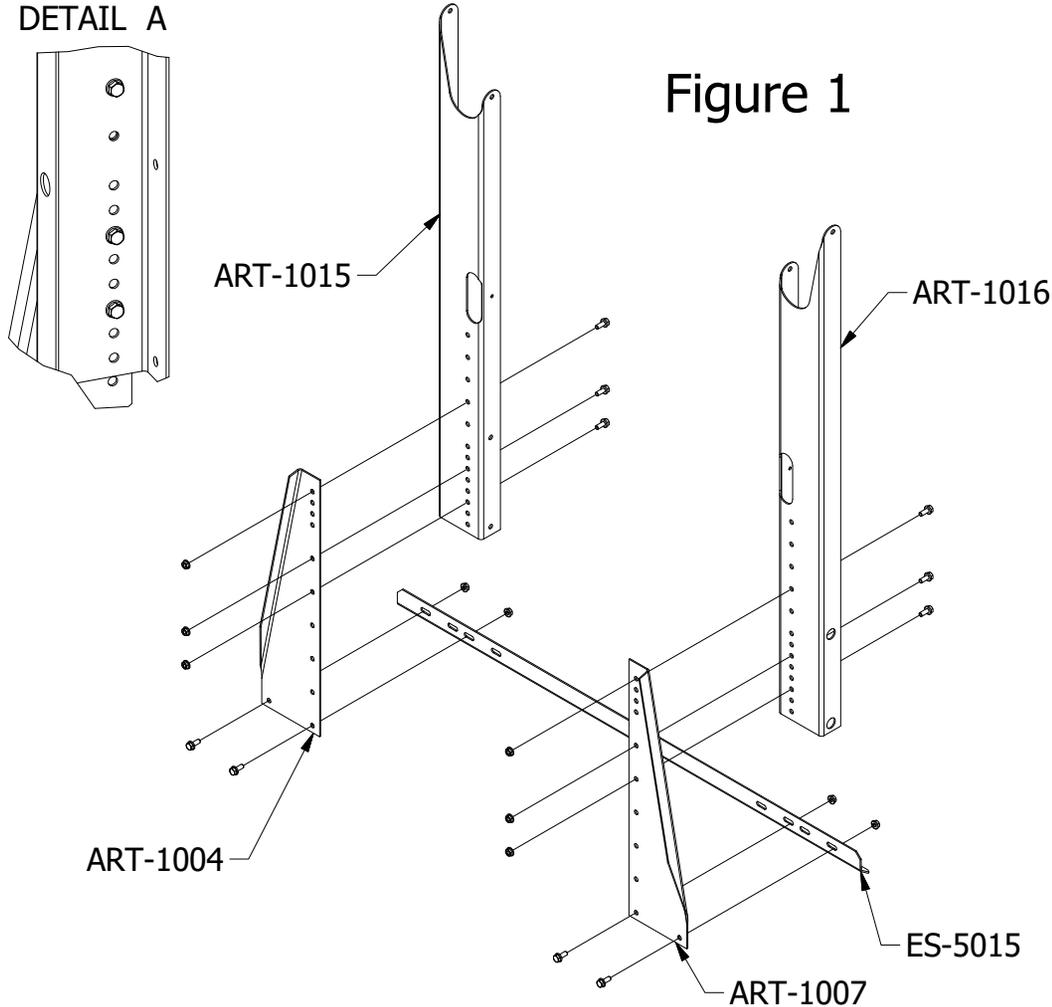
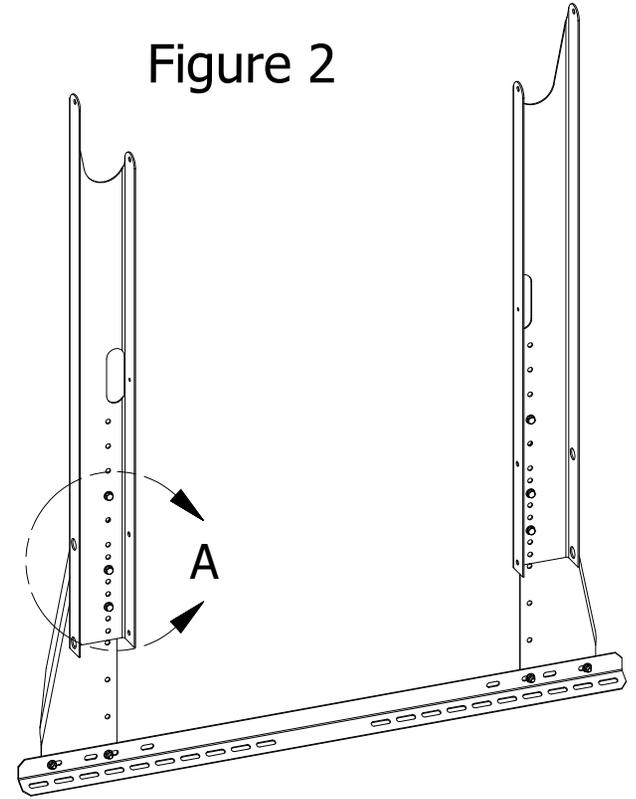


Figure 1

Figure 2



PARTS USED IN STEP 1		
PART NUMBER	DESCRIPTION	QTY
ES-5015	Easy Step Roof Stair Mount	1
ART-1007	Roof Stair Post Brace Left	1
ART-1004	Roof Stair Post Brace Right	1
ART-1015	Right Stair Post	1
ART-1016	Left Stair Post	1
5/16-18x3/4FB	5/16"-18 x 3/4" Flange Bolt	10
5/16-18SFN	5/16"-18 Whiz Lock Nut	10

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QA		SIZE A	DWG NO IN-ART5014
MFG		SCALE 1/14	REV
APPROVED		SHEET 4 OF 9	

Step 2

- A. Take two (2) ART-1011 Levelling Brackets and attach them to the ART-1015 and ART-1016 posts as shown in Figure 3 and Figure 4.
- B. Secure the brackets in place using four (4) 5/16" Flange Bolts and four (4) 5/16" Lock Nuts.

PARTS USED IN STEP 2		
PART NUMBER	DESCRIPTION	QTY
5/16-18x3/4FB	5/16"-18 x 3/4" Flange Bolt	4
5/16-18SFN	5/16"-18 Whiz Lock Nut	4
ART-1011	Roof Stair Leveling Plate	2

Figure 3

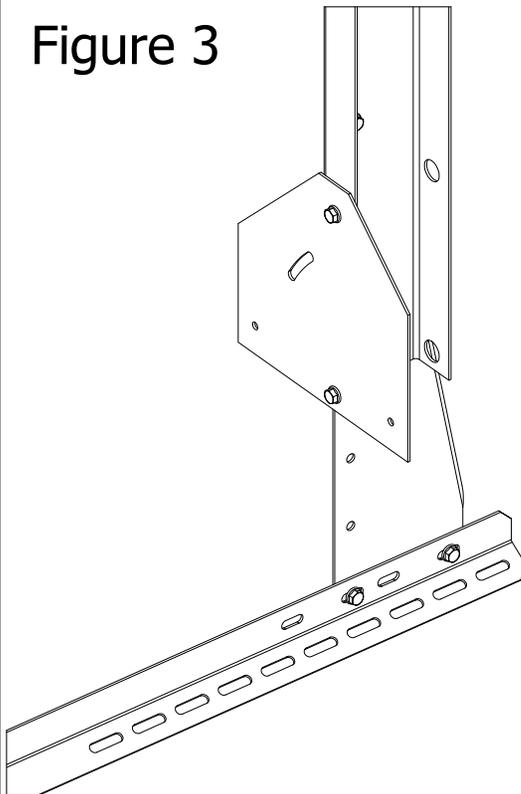
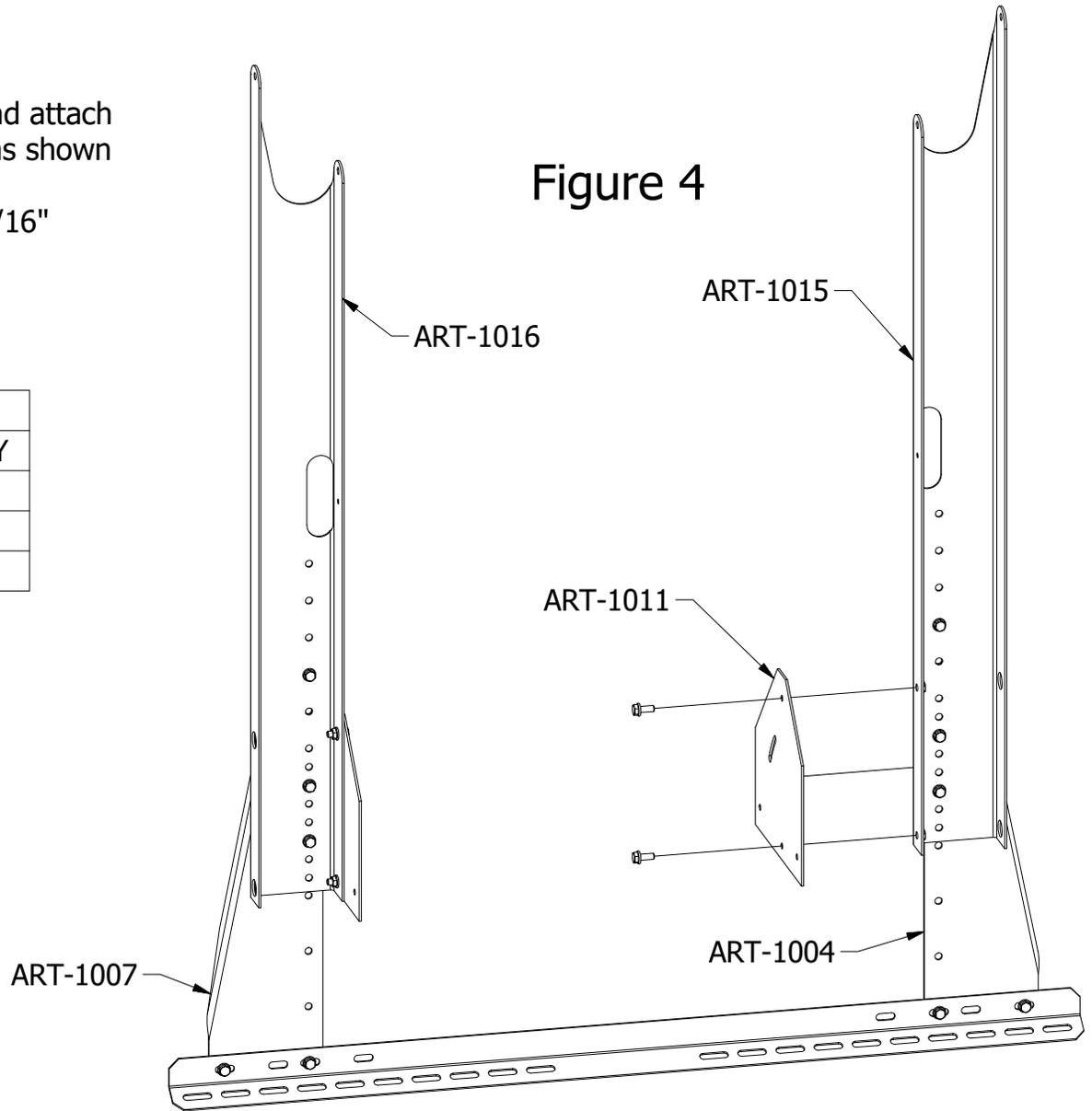


Figure 4



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MFG		SCALE 1/9	REV
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Step 3

- A. Place four (4) AS00030 Step Treads in line with two (2) ART-5043 Siderails and two (2) ART-5044 Siderails as shown in Figure 5. Unlike other roof stair assemblies (5003-5005), orientation of the rails matters on the ART5014.
- B. Using fourteen (14) 5/16" Flange Bolts and fourteen (14) 5/16" Lock Nuts, secure the step treads to the siderails. On the second-lowest stair, omit two of the bolts and nuts; they will be added on a later step.

PARTS USED IN STEP 3		
PART NUMBER	DESCRIPTION	QTY
ART-5043	4-Step End Side Rail	2
ART-5044	4-Step End Side Rail	2
AS00030	30" x 11" Stair Tread	4
5/16-18x3/4FB	5/16"-18 x 3/4" Flange Bolt	14
5/16-18SFN	5/16"-18 Whiz Lock Nut	14

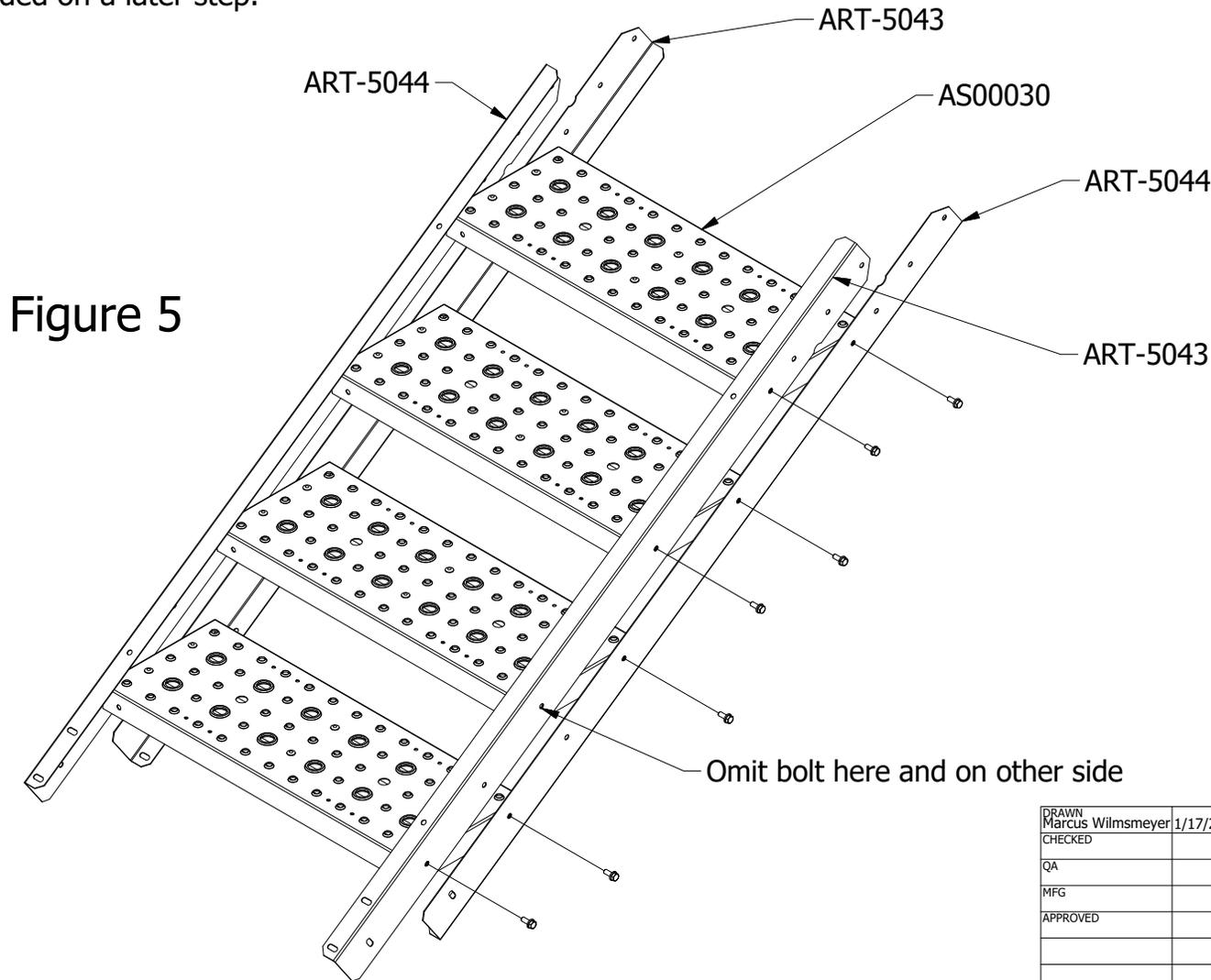


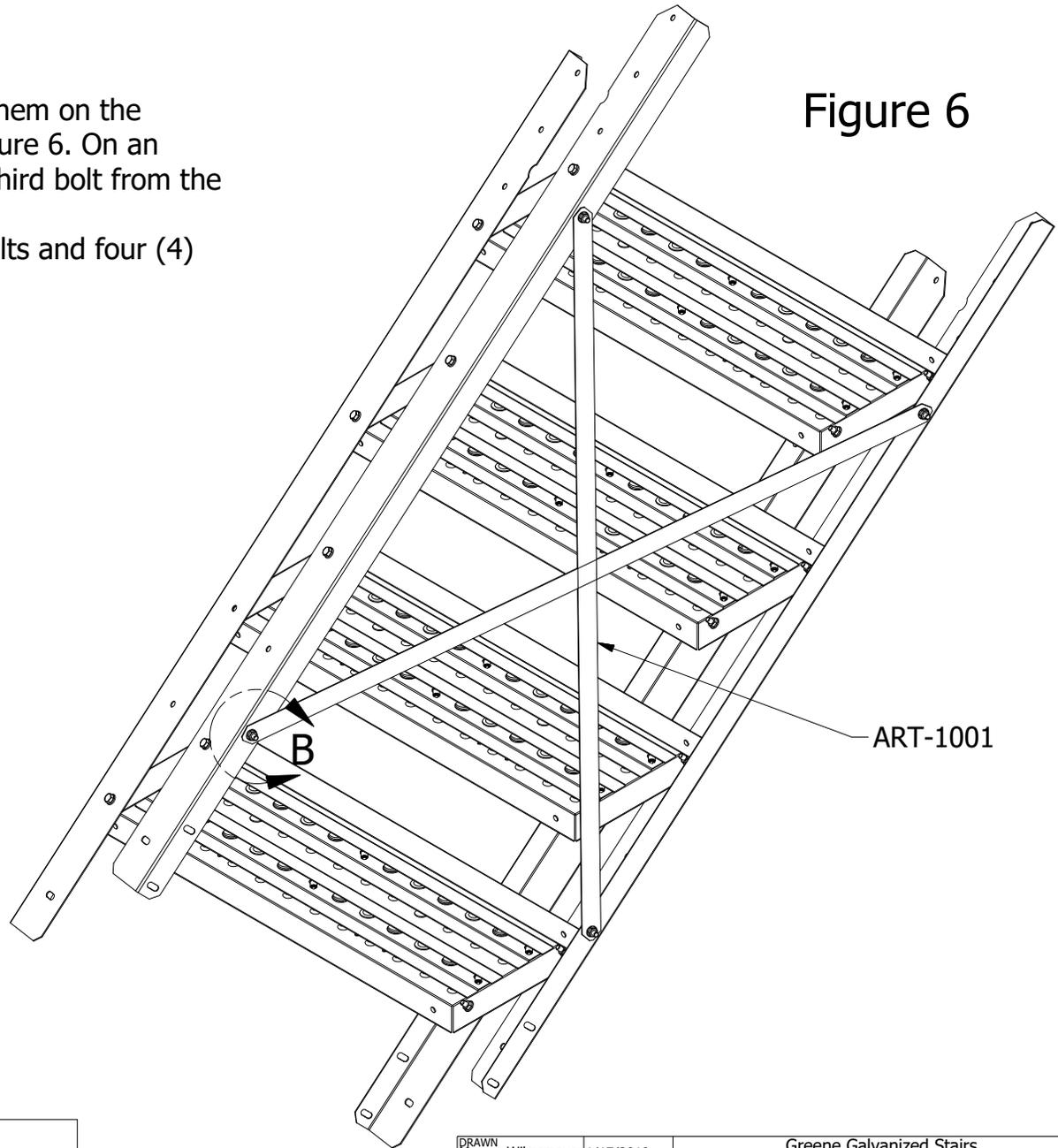
Figure 5

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MFG		SCALE 1/12	REV
APPROVED		SHEET 6 OF 9	

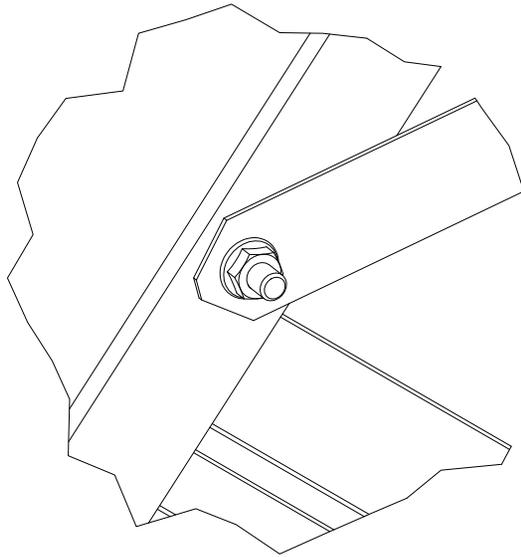
Step 4

- A. Take the two (2) Cross Braces and position them on the bottom of the stair assembly as shown in Figure 6. On an ART5014, these braces will line up with the third bolt from the bottom end on the siderails.
- B. Secure in place with four (4) 5/16" Flange Bolts and four (4) 5/16" Lock Nuts.

Figure 6



DETAIL B



PARTS USED IN STEP 4		
PART NUMBER	DESCRIPTION	QTY
5/16-18x3/4FB	5/16"-18 x 3/4" Flange Bolt	4
5/16-18SFN	5/16"-18 Whiz Lock Nut	4
ART-1001	Roof Stair Cross Brace	2

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QA		SIZE A	DWG NO IN-ART5014
MFG		SCALE 1/10	REV
APPROVED		SHEET 7 OF 9	

Step 5

- A. Using six (6) 5/16" Flange Bolts and six (6) 5/16" Lock Nuts, bolt the siderails to the leveling bracket. Review Figures 7 and 8 for the bolt layout.
- B. Tighten the bolts on the leveling plates after the final placement on the roof.

PARTS USED IN STEP 5		
PART NUMBER	DESCRIPTION	QTY
5/16-18x3/4FB	5/16"-18 x 3/4" Flange Bolt	6
5/16-18SFN	5/16"-18 Whiz Lock Nut	6

Figure 7

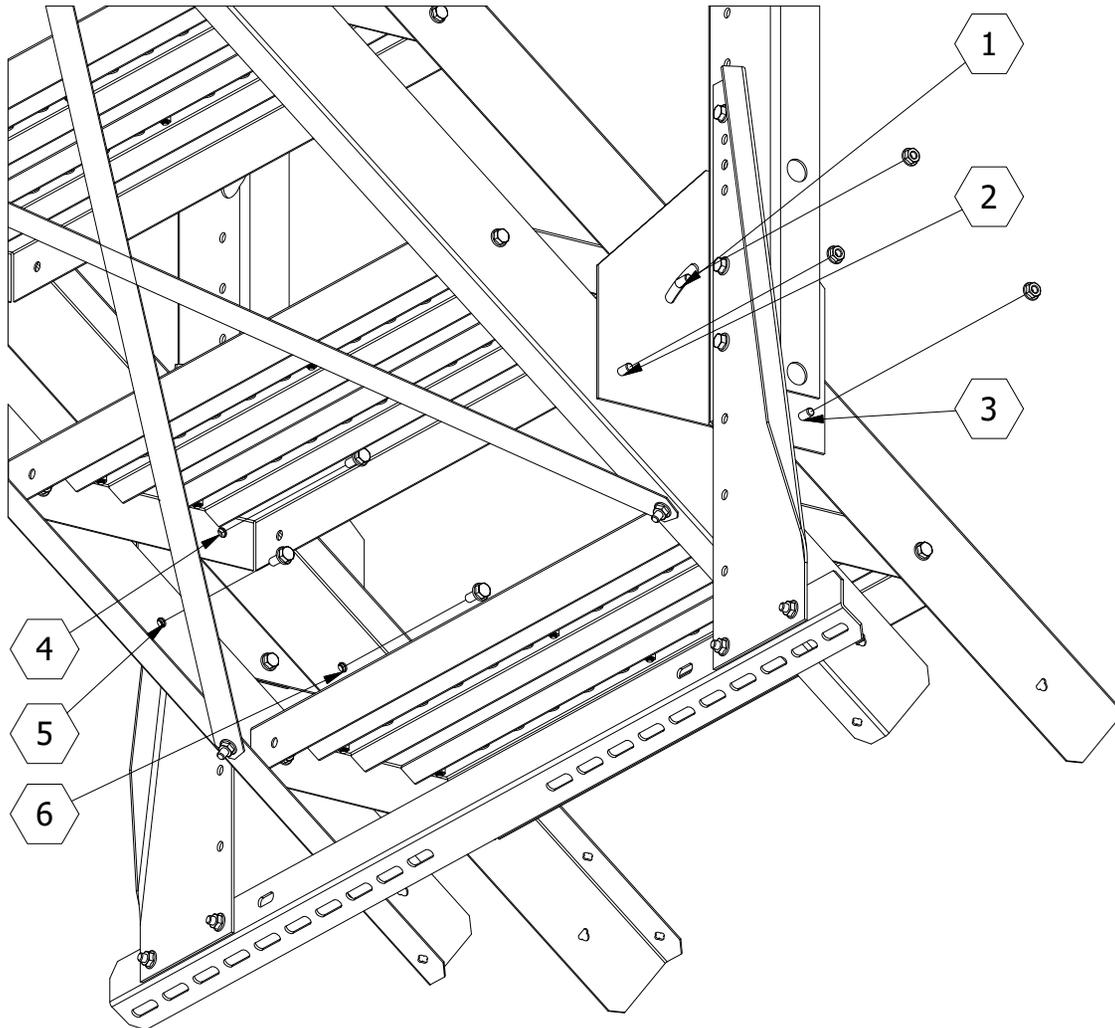
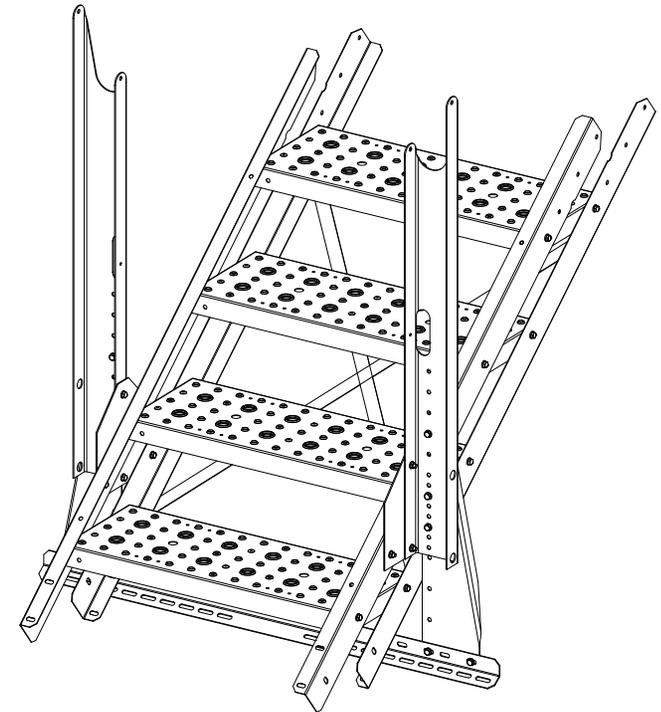


Figure 8

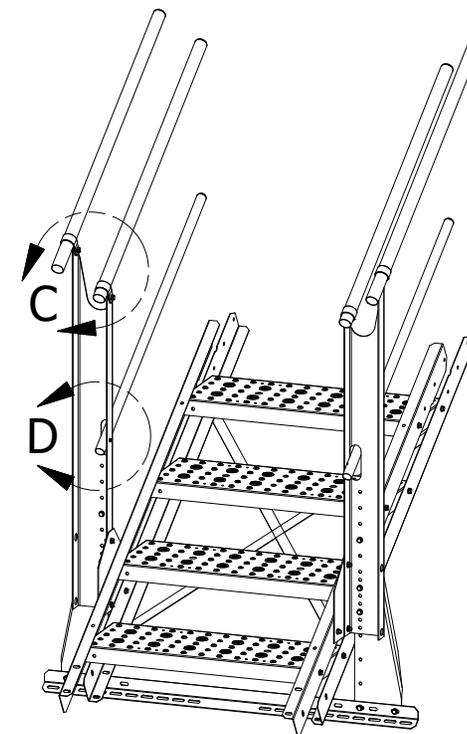


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MFG		SCALE 1/7	REV
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Step 6

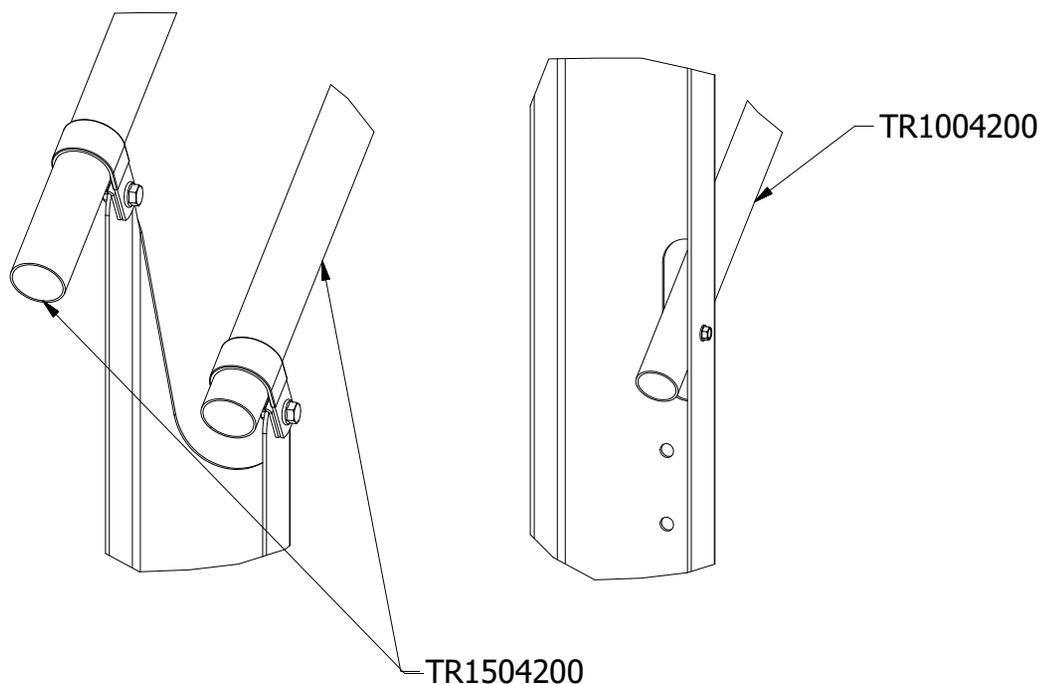
- Taking the four (4) TR1504200 Swaged Pipes (1.5" dia.), position the pipes as shown in Figure 9, Detail C. Secure the pipes to the posts using four (4) HRC1500 P-Clamps, four (4) 5/16" Flange Bolts, and four (4) 5/16" Lock Nuts.
- After the four TR1504200 have been position to the desired location, use four (4) Self-Tapping Screws and secure the 1.5" pipe to the P-Clamp. The screws should be drilled through the bottom of the P-clamp, to minimize interference with hands.
- Take the two (2) TR1004200 Swaged Pipes (1" dia.), and position them as shown in Figure 9, Detail D. Secure them to the posts by using two (2) Self-Tapping Screws. There is a hole on the post to aid in starting the Self-Tapping Screw.

Figure 9



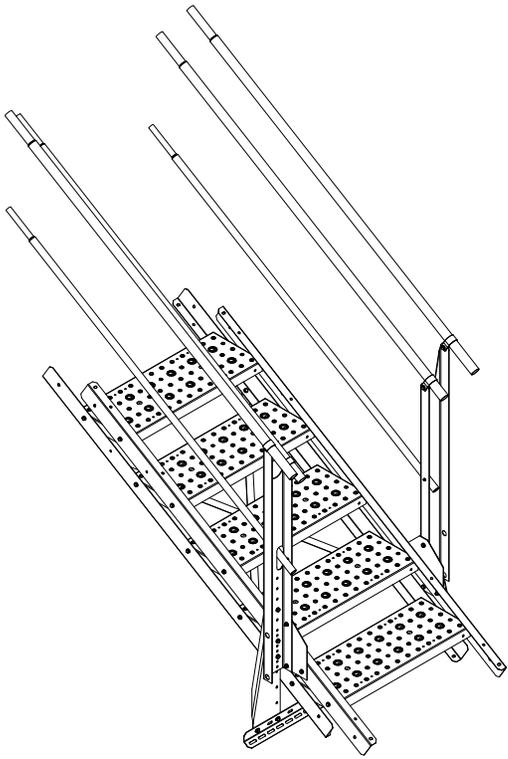
DETAIL C

DETAIL D

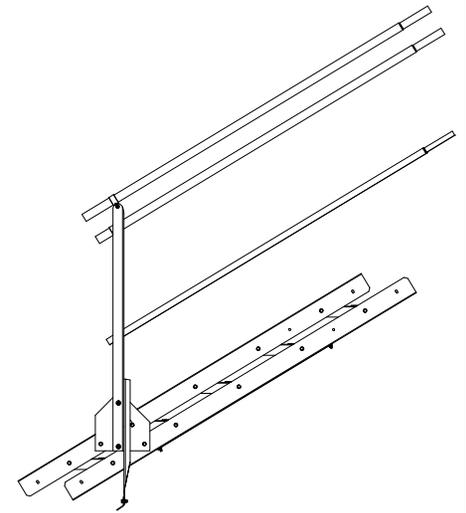
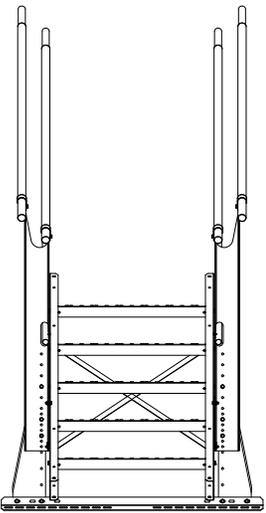


PARTS USED IN STEP 6		
PART NUMBER	DESCRIPTION	QTY
5/16-18x3/4FB	5/16"-18 x 3/4" Flange Bolt	4
5/16-18SFN	5/16"-18 Whiz Lock Nut	4
Floor Screws	Self-Tapping Screw	6
HRC1500	1.5" Handrail P-Clamp	4
TR1504200	1.5" 42" Handrail, No Swage	4
TR1004200	1" 42" Handrail, No Swage	2

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QA		SIZE A	DWG NO IN-ART5014
MFG		SCALE 1/23	REV
APPROVED		SHEET 9 OF 9	



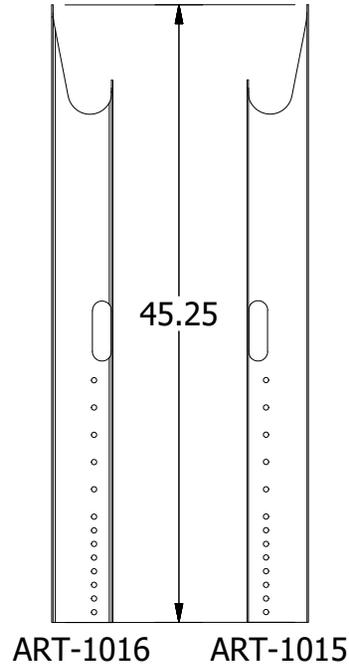
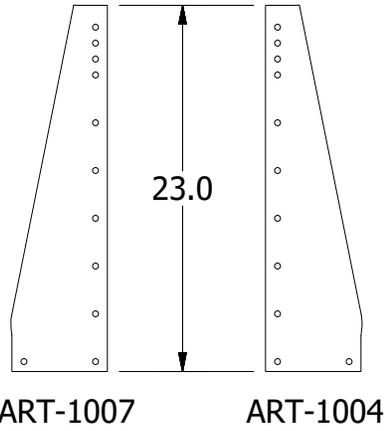
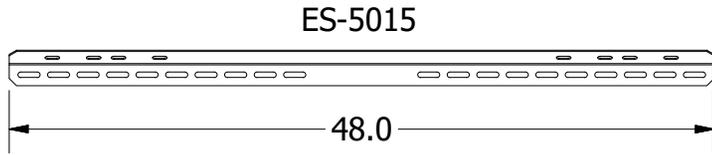
ART5005
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Greene Galvanized Stairs



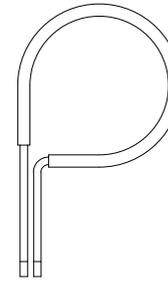
Parts List

PARTS LIST		
PART NUMBER	DESCRIPTION	QTY
5/16-18x3/4FB	5/16"-18 x 3/4" Flange Bolt	46
5/16-18SFN	5/16"-18 Whiz Lock Nut	46
ES-5015	Easy Step Roof Stair Mount	1
ART-1015	Right Stair Post w/Guardrail	1
ART-1016	Left Stair Post w/Guardrail	1
ART-1004	Roof Stair Post Brace Right	1
ART-1007	Roof Stair Post Brace Left	1
ART-1011	Roof Stair Leveling Plate	2
ART-5005	5 Step Mid Siderail	4
AS-00030	30" x 11" Stair Step Tread	5
ART-1001	Stair Stringer X-Brace	2
TR1507406	74 in 1.5 Swaged Tubing 6" swage	4
TR1007406	74 in 1.5 Swaged Tubing 6" swage	2
HRC1500	Handrail Clamp for 1.5 in	4
Floor Screw	Self-Tapping Screw	6

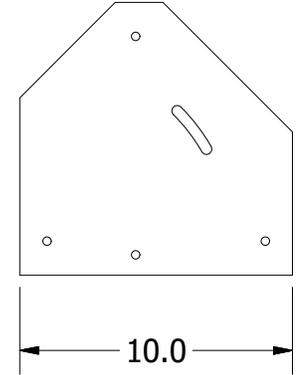
Parts List



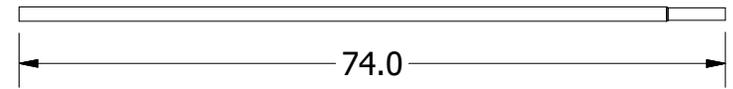
HRC1500



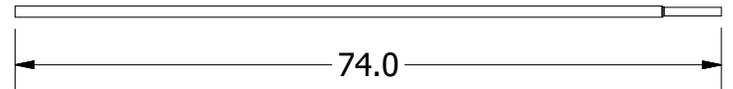
ART-1011



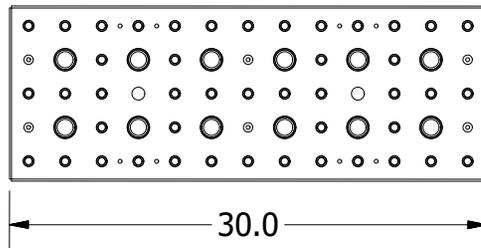
TR1507406



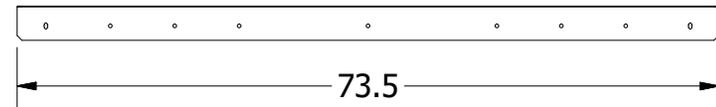
TR1007406



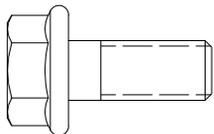
AS00030



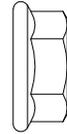
ART-5005



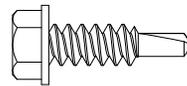
5/16-18x3/4FB



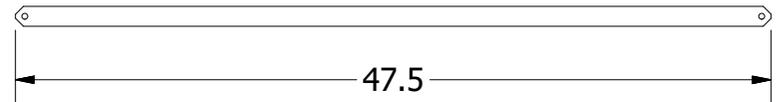
5/16-18SFN



Floor Screw



ART-1001



Step 1

- Place the ART-1007 and ART-1004 braces against the ES-5015 Roof Mount as shown in Figure 1. The braces' flanges will face up the roof run when installed.
- Secure the braces to the roof mount using four (4) 5/16" Flange Bolts and four (4) 5/16" Lock Nuts. See Detail A for bolt hole locations on the ES-5015 brace.
- Place the ART-1015 and ART-1016 posts against the ART-1007 braces. The bolt spacing shown in Figure 2 are in the lowest position; adjust the height to fit the roof.
- Secure each in place with three (3) 5/16" Flange Bolts and three (3) 5/16" Lock Nuts.

DETAIL A

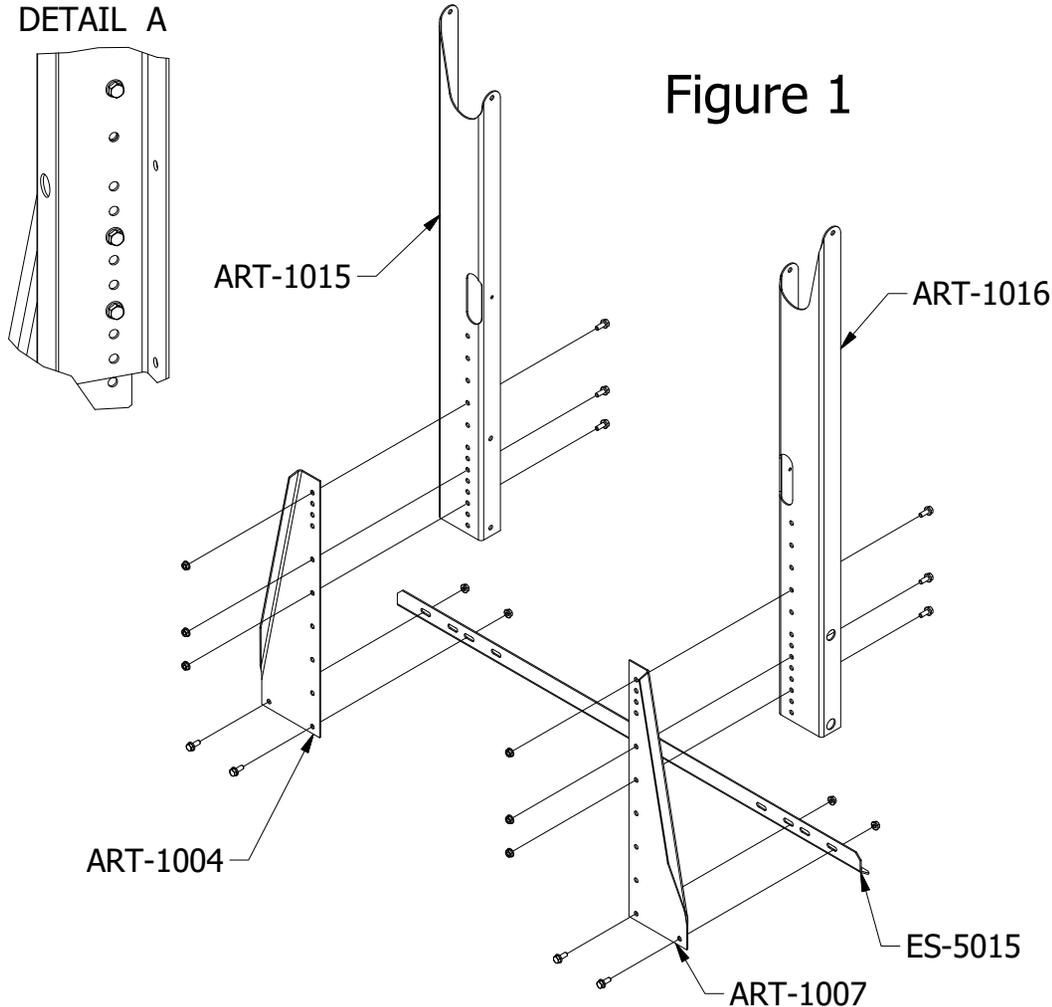
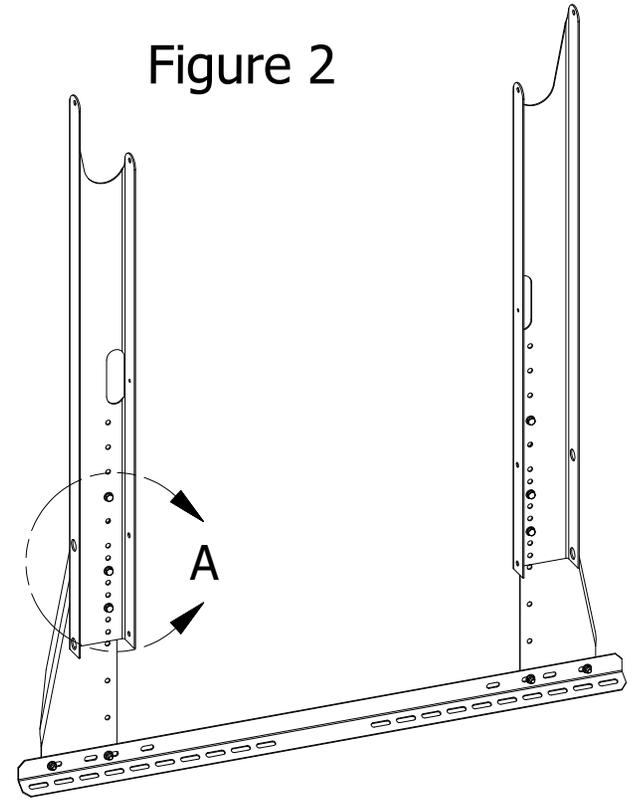


Figure 1

Figure 2



PARTS USED IN STEP 1		
PART NUMBER	DESCRIPTION	QTY
ES-5015	Easy Step Roof Stair Mount	1
ART-1007	Roof Stair Post Brace Left	1
ART-1004	Roof Stair Post Brace Right	1
ART-1015	Right Stair Post	1
ART-1016	Left Stair Post	1
5/16-18x3/4FB	5/16"-18 x 3/4" Flange Bolt	10
5/16-18SFN	5/16"-18 Whiz Lock Nut	10

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CHECKED		TITLE A-Series Roof Stairs - 5-Step Assembly Instructions	
QA		SIZE A	DWG NO IN-ART5005
MFG		SCALE 1/14	REV
APPROVED		SHEET 4 OF 9	

Step 2

- A. Take two (2) ART-1011 Levelling Brackets and attach them to the ART-1015 and ART-1016 posts as shown in Figure 3 and Figure 4.
- B. Secure the brackets in place using four (4) 5/16" Flange Bolts and four (4) 5/16" Lock Nuts.

PARTS USED IN STEP 2		
PART NUMBER	DESCRIPTION	QTY
5/16-18x3/4FB	5/16"-18 x 3/4" Flange Bolt	4
5/16-18SFN	5/16"-18 Whiz Lock Nut	4
ART-1011	Roof Stair Leveling Plate	2

Figure 3

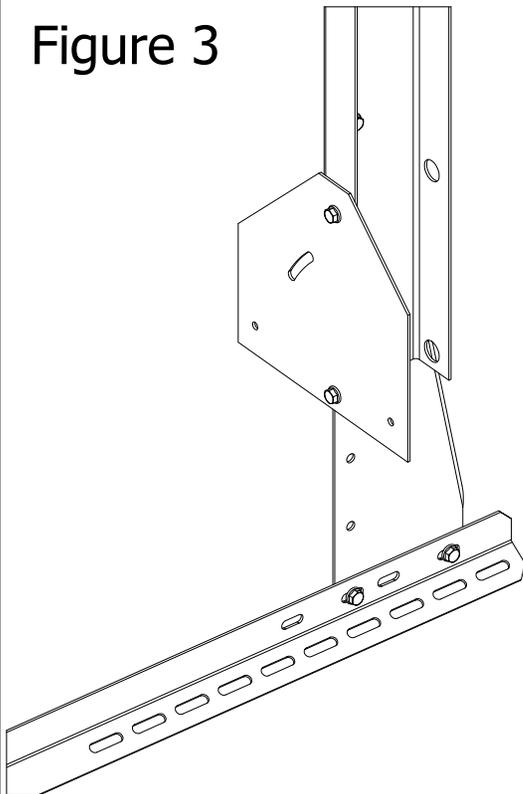
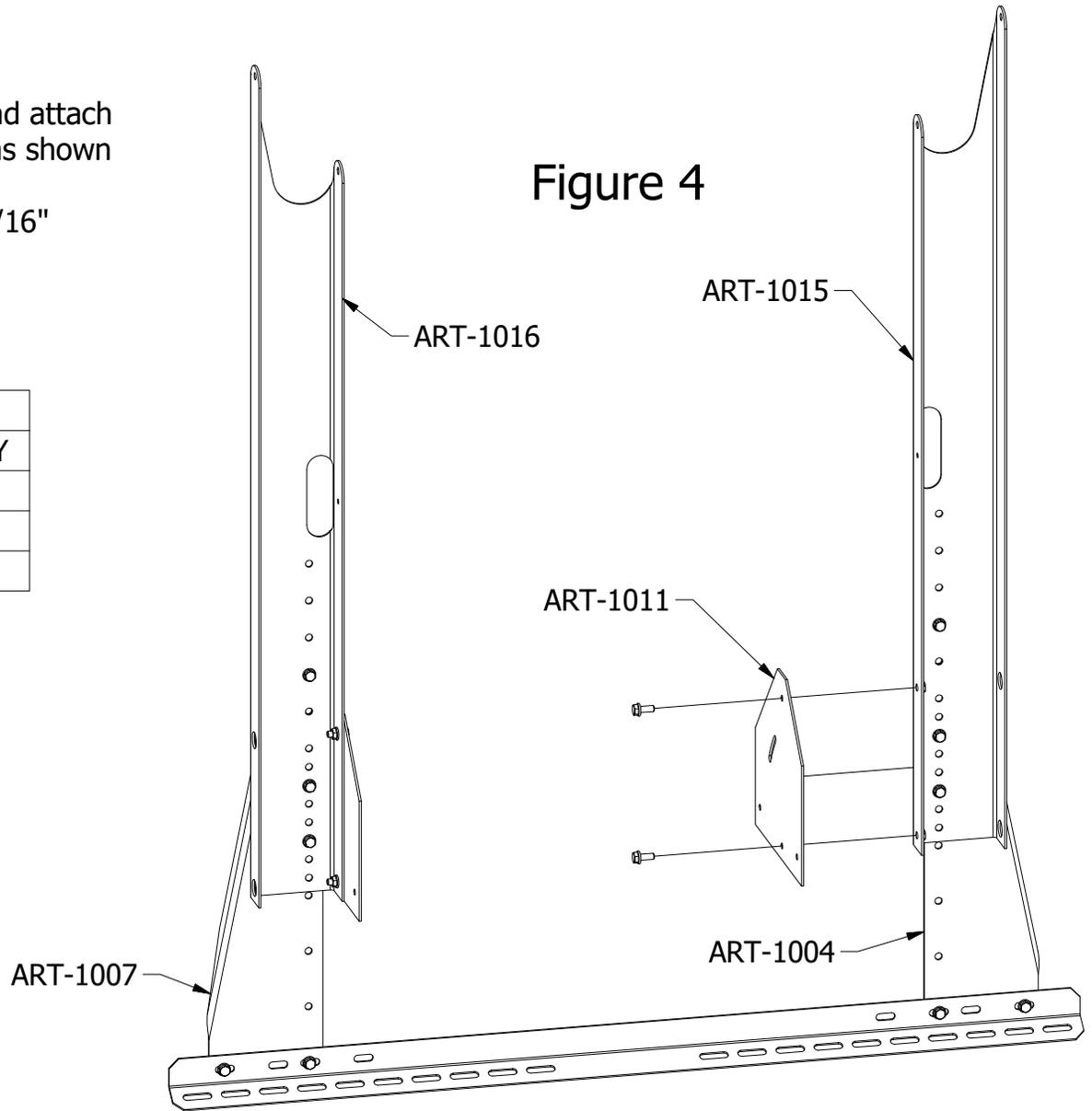


Figure 4



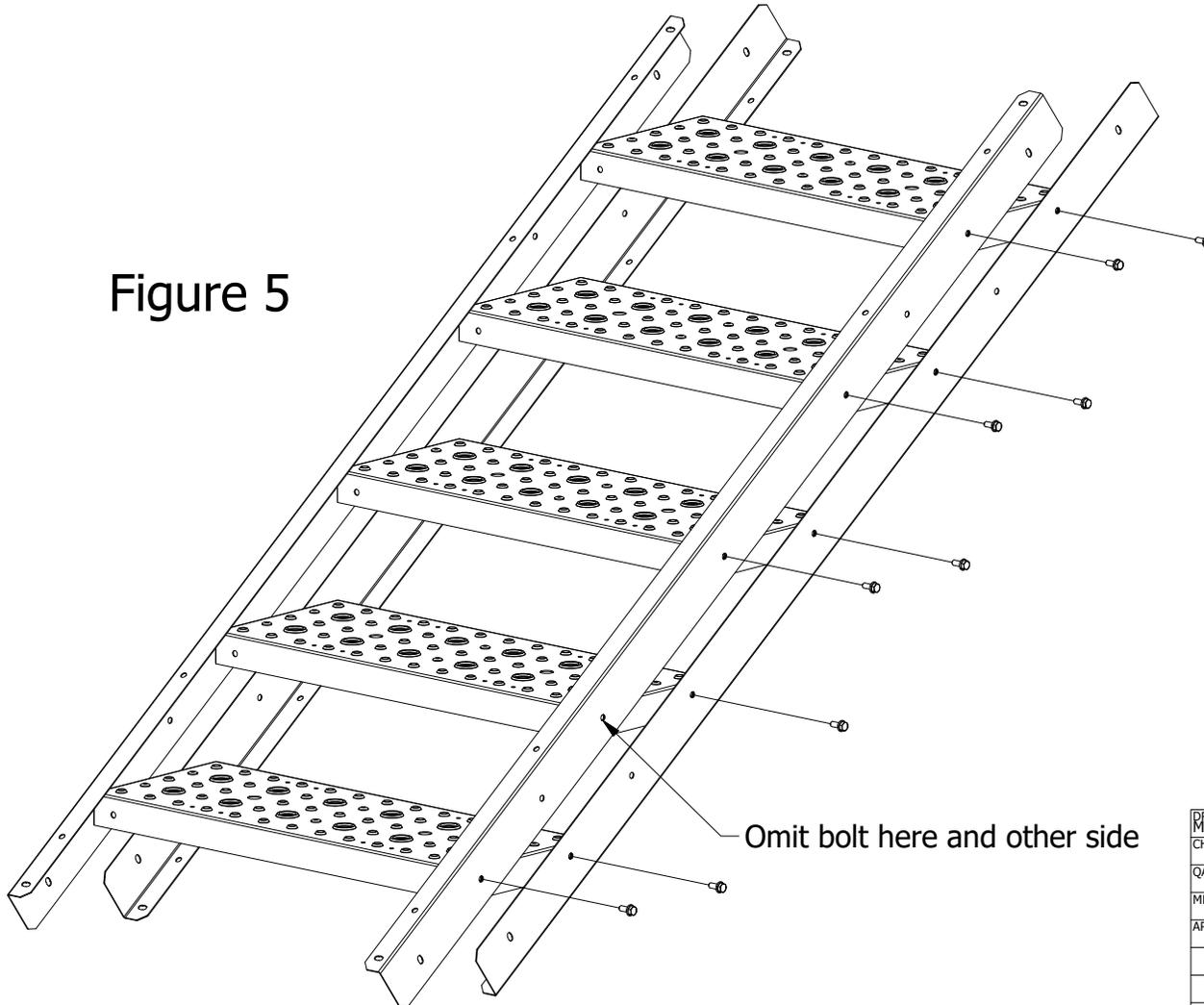
DRAWN Marcus Wilmsmeyer	1/17/2019	Greene Galvanized Stairs East Lynn, IL 217.375.4244 www.greenebinstairs.com	
CHECKED		TITLE A-Series Roof Stairs - 5-Step Assembly Instructions	
QA		SIZE A	DWG NO IN-ART5005
MFG		SCALE 1/9	REV
APPROVED		SHEET 5 OF 9	

Step 3

- A. Place five (5) AS00030 Step Treads in line with four (4) ART-5005 Siderails as shown in Figure 5.
- B. Using eighteen (18) 5/16" Flange Bolts and eighteen (18) 5/16" Lock Nuts, secure the step treads to the siderails. On the second-lowest stair, omit two of the bolts and nuts; they will be added on a later step.

PARTS USED IN STEP 3		
PART NUMBER	DESCRIPTION	QTY
ART-5005	5 Step Mid Siderail	4
AS00030	Tread 30 x 11 Step Assembly	5
5/16-18x3/4FB	5/16"-18 x 3/4" Flange Bolt	18
5/16-18SFN	5/16"-18 Whiz Lock Nut	18

Figure 5



Omit bolt here and other side

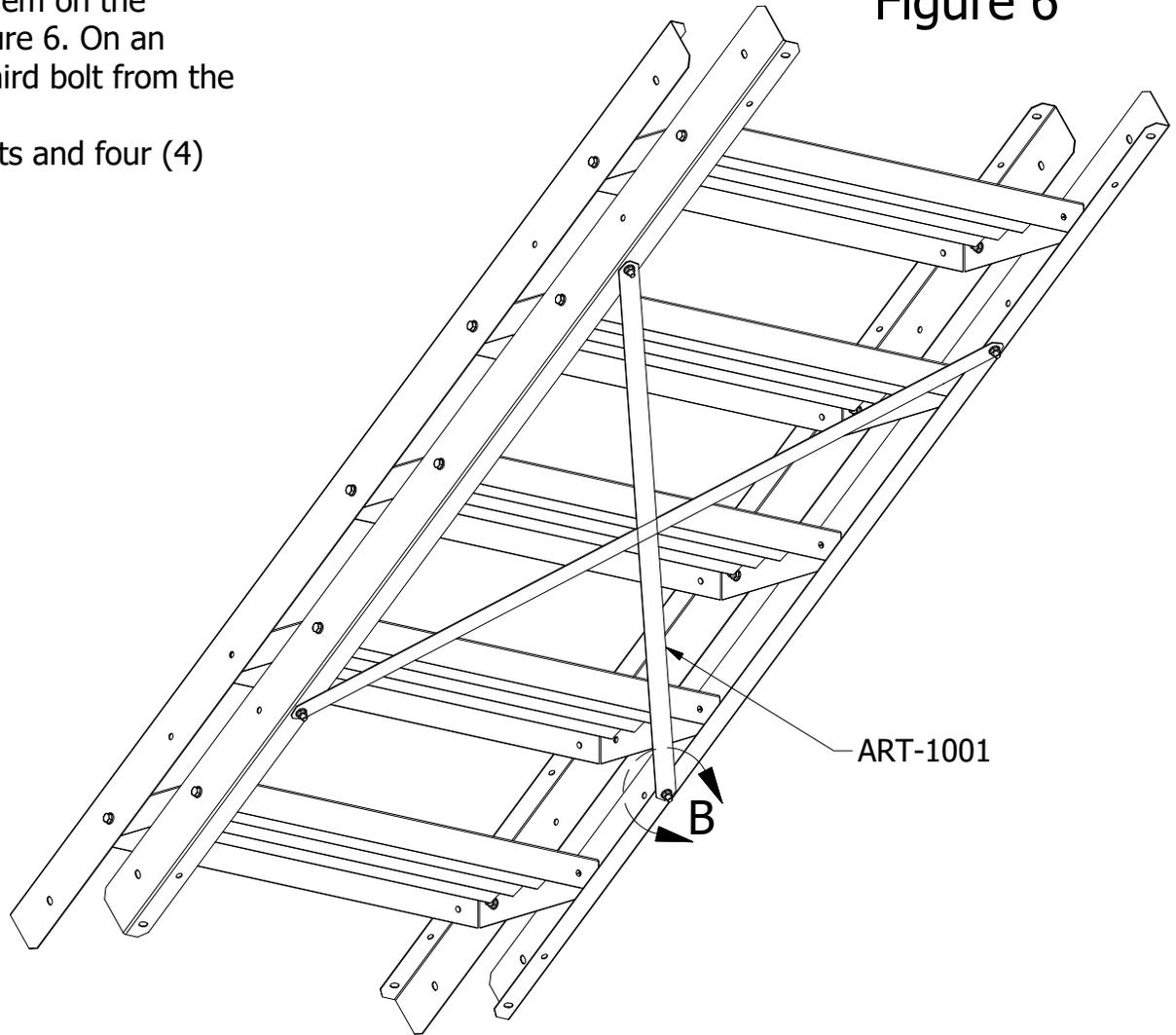
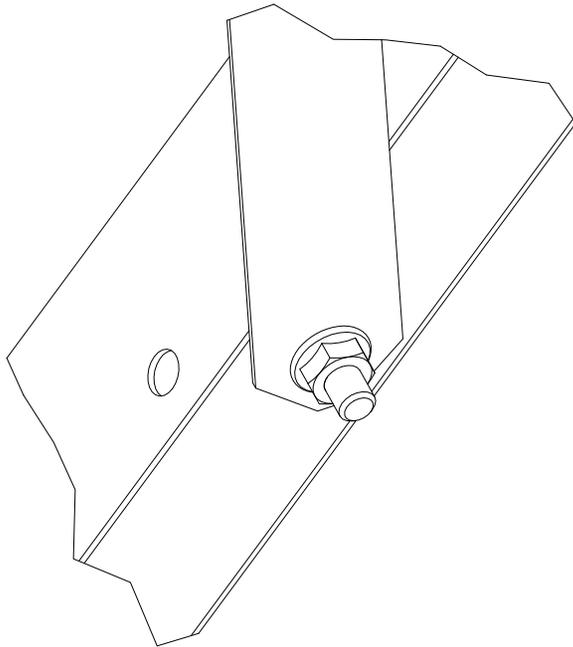
DRAWN Marcus Wilmsmeyer	1/17/2019	Greene Galvanized Stairs East Lynn, IL 217.375.4244 www.greenebinstairs.com	
CHECKED		TITLE A-Series Roof Stairs - 5-Step Assembly Instructions	
QA		SIZE A	REV
MFG		DWG NO IN-ART5005	
APPROVED		SCALE 1/11	SHEET 6 OF 9

Step 4

- A. Take the two (2) Cross Braces and position them on the bottom of the stair assembly as shown in Figure 6. On an ART5005, these braces will line up with the third bolt from the end on the siderails.
- B. Secure in place with four (4) 5/16" Flange Bolts and four (4) 5/16" Lock Nuts.

Figure 6

DETAIL B



PARTS USED IN STEP 4		
PART NUMBER	DESCRIPTION	QTY
5/16-18x3/4FB	5/16"-18 x 3/4" Flange Bolt	4
5/16-18SFN	5/16"-18 Whiz Lock Nut	4
ART-1001	Roof Stair Cross Brace	2

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QA		SIZE A	DWG NO IN-ART5005
MFG		SCALE 1/11	REV
APPROVED		SHEET 7	OF 9

Step 5

- A. Using six (6) 5/16" Flange Bolts and six (6) 5/16" Lock Nuts, bolt the siderails to the leveling bracket. Review Figures 7 and 8 for the bolt layout.
- B. Tighten the bolts on the leveling plates after the final placement on the roof.

PARTS USED IN STEP 5		
PART NUMBER	DESCRIPTION	QTY
5/16-18x3/4FB	5/16"-18 x 3/4" Flange Bolt	6
5/16-18SFN	5/16"-18 Whiz Lock Nut	6

Figure 7

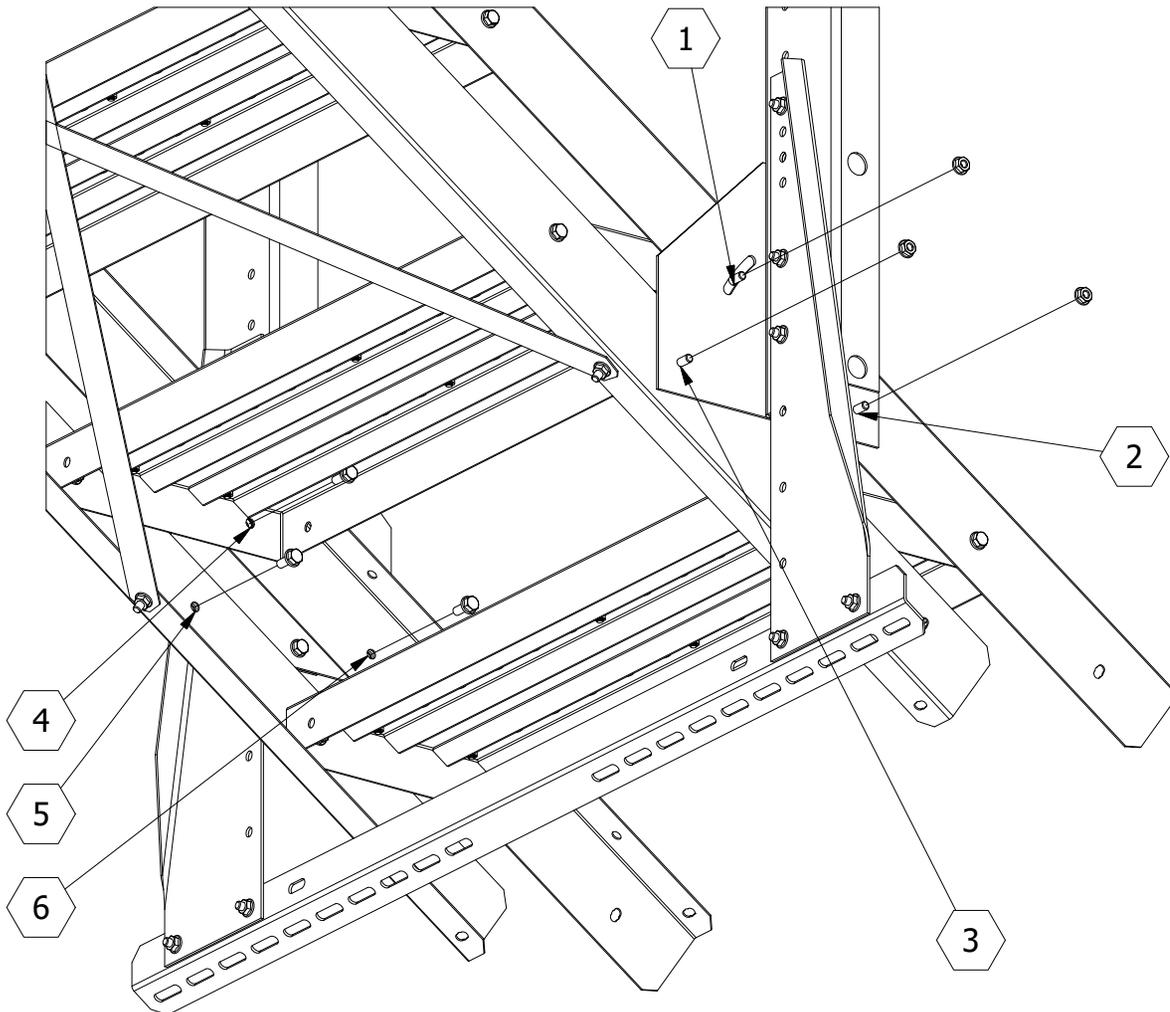
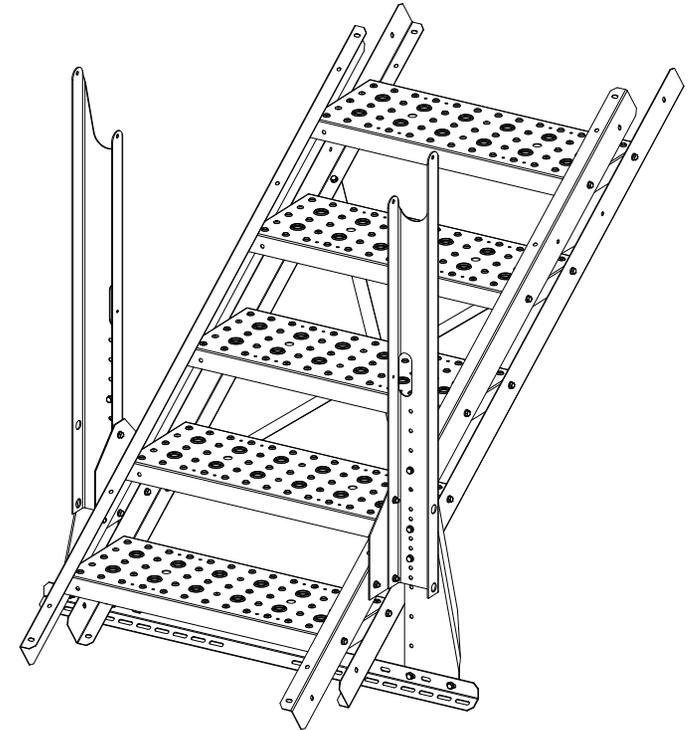


Figure 8

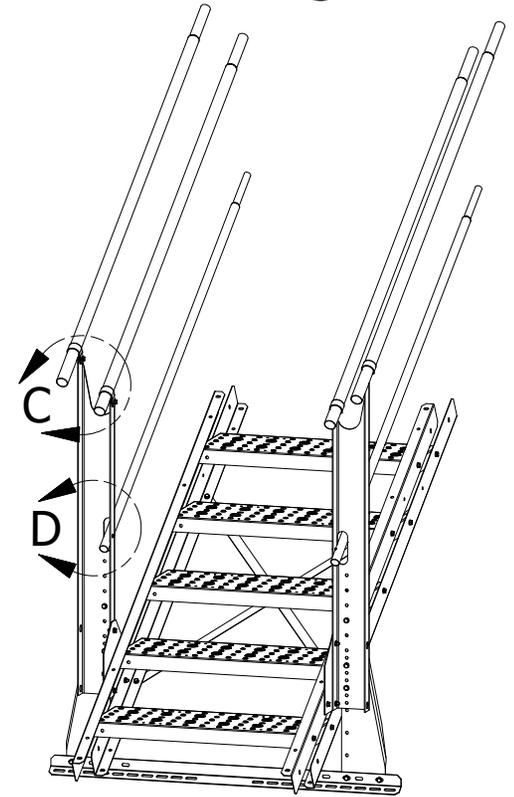


DRAWN Marcus Wilmsmeyer 1/17/2019 CHECKED QA MFG APPROVED	Greene Galvanized Stairs East Lynn, IL 217.375.4244 www.greenebinstairs.com TITLE A-Series Roof Stairs - 5-Step Assembly Instructions SIZE A SCALE 1/18	DWG NO IN-ART5005 REV SHEET 8 OF 9
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Step 6

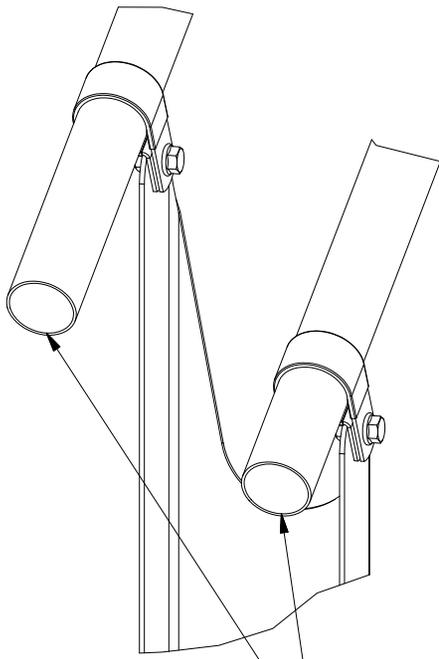
- A. Taking the four (4) TR1507406 Swaged Pipes (1.5" dia.), position the pipes as shown in Figure 9, Detail C. Secure the pipes to the posts using four (4) HRC1500 P-Clamps, four (4) 5/16" Flange Bolts, and four (4) 5/16" Lock Nuts.
- B. After the four TR1507406 have been position to the desired location, use four (4) Self-Tapping Screws and secure the 1.5" pipe to the P-Clamp. The screws should be drilled through the bottom of the P-clamp, to minimize interference with hands.
- C. Take the two (2) TR1007406 Swaged Pipes (1" dia.), and position them as shown in Figure 9, Detail D. Secure them to the posts by using two (2) Self-Tapping Screws. There is a hole on the post to aid in starting the Self-Tapping Screw.

Figure 9

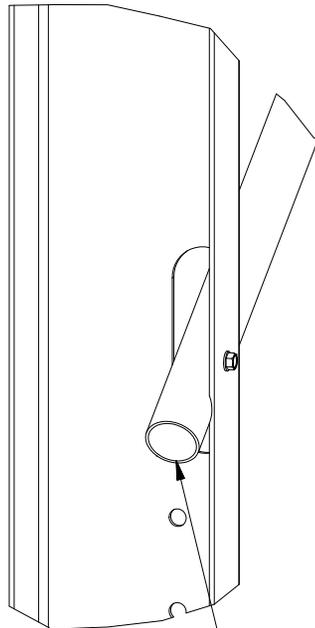


DETAIL C

DETAIL D



TR1507406

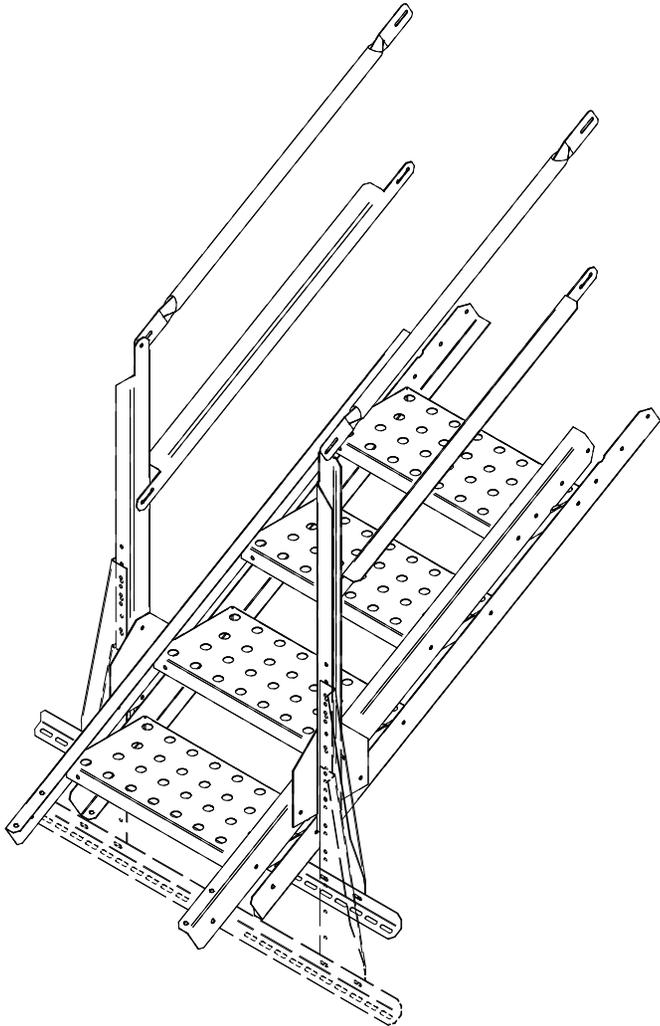


TR1007406

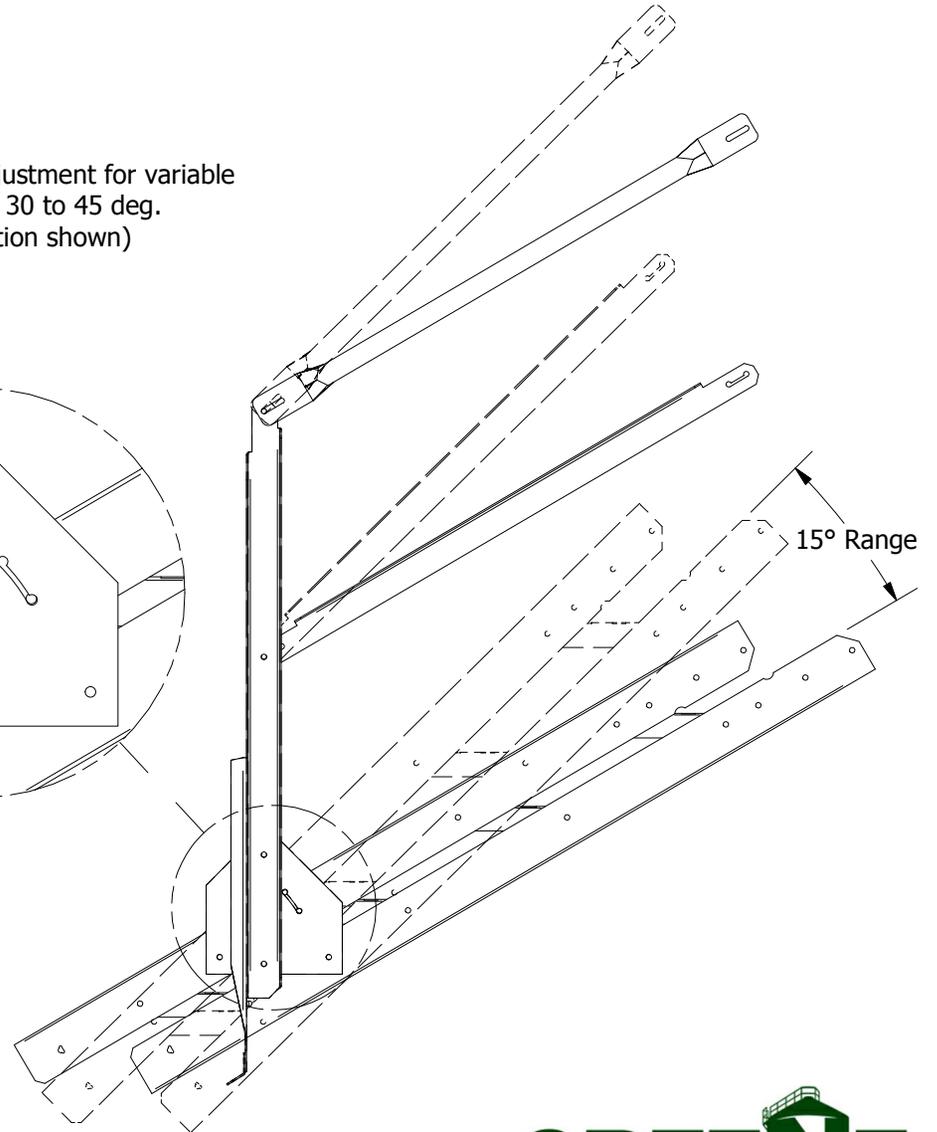
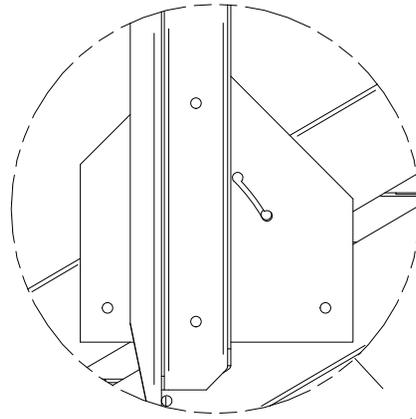
PARTS USED IN STEP 6		
PART NUMBER	DESCRIPTION	QTY
5/16-18x3/4FB	5/16"-18 x 3/4" Flange Bolt	4
5/16-18SFN	5/16"-18 Whiz Lock Nut	4
TR1507406	74 in 1.5 Swaged Tubing 6" swage	4
TR1007406	74 in 1.5 Swaged Tubing 6" swage	2
HRC1500	1.5" Handrail P-Clamp	4
Floor Screws	Self-Tapping Screw	6

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QA		SIZE A	DWG NO IN-ART5005
MFG		SCALE 1/25	REV
APPROVED		SHEET 9	OF 9

Leveling plates allow adjustment for variable roof pitches, from 30 to 45 deg.
(4 step top section shown)



Adjustable height posts allow for variable roof pitches and clearing obstructions.

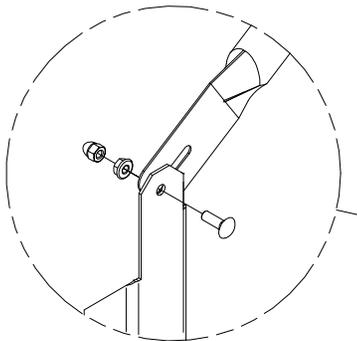


GREENE
GALVANIZED STAIRS

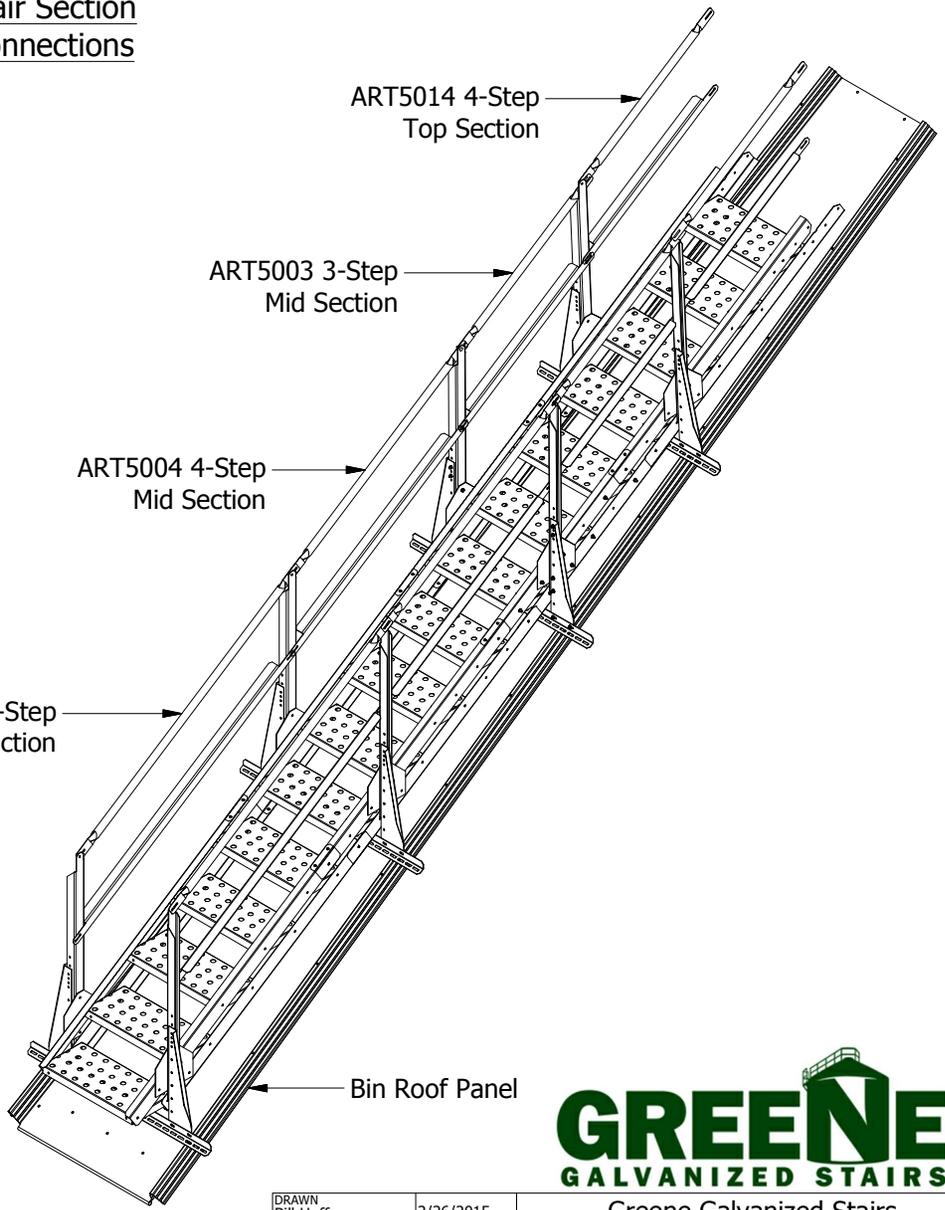
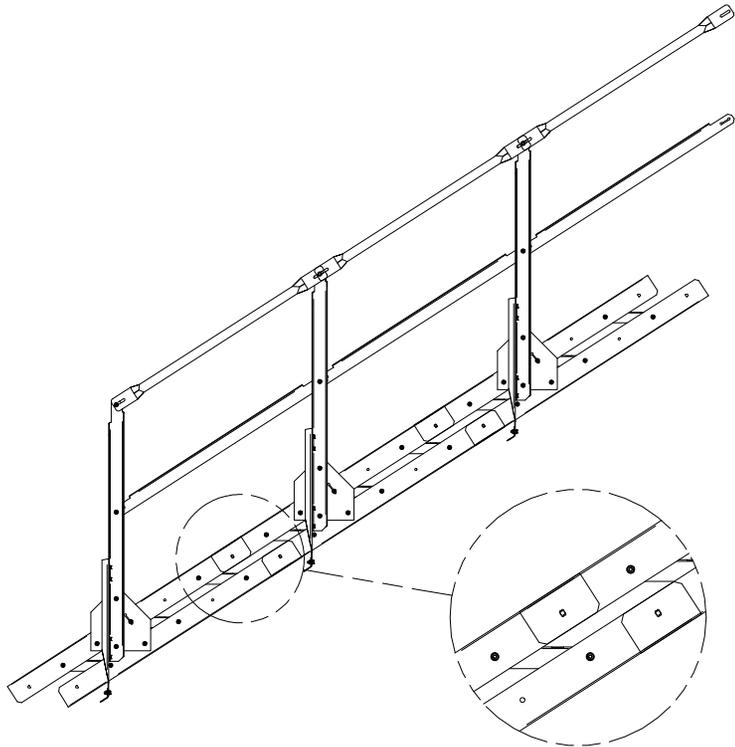
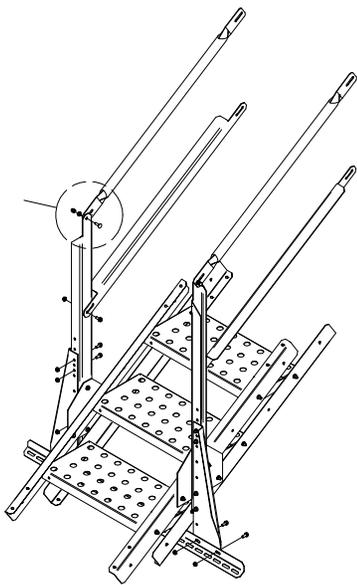
DRAWN Bill Huff	2/26/2015	Greene Galvanized Stairs	
CHECKED		217-375-4244 www.greenebinstairs.com	
QA		TITLE	
MFG		A-Series 3 Step Mid Stair Section	
APPROVED		SIZE A	DWG NO ART5003 3 step mid
		SCALE	REV 1
		SHEET 3 OF 5	

R08282015

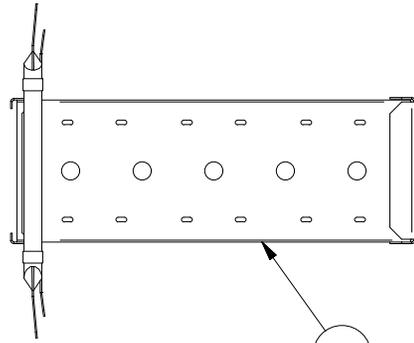
Stair Section Connections



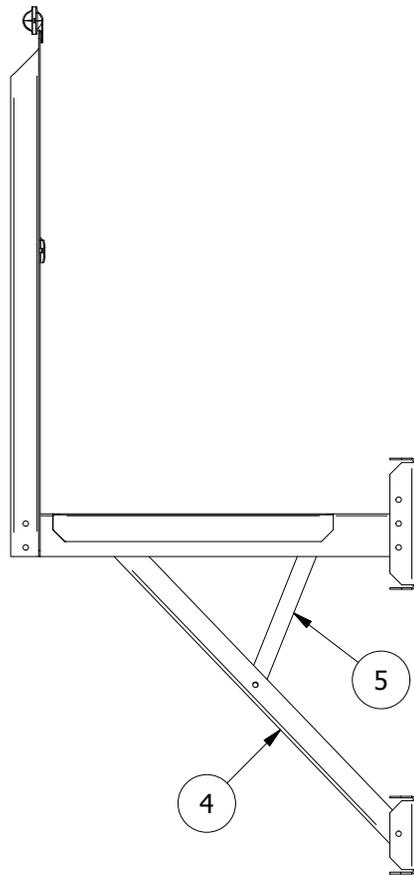
Use 5/16 x 1 carriage bolt, flange nut, and acorn nut on top handrails.



DRAWN Bill Huff	2/26/2015	Greene Galvanized Stairs	
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QA		TITLE	
MFG		A-Series 3 Step Mid Stair Section	
APPROVED			
SIZE A	DWG NO ART5003 3 step mid	REV 1	
SCALE	SHEET 4 OF 5		



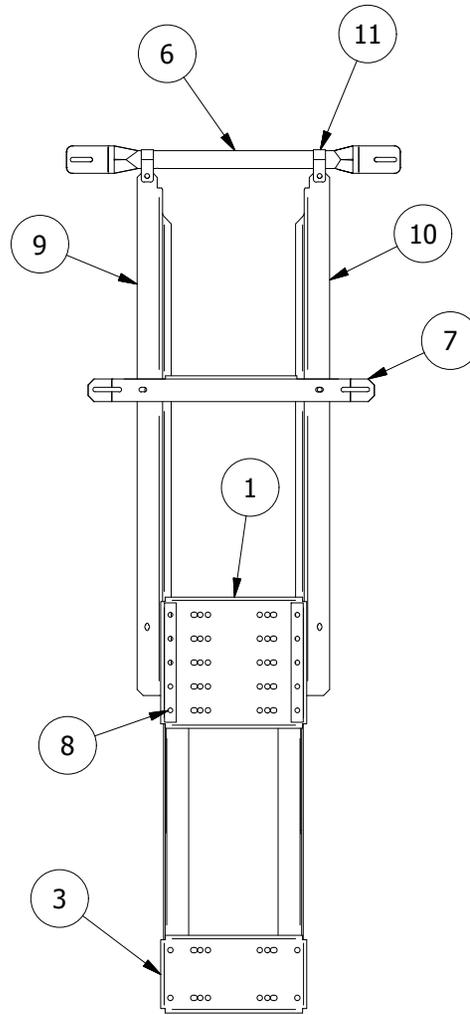
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4

5

Assembled View



6

11

9

10

7

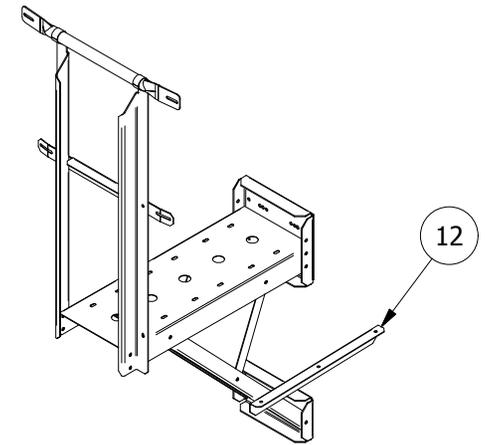
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8

3

PARTS LIST

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	AWD-0001	Upper Mounting Plate
2	1	AWD-0004	Deck Splice Support
3	1	AWD-0002	Lower Mount Plate
4	2	AWD-0003	Knee Brace
5	2	AWD-0005	Kneebrace Tie
6	1	AWD-0008	Wall Deck Mount Handrail
7	1	AWD-0007	Wall Deck Mount Inter Rail
8	2	AWD-0010	Mount Backer
9	1	AWD-0011	Wall Deck Post Right
10	1	AWD-0012	Wall Deck Post Left
11	2	HRC1500	Handrail Clamp for 1.5 in
12	1	ES-3008	Easy Step Plat Mid Brace

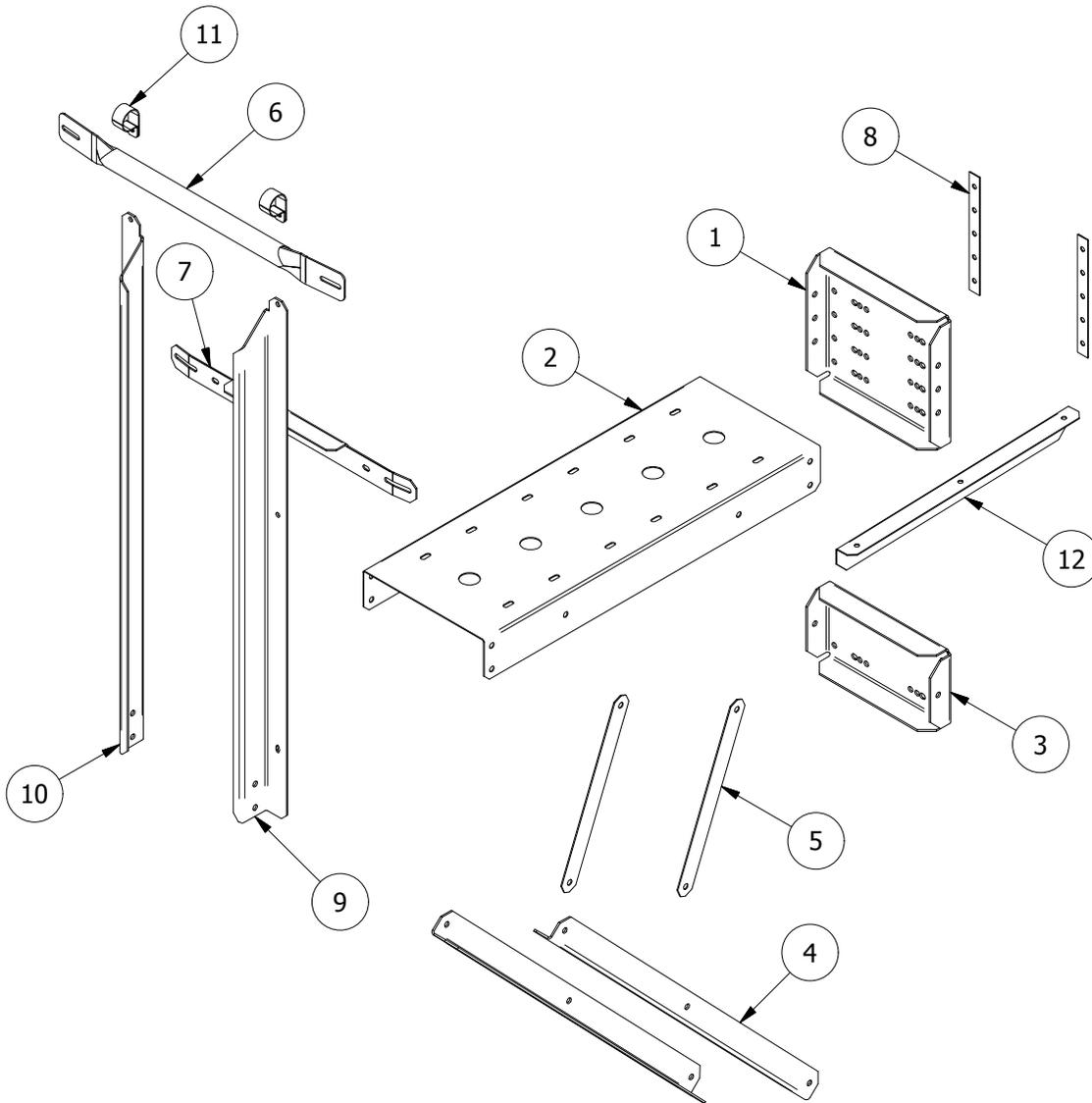


12



DRAWN Bill Huff	3/2/2015	Greene Galvanized Stairs	
CHECKED		217-375-4244 www.greenebinstairs.com	
QA		TITLE	
MFG		A-Series Wall Deck Mount	
APPROVED		SIZE A	DWG NO AWD001 Mount
		SCALE	REV 1
		SHEET 1 OF 4	

Exploded View

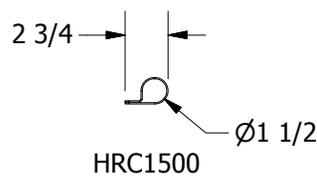
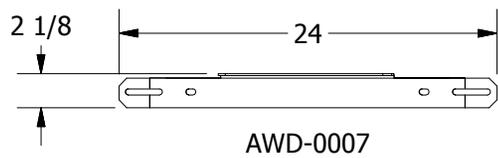
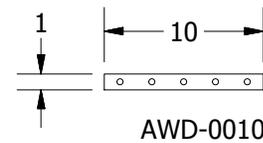
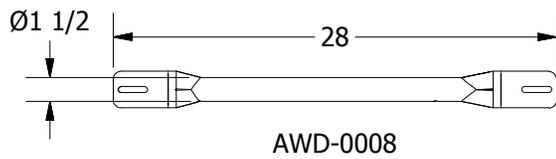
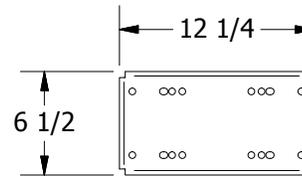
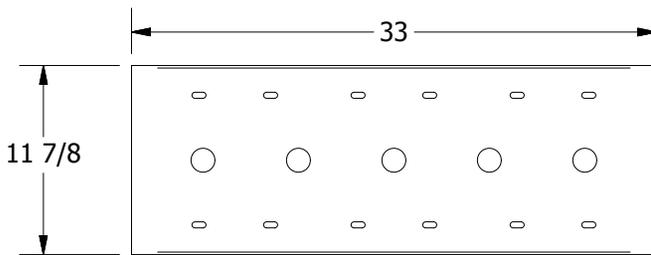
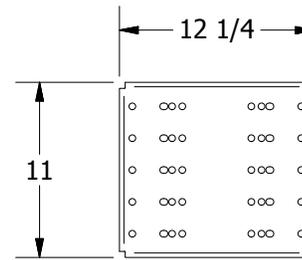
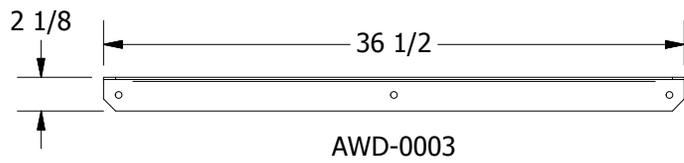
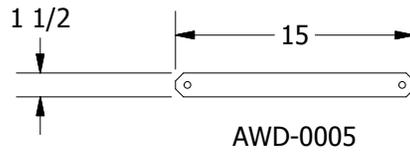
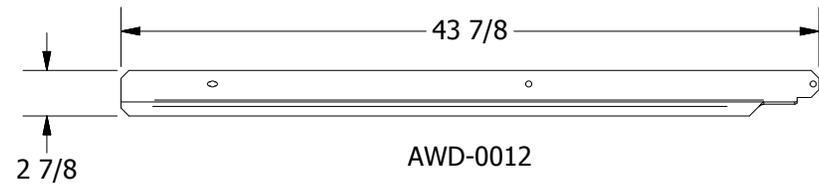
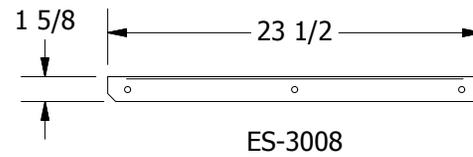
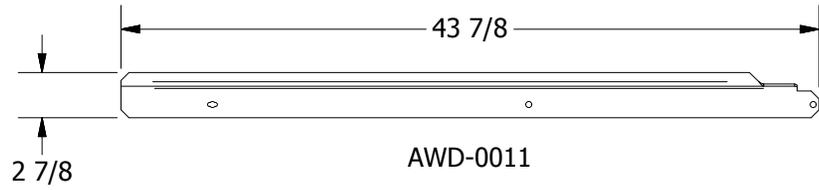


PARTS LIST

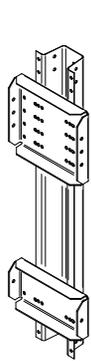
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	AWD-0001	Upper Mounting Plate
2	1	AWD-0004	Deck Splice Support
3	1	AWD-0002	Lower Mount Plate
4	2	AWD-0003	Knee Brace
5	2	AWD-0005	Kneebrace Tie
6	1	AWD-0008	Wall Deck Mount Handrail
7	1	AWD-0007	Wall Deck Mount Inter Rail
8	2	AWD-0010	Mount Backer
9	1	AWD-0011	Wall Deck Post Right
10	1	AWD-0012	Wall Deck Post Left
11	2	HRC1500	Handrail Clamp for 1.5 in
12	1	ES-3008	Easy Step Plat Mid Brace



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QA		TITLE	
MFG		A-Series Wall Deck Mount	
APPROVED		SIZE A	DWG NO AWD001 Mount
		SCALE	REV 1
			SHEET 2 OF 4

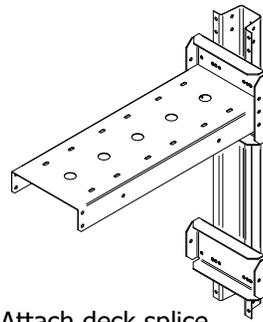


DRAWN Bill Huff	3/2/2015	Greene Galvanized Stairs	
CHECKED		217-375-4244 www.greenebinstairs.com	
QA		TITLE	
MFG		A-Series Wall Deck Mount	
APPROVED		SIZE A	DWG NO AWD001 Mount
		SCALE	REV 1
		SHEET 3 OF 4	

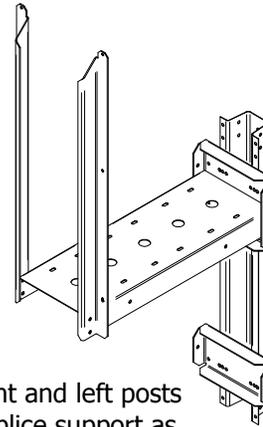


Start by attaching upper and lower mounting plates to bin stiffener

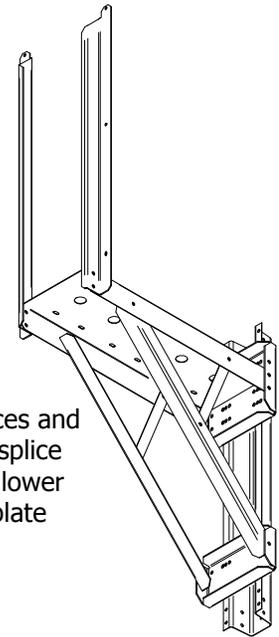
Use mount backers to shim if necessary



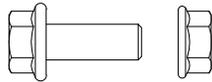
Attach deck splice support to upper mounting plate



Install right and left posts to deck splice support as shown, with the short flanges facing forward.

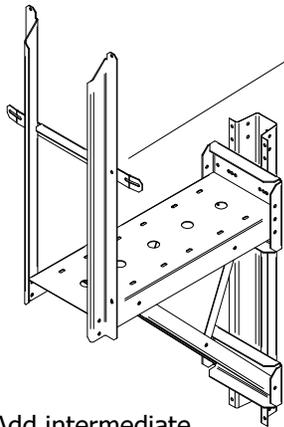


Add knee braces and ties to deck splice support and lower mounting plate

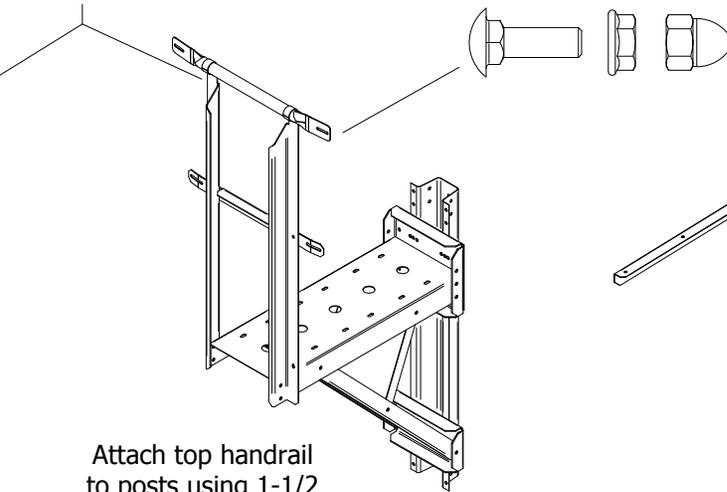


3/8 x 1 flange bolt and flange nut used to make the connections shown above.

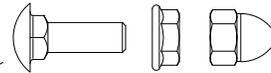
5/16 x 3/4 flange bolt and flange nut used to attach intermediate rail and handrail clamps.



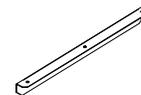
Add intermediate rail to posts



Attach top handrail to posts using 1-1/2 handrail clamps.



5/16 x 1 carriage bolt, flange nut, and acorn nut used for handrail to handrail connection.



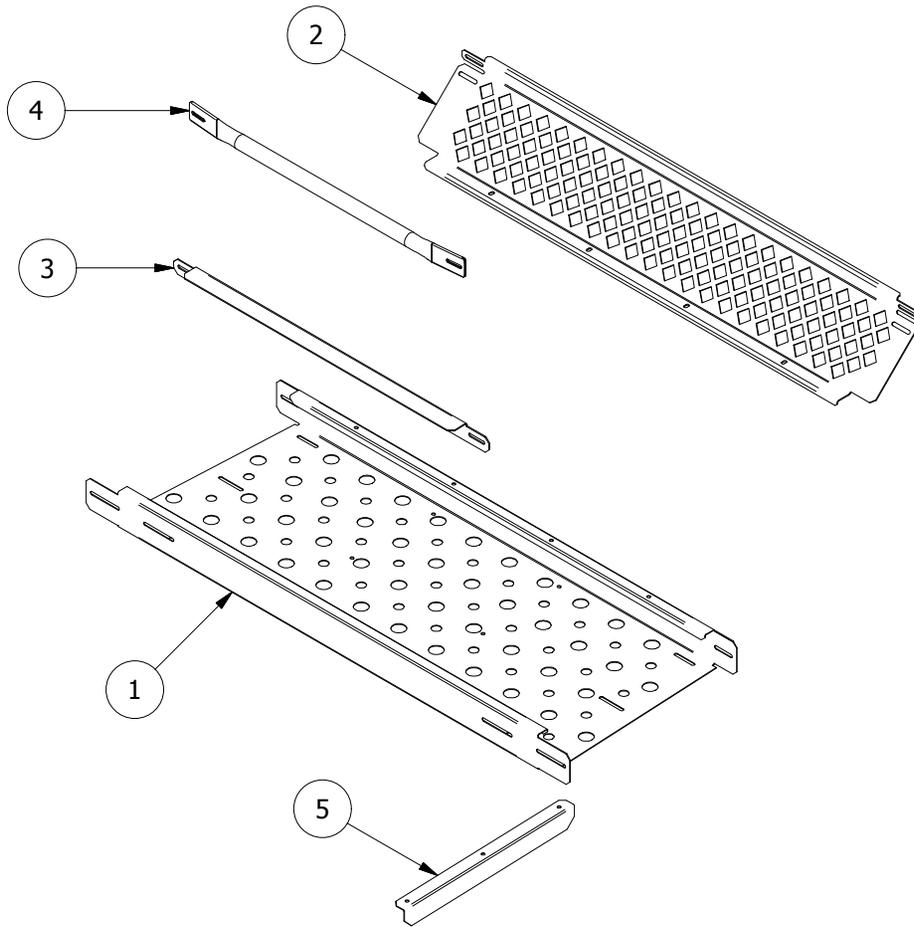
Brace to be installed later to bottom of sidewall deck



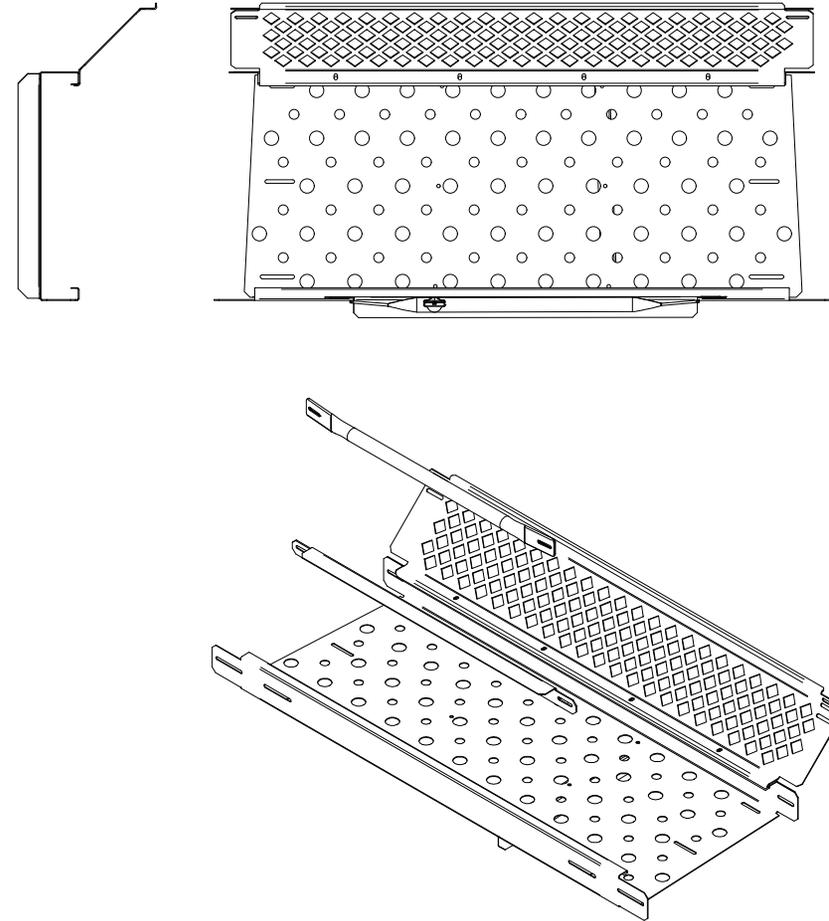
DRAWN Bill Huff	3/2/2015	Greene Galvanized Stairs		
CHECKED		217-375-4244 www.greenebinstairs.com		
QA		TITLE		
MFG		A-Series Wall Deck Mount		
APPROVED		SIZE A	DWG NO AWD001 Mount	REV 1
		SCALE	SHEET 4 OF 4	

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	AWD-0203	Standard 2 Stiff Deck 60<Flat
2	1	AWD-2001	2 Stiff Std Kick Plate
3	1	AWD-2103	2 Stiff Midrail 60<Flat
4	1	AWD-2201	2 Stiff Std Handrail 60<Flat
5	1	ES-3008	Easy Step Plat Mid Brace

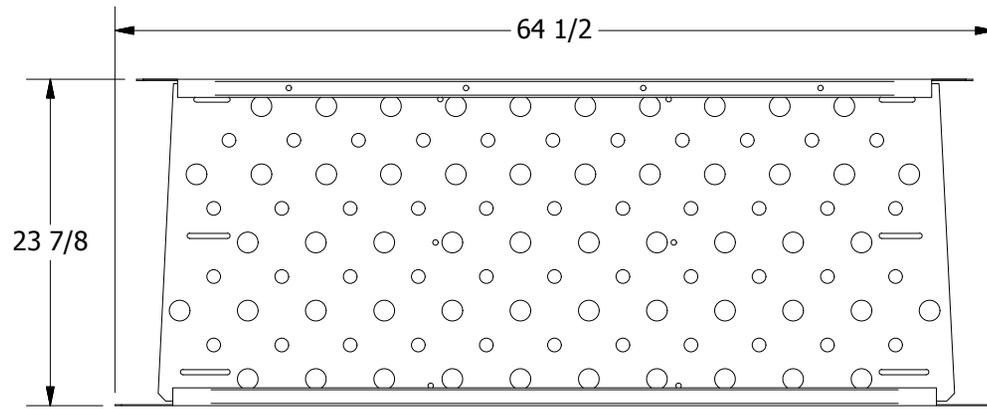
Exploded View



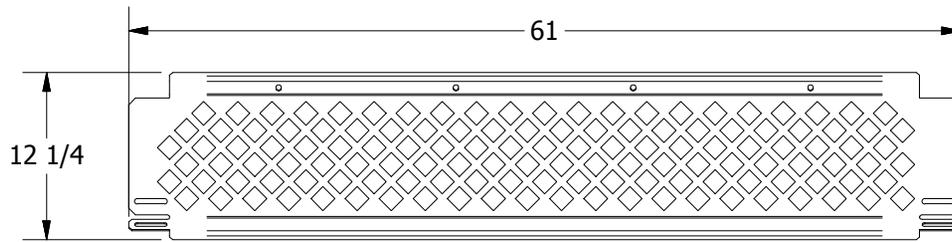
Assembled View



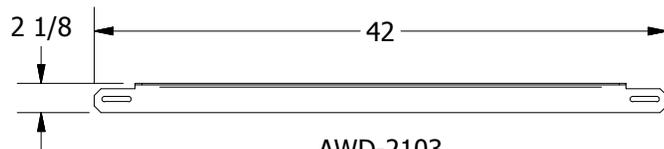
DRAWN Bill Huff	7/2/2015	Greene Galvanized Stairs	
CHECKED		217-375-4244 www.greenebinstairs.com	
QA		TITLE	
MFG		AWD203 2 Stiff Std Deck 60<Flat	
APPROVED		SIZE A	DWG NO AWD203
		SCALE	REV 1
		SHEET 1 OF 3	



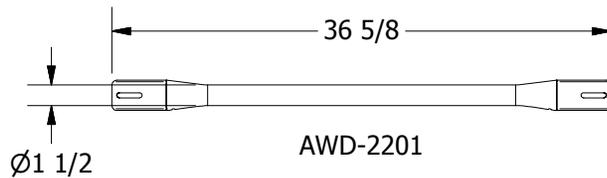
AWD-0203



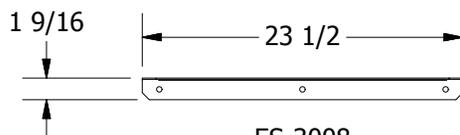
AWD-2001



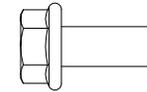
AWD-2103



AWD-2201



ES-3008



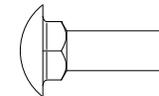
5/16-18 x 3/4 Flange Bolt



5/16-18 Whiz Lock Nut



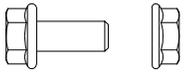
5/16-18 High-Crown Acorn Nut



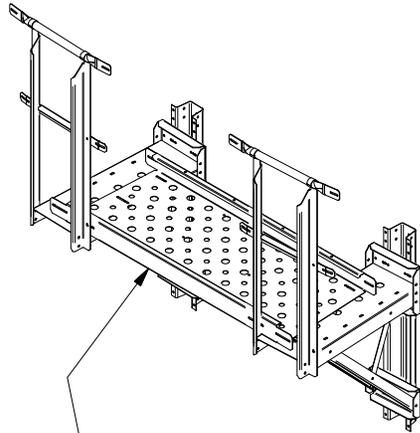
5/16-18 x 1 Carriage Bolt



DRAWN Bill Huff	7/2/2015	Greene Galvanized Stairs		
CHECKED		217-375-4244 www.greenebinstairs.com		
QA		TITLE		
MFG		AWD203 2 Stiff Std Deck 60<Flat		
APPROVED		SIZE A	DWG NO AWD203	REV 1
		SCALE	SHEET 2 OF 3	

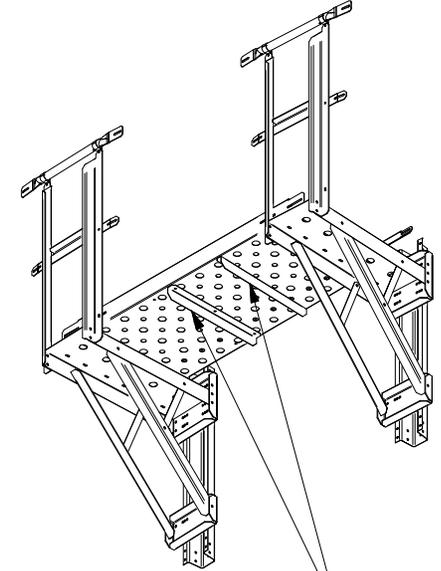
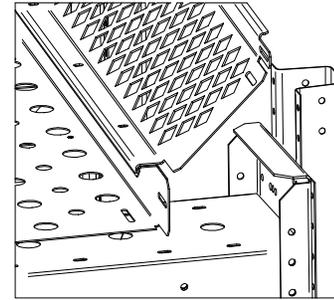
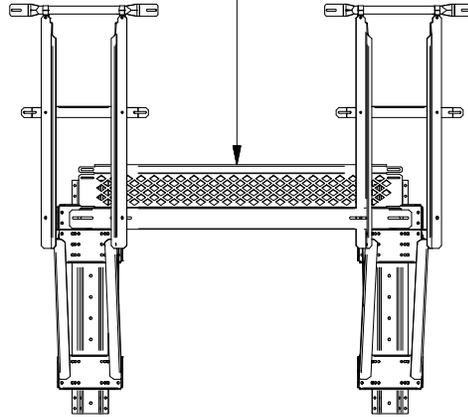


5/16 x 3/4 flange bolt and flange nut used in all assembly steps shown (except on top hand rail)



Attach deck, centering and bolting to mount supports and deck mount posts

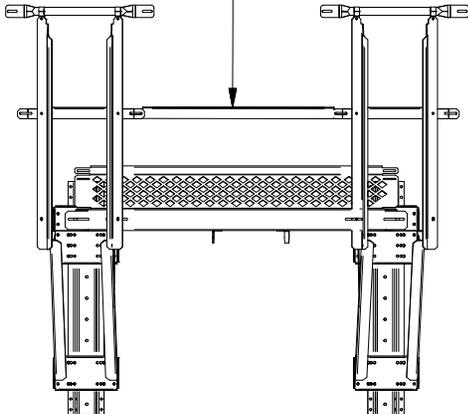
Attach kick plate/filler, overlapping and centered on the deck flange



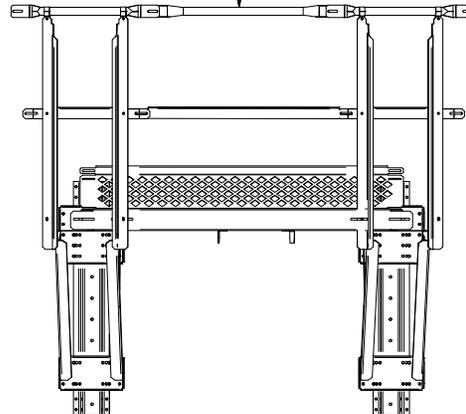
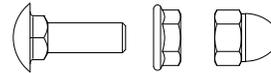
Add plat mid braces to bottom side of deck, using the 3 pre-punched holes for each brace

Connect top hand rail, centering between the shorter rails of the deck mounts.

Add intermediate rail, centering between the shorter rails of the deck mounts



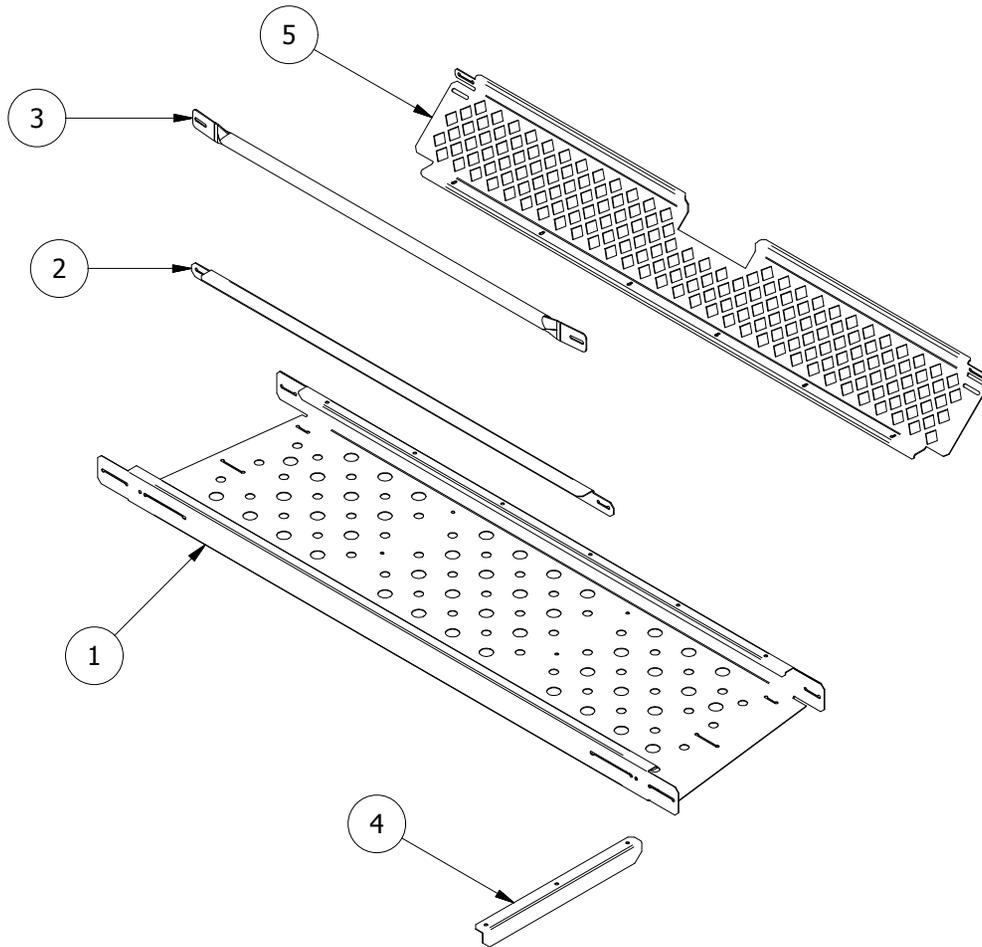
Use 5/16 x1 carriage bolt, flange nut, and acorn nut.



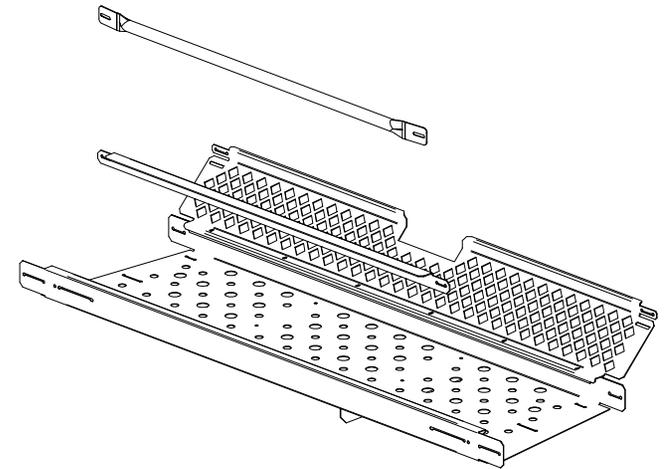
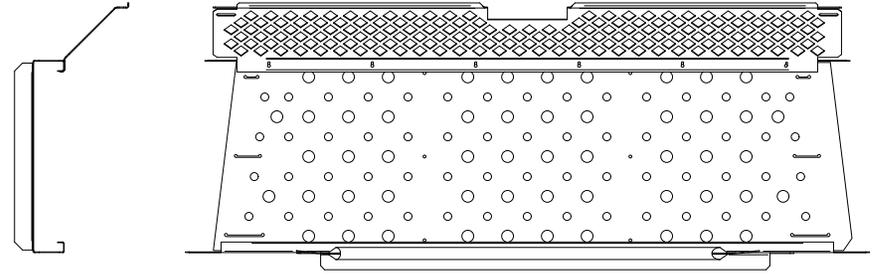
DRAWN Bill Huff	7/2/2015	Greene Galvanized Stairs	
CHECKED		217-375-4244 www.greenebinstairs.com	
QA		TITLE	
MFG		AWD203 2 Stiff Std Deck 60<Flat	
APPROVED		SIZE A	DWG NO AWD203
		SCALE	REV 1
		SHEET 3 OF 3	

PARTS LIST		
ITEM	QTY	PART NUMBER
1	1	AWD-0302 3 stiff skip deck
2	1	AWD-3010 3 stiff skip midrail
3	1	AWD-3016 3 stiff skip handrail
4	1	ES-3008 plat mid brace
5	1	AWD-3004 3 stiff skip filler

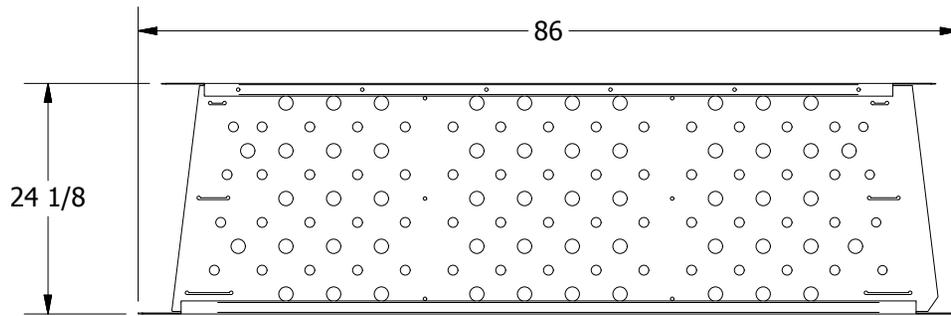
Exploded View



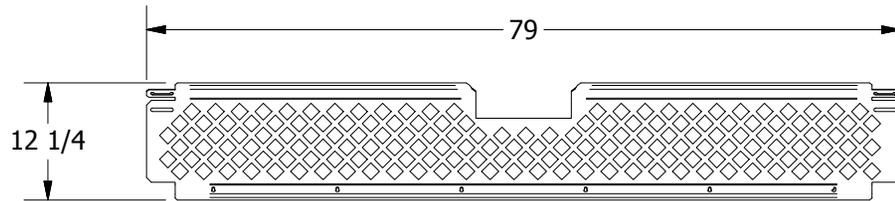
Assembled View



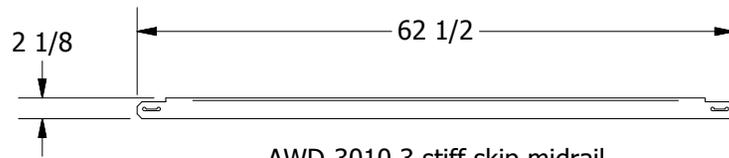
DRAWN Bill Huff	3/3/2015	Greene Galvanized Stairs	
CHECKED		217-375-4244 www.greenebinstairs.com	
QA		TITLE	
MFG		A-Series Std 3 Stiffener Skip	
APPROVED		SIZE A	DWG NO AWD302 3 stiff skip deck
		SCALE	REV 1
		SHEET 1 OF 3	



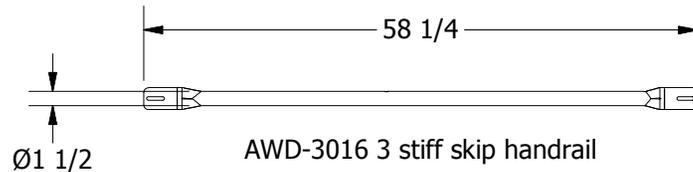
AWD-0302 3 stiff skip deck



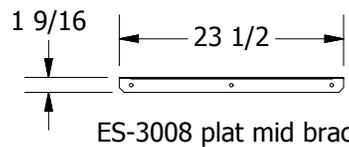
AWD-3004 3 stiff skip filler



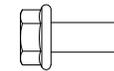
AWD-3010 3 stiff skip midrail



AWD-3016 3 stiff skip handrail



ES-3008 plat mid brace



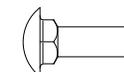
5/16-18 x 3/4 Flange Bolt



5/16-18 Whiz Lock Nut



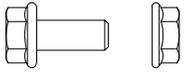
5/16-18 High-Crown Acorn Nut



5/16-18 x 1 Carriage Bolt

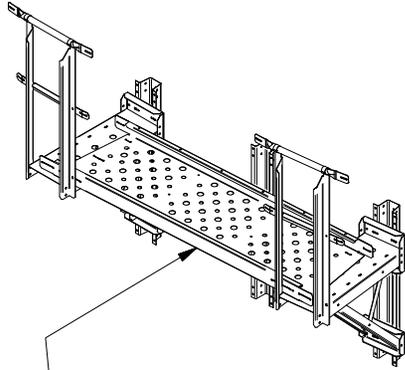
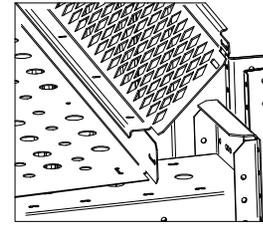


DRAWN Bill Huff	3/3/2015	Greene Galvanized Stairs		
CHECKED		217-375-4244 www.greenebinstairs.com		
QA		TITLE		
MFG		A-Series Std 3 Stiffener Skip		
APPROVED		SIZE A	DWG NO AWD302 3 stiff skip deck	REV 1
		SCALE	SHEET 2 OF 3	

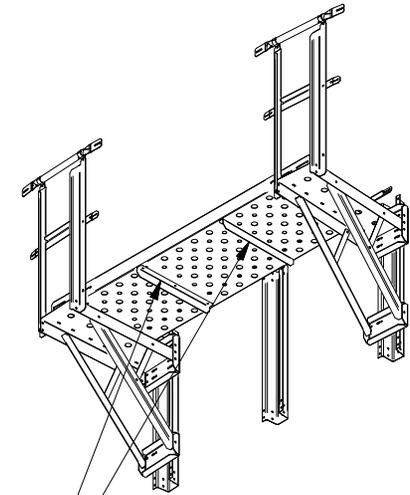
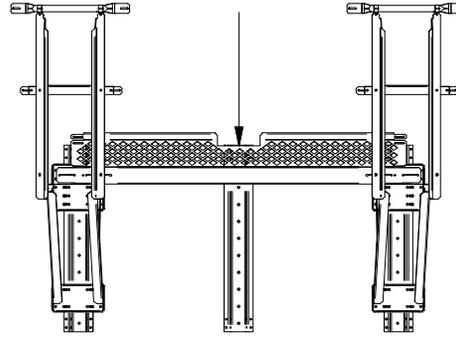


5/16 x 3/4 flange bolt and flange nut
used in all assembly steps shown
(except on top hand rail)

Attach stiffener skip filler,
overlapping and centered
on the deck flange



Attach deck, centering and
bolting to mount supports and
deck mount posts

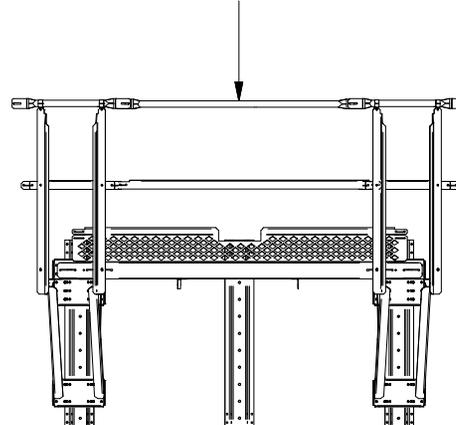
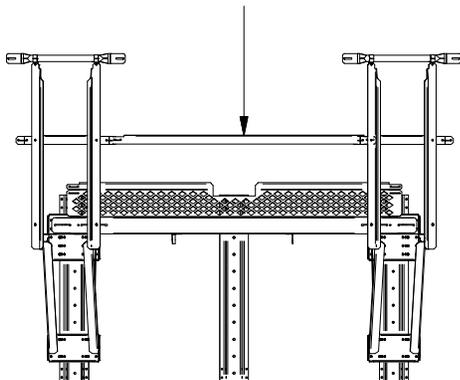
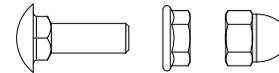


Add plate mid braces to bottom
side of deck, using the 3
pre-punched holes for each brace

Connect top hand rail,
centering between the shorter
rails of the deck mounts.

Add intermediate rail, centering
between the shorter rails of the deck mounts

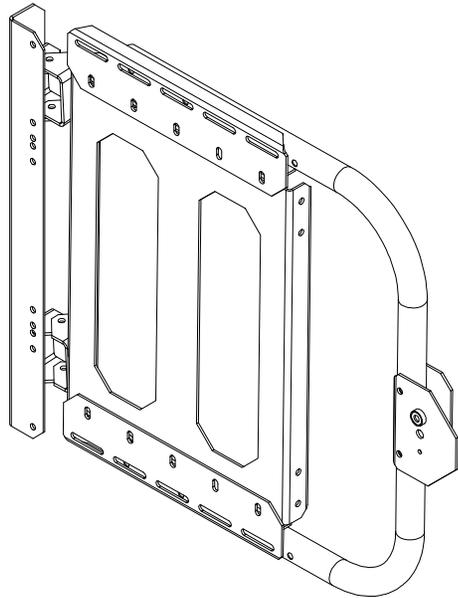
Use 5/16 x 1 carriage bolt,
flange nut, and acorn nut.



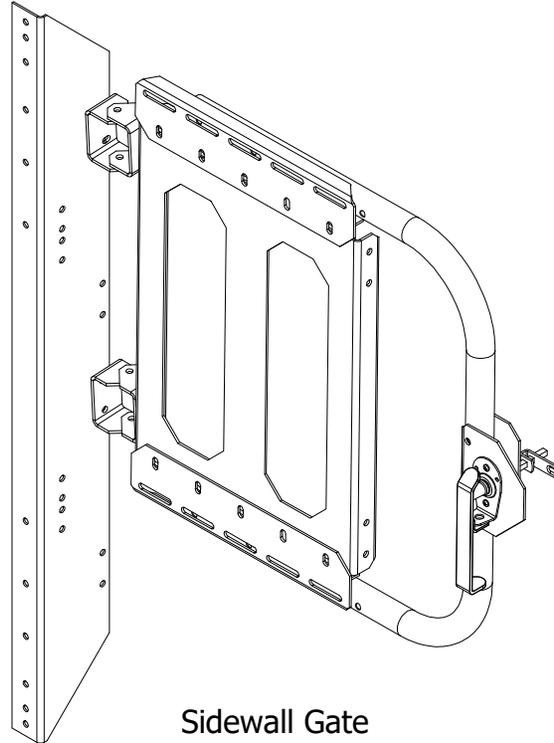
DRAWN Bill Huff	3/3/2015	Greene Galvanized Stairs	
CHECKED		217-375-4244 www.greenebinstairs.com	
QA		TITLE	
MFG		A-Series Std 3 Stiffener Skip	
APPROVED		SIZE A	DWG NO AWD302 3 stiff skip deck
		SCALE	REV 1
		SHEET 3 OF 3	

A-SERIES GATE PART NUMBERS

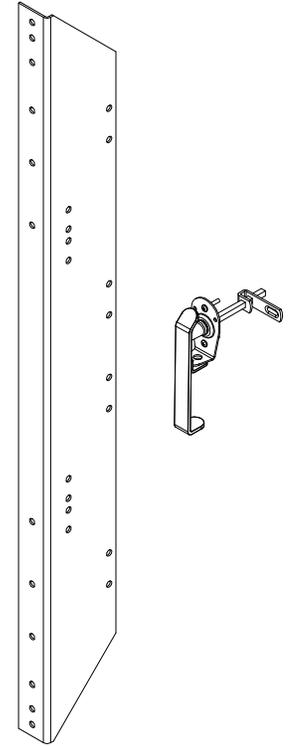
PART NUMBER	DESCRIPTION
ASG100	A-Series Self Closing Gate Galvanized
ASG150	A-Series Sidewall Gate Galvanized
ASG200	A-Series Self Closing Gate Yellow
ASG250	A-Series Sidewall Gate Yellow
ASG050	Gate Wall Mount and Latch Galvanized (converts self closing gate into sidewall gate)



Self Closing Gate
ASG100 or ASG200



Sidewall Gate
ASG150 or ASG250

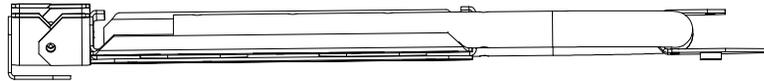


Wall Mount and Latch
ASG050

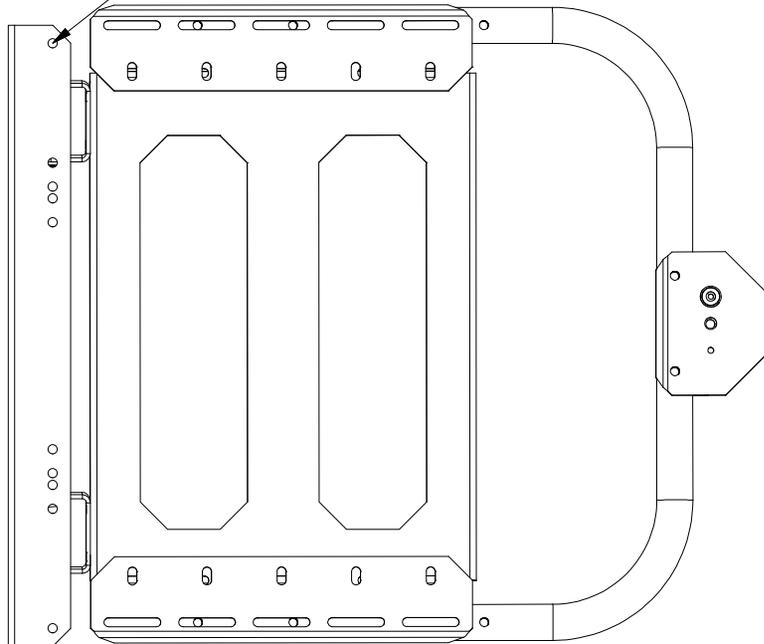


DRAWN Mike Adams	5/28/2015	Greene Galvanized Stairs	
CHECKED		TITLE	
QA		ASG100 Series Gate Instructions	
MFG		SIZE	DWG NO
APPROVED		A	ASG100 Gate Instructions
		SCALE	REV
			SHEET 1 OF 7

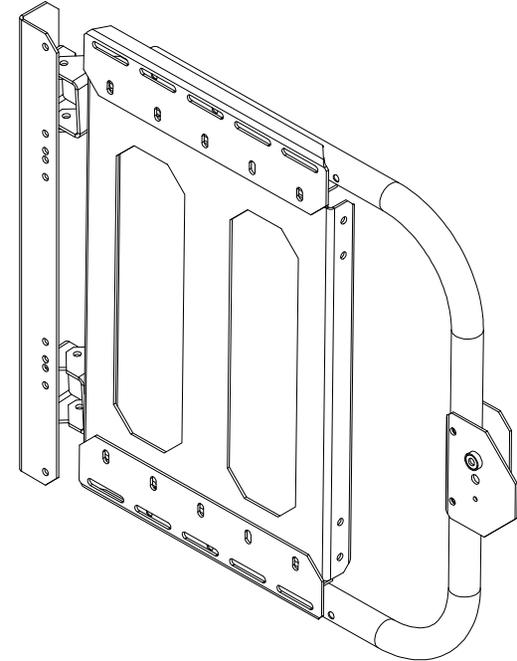
TOP
Hinge Left
Hinge Gate Mount Suppressed



Align with Handrail Mounts
On Greene A-Series



Off/Below Platform View



Hinge Left Facing Outside of Inswinging Gate

Reverse for Right Hinged Gate. Gate should swing upward as it swings in, then gate should return closed by gravity after released.

Hinge Axis should be aligned so that a single rod could pass through all hinge holes at the same time See Page 3

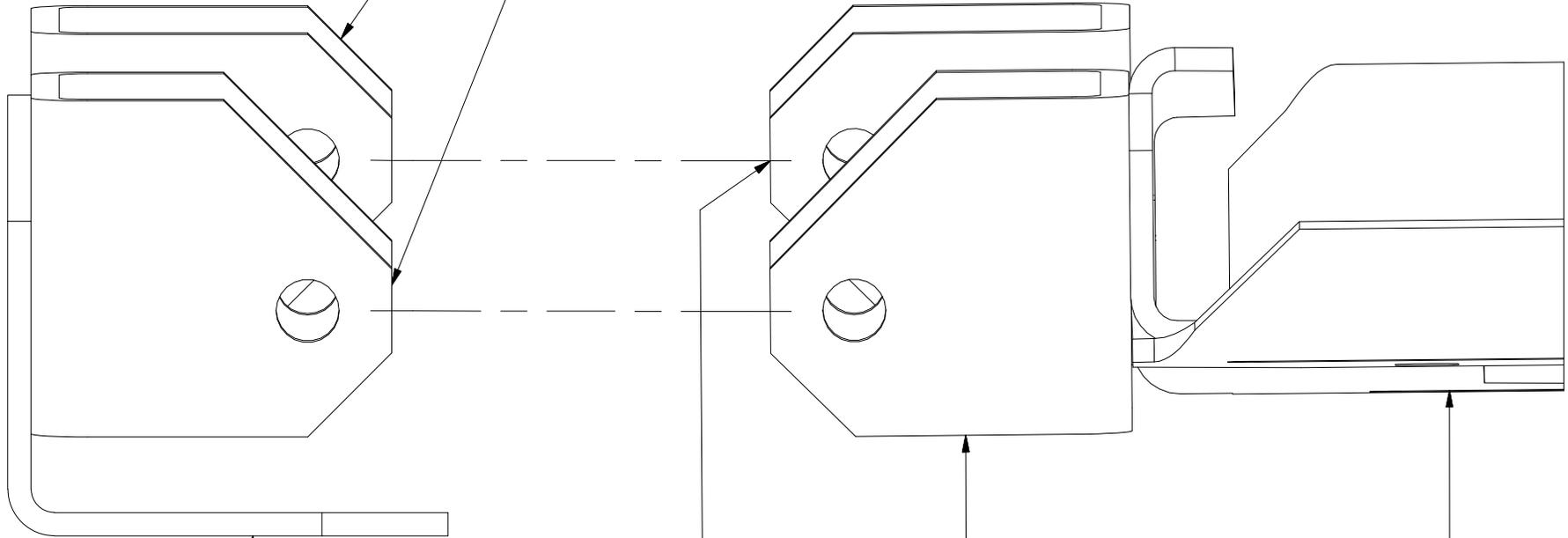


DRAWN Mike Adams	5/28/2015	Greene Galvanized Stairs	
CHECKED		TITLE	
QA		ASG100 Series Gate Instructions	
MFG		SIZE	DWG NO
APPROVED		A	ASG100 Gate Instructions
		SCALE	REV
			SHEET 2 OF 7

Overhead Left Hinged View

Bottom Hinge Pin opposite top hinge (pin facing in)

Top Hinge Pin Near Exit Side



Surface Mounted to Post Facing Exit Side
Left Hinge Shown

Top Hinge Pin Near Exit Side

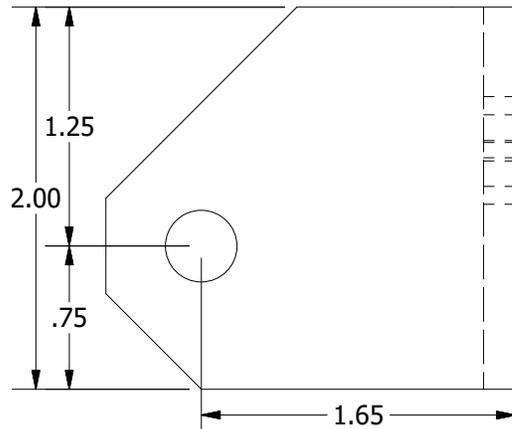
Exit Side Gate Face

Bottom Hinge Pin Near Platform Side

Hinge Axis View

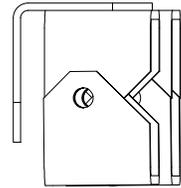
Important !

Once Gate is assembled, if hinges bind, loosen to allow hinge axis to unbind, as if there were one hinge pin through the top and bottom pairs hinges.



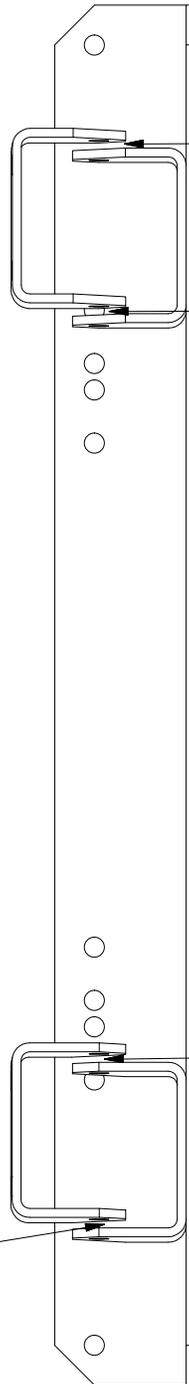
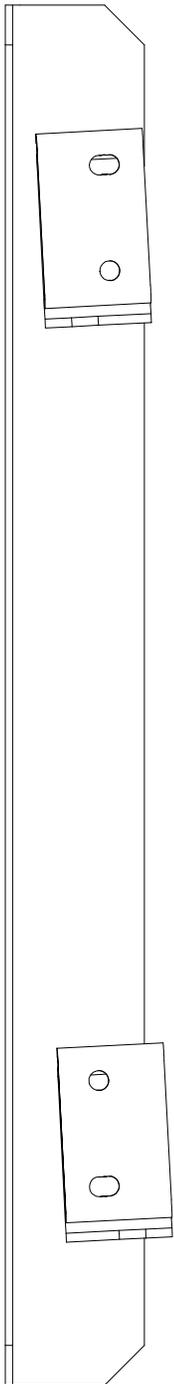
DRAWN Mike Adams	5/28/2015	Greene Galvanized Stairs	
CHECKED		TITLE	
QA		ASG100 Series Gate Instructions	
MFG		SIZE	DWG NO
APPROVED		A	ASG100 Gate Instructions
		SCALE	REV
			SHEET 3 OF 7

B ↓ ↓ B



VIEW B-B
SCALE 1/3.6

Exit Side
Left Hinged



Two Washers

Two Washers

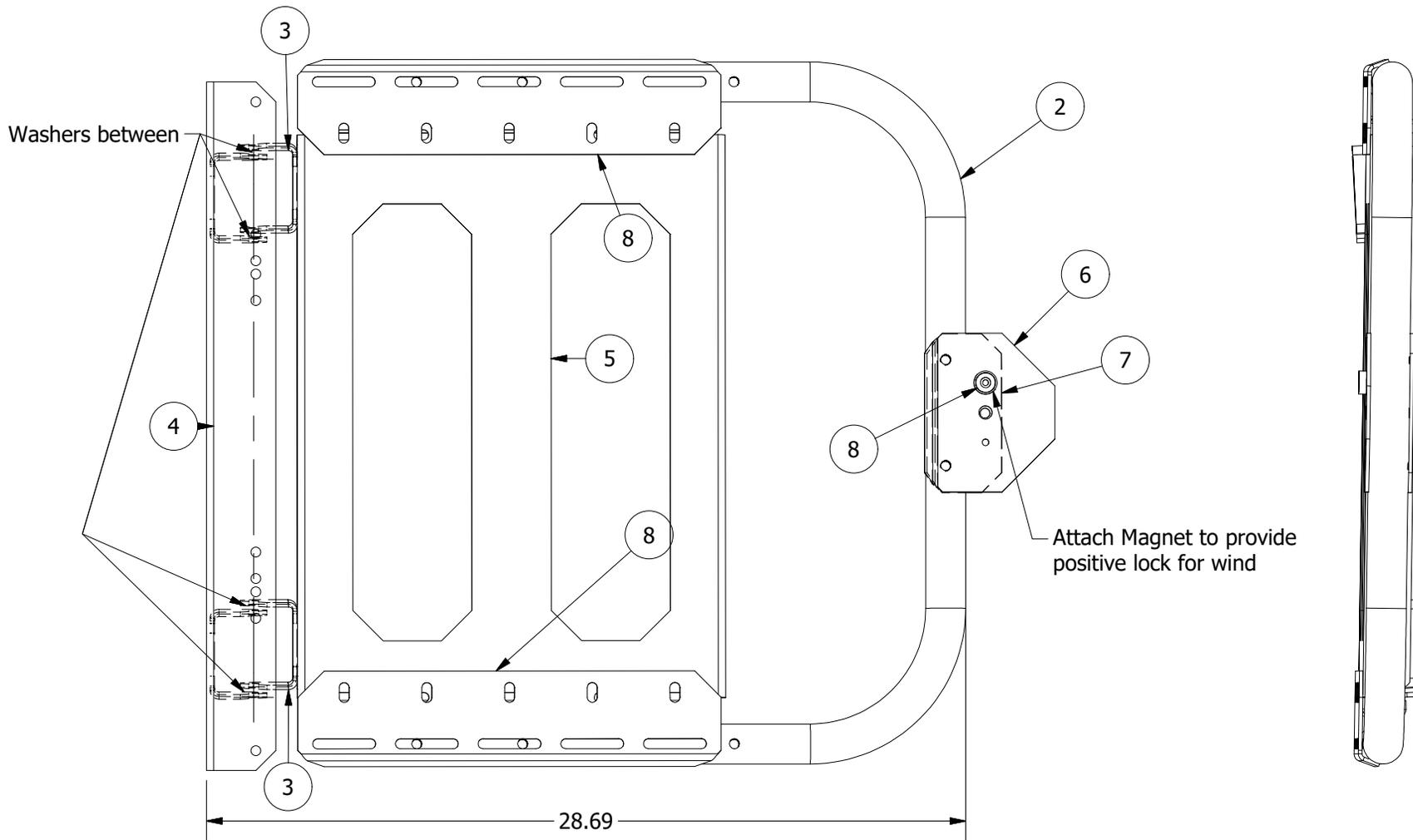
Right Side View
from inside Platform

Two Washers

Two Washers



DRAWN Mike Adams	5/28/2015	Greene Galvanized Stairs	
CHECKED		TITLE	
QA		ASG100 Series Gate Instructions	
MFG		SIZE	DWG NO
APPROVED		A	ASG100 Gate Instructions
		SCALE	REV
			SHEET 4 OF 7



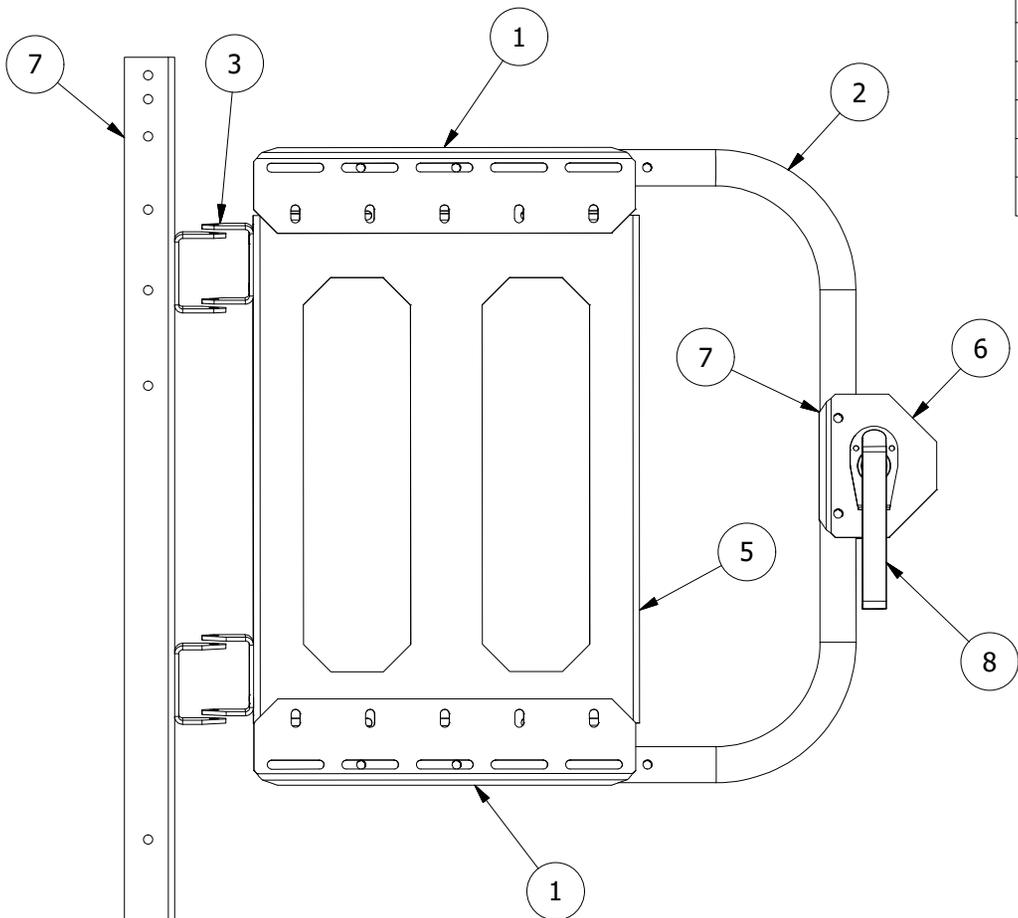
PARTS LIST - ASG100 GATE

ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	ASG-104	Pipe Mount Plate
2	1	ASG-105	1.5" Gate Pipe
3	4	ASG-102	Offset Hinge
4	1	ASG-101	Hinge Gate Mount
5	1	ASG-103	Gate Base Plate
6	1	ASG-106	Latch Mount
7	1	ASG-107	Latch Support
8	1	HW-Magnet	Magnet and Fasteners

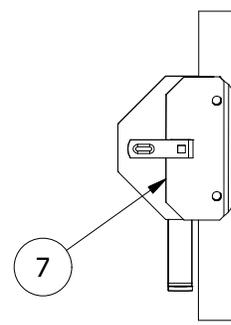


DRAWN Mike Adams CHECKED QA MFG APPROVED	5/28/2015	Greene Galvanized Stairs	
		TITLE ASG100 Series Gate Instructions	
SIZE A SCALE	DWG NO. ASG100 Gate Instructions	REV	SHEET 5 OF 7

PARTS LIST - ASG150 GATE			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	ASG-104	Pipe Mount Plate
2	1	ASG-105	1.5" Gate Pipe
3	4	ASG-102	Offset Hinge
4	1	ASG-103	Gate Base Plate
5	1	ASG-106	Latch Mount
6	1	ASG-107	Latch Support
7	1	ASG-109	Galvanized Gate Wall Base
8	1	HW-Latch	Gate Latch Hardware Package



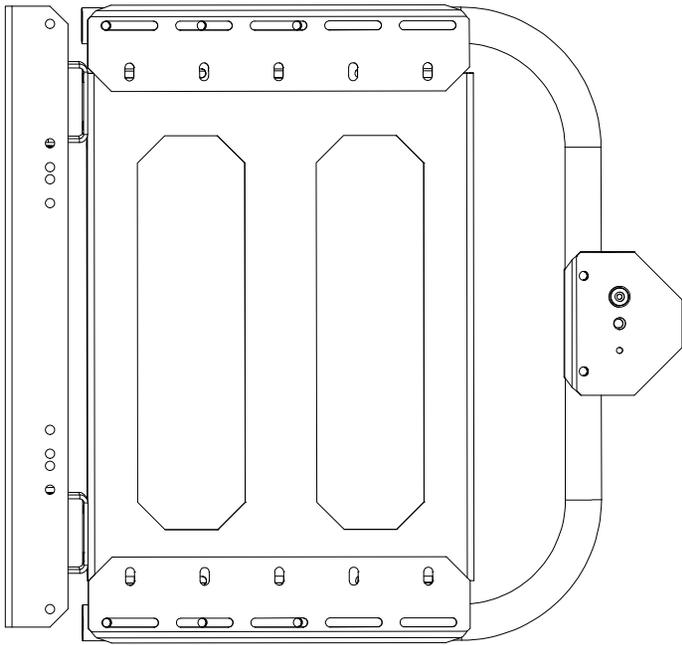
Sidewall Gate
Front View



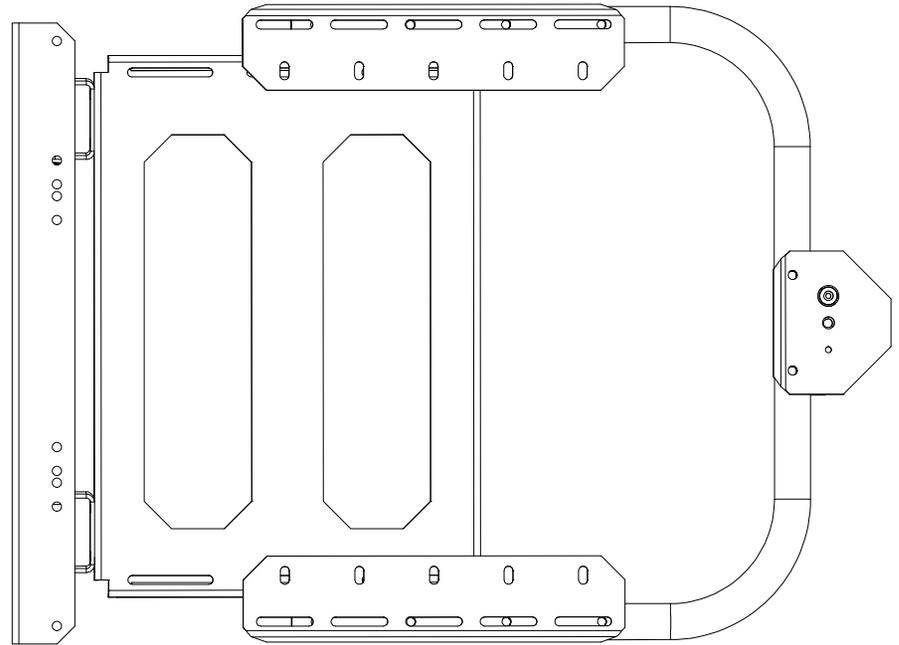
Back View of
Latch Support



DRAWN Mike Adams	5/28/2015	Greene Galvanized Stairs	
CHECKED		TITLE	
QA		ASG100 Series Gate Instructions	
MFG		SIZE A	DWG NO ASG100 Gate Instructions
APPROVED		SCALE	REV
			SHEET 6 OF 7



Narrow Adjustment Position



Wide Adjustment Position



DRAWN Mike Adams	5/28/2015	Greene Galvanized Stairs	
CHECKED		TITLE	
QA		ASG100 Series Gate Instructions	
MFG		SIZE	DWG NO
APPROVED		A	ASG100 Gate Instructions
		SCALE	REV
			SHEET 7 OF 7