

Slat Handling Instructions:

IPS Slats are manufactured from the highest quality High Density Polyethylene, a high impact, high strength plastic. This material complies with FDA regulation CFR 177.1630 for use in contact with food.

- Handle slats with the same care that you would for any other precision component.
- Avoid dropping, hitting or banging the Slats against hard objects. (Dents or burrs may affect the tablet handling characteristics)
- Do not use sharp metal objects to scrape, clean or remove broken product. The machined surfaces could become damaged affecting the slat performance.
- Use care when installing slats on the filler. Do not force slats on to the carrying pins. The slats should fit snugly, but not tightly.
- Install tongue and groove slats with the tongue facing you. All slats are marked with the letter 'L' on the left side for proper orientation.
- Remove slats carefully so as not to damage the carrying pin holes.
- Store slats on a flat smooth surface taking care not to damage the machined surfaces.
- Store slats in a temperature controlled environment about 70°F, ±5°F. When stacking, we recommend using cardboard or Kraft paper between layers.
- We recommend cleaning the slats in an IPS Slat Washer. Alternately a soft non-abrasive brush and warm soapy water of less than 110°F. Alcohol may also be used.
- Repeated exposure to high temperatures, followed by cooling will cause slats to acquire a permanent set, shrinking them to where they will no longer fit on to the chain carrying pins.

**IMPORTANT: MAXIMUM TEMPERATURE FOR WASHING/DRYING
SLATS SHOULD NOT EXCEED 120°F.
WASH NEW SLATS BEFORE FIRST USE!**

For more information contact:



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