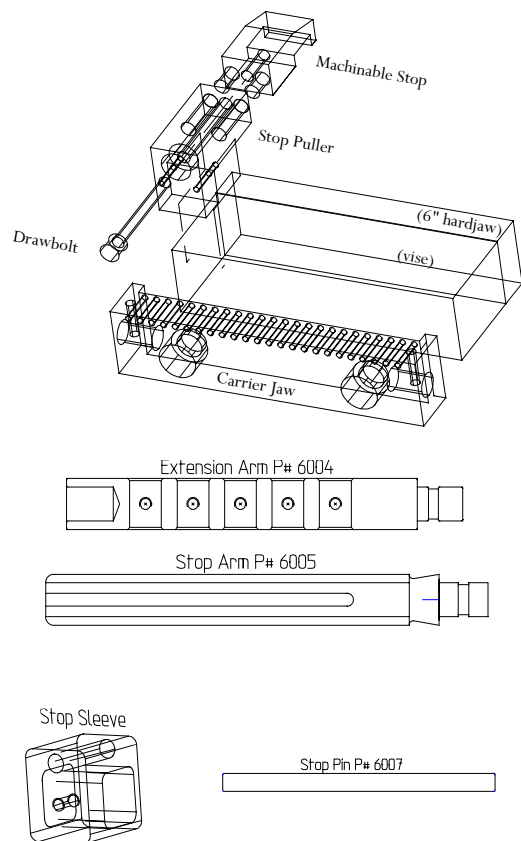


Mounting the Machinable Vise



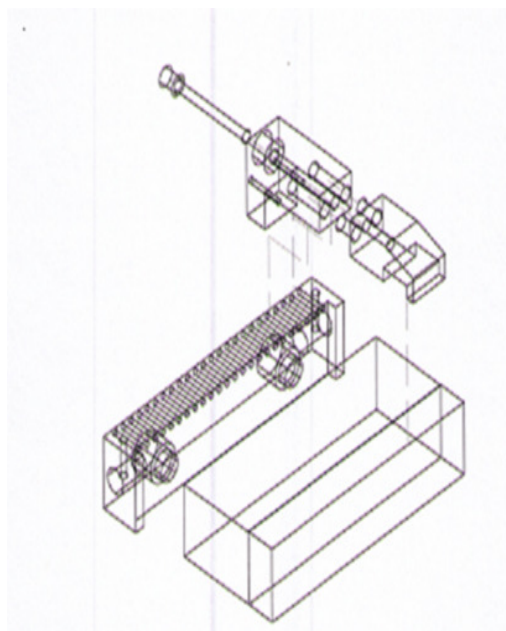
- 1) Mount the carrier jaw to the rear of the machine tool vise
- 2) Assemble the Jaw Puller and Machinable Stop loosely to allow for alignment and placement to the desired location on the carrier jaw
- 3) Use a 3/16 Allen wrench and tighten the stop into place with the draw bolt

Your **HEMBACK®** vise stop is now ready to use

MOUNTING SIDE ARM EXTENSIONS

- 1) Mount the carrier jaw to the rear of the machine tool vise
- 2) Insert the Extension Arm into either the left or right side of the carrier jaw as needed and secure with a 3/32 Allen wrench
- 3) Insert the Stop Arm into the desired location on the Extension Arm (choose 1 of 5 locations) and secure using a 3/32 Allen wrench
- 4) Slide the Stop Sleeve over the Stop Arm and secure using a 3/32 Allen wrench
- 5) Insert the Stop Rod and secure using a 3/32 Allen Wrench

Your **HEMBACK®** side arm extensions are now ready to use



WARNING!

ATTENTION!

Read and observe all safety warnings and instructions included

Care must always be taken when operating machinery

Keep hands away from rotating tools, spindles and pinch points!

Always wear safety glasses

Tightly secure all components and use caution when first machining a **HEMBACK®** stop

DO NOT “machine away” or reduce the machinable stop to less than 50% of it’s original size

Failure to heed warnings increases the potential risk of personal injury, broken tools or damaging equipment