These installation instructions address the base and extruder mounting for the E3D Petsfang Direct Titan Mod and does not address wiring or filament spool mounting which will be different with each platform and clone hotend.















Make sure you have the (3) Titan Extruder to motor through holes to the motor temporarily so extruder position will be true. These just need to be loose and pushed through the base mount for positioning.





At this point you can finish the E3D Titan assembly at https://wiki.e3d-online.com/Titan_Assembly