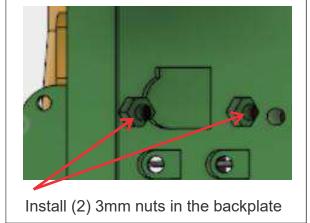
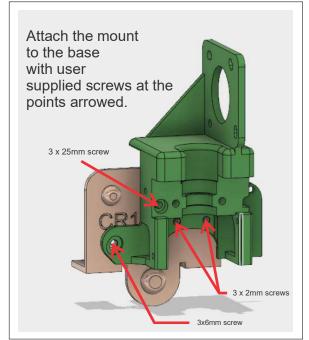
These installation instructions address the base and extruder mounting for the E3D Petsfang Direct Titan Mod and does not address wiring or filament spool mounting which will be different with each platform and clone hotend.

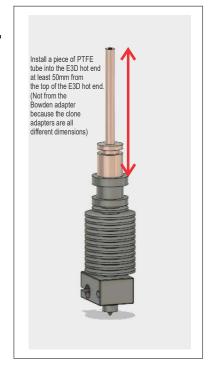
1.



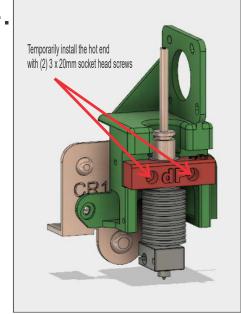
2.



3.



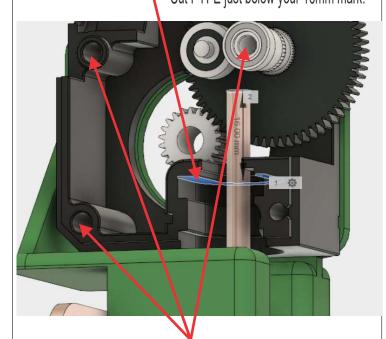
4.



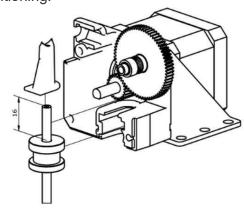
5.

WITHOUT the metal
Titan in place measure the PTFE
from the top bowden mounting
surface. Cut PTFE 16mm from
this position.

Cut PTFE just below your 16mm mark.

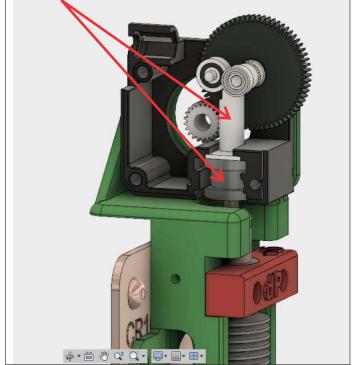


Make sure you have the (3) Titan Extruder to motor through holes to the motor temporarily so extruder position will be true. These just need to be loose and pushed through the base mount for positioning.



Install provided metal
E3D Bowden Adapter and the
WHITE filament guide into the

WHITE filament guide into the Titan Extruder and then slide the whole assembly down to position



At this point you can finish the E3D Titan assembly at https://wiki.e3d-online.com/Titan\_Assembly