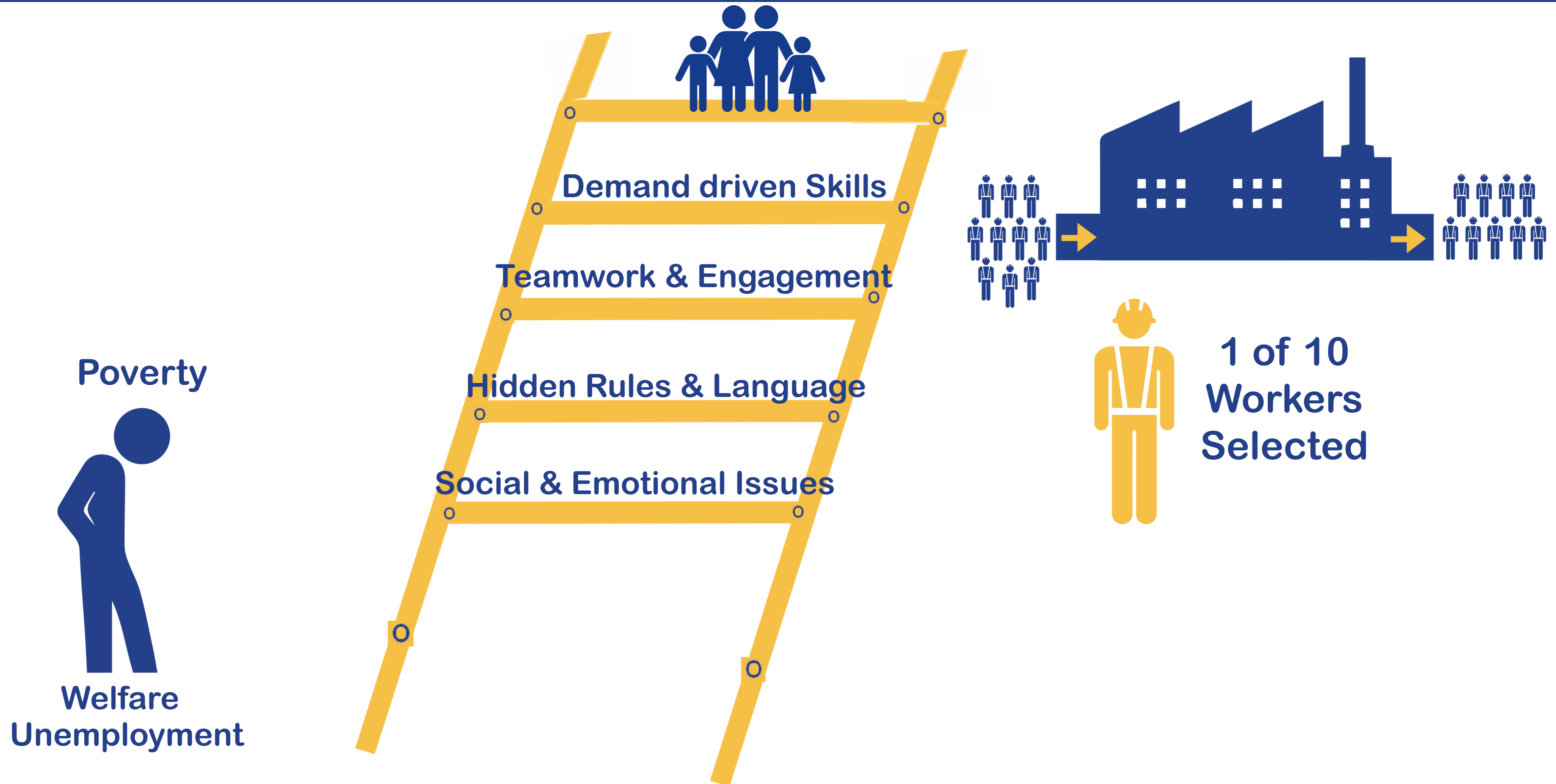


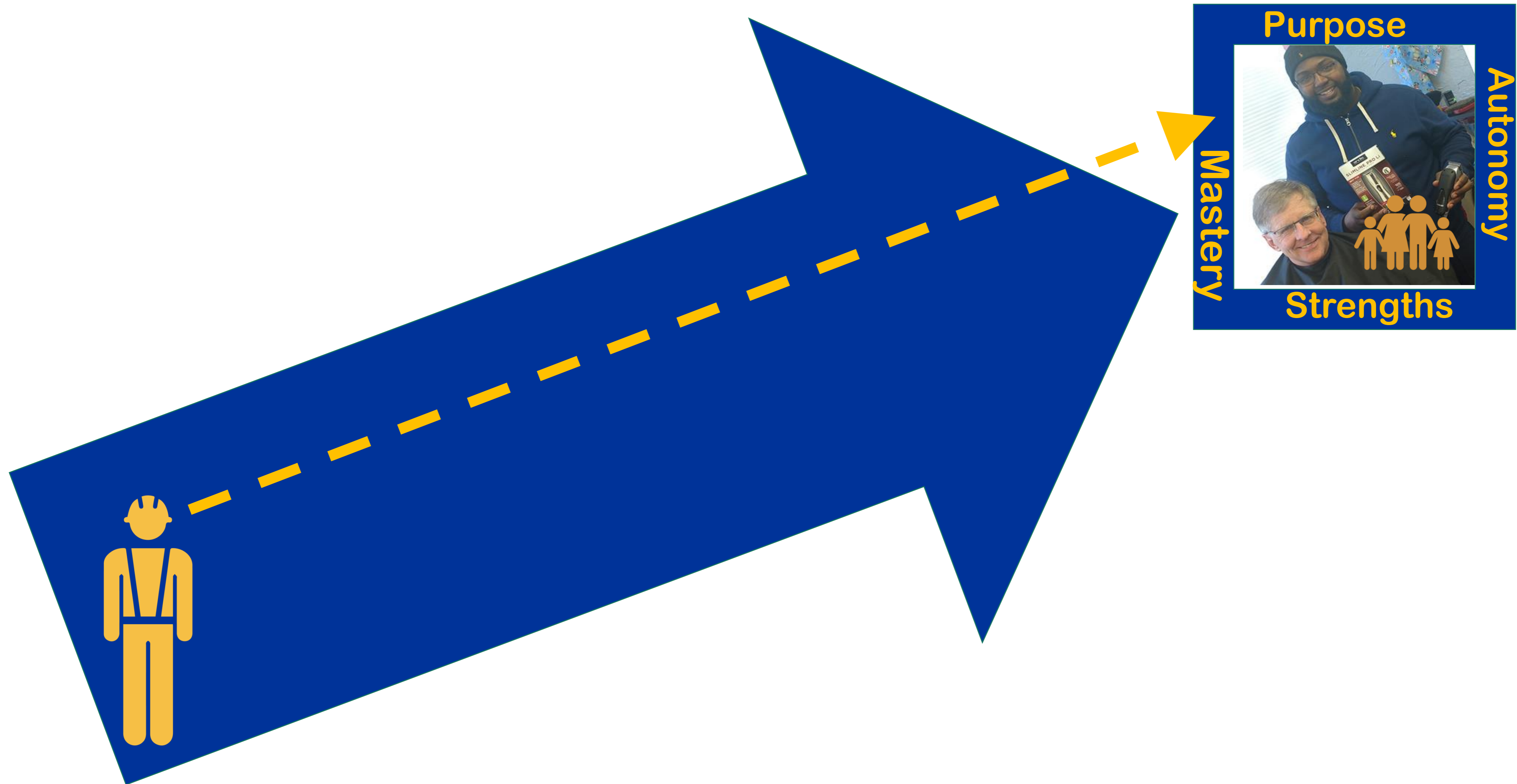
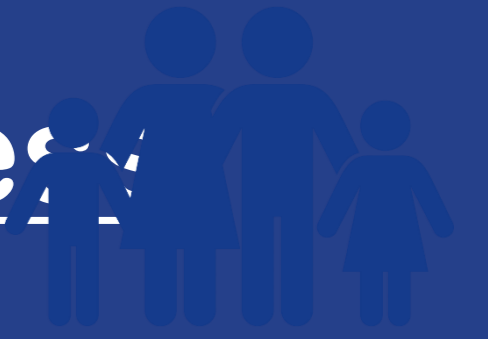
Deliberately Developmental Workplace Experience

Obstacles: If under-skilled...

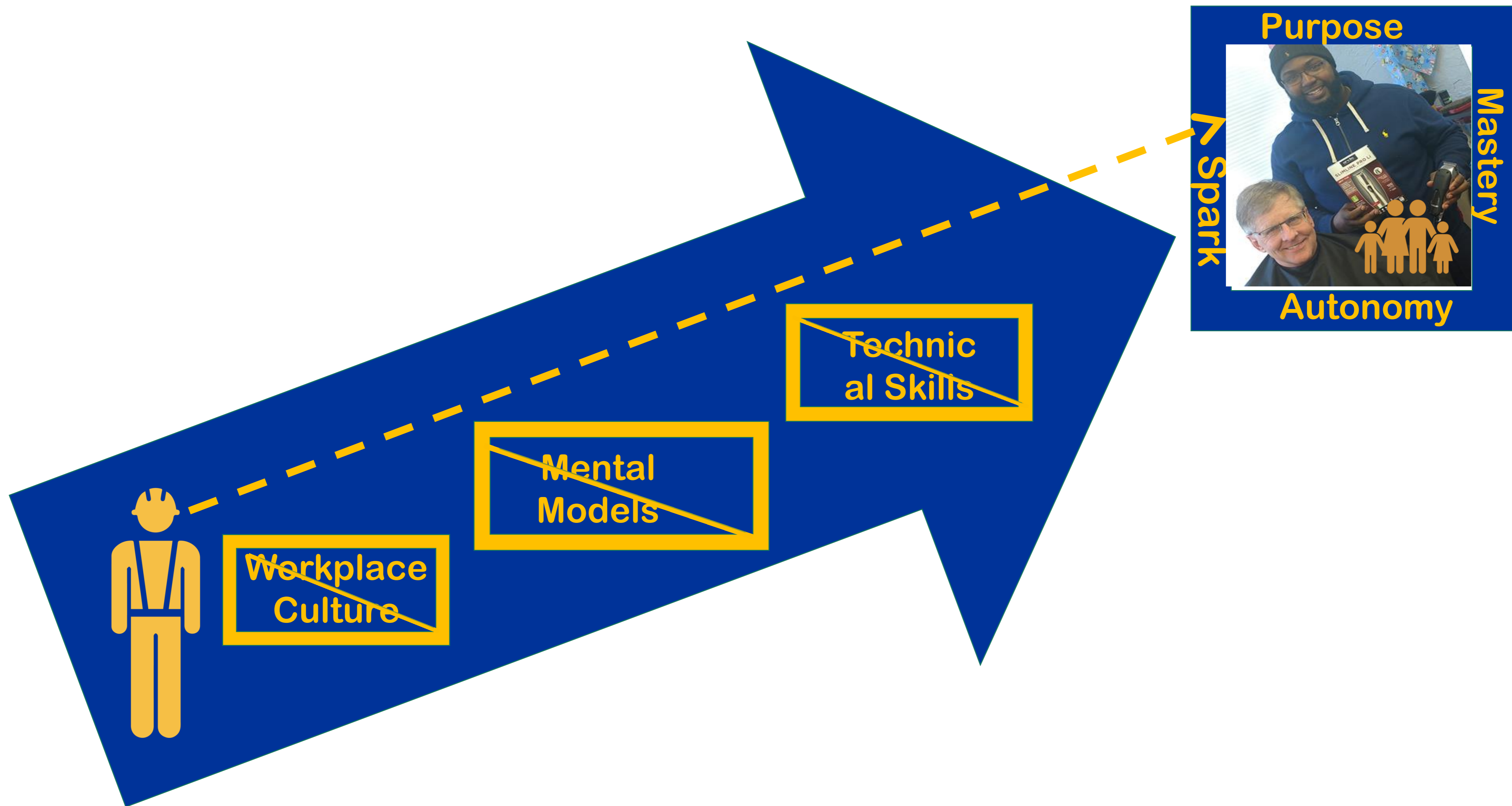
If understaffed...



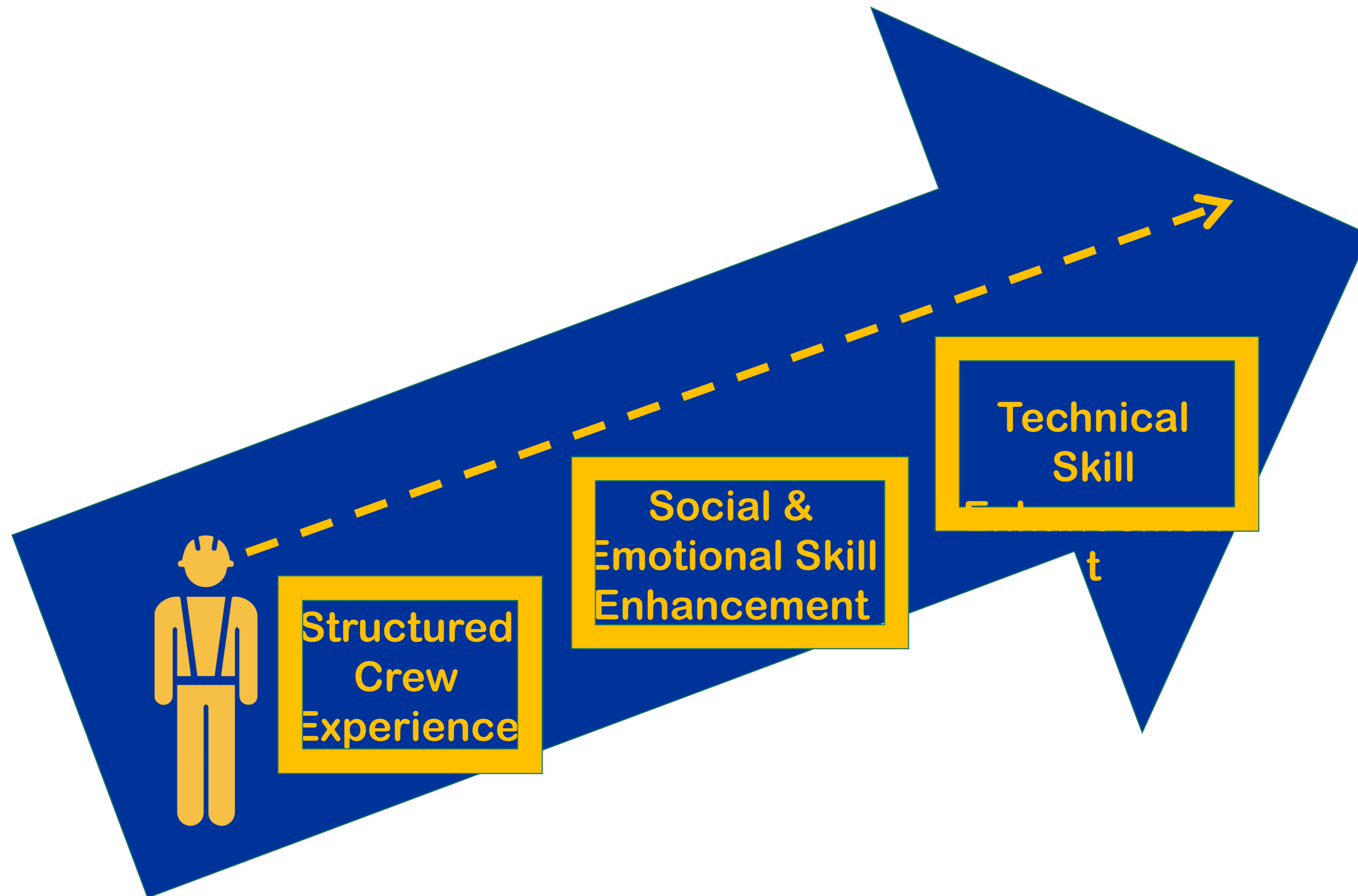
Employment As Vehicle To Achieve Personal Vision of Success



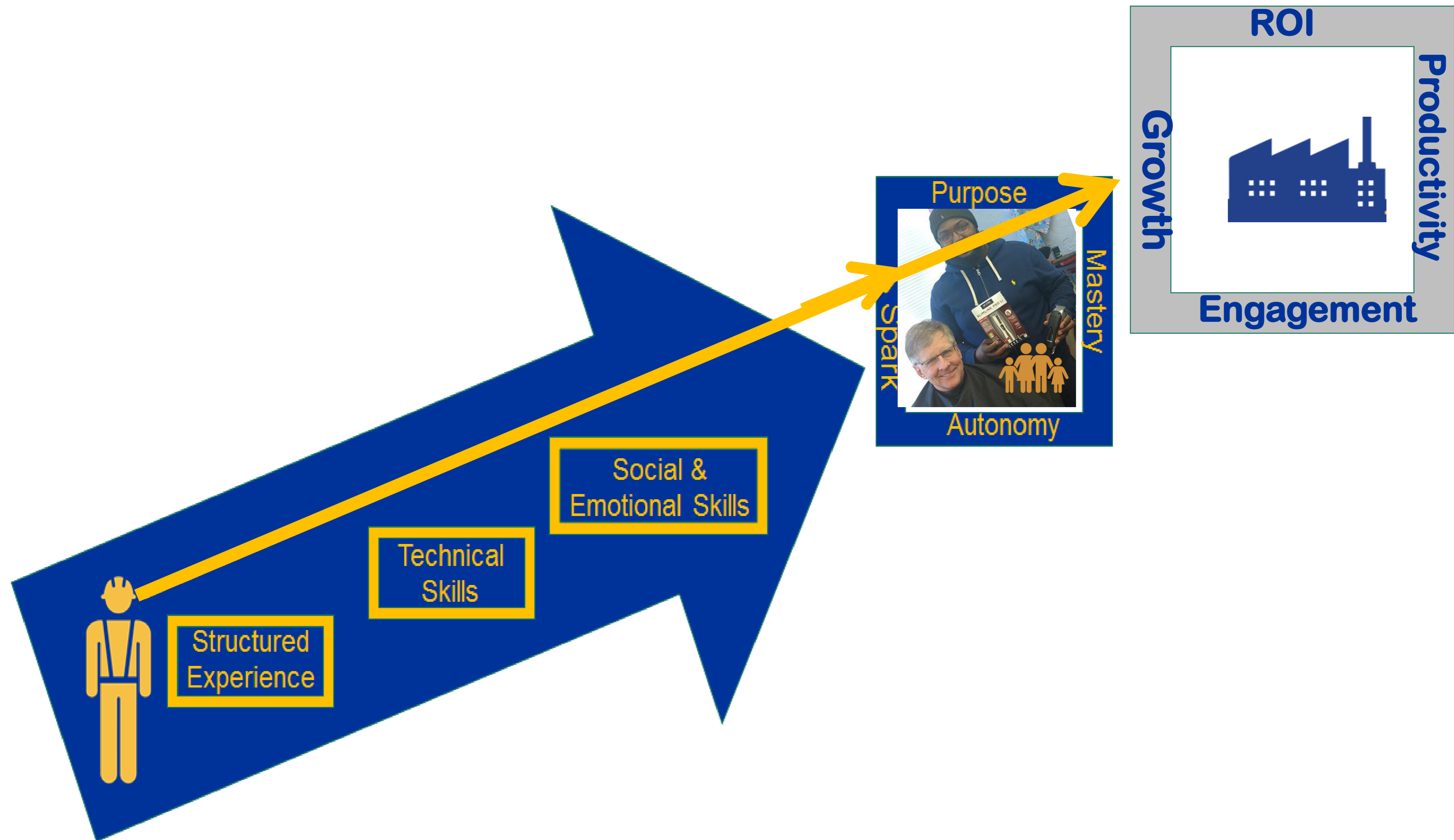
Obstacles to Successful Integration Into the Workforce



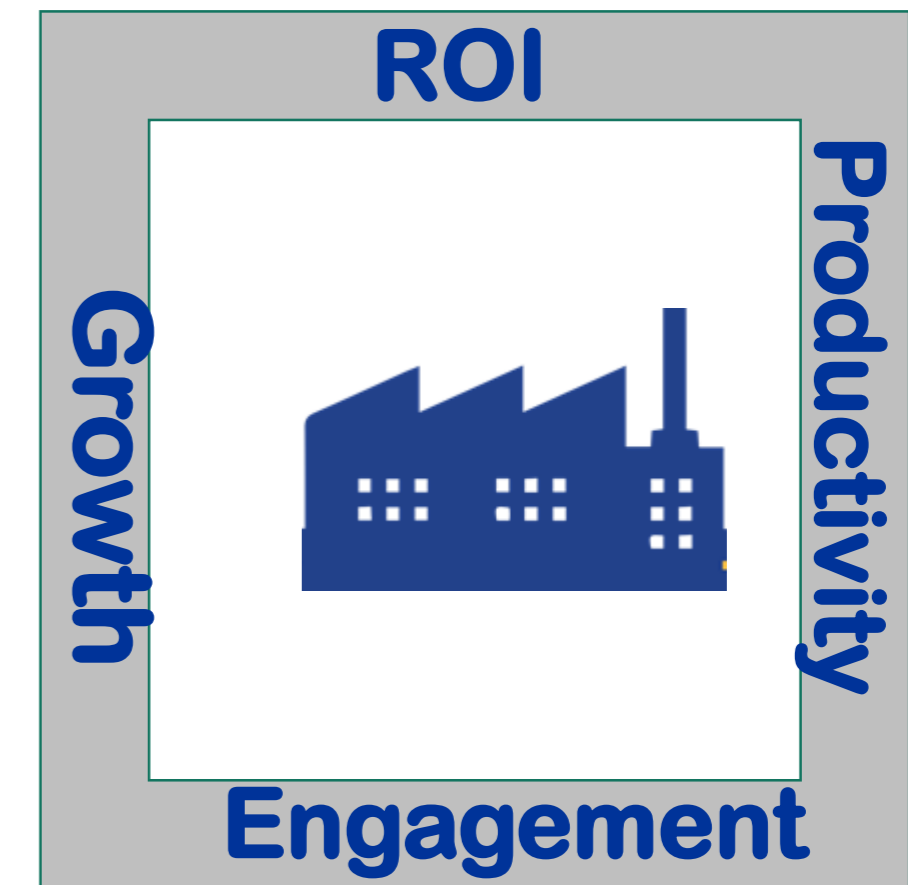
Deliberately Developmental Workplace Experience



Job as Vehicle to Personal Goal Achievement



Job as Vehicle to Personal Goal Achievement



Job as Vehicle to Personal Goal Achievement

