

# JDM Gunsmithing

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[www.jdmgunsmithing.com](http://www.jdmgunsmithing.com)

## Labor Rates and General Prices

General Labor (per Hour)	\$60
Test Ammo	Per Rnd.
Shop Material Charge	\$8
Minimum Labor Charge	\$20
FFL Transfer	\$15
Bead Blast	POR
Abrasive Blast	POR
Walnut Hull / Soda Blast	POR

Electroless Nickel		
	Level 1	Level 2
Long Gun / Hand Gun	POR	POR

Boron Nickel Performance Coating		
	Level 1	Level 2
Receiver, bolt, frame, slide, hammers pins etc.	POR	POR

Parkerizing		
	Mill	Level 1
Most Long Guns	\$75	\$125
Most Handguns	\$60	\$100
Garand, M1A, FAL	\$75	\$175
Barrel Only	\$40	\$75
O/U or SXS	\$75	\$150

Spray On Finishes		
	DuraCoat	CeraKote
Most Long Guns	\$100	\$140
Handgun	\$80	\$120
Magazine	\$25	\$30
Misc. Parts	\$ POR	\$ POR

Hot Bluing				
	Mill	Level 1	Level 2	Level 3
Most Long Guns	\$75	\$140	\$190	POR
Most Handguns	\$75	\$140	\$190	POR
Garand, M1A, FAL	POR	\$175	\$250	POR
Barrel Only	\$50	\$75	\$100	POR

Rust Bluing
Level 2
\$250-\$500

Refinish prices are based on receiving a **completely** disassembled firearm or part. Add 1 hour labor for me to disassemble.  
Prices are for labor only and unless noted otherwise, do not include parts and materials or ammunition..

Stock Work	
Replace Recoil Pad	\$50
Shorten Stock	\$25
Lengthen Stock W/ Spacers	POR
Install Sling Swivel Studs	\$20
Glass Bed Stock	\$75-\$150
Refinish / Repair Stock	POR
Finish Inlet	Per Hour

General Action Work	
Pistol Revolver Detail Clean	\$40
Bolt Action Detail Strip and Clean	\$40
Lever / Pump / Semi Rifle / Shotgun Detail Clean	\$75
Copper / Lead Removal	\$40-\$100
Trigger Clean-Up / Install	\$60-\$120
Barrel Lapping	\$100
Chamber Cast	\$60

Scope Mounting and Sight In	
Bore Sight	\$0-\$10
Scope Mounting	\$0-\$30
Professional Scope Mounting	\$25-\$50
Range Sight In	\$75
Fixed Sight Pistol Sight In	\$75

General Action Work	
Clean –Up Crown	\$80
Cut and Crown Barrel	\$120-150
Install Pre Chambered / Threaded Barrel	\$100-\$150
Firearm Inspection with Written Quote	\$35
Accurizing Your Rifle	POR

Custom Ammo	
Custom or Personal Protection Ammo	POR

## Descriptions and Definitions

### Refinishing

Mill- Part or gun is blued or parkerized “as is” after cleaning and degreasing. No warranty.

Level 1- Surface is prepared by bead / abrasive blasting or polished to 240 grit.. Bluing will be a matte finish.

Level 2- Surface is taken to 240 – 400 grit. Minor dings and scratches removed. Will try to approximate factory.

Level 3- Surface is taken to > 600 grit. Mirror like finish. All scratches, dings, and dents removed.

Bluing and Parkerizing will not hide or fill in dings and scratches. Bluing will not change part dimensions.

Nickel and Boron Nickel Finishes will add surface thickness. Please consider when choosing this finish.

### Notes and Reminders

- Excessively rusted, pitted, or dinged guns **CAN NOT** be taken to a Level 3 finish.
- Bluing, Parkerizing, Boron Nickel, and Nickel finishes have a lifetime warranty unless damaged by general wear and tear, abuse, neglect, improper installation of aftermarket parts or negligence.
- All work has a lifetime warranty, unless damage is caused by abuse, neglect, failure of aftermarket part or negligence.
- We reserve all rights.
- The cost of test ammo is not included in prices.
- Shop materials include special materials such as zincating solution or misc. screws, tape, etc.