

# 10

HEAVY LEGS  
COMFORT

HEAVY LEGS COMFORT is a light, quickly absorbed lotion providing an immediate improvement of the blood flow exerting a fast relief for heavy legs.

From Indena, it contains:

ESCIN BETA SITOSTEROL PHYTOSOME®: potent capillary protectant, has a strong anti-oedema activity as well as an anti-inflammatory profile.

XIMENOIL®: vasoactive on capillaries, the presence of ximenynic acid in the formulation improves blood flow counteracting the heavy legs feeling.



**Distributed by:**

**Global Ingredient Solutions**

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PHASE	INGREDIENTS	% WEIGHT
Ⓐ	AQUA (WATER)	76.900
	DISODIUM EDTA	0.100
	GLYCERIN	3.000
	ESCIN BETA SITOSTEROL PHYTOSOME®	1.000
Ⓑ	CETEARYL ETHYLHEXANOATE	5.500
	XIMENOIL®	0.500
	SODIUM POLYACRYLATE / DIMETHICONE/CYCLOPENTASILOXANE / TRIDECETH-6 / PEG / PPG 18 / 18 DIMETHICONE	3.200
	SIMMONDSIA CHINENSIS (JOJOBA) OIL	2.500
	HYDROGENATED OLIVE OIL DECYL ESTERS	0.500
	TOCOPHERYL ACETATE	0.200
	LECITHIN / TOCOPHEROL / ASCORBYL PALMITATE / CITRIC ACID	0.100
Ⓒ	DIMETHICONE	5.500
	AQUA / DEHYDROACETIC ACID/BENZYL ALCOHOL	0.800
	PARFUM (FRAGRANCE)	0.200



#### MANUFACTURING PROCEDURE

Put phase B) in the homomixer and heat up to 55°C under stirring.  
 Weight all ingredients of phase A), heat it to 55°C and slowly add to phase B) with homomixer under vacuum and stirring.  
 Weight all ingredients of phase C), added to the emulsion during the cooling phase at 45°C while homomixing every now and then.

#### CHARACTERISTICS:

pH  
 Density  
 Viscosity (Brookfield RV DV prime1, T 20°C, Spindle 7, RPM 20)

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 Formulation developed in cooperation with ELLEGI BIOCOSMETICA, Assago, Italy