

Day #1 ~ Duluth Aquarium, Superior Shores Tuesday August 14, 2018

This is the perfect time to get away and escape to the North Woods for a fun and relaxing end of summer vacation! Duluth, Minnesota is located on the southern shores of Lake Superior, the largest fresh water lake in the world. Upon arrival in Duluth we will visit the **Great Lakes Aquarium**. Live animal displays, hands on exhibits and a knowledgeable marine biologists staff make this visit a great experience. Duluth will be our home for the next two nights at the historic **Harbor Front Hawthorne Suites Hotel**. We enjoy a **Welcome Dinner** this evening along the harbor front. **(D)**

Ðay #2 ~ Skyline Ðrive, North Shore Rail, Gooseberry Falls, Ðinner Cruise

Wednesday August 15, 2018

A continental breakfast is included this morning and then we depart for an exciting day of scenic touring. We begin the morning with a **Duluth riding tour along Skyline Drive** where there will be some incredible views of the city as well as Lake Superior. Next we board the **North Shore Railroad** for an incredible ride along the north shores to Two Harbors. A special lunch is included at Superior Shores Resort. After lunch, we travel the short distance along the Lake Superior North Shores to the **Split Rock Lighthouse.** One of Minnesota's best known landmarks, this restored site offers a glimpse into lighthouse life from 1910-1969 in this remote and spectacular setting. On our return to Duluth, we make a short stop at **Gooseberry Falls State Park** to view the unique cascading waterfalls. This evening we enjoy a memorable viewing of the harbor lights and city of Duluth skyline. **(C.B. – L)**



Day #3 ~ Bayfield, Rittenhouse, Apostle Island Cruise Thursday August 16, 2018

Following an included **continental breakfast**, we bid farewell to the city of Duluth and travel around Lake Superior for our next featured Lake Superior city, Bayfield. Enjoy the scenery aboard your luxury motorcoach this morning as your Tri-State Travel Tour Director shares history and tales of the area and beautiful Lake Superior. A very special lunch is included today in Bayfield at the popular **Old Rittenhouse Inn & Victorian Guest House.** Next we visit the **Apostle Island National Lakeshore Center.** After enjoying the many exhibits and learning why they are called the Apostle Islands, we're ready to experience the Apostle Islands up close and personal on a narrated and historical **Apostle Islands Boat Cruise**. The Grand Island Tour will provide viewing of the 22 islands along with history, legends and lore as we wind our way among the islands, past historic sandstone quarries, fish camps, Lake Superior shipwrecks and one of the best-maintained 19th century National Park lighthouses. There will be plenty of time to explore the quaint little town of Bayfield before departing! Following an exciting and interesting afternoon we check into our Northwood's Hotel in nearby Ashland, Wisconsin. Enjoy the evening at leisure. **(C.B. – L)**

Day #4 ~ Nature Center, Paul Bunyan's, Northern Lights Play House Friday August 17, 2018

A continental breakfast is included this morning and then we are ready for another day in the North Woods. Our first stop will be the Wildlife Center and Preserve for an in-depth view of the unique wildlife of the area. Lunch will be at your leisure before we travel into the North Woods of Minocqua, Wisconsin. After checking into our local hotel for our overnight accommodations, we depart for a hearty dinner at Paul Bunyan's Logging Camp! Enjoy a family-style meal in the cozy atmosphere of a logging camp complete with red checkered tablecloths and lots of mm-good home cooking! Following dinner we return to the North Woods to enjoy a wonderful theatrical production at the Northern Lights Playhouse. This theatre is like no other and you'll see why when you take your seat in the rustic setting nestled right in the woods, making for a peaceful and memorable setting. (C.B. – D)

Day #5 ~ Cranberry Farm, lee Cream Treat Saturday August 18, 2018

Today we visit **Glacial Lake Cranberries, Inc.** where they have been producing cranberries since 1873. A local docent will join us to tour the bogs and enlighten us on all phases of cranberry production. There will also be time to visit the cranberry store and sample some of their product. This afternoon we'll enjoy an **Ice Cream Treat** before arriving home in the late afternoon with great memories of our **North Woods Adventure! (C.B, Treat)**

Your Tour Includes*:

- Deluxe Motorcoach Transportation
- 4 Nights' Accommodations
- Full Time Tour Director
- North Shore Railroad
- Split Rock Lighthouse
- Gooseberry Falls
- Great Lakes Aquarium
- Apostle Island National Lakeshore Center
- Apostle Islands Boat Cruise
- Wildlife Center & Preserve
- Paul Bunyan's Logging Camp w/dinner
- Northern Lights Playhouse
- Glacial Lake Cranberries Visit
- 4 Breakfasts/2 Lunches/Welcome Dinner
- Luggage Handling For One Suitcase Not To Exceed 50#
- Taxes and Gratuities on Included Accommodations, Attractions, Meals, Local Docents, Tri-State Travel Motorcoach Driver and Tour Director

Your Tour Price:

4 to a room per person - \$955.00 3 to a room per person - \$1,019.00 2 to a room per person - \$1,139.00 Single per person - \$1,510.00

Payment/Cancellation & Refund Policy:

\$150.00 per person deposit due with reservation

Balance of payment due on or before June 15, 2018

Final date for sign up (Subject to availability) & subject to availability June 15, 2018

Cancellations received on or before June 15, 2018 will receive a full refund Cancellations received after June 15, 2018 and prior to July 1, 2018 will be assessed a \$150.00 per person cancellation fee

Cancellations received after July 1, 2018 and prior to July 15, 2018 will be assessed 50% of the per person tour price

Cancellations received after July 15, 2018 and prior to August 1, 2018 will be assessed 75% of the per person tour price

Cancellations received after August 1, 2018 will forfeit the entire tour price

Please make deposit and final checks payable to:Tri State TravelPlease make insurance check payable to:Tri-State Travel

Travel Protection Plan is available and strongly recommended. Premium is non-refundable unless the entire tour is cancelled. Any surcharges and/or tax increases received from suppliers for this package (Airlines, Cruise Companies, Hotels, etc.) may result in an increase in the per person price of your tour package. For those individuals who have purchased the Travel Protection Plan, this may also result in an increase in your Travel Protection Plan premium.

Responsiblity Clause:

Tri-State Travel and the Farm Bureau in offering this tour, do so only as agents as outlined in this brochure. Therefore, the Farm Bureau shall not become liable or responsible for any loss, injury or damage to person, property or otherwise in connection with any accommodations, transportation or other services or resulting directly or indirectly from acts of God, dangers incident to the waters, fire, breakdown in machinery or equipment, acts of governments or other civil disturbances, strikes, riots, thefts, pilferage, defaults, delays or cancellations of or changes in itinerary, accommodations or schedules. The right is reserved to decline, to accept or retain any person should a person's health, mental or physical condition or general deportment impede the operation of the tour or the rights or welfare or enjoyment of the other passengers and a refund of the unused land tour services is the limit of the agent's liability should such a person be required to terminate the tour. The right is reserved to withdraw the tour at any time and liability is limited to refund of all monies received. No refunds will be granted for unused portions of this tour unless arranged with the operator's approval in writing in advance. Application for membership and/or posting deposit for this tour shall constitute the participant's consent to the above terms and conditions.

*Tri-State Travel reserves the right to change any arrangements listed in this itinerary. Should conditions necessitate changes: substitution of equal value or cancellations of the arrangements may occur.

*Tri-State Travel reserves the right to add any fuel surcharges that we receive from all of our vendors i.e.: airlines, cruise lines, motorcoach companies, etc. Additional costs may be added any time prior to travel.

For Additional Information or To Make A Reservation Contact:

Bureau County Farm Bureau	815-875-6468
Stark County Farm Bureau	309-286-7481
Carroll County Farm Bureau	815-244-3001
Jo Daviess County Farm Bureau	815-858-2235
Stephenson County Farm Bureau	815-232-3186
Winnebago/Boone Farm Bureau	815-962-0653