

Sanding Primers

6010 SERIES

2K HIGH PERFORMANCE

PRIMER SURFACER



Archemya's 6000 Series 2K Hi-Performance Acrylic Urethane Primer Surfacer is a high-performing, two-component acrylic urethane primer surfacer. This new formula provides an outstanding build to provide a superior sanding on both wet and dry surfaces. This product has excellent flexibility as well as a great color and gloss holdout. If necessary, this product can be further reduced with a standard reducer for better sprayability. This product comes in a 4:1 mix ratio, with four parts **6010 Series Part A** and one part **6012 Part B** for a **2.1 VOC** formulation or with four parts **6020 Series** and one part **6022 Part B** for a **4.6 VOC** formulation. This product can be applied directly to metal or to plastic with **Archemya's 4550 Adhesion Promoter**.

- ◆ EXCELLENT FILLING AND BUILD CHARACTERISTICS
- ◆ WORKS ON FLEXIBLE AND RIGID PLASTICS AND SANDED METAL
- ◆ EASY-TO-USE AND COST EFFICIENT
- ◆ EASY 4:1 MIXING RATIO
- ◆ SANDS EASILY WET OR DRY
- ◆ HIGH SOLIDS, EXCELLENT COVERAGE
- ◆ AVAILABLE IN EITHER 2.1 OR 4.6 VOC (MIXED RATIO) TO MEET ANY REGULATION.



VOC Content	2.1 lb./gal	4.6 lb./gal
% Solids(Mix)	67-70%	67-70%
Pot Life	2 hrs.**	2 hrs.**
Mixed Viscosity(#3 Zahn)	19-21 sec.	18-20 sec.
Cure Time	2-3 Hrs.**	2-3 Hrs.**
Flash Time	15-20 min**	15-20 min**

You can add up to 5% solvent by volume for lower viscosity application.

**Dependent on Temperature.



Directions for Use: For best results, carefully follow the instructions on the can. For more information about this product please refer to our Material Safety Data Sheet.



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