



We've Got Chucknology

Keyed Chucks Quick Guide



Light Duty Chuck



Medium Duty Chuck



Heavy Duty and Percussion Chucks



Super Heavy Duty Chuck

Item ID	UPC Code	Jacobs Equivalent	Chuck Mount	Weight in oz.	Sleeve Dia.	Type of Use	Most Commonly Used in
0-5/32 Cap							
80-0A	80002	0A	0J	2	.860	Medium Duty	Industrial
0-1/4 Capacity Drill							
4100A0	84574	30243	3/8-24	3.5	1.13	Cost Efficient	Hand Tools
81-1A-J1	81115	1A	1J	4	1.18	Heavy Duty	Industrial
81-1B-3/8-24	81139	1B-3/8	3/8-24	4	1.18	Heavy Duty	Industrial
81-1B-5/16-24	81153		5/16-24	4	1.18	Heavy Duty	Hand Tools
81-4A-J1	81412		1J	5	1.26	Heavy Duty	Industrial
81-4B-3/8-24	81436		3/8-24	5	1.18	Heavy Duty	Hand Tools
0-5/16 Capacity Drill							
412-B1-J1	41201		1J	4	1.18	Medium Duty	Industrial
81B-13A-J2	81122		2J	8	1.42	Heavy Duty	Industrial
81B-13B-1/2-20	81146		1/2-20	8	1.42	Heavy Duty	Hand Tools
81B-13B-3/8-24	81184		3/8-24	8	1.42	Heavy Duty	Hand Tools
81BS-13A-J2	81160	8-1/2 N	2J	8	1.42	Super Heavy Duty	Industrial
0-3/8 Capacity drill							
4200A0	98038	30247	1/16-3/8	5.0	1.22	Cost Efficient	Hand Tools
602042	22347		1/2-20	8	1.42	Medium Duty	Hand Tools
42-13B-1/2-20	42123	31BA 1/2	1/2-20	8	1.42	Heavy Duty	Hand Tools
42-13B-3/8-24	42383	31BA 3/8	3/8-24	8	1.42	Heavy Duty	Hand Tools
420-B1-1/2-20	42017		1/2-20	8	1.42	Medium Duty	Hand Tools
420-B1-3/8-24	42031		3/8-24	8	1.42	Medium Duty	Hand Tools
4200B1-1/2-20	42000		1/2-20	6	1.30	Light Duty	Hand Tools
4200B1-3/8-24	42086	30247	3/8-24	6	1.30	Light Duty	Hand Tools
82-2A-J2	82228	2A	2J	12	1.67	Heavy Duty	Industrial
82-2B-3/8-24	82235	2BA-3/8	3/8-24	13	1.67	Heavy Duty	Hand Tools
82B-5B-1/2-20	82518	32BA-1/2	1/2-20	15	1.77	Heavy Duty	Hand Tools
82BS-5A-J2	82556	11N	2J	15	1.77	Super Heavy Duty	Industrial
0-1/2 Capacity Drill							
863313	22330		1/2-20	11.8	1.61	Medium Duty	Hand Tools
43-6A-J2	43205	34-02	2J	21	2.01	Heavy Duty	Industrial
43-6A-J33	43335	34-33	33J	20	2.01	Heavy Duty	Industrial
43-6A-J6	43601	34-06	6J	20	2.01	Heavy Duty	Industrial
43-6B-1/2-20	43120		1/2-20	21	2.01	Heavy Duty	Hand Tools
43-6B-5/8-16	43588		5/8-16	21	2.01	Heavy Duty	Hand Tools
43S-6A-J33	43977		33J	21	2.01	Super Heavy Duty	Industrial
83S-6A-J3	83638	14N	3J	33	2.36	Super Heavy Duty	Industrial

See reverse side for more keyed chucks

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**One Year
Warranty**



**Light Duty
Chuck**



**Medium Duty
Chuck**



**Heavy Duty and
Percussion Chucks**



**Super Heavy Duty
Chuck**

Item ID	UPC Code	Jacobs Equivalent	Chuck Mount	Weight in oz.	Sleeve Dia.	Type of Use	Most Commonly Used in
1/16-1/2 Capacity Drill							
4220A0	98335	30598	3/8-24	11	1.61	Cost Effective	Hand Tools
4221A0	77422	30602	1/2-20	11	1.61	Cost Effective	Hand Tools
422-B13 1/2-20	42215	31052	1/2-20	13	1.65	Medium Duty	Hand Tools
422-B13-3/8-24	42239		3/8-24	13	1.65	Medium Duty	Hand Tools
422-B13-J33	42291		33J	13	1.65	Medium Duty	Industrial
4220-B13 3/8-24	42204	30598	3/8-24	11	1.65	Light Duty	Hand Tools
4220-B13-1/2-20	42208	30602	1/2-20	11	1.65	Light Duty	Hand Tools
43B-5A-J33	43331	33	33J	15	1.77	Industrial	Industrial
43B-5B-1/2-20	43229	33BA-1/2	1/2-20	15	1.77	Heavy Duty	Hand Tools
43B-5B-3/8-24	43380	33BA-3/8	3/8-24	15	1.77	Heavy Duty	Hand Tools
43B-5B-5/8-16	43168	33BA-5/8	5/8-16	16	1.77	Heavy Duty	Hand Tools
43BZ5B-1/2-20	43991		1/2-20	15	1.77	Percussion	Hand Tools
43BZ5B-3/8-24	43984		3/8-24	15	1.77	Percussion	Hand Tools
0-5/8 Capacity							
84-6A-J3	84635	3A	3J	33	2.36	Heavy Duty	Industrial
84-6B-5/8-16	84659	3B-5/8	5/8-16	35	2.36	Heavy Duty	Hand Tools
84S-6A-J3	84556	16N	3J	33	2.36	Super Heavy Duty	Industrial
3/32 to 5/8 Capacity Drill							
44Z-6B-1/2-20	44127		1/2-20	21	2.01	Percussion	Hand Tools
44Z-6B-5/8-16	44585		5/8-16	20	2.01	Percussion	Hand Tools
1/16-3/4 Capacity Drill							
85-9A-J4	85946		4J	71	2.95	Industrial	Industrial
85S-9A-J4	85977	18N	4J	71	2.95	Super Heavy Duty	Industrial
3/16 to 3/4 Capacity Drill							
45-6A-J3	45308	36	3J	32	2.95	Industrial	Industrial
45-6B-3/4-16	45346	36B-3/4	3/4-16	33	2.36	Industrial	Industrial
45-6B-5/8-16	45582	36B-5/8	5/8-16	33	2.36	Industrial	Industrial
3/16 1-1/32 Capacity Drill							
85B-9A-J4	85953		4J	69	2.95	Industrial	Industrial
85BS-9A-J4	85960	20N	4J	69	2.95	Super Heavy Duty	Industrial

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