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AS9100 REV C
ISO 9001:2008 Certified

- Bearing installation and all types of retention
 - Swaging both sides bearing
 - Staking housing to depth
 - Swaging sleeve
 - Ball stake to depth
 - Line stake
 - Line stake sleeve
 - Point stake
- Proof load testing of bearings
- Bushing installation all types including shrink fit
- Staking of Bushings
 - Point stake
 - Line stake
 - Roll over type
- Sizing bushings
 - In-line
 - To size
 - Hone
- Riveting
 - Machine "C" squeeze
 - Hand
 - Pull type
 - Wet install seal
 - Brush seal
 - Double flush
 - Below flush
- Nutplate installation
 - Solid rivets
 - Pull type
 - Click bond
 - Fay sealing
- Countersinking
- All types of Bonding
 - Scrim cloth
- Inserts
 - Helicoil
 - Key lock
 - pemserts
- Ground studs - Testing
 - Sealing
 - Pull type
 - Stack up
- Conductivity Testing
- Honing
- Hi-locks
- Huck bolts
- Bolt install and torque
- Structural / major assemblies
- Complex Assemblies
- Tooling and Fixturing for customer specific job requirements
- CNC Drilling and Reaming
- Most Aerospace Specifications on File

DABS has the ability and knowledge to meet all your assembly needs with the highest of quality standards and quick turn times.