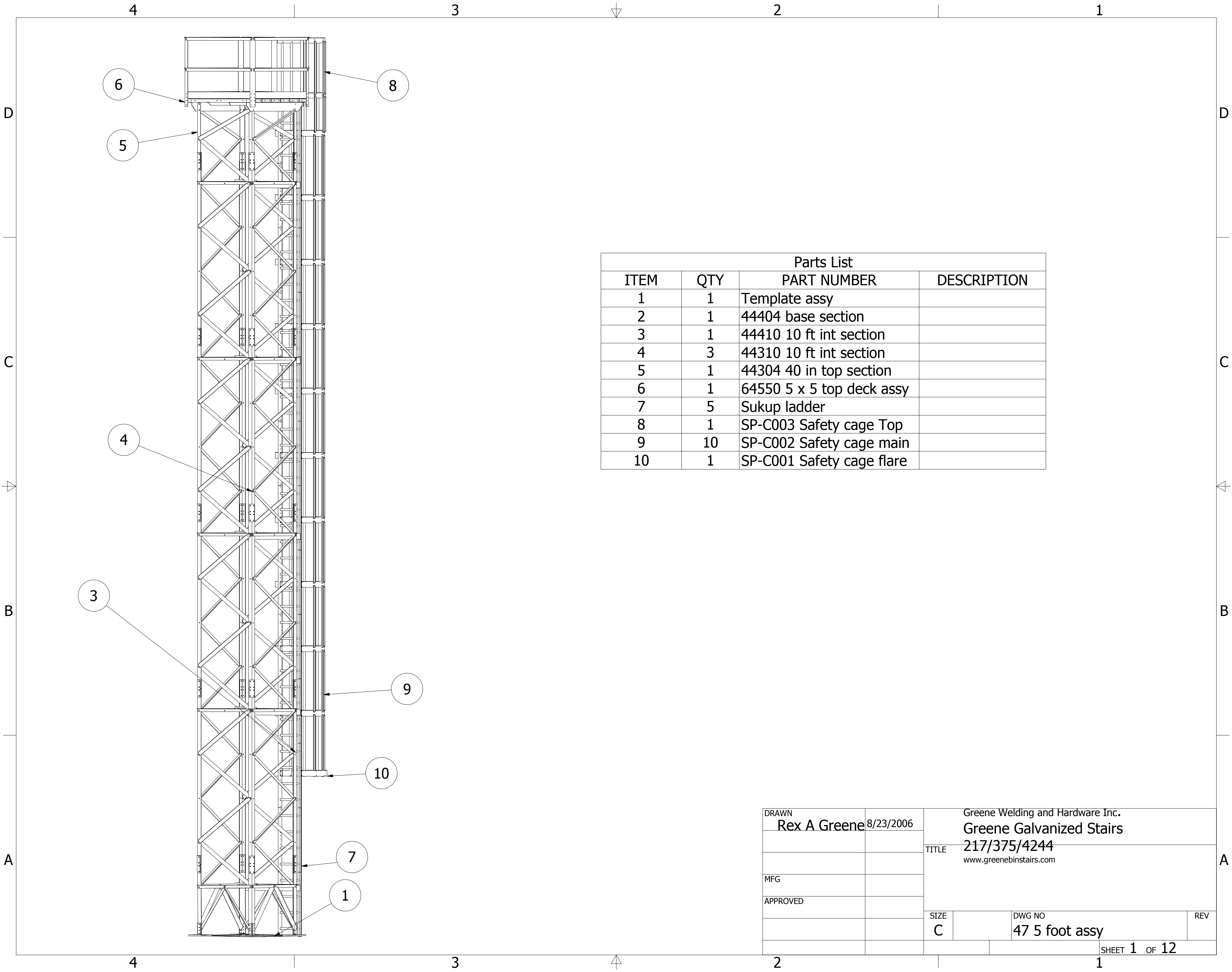
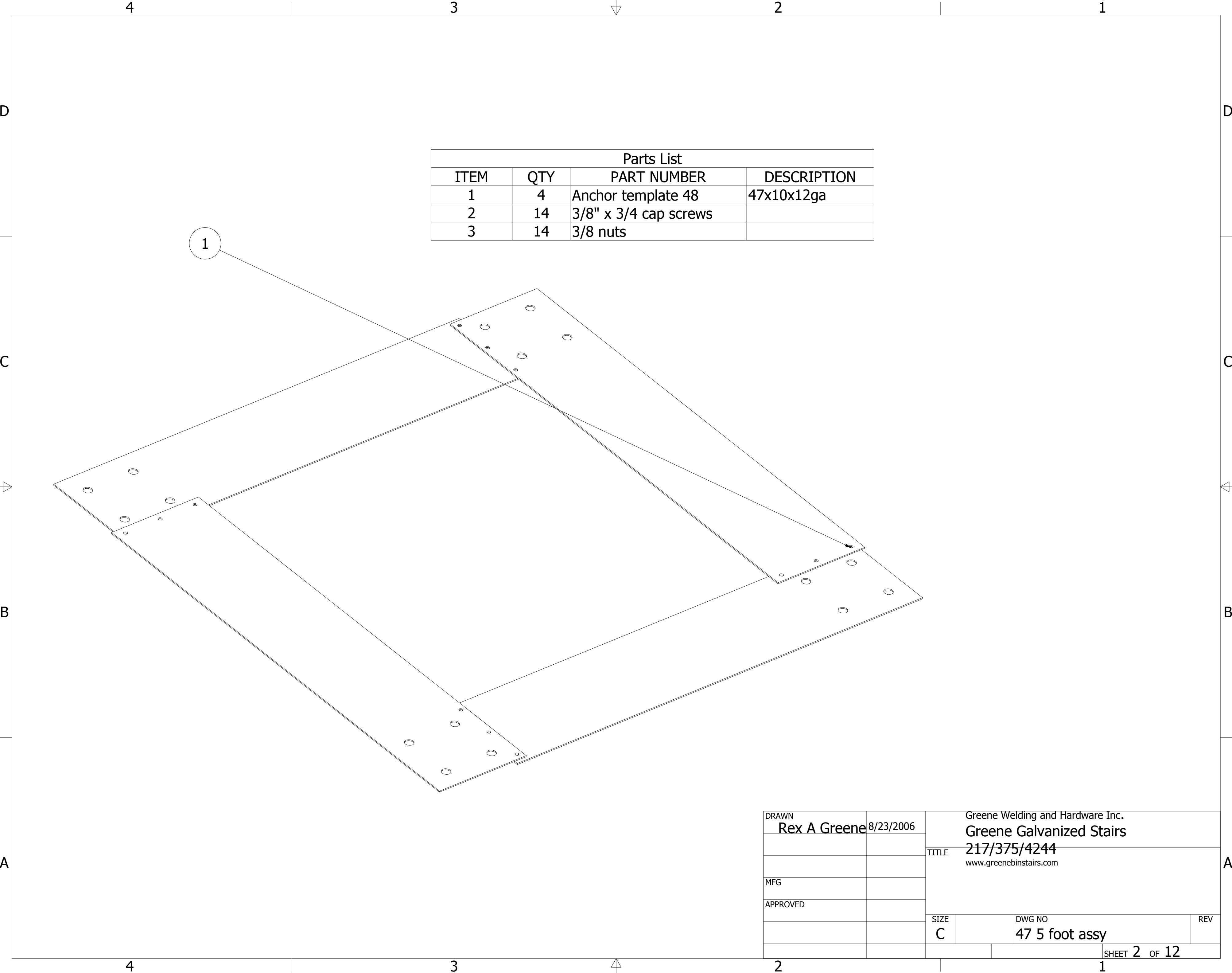




Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	Template assy	
2	1	44404 base section	
3	1	44410 10 ft int section	
4	3	44310 10 ft int section	
5	1	44304 40 in top section	
6	1	64550 5 x 5 top deck assy	
7	5	Sukup ladder	
8	1	SP-C003 Safety cage Top	
9	10	SP-C002 Safety cage main	
10	1	SP-C001 Safety cage flare	

DRAWN		Greene Welding and Hardware Inc.			
Rex A Greene	8/23/2006	Greene Galvanized Stairs			
		TITLE 217/375/4244			
		www.greenebinstairs.com			
MFG					
APPROVED					
		SIZE		DWG NO	REV
		C		47 5 foot assy	
				SHEET 1	OF 12



Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	Anchor template 48	47x10x12ga
2	14	3/8" x 3/4 cap screws	
3	14	3/8 nuts	

DRAWN		Greene Welding and Hardware Inc.			
Rex A Greene	8/23/2006	Greene Galvanized Stairs			
		TITLE 217/375/4244			
		www.greenebinstairs.com			
MFG					
APPROVED					
		SIZE		DWG NO	REV
		C		47 5 foot assy	
				SHEET 2 OF 12	

4

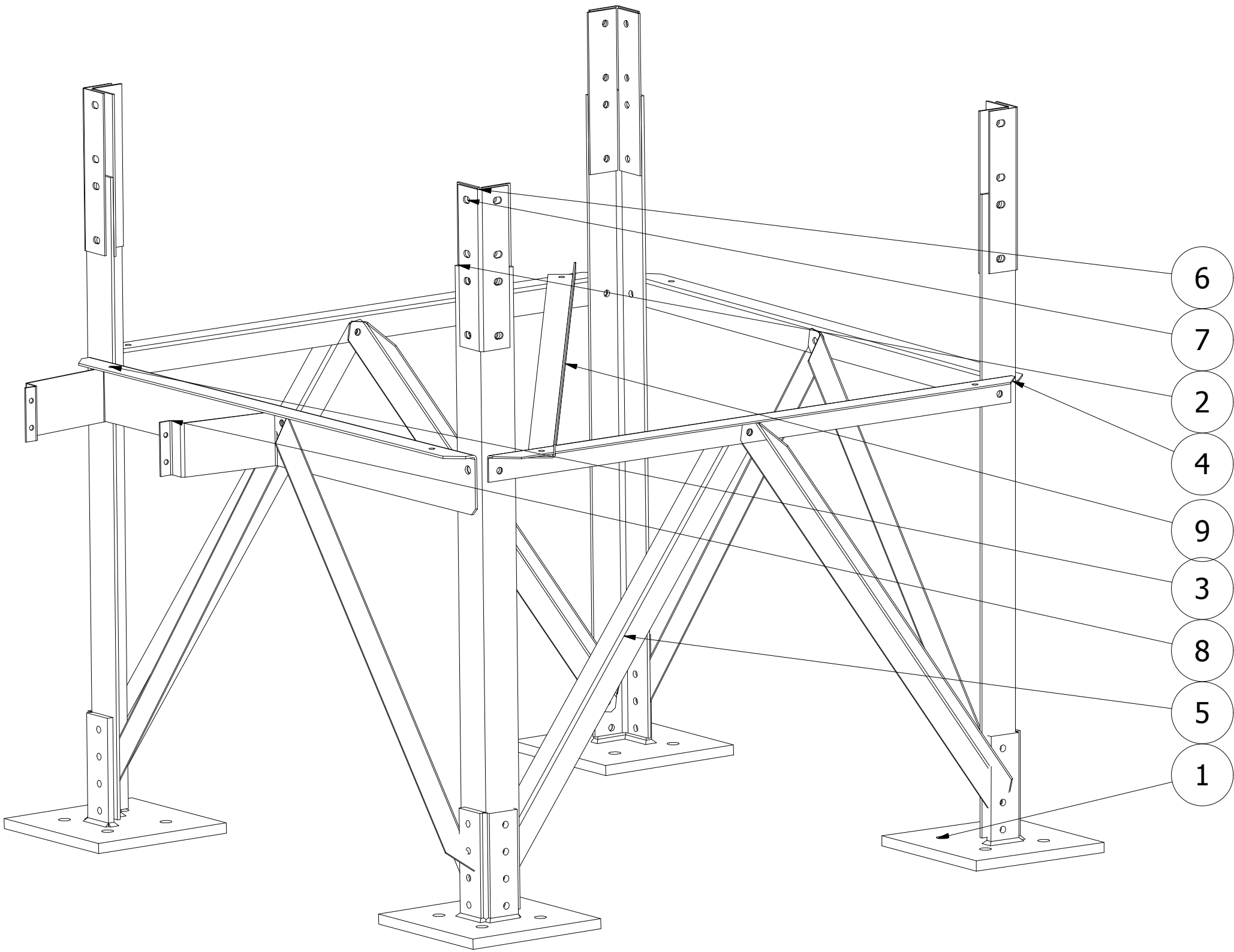
3

2

1

44404 base section

Parts List			
ITEM	QTY	PART NUMBER	STOCK NUMBER
2	4	64-L004 leg	47.5 x 3 x 3 x 1/4 L
3	1	64-LC002 Ladder Cross bar	46.75 x 4.5 x 2 x 8 ga L
4	3	64-C001 Cross angle	47 x 2 x 2 x 8 ga L
5	8	64-D001 short base diag	39.25 x 2 x 2 x 8 ga L
6	4	SS2008 Siderail Splice	12 x 2.5 x 2.5 x 8 ga L
7	8	SS0018 Siderail splice	12 x 2 x 8 ga
8	2	64-LB003 Ladder Bracket	9 x 1.5 x 12 ga LB
9	1	64-T001 tie brace	65.5 x 2 x 1 x 8 ga L
1	4	66-B001	



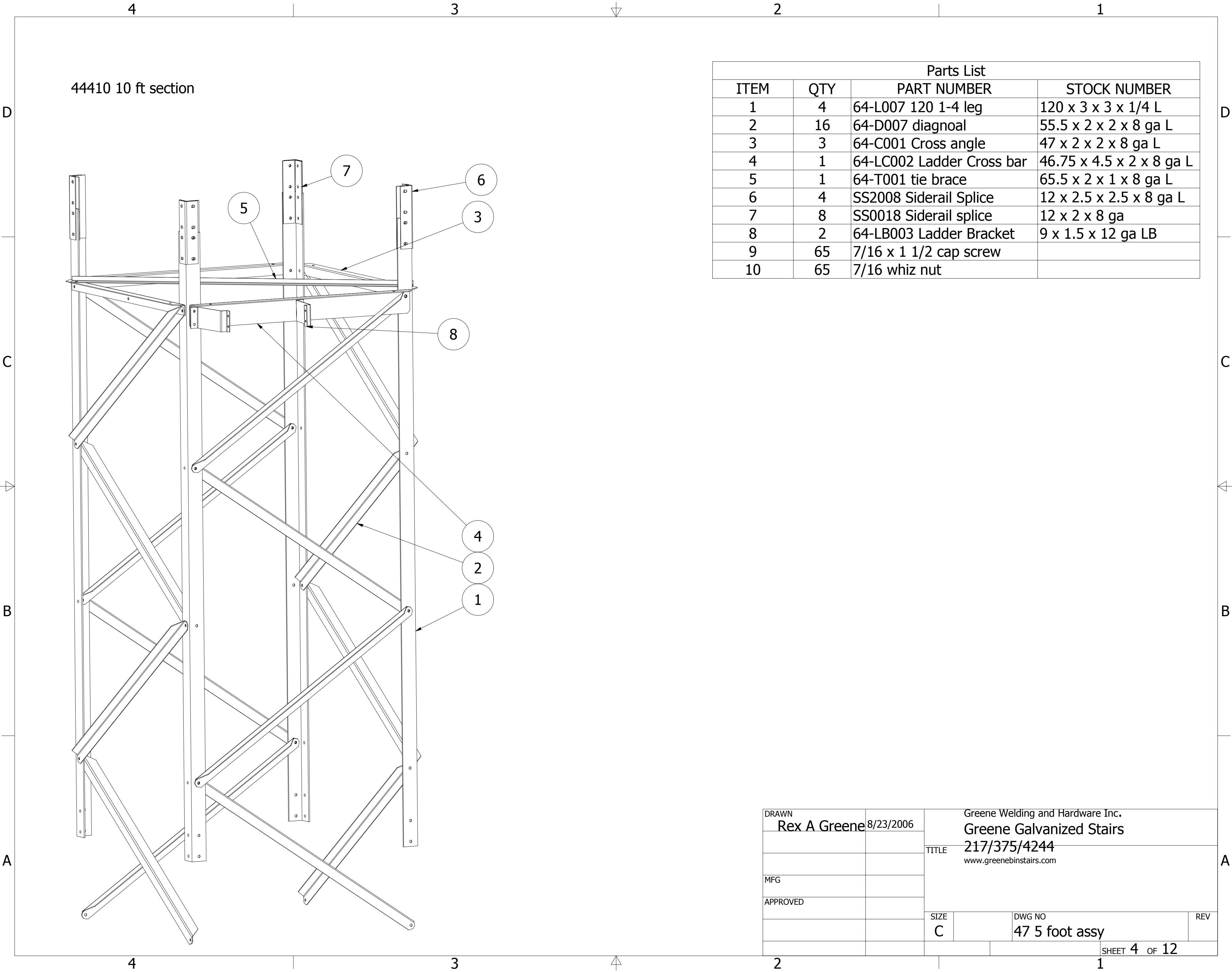
DRAWN Rex A Greene		8/23/2006		Greene Welding and Hardware Inc. Greene Galvanized Stairs	
				TITLE 217/375/4244 www.greenebinstairs.com	
MFG					
APPROVED					
		SIZE C		DWG NO 47 5 foot assy	REV
				SHEET 3 OF 12	

4

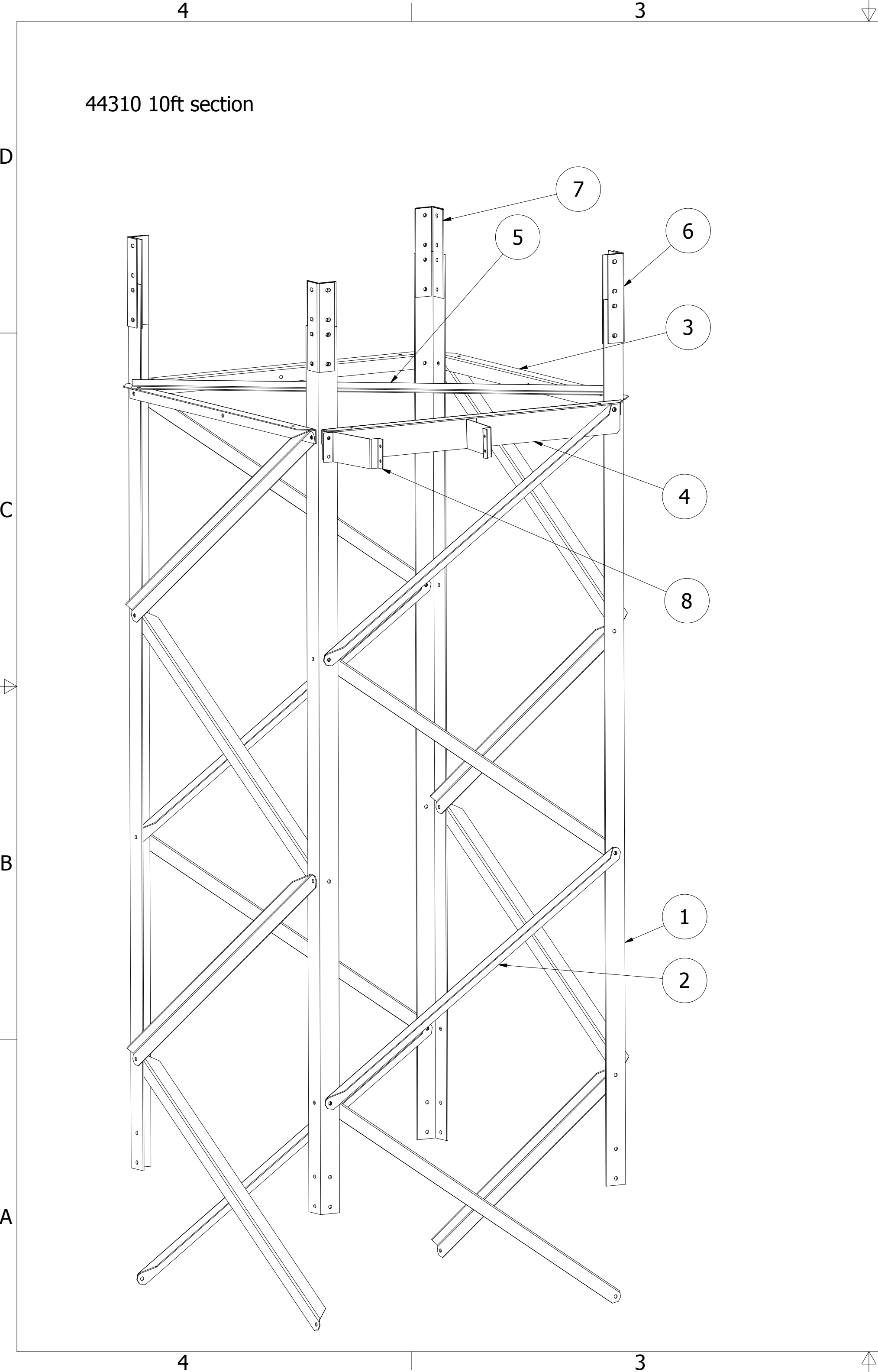
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2

1

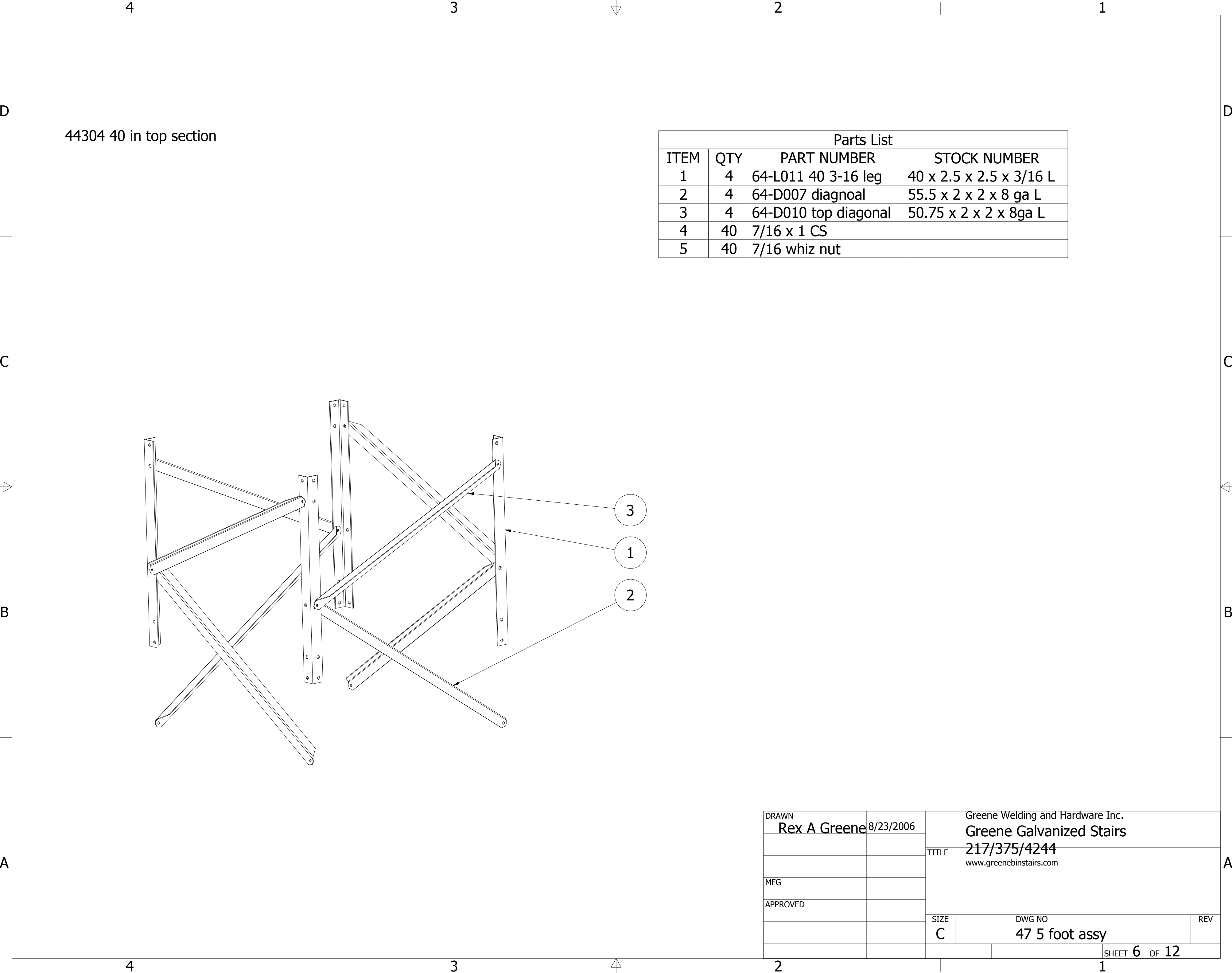


Parts List			
ITEM	QTY	PART NUMBER	STOCK NUMBER
1	4	64-L007 120 1-4 leg	120 x 3 x 3 x 1/4 L
2	16	64-D007 diagnoal	55.5 x 2 x 2 x 8 ga L
3	3	64-C001 Cross angle	47 x 2 x 2 x 8 ga L
4	1	64-LC002 Ladder Cross bar	46.75 x 4.5 x 2 x 8 ga L
5	1	64-T001 tie brace	65.5 x 2 x 1 x 8 ga L
6	4	SS2008 Siderail Splice	12 x 2.5 x 2.5 x 8 ga L
7	8	SS0018 Siderail splice	12 x 2 x 8 ga
8	2	64-LB003 Ladder Bracket	9 x 1.5 x 12 ga LB
9	65	7/16 x 1 1/2 cap screw	
10	65	7/16 whiz nut	



Parts List			
ITEM	QTY	PART NUMBER	STOCK NUMBER
1	4	64-L005 120 3-16 leg	120 x 3 x 3 x 3/16 I
2	16	64-D007 diagnoal	55.5 x 2 x 2 x 8 ga L
3	3	64-C001 Cross angle	47 x 2 x 2 x 8 ga L
4	1	64-LC002 Ladder Cross bar	46.75 x 4.5 x 2 x 8 ga L
5	1	64-T001 tie brace	65.5 x 2 x 1 x 8 ga L
6	4	SS2008 Siderail Splice	12 x 2.5 x 2.5 x 8 ga L
7	8	SS0018 Siderail splice	12 x 2 x 8 ga
8	2	64-LB003 Ladder Bracket	9 x 1.5 x 12 ga LB
9	65	7/16 x 1 1/2 cap screw	
10	65	7/16 7/16 whiz nut	

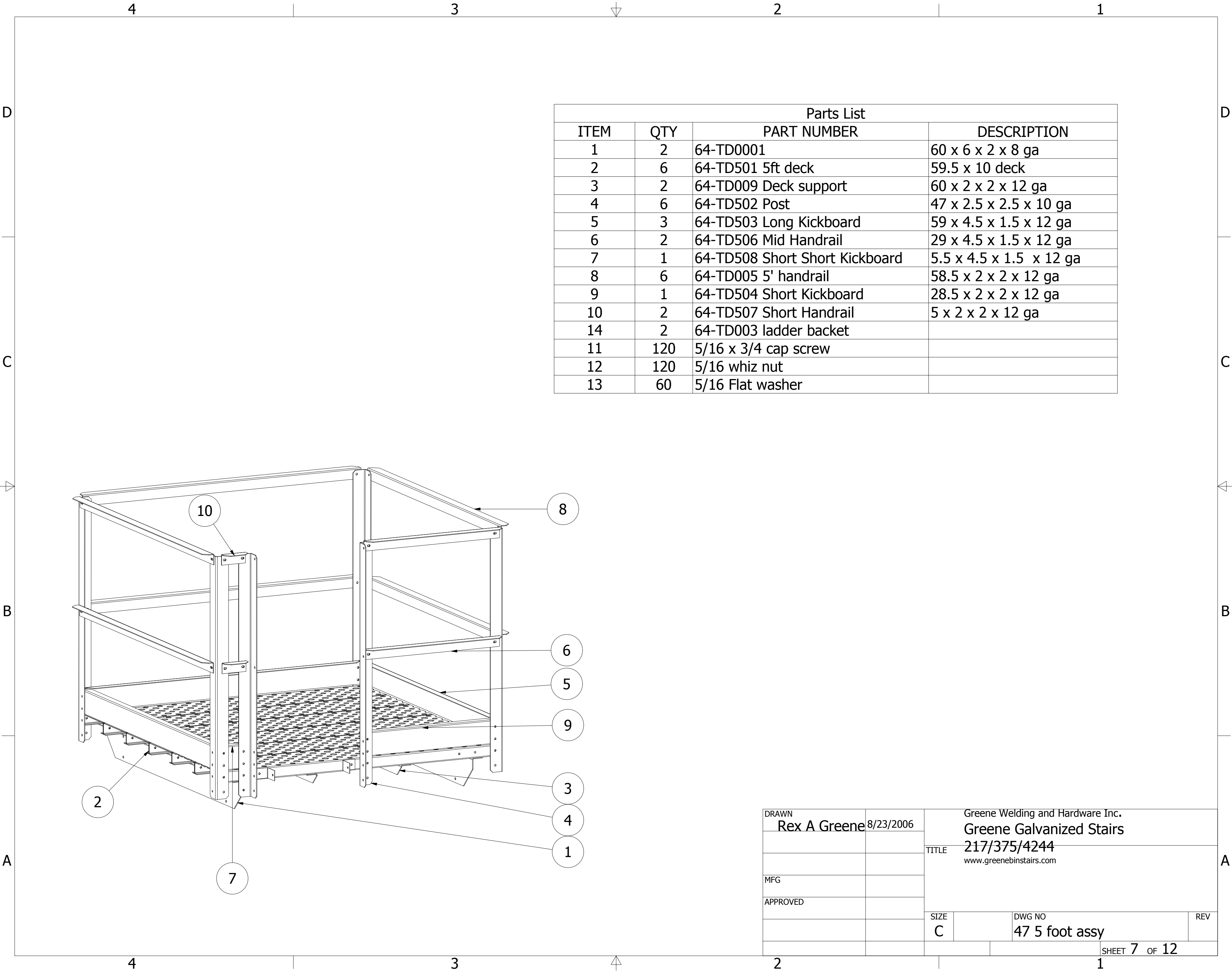
DRAWN	Rex A Greene		8/23/2006	Greene Welding and Hardware Inc.					
				Greene Galvanized Stairs					
				TITLE 217/375/4244					
				www.greenebinstairs.com					
MFG									
APPROVED									
				SIZE		DWG NO			REV
				C		47 5 foot assy			
							SHEET 5 OF 12		



44304 40 in top section

Parts List			
ITEM	QTY	PART NUMBER	STOCK NUMBER
1	4	64-L011 40 3-16 leg	40 x 2.5 x 2.5 x 3/16 L
2	4	64-D007 diagnoal	55.5 x 2 x 2 x 8 ga L
3	4	64-D010 top diagonal	50.75 x 2 x 2 x 8ga L
4	40	7/16 x 1 CS	
5	40	7/16 whiz nut	

DRAWN		Greene Welding and Hardware Inc.			
Rex A Greene	8/23/2006	Greene Galvanized Stairs			
		TITLE 217/375/4244			
		www.greenebinstairs.com			
MFG					
APPROVED					
		SIZE		DWG NO	REV
		C		47 5 foot assy	
				SHEET 6 OF 12	



4

3

↓

2

1

D

D

10' Sukup
ladder section

C

C

↓

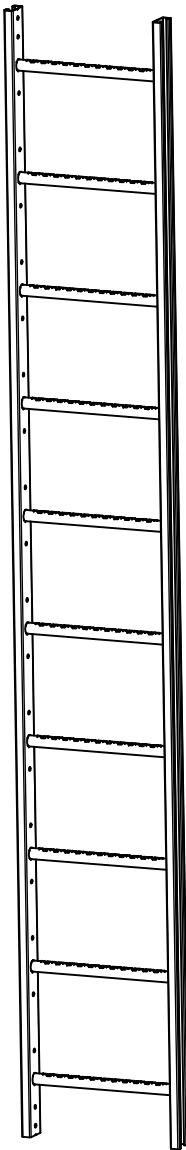
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B

B

A

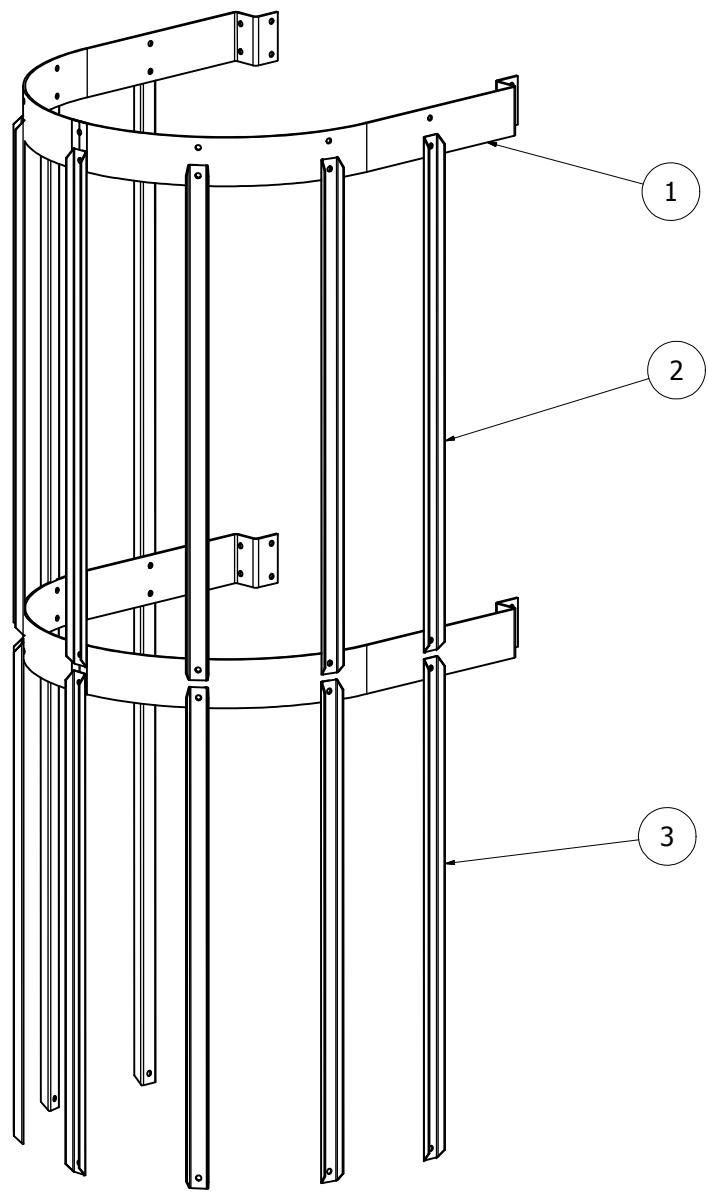
A



PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	Sukup 120" ladder	
2	2	Sukup rail splice	
3	8	5/16 x 3/4 cs	
4	8	5/16 whiz nut	

DRAWN		Greene Welding and Hardware Inc.	
Rex A Greene		Greene Galvanized Stairs	
		TITLE	
		217/375/4244	
		www.greenebinstairs.com	
MFG			
APPROVED			
		SIZE	DWG NO
		C	64471 47' 5" loop tower
		REV	
		SHEET 8 OF 12	

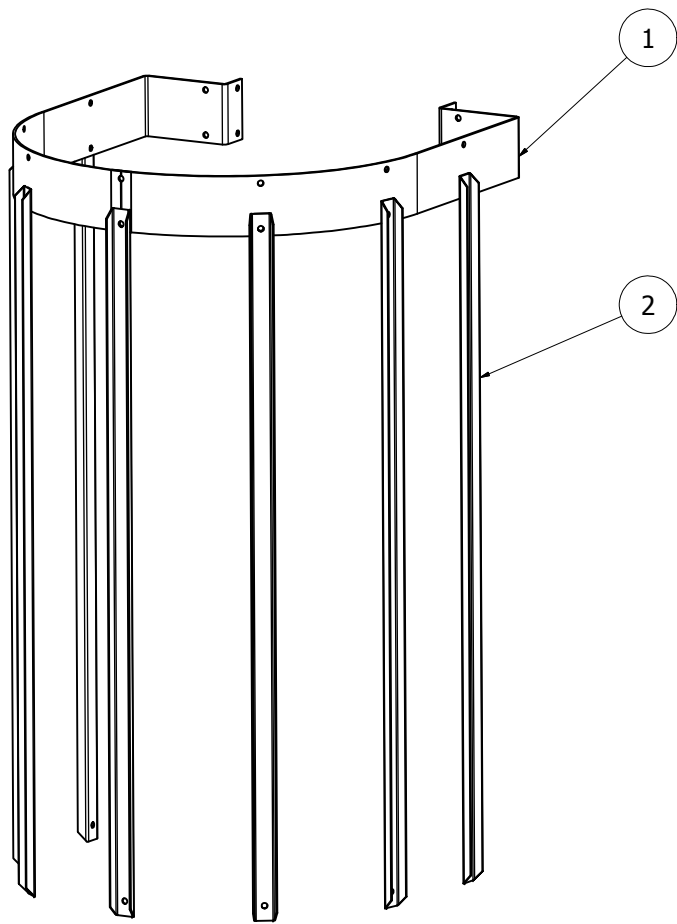
SP-123 Top safety cage



PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	SPC-002 Top hoop	
2	7	SPC-012 top upright	
3	7	SPC-113 mid upright	
4	17	5/16 x 3/4 cs	
5	17	5/16 whiz nut	

DRAWN Rex A Greene		8/19/2010		Greene Welding and Hardware Inc.	
				Greene Galvanized Stairs	
				TITLE 217/375/4244 www.greenebinstairs.com	
MFG					
APPROVED					
		SIZE C	DWG NO 64471 47 5 loop tower	REV	
				SHEET 9 OF 12	

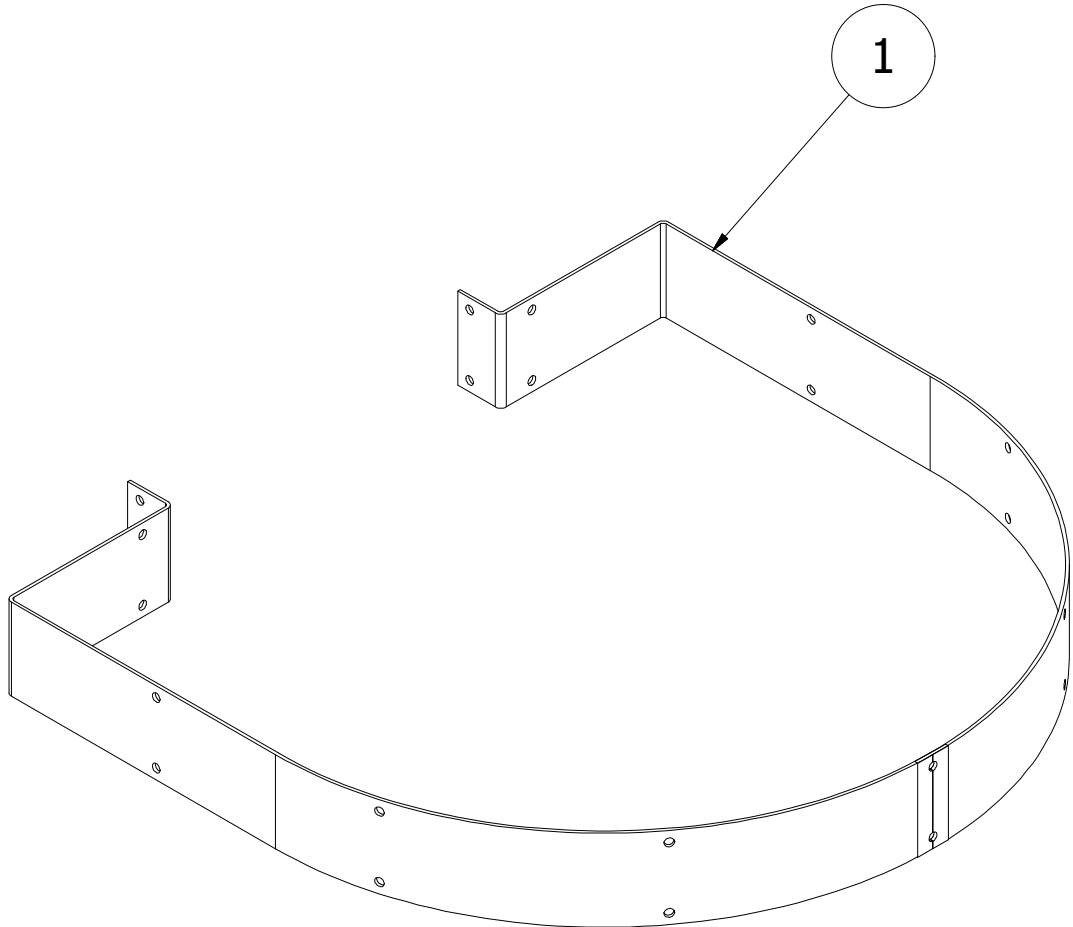
SP-C122 Safety cage main



PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	SPC-001	
2	7	SPC-111 main upright	
3	18	5/16 x 3/4 cs	
4	18	5/16 whiz nut	

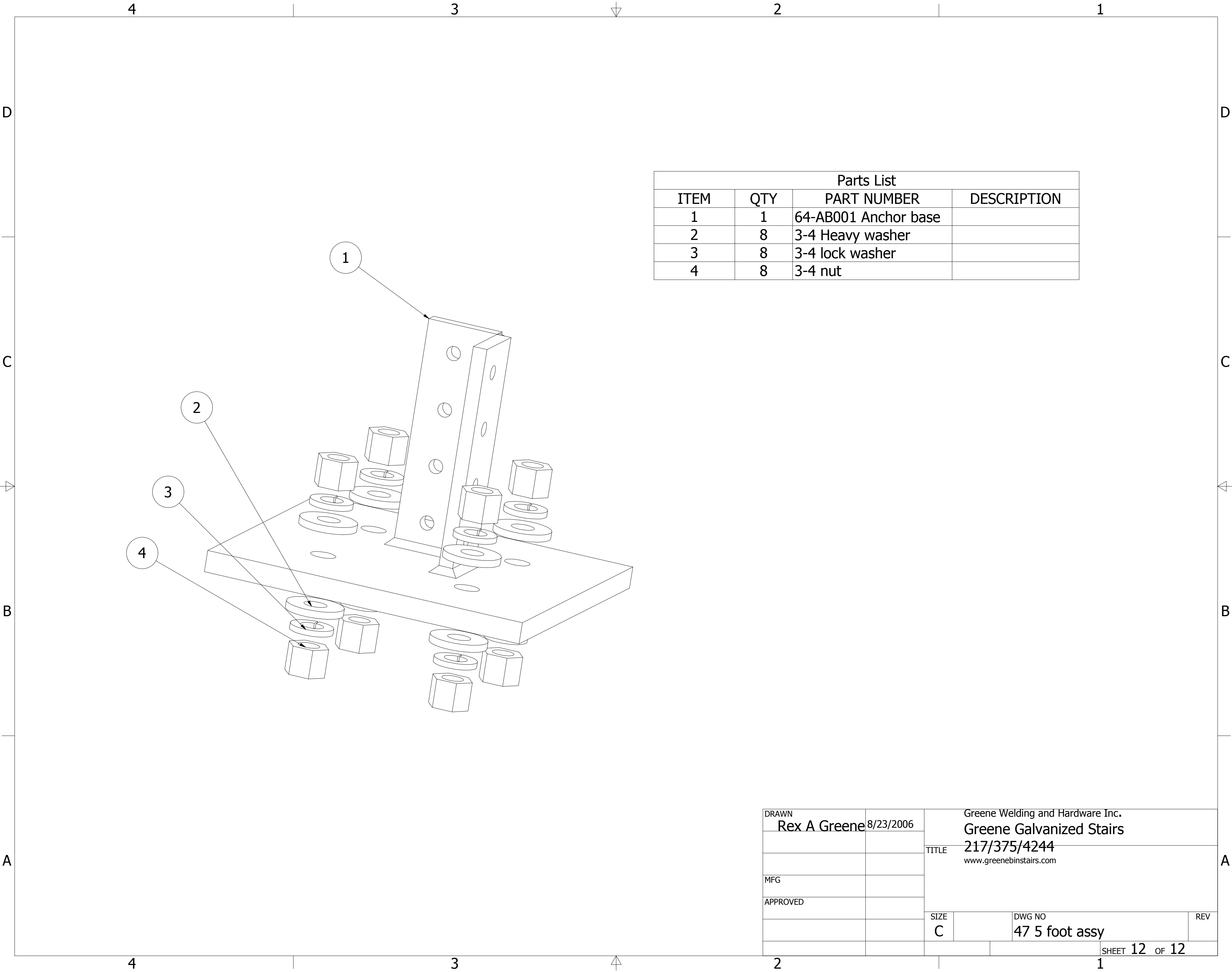
DRAWN Rex A Greene		8/19/2010		Greene Welding and Hardware Inc.	
				Greene Galvanized Stairs	
				TITLE 217/375/4244	
				www.greenebinstairs.com	
MFG					
APPROVED					
		SIZE C		DWG NO 64471 47 5 loop tower	REV
				SHEET 10 OF 12	

SP-C001 Safety cage flare



Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	SPC-003 flare hoop	
2	9	5/16 x 3/4 cap screw	
3	9	5/16 whiz nut	

DRAWN		Greene Welding and Hardware Inc.			
Rex A Greene	8/23/2006	Greene Galvanized Stairs			
		TITLE 217/375/4244			
		www.greenebinstairs.com			
MFG					
APPROVED					
		SIZE		DWG NO	REV
		C		47 5 foot assy	
				SHEET 11 OF 12	



Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	64-AB001	Anchor base
2	8	3-4	Heavy washer
3	8	3-4	lock washer
4	8	3-4	nut

DRAWN	8/23/2006	Greene Welding and Hardware Inc.			
Rex A Greene		Greene Galvanized Stairs			
		TITLE 217/375/4244			
		www.greenebinstairs.com			
MFG					
APPROVED					
		SIZE		DWG NO	REV
		C		47 5 foot assy	
				SHEET 12	OF 12