



Edge Guard Panel Cleaning Recommendations

1. Clean panels with a soft grit free cloth, preferably cotton, and a mild spray cleaner or window cleaner.
2. Sanitizing: use a soft cotton cloth with a commercial sanitizer or 1:10 bleach to water solution.

You should perform a test in a small area when first using a new cleaning or sanitizing product.

3. Fresh paint splashes, grease and smeared glazing compounds can be removed easily before drying by rubbing lightly with a soft cloth using petroleum ether (BP65), hexane or heptane. Afterwards, wash the sheet using mild soap and lukewarm water.
4. Scratches and minor abrasions can be minimized by using a mild automobile polish. We suggest that a test be made on a small area of Lexan sheet with the polish selected and that the polish manufacturer's instructions be followed, prior to using the polish on the entire sheet. Finally, thoroughly rinse with clean water to remove any cleaner residue and dry the surface with a soft cloth to prevent water spotting.

Other Important Instructions for all Edge Guard Panels:

- Never use abrasive or highly alkaline cleaner on Lexan polycarbonate materials.
- Never use aromatic or halogenated solvents like toluene, benzene, gasoline, acetone or carbon tetrachloride on Lexan polycarbonate materials.
- Use of incompatible cleaning materials with Lexan sheet can cause structural and/or surface damage.
- Contact with harsh solvents such as methyl ethyl ketone (MEK) or hydrochloric acid can result in surface degradation and possible crazing of Lexan sheet.
- Never scrub with brushes, steel wool or other abrasive materials.
- Never use squeegees, razorblades or other sharp instruments to remove deposits or spots.
- Do not clean Lexan polycarbonate in direct sunlight or at high temperatures as this can lead to staining.

Additional Important Considerations for Edge Guard Panels:

- Cleaners and solvents generally recommended for use on polycarbonate are not necessarily compatible with the UV-protected surfaces of Lexan multiwall, corrugated and sign polycarbonate materials.
- Do not use alcohols on the UV-protected surfaces of Lexan sheet.
- Use butyl cellosolve with a clean, soft cloth to remove paints, marking pen inks and lipstick. Afterwards, wash the sheet using mild soap and lukewarm water, then rinse with clean water to remove residue and dry with a soft cloth.
- Masking tape and adhesive tape work well for lifting off old, weathered paints.
- To remove labels stickers, the use of kerosene or petroleum ether (BP65) is generally effective. If the solvent does not penetrate the sticker material, apply heat using a hair dryer to soften the adhesive and promote removal. Afterwards the cleaning procedure for small areas as outlined above should be followed.