

| Department: | Plastics |
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| Job Title: | Press Operator |
| Shift: | All Shifts |
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## Position Summary

Duties include operation of injection molding machines, finishing and trimming of parts, inspecting parts, reporting paperwork, housekeeping duties and other duties as assigned.

## Responsibilities

- Trims excess material from part, using knife.
- Grind scrap plastic into powder for reuse.
- Cut off excess material.
- Inspect products for surface defects and flaws.
- Ensure conformance to specifications.
- Coat dies with parting agent.
- Operating plastic injection molding machines and inspecting product
- Package product to customer requirements, label product containers with proper ID label, identify molding problems, and notify Molding Technician for corrections
- Perform assembly of product as directed, complete daily production activity log, maintain stable mold cycle, and maintain a clean work area


## Job Qualifications

- Individual must possess a High School Diploma or GED
- Experience in a plastic manufacturing environment, preferably working with injection molding equipment preferred.
- Basic mathematical aptitude (add, subtract, multiply, divide)
- Ability to multi-task and operate multiple lines.
- For safety and business purposes, must be able to communicate to others, as well as be able to receive communication from others including reading and writing.


## Special Position Requirements

- Attention to detail
- Good hand/eye dexterity
- Assist with training of new Injection Molding Operators.
- May be required to work overtime.
- May be required to work on weekends.


## Work Requirements

- Excellence attendance
- Frequently lift and carry up to 30 pounds
- Frequently bend, stoop, squat or twist
- Frequently sit, stand, or walk
- Repeatedly grasp, push/pull, or perform other finger and hand manipulations

