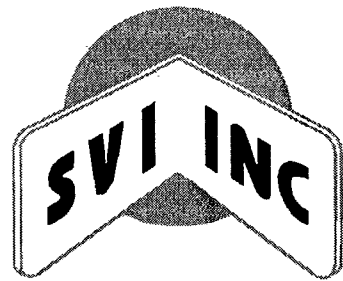


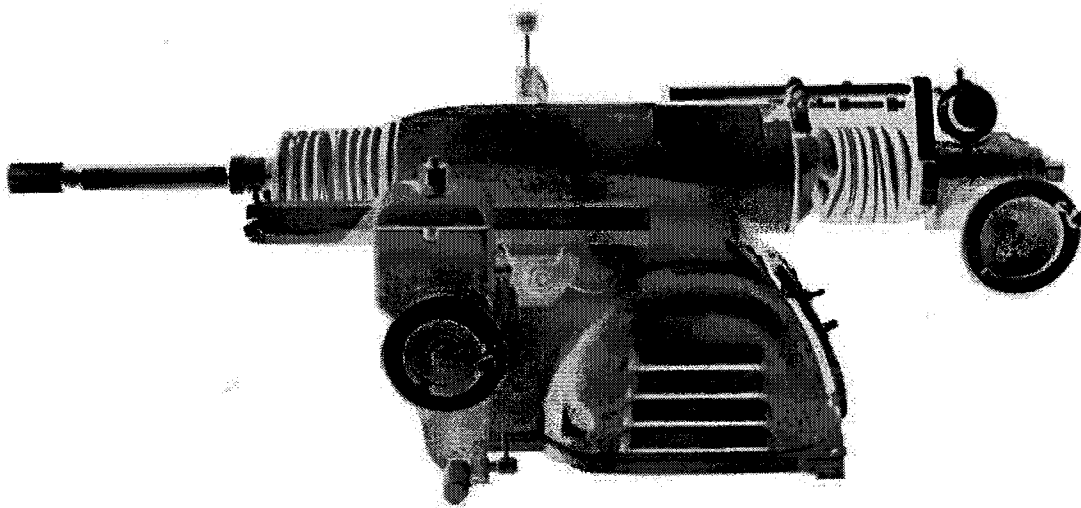
Brake Lathe Parts & Accessories



BLB1000A

JULY 2002

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Parts for:

Ammco
RELS

Adapters for:

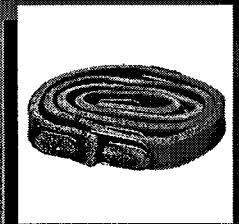
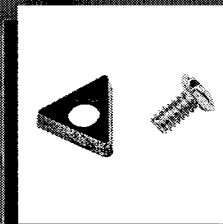
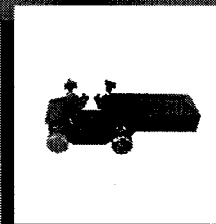
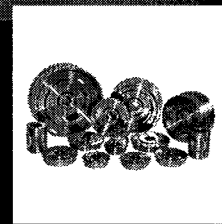
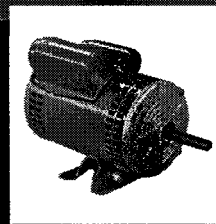
Ammco
RELS
Accuturn
All Tool
Performance
FMC
John Bean
Hunter
Kwikway
Perfect
Hofmann
RJ West
Van Norman

Bits & Accessories for:

Ammco
RELS
Accuturn
All Tool
Performance
FMC
John Bean
Hunter
Kwikway
Perfect
Hofmann
RJ West
Van Norman

Repair Parts
Adapters / Centering Cones
Carbide Bits & Accessories

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Page 20
Page 29



SVI INTERNATIONAL, INC.

Phone: (800) 321-8173 Fax: (800) 899-1784

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You asked for it!

When distributors ask, SVI listens. Over the years many distributors have contacted SVI in search of brake lathe parts, stating that they were having a difficult time finding a reliable source. We just made their lives easier. SVI is proud to announce the addition of Brake Lathe Parts & Accessories to our comprehensive line of automotive service equipment repair parts. In this catalog you will find quality repair parts for most Ammco brake lathes, as well as centering cones, carbide bits, and accessories for Ammco and many other manufacturer's lathes. If there is something else you need and you don't see it here, just ask your favorite SVI representative and we'll do our best to find it for you!

SVI IS YOUR ANSWER!



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Aurora, IL 60506

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Repair Parts



SVI P/N BL-10073
Rear flange socket head capscrew



For	OEM#
Ammco	209
RELS	40025

SVI P/N BL-10074
Lock rod set screw



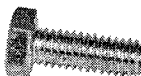
For	OEM#
Ammco	213
RELS	40072

SVI P/N BL-10000
Pulley set screw



For	OEM#
Ammco	220
RELS	40009

SVI P/N BL-10075
Hexhead Cap Screw



For	OEM#
Ammco	236
RELS	40038

SVI P/N BL-10076
Gear Box Capscrew



For	OEM#
Ammco	237
RELS	40001

SVI P/N BL-10001
Motor Mount Lock Washer



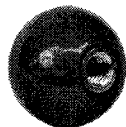
For	OEM#
Ammco	283
RELS	40056

SVI P/N BL-10077
Rivet



For	OEM#
Ammco	306
RELS	40086

SVI P/N BL-10002
Red Round Knob



For	OEM#
Ammco	320
RELS	40062

SVI P/N BL-10003
Plate Switch On/Off



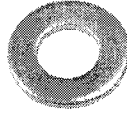
For	OEM#
Ammco	1185
RELS	42043



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Repair Parts

SVI P/N BL-10078
Motor Mount Washer



For	OEM#
Ammco	1574
RELS	40055

SVI P/N BL-10079
Socket Head Cap Screw



For	OEM#
Ammco	1680
RELS	40064

SVI P/N BL-10080
Ground Wire Lock Washer



For	OEM#
Ammco	1926
RELS	42049

SVI P/N BL-10081
Large Spring Rubber Boot



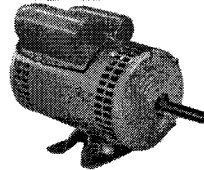
For	OEM#
Ammco	2045
RELS	42034

SVI P/N BL-10005
Cross Feed Spring



For	OEM#
Ammco	2064
RELS	40010

SVI P/N BL-10006
1 H.P. Motor (motor only)
4- Bolt



For	OEM#
Ammco	2165
RELS	40052

SVI P/N BL-10082
Handwheel Nut



For	OEM#
Ammco	2309
RELS	42052

SVI P/N BL-10007
Motor Mount Wave Washer



For	OEM#
Ammco	2364

SVI P/N BL-10083
Bench

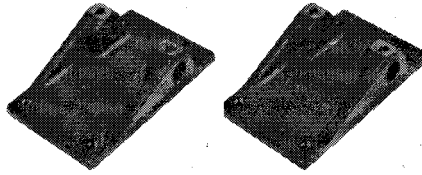


For	OEM#
Ammco	2500
RELS	40013

Repair Parts

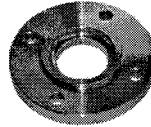


SVI P/N BL-10008
Motor Mount Bracket



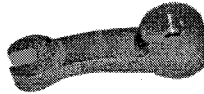
For	OEM#
Ammco	3009
RELS	40053

SVI P/N BL-10084
Bearing Cap Seal



For	OEM#
Ammco	3010
RELS	40036

SVI P/N BL-10085
Belt Tension Lever



For	OEM#
Ammco	3015
RELS	40058

SVI P/N BL-10009
Boring Bar Upper Clamp



For	OEM#
Ammco	3017
RELS	40004

SVI P/N BL-10010
Large Wrench



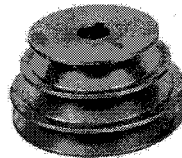
For	OEM#
Ammco	3022
RELS	40144

SVI P/N BL-10086
Motor Mount Shaft



For	OEM#
Ammco	3023
RELS	40047

SVI P/N BL-10011
Small V-Belt Drive Pulley



For	OEM#
Ammco	3024
RELS	42030

SVI P/N BL-10012
Handwheel Handle



For	OEM#
Ammco	3026
RELS	42022

SVI P/N BL-10013
Clamp Nut



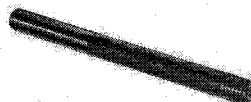
For	OEM#
Ammco	3029
RELS	42009

SVI P/N BL-10014
Boring Bar Short Stud



For	OEM#
Ammco	3031
RELS	42007

SVI P/N BL-10015
Boring Bar Stud Long



For	OEM#
Ammco	3031-1
RELS	40006

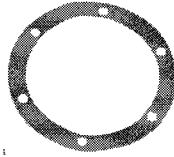


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Repair Parts

SVI P/N BL-10087

Rear Flange Shim



For	OEM#
Ammco	3032
RELS	40111

SVI P/N BL-10088

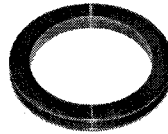
Thrust Washer



For	OEM#
Ammco	3033
RELS	40030

SVI P/N BL-10089

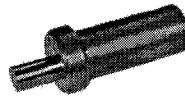
Boot Ring



For	OEM#
Ammco	3034

SVI P/N BL-10090

Eccentric Belt Release Pin



For	OEM#
Ammco	3035
RELS	40059

SVI P/N BL-10091

Friction Disc



For	OEM#
Ammco	3077

SVI P/N BL-10092

Friction Disc



For	OEM#
Ammco	3078

SVI P/N BL-10093

Electrical Panel Strap



For	OEM#
Ammco	3079
RELS	42047

SVI P/N BL-10094

Friction Disc Assembly



For	OEM#
Ammco	3081

SVI P/N BL-10016

Knurled Knob



For	OEM#
Ammco	3084
RELS	42024

SVI P/N BL-10017

Plastic Boot- Replaces front & rear plastic spindle boots for model 3000, 4000, 4100, & 7700



For	OEM#
Ammco	3085
RELS	42036



SVI P/N BL-10095
 Rubber Spindle Boot



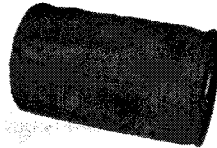
For	OEM#
Ammco	3085-R
RELS	42035

SVI P/N BL-10018
 Cloth Lead Screw Boot



For	OEM#
Ammco	3086
RELS	42027

SVI P/N BL-10019
 Cloth Crossfeed Boot for 3000, 4100,
 7000, 7500, & 7700 lathes



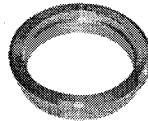
For	OEM#
Ammco	3087
RELS	42026

SVI P/N BL-10096
 Belt Release Handle



For	OEM#
Ammco	3088
RELS	40061

SVI P/N BL-10097
 Oil Seal Adapter Ring



For	OEM#
Ammco	3089
RELS	40033

SVI P/N BL-10098
 Drum Gear Box Handwheel Assembly



For	OEM#
Ammco	3090
RELS	42054

SVI P/N BL-10020
 1" Arbor for 2002, 3000, 4000, 4100,
 7000, 7500, & 7700 lathes



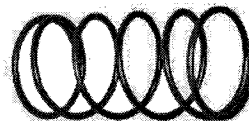
For	OEM#
Ammco	3101
RELS	42021

SVI P/N BL-10021
 Arbor Nut for use with 3101 arbor



For	OEM#
Ammco	3102
RELS	40081

SVI P/N BL-20004
 Spring for 1" Adapters



For	OEM#
Ammco	3110
RELS	44500
All Tool / Performance	8514
FMC / John Bean	0959, 92005
Hunter	RP8-8514
Kwikway	101-0638-01
Perfect / Hofmann / RJ West	W 108
Van Norman	780300

SVI P/N BL-20006
 1" Spacer for 11/16" arbor



For	OEM#
Ammco	3120
RELS	43120



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Repair Parts

SVI P/N BL-20007

1/2" Spacer for 11/16" arbor



For	OEM#
Ammco	3121
RELS	43109

SVI P/N BL-10099

11/16" Arbor (Arbor only)



For	OEM#
Ammco	3122
RELS	40093

SVI P/N BL-10100

3/16" Brass Plug



For	OEM#
Ammco	3141
RELS	40011

SVI P/N BL-10022

5/16" Brass Plug



For	OEM#
Ammco	3142
RELS	40012

SVI P/N BL-10101

Spindle



For	OEM#
Ammco	3153
RELS	40026

SVI P/N BL-10023

Snap Ring



For	OEM#
Ammco	3159
RELS	40031

SVI P/N BL-10021

V-Belt



For	OEM#
Ammco	3161
RELS	42031

SVI P/N BL-10025

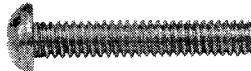
Oil Seal



For	OEM#
Ammco	3163
RELS	40039

SVI P/N BL-10102

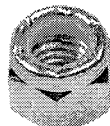
Electrical Panel Screw



For	OEM#
Ammco	3183
RELS	42044

SVI P/N BL-10103

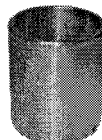
Drum Feed Gear Box Hex Nut



For	OEM#
Ammco	3184
RELS	40134

SVI P/N BL-10104

Bronze Bushing



For	OEM#
Ammco	3188
RELS	40102

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Repair Parts



SVI P/N **BL-10105**

 Bronze Bushing



For	OEM#
Ammco	3189
RELS	40101

SVI P/N **BL-10106**

 Lead Screw Assembly



For	OEM#
Ammco	3211-1
RELS	40003

SVI P/N **BL-10107**

 Handwheel Washer



For	OEM#
Ammco	3214
RELS	42058

SVI P/N **BL-10108**

 Oil Filter Sleeve



For	OEM#
Ammco	3215
RELS	42055

SVI P/N **BL-10109**

 Small Wrench



For	OEM#
Ammco	3218
RELS	40145

SVI P/N **BL-10110**

 Motor Shaft Bushing



For	OEM#
Ammco	3223
RELS	40049

SVI P/N **BL-10026**

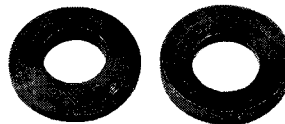
 Standard Oil Seal for 4000



For	OEM#
Ammco	3164
RELS	42057

SVI P/N **BL-10027**

 Self Aligning Washer



For	OEM#
Ammco	3165
RELS	42008

SVI P/N **BL-10111**

 Plug (Freeze Type)



For	OEM#
Ammco	3166
RELS	40042

SVI P/N **BL-10112**

 Shim



For	OEM#
Ammco	3169
RELS	40037

SVI P/N **BL-10113**

 Shim



For	OEM#
Ammco	3170
RELS	40037A



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Repair Parts

SVI P/N **BL-10114**
 Shim



For	OEM#
Ammco	3171
RELS	40037B

SVI P/N **BL-10115**
 Retaining Ring



For	OEM#
Ammco	3172
RELS	40045

SVI P/N **BL-10028**
 Woodruff Key



For	OEM#
Ammco	3176
RELS	40020

SVI P/N **BL-10116**
 Belt Release Set Screw



For	OEM#
Ammco	3180
RELS	40060

SVI P/N **BL-10117**
 Spindle Set Screw



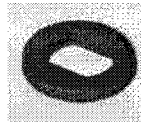
For	OEM#
Ammco	3224
RELS	40029

SVI P/N **BL-10029**
 Socket Head Cap Screw- Front Clamp



For	OEM#
Ammco	3319
RELS	40070

SVI P/N **BL-10118**
 Drum Gear Box Oval Washer



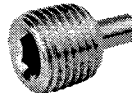
For	OEM#
Ammco	3324
RELS	40140

SVI P/N **BL-10030**
 Twin Cutter Set Screw



For	OEM#
Ammco	3338
RELS	42018

SVI P/N **BL-10119**
 Oil Drain Pipe Plug



For	OEM#
Ammco	3372
RELS	40046

SVI P/N **BL-10120**
 Hex Nut



For	OEM#
Ammco	3377
RELS	40051

SVI P/N **BL-10121**
 Drive Shaft Bearing



For	OEM#
Ammco	3393
RELS	40035

Repair Parts



SVI P/N **BL-10122**

 Drive Shaft Race



For	OEM#
Ammco	3394
RELS	40035A

SVI P/N **BL-10031**

 Twin Cutter Hex Jam Nut



For	OEM#
Ammco	3528
RELS	40129

SVI P/N **BL-10123**

 Small Spring for Rubber Boot



For	OEM#
Ammco	3595
RELS	42033

SVI P/N **BL-10032**

 Wire Boot Ring- Use with 3805 Spindle Boot



For	OEM#
Ammco	4435
RELS	42006

SVI P/N **BL-10033**

 Drum Feed Lead Screw Nut



For	OEM#
Ammco	4670
RELS	42016

SVI P/N **BL-10124**

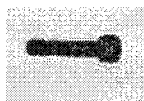
 Lead Screw Bushing Nut



For	OEM#
Ammco	4761
RELS	42017

SVI P/N **BL-10125**

 Cap Screw



For	OEM#
Ammco	5646
RELS	40152

SVI P/N **BL-10126**

 Square Head Set Screw for Drum Bar



For	OEM#
Ammco	5689

SVI P/N **BL-10127**

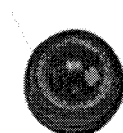
 Drum Boring Bar



For	OEM#
Ammco	5843
RELS	40106

SVI P/N **BL-10128**

 Cord Grip



For	OEM#
Ammco	6058
RELS	40078

SVI P/N **BL-10129**

 Twin Cutter Set Screw



For	OEM#
Ammco	6109
RELS	40125

SVI P/N **BL-10130**

 Spindle Socket Head Cap Screw

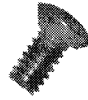
For	OEM#
Ammco	6486
RELS	40028



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Repair Parts

SVI P/N **BL-30001**
 Screw for Carbide Bits



For	OEM#
Ammco	6499

SVI P/N **BL-10131**
 Motor Mount O-Ring



For	OEM#
Ammco	6766
RELS	40048

SVI P/N **BL-10132**
 Spindle Lock Socket Head Cap Screw



For	OEM#
Ammco	6825
RELS	42056

SVI P/N **BL-10035**
 Handwheel Thumbscrew



For	OEM#
Ammco	6839
RELS	40018

SVI P/N **BL-10133**
 Twin Cutter Groove Pin



For	OEM#
Ammco	6841
RELS	40126

SVI P/N **BL-10036**
 Grease Fitting



For	OEM#
Ammco	6853
RELS	42028

SVI P/N **BL-10037**
 Red Knob



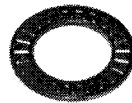
For	OEM#
Ammco	6854
RELS	40013

SVI P/N **BL-10134**
 Motor Mount Set Screw



For	OEM#
Ammco	6864
RELS	40057

SVI P/N **BL-10038**
 Cross Feed Thrust Bearing



For	OEM#
Ammco	6873
RELS	42023

SVI P/N **BL-10039**
 Cross Feed Thrust Washer



For	OEM#
Ammco	6874
RELS	40019
All Tool/Performance	8560
FMC/John Bean	90056
Hunter	RP8-8560
Kwikway	102-1057-00
Perfect/Hofman/RJ West	W174-1

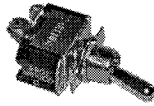
SVI P/N **BL-10135**
 Electrical Panel Insulated Bushing



For	OEM#
Ammco	6889
RELS	40090

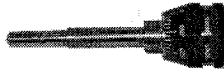


SVI P/N BL-10040
Main Switch



For OEM#
Ammco 6893
RELS 40076

SVI P/N BL-10041
Dial Assembly



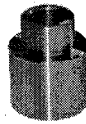
For OEM#
Ammco 6901
RELS 40103

SVI P/N BL-10136
Twin Cutter Spring



For OEM#
Ammco 6905
RELS 40142

SVI P/N BL-10137
Twin Cutter Threaded Plug



For OEM#
Ammco 6906
RELS 40104

SVI P/N BL-10138
Twin Cutter Dial



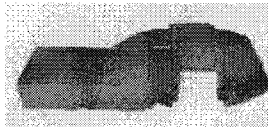
For OEM#
Ammco 6907
RELS 40113

SVI P/N BL-10139
Twin Cutter Dial Rod



For OEM#
Ammco 6908
RELS 40105

SVI P/N BL-10140
Twin Cutter- Bar Only



For OEM#
Ammco 6911
RELS 40095A

SVI P/N BL-10141
Twin Cutter Dial Knob



For OEM#
Ammco 6923
RELS 40115

SVI P/N BL-10142
Twin Cutter Spring Washer



For OEM#
Ammco 6929
RELS 40112

SVI P/N BL-10143
Square Head Screw



For OEM#
Ammco 6934
RELS 40054

SVI P/N BL-10042
Twin Cutter



For OEM#
Ammco 6950
RELS 40094



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Repair Parts

SVI P/N **BL-10144**

Twin Cutter Plug



For	OEM#
Ammco	6977
RELS	40127

SVI P/N **BL-10145**

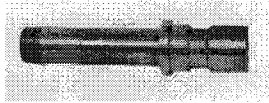
Draw Bar & Nut Assembly



For	OEM#
Ammco	7005
RELS	40091

SVI P/N **BL-10146**

Spindle Extension



For	OEM#
Ammco	7007
RELS	40120

SVI P/N **BL-10043**

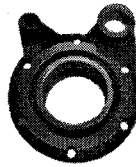
Electrical Cord



For	OEM#
Ammco	7209
RELS	40077

SVI P/N **BL-10147**

Rear Flange



For	OEM#
Ammco	7344R
RELS	42053

SVI P/N **BL-10045**

Shift Handle



For	OEM#
Ammco	7744
RELS	42011

SVI P/N **BL-10046**

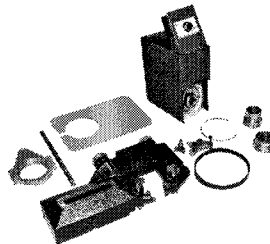
Index Plate



For	OEM#
Ammco	7747
RELS	42012

SVI P/N **BL-10148**

Facing Set



For	OEM#
Ammco	7750
RELS	42152

SVI P/N **BL-10149**

Drive Rod Holder



For	OEM#
Ammco	7751
RELS	42005?

SVI P/N **BL-10150**

Drive Rod



For	OEM#
Ammco	7774
RELS	42005

SVI P/N **BL-10151**

Trap Assembly for Crossfeed Gear Box

For	OEM#
Ammco	7775

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Repair Parts

SVI P/N **BL-10047**

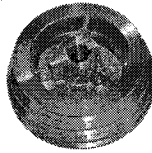
Guide Bar



For	OEM#
Ammco	7782
RELS	42025

SVI P/N **BL-10048**

Large Pulley



For	OEM#
Ammco	7784
RELS	42029

SVI P/N **BL-10153**

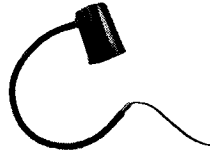
Belt Guard



For	OEM#
Ammco	7788
RELS	40065

SVI P/N **BL-10049**

Worklight for 4000



For	OEM#
Ammco	7963
RELS	40079

SVI P/N **BL-10050**

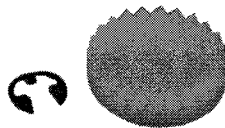
Blue 12 OZ. Can Paint



For	OEM#
Ammco	7980
RELS	42013

SVI P/N **BL-10051**

Shear Gear & C-Clip



For	OEM#
Ammco	7996
RELS	42038

SVI P/N **BL-10052**

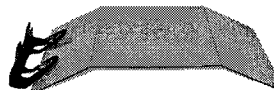
Tool Holder Set Screw



For	OEM#
Ammco	9249
RELS	40185

SVI P/N **BL-10154**

Plastic Shield



For	OEM#
Ammco	9481
RELS	42001

SVI P/N **BL-10053**

Spindle Lock Set



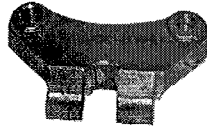
For	OEM#
Ammco	9590
RELS	42051



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Repair Parts

SVI P/N **BL-10054**
Front Lock



For	OEM#
Ammco	9592
RELS	40067

SVI P/N **BL-10155**
Dial Spring



For	OEM#
Ammco	9611
RELS	40017

SVI P/N **BL-10156**
Crossfeed Handwheel assy.



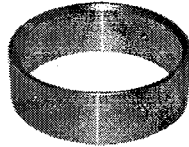
For	OEM#
Ammco	9626
RELS	40014A

SVI P/N **BL-10157**
Crossfeed Handwheel



For	OEM#
Ammco	9633
RELS	40014

SVI P/N **BL-10158**
Crossfeed Dial



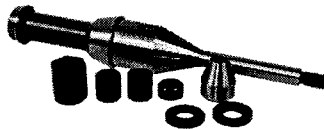
For	OEM#
Ammco	9634
RELS	40016

SVI P/N **BL-10159**
Lock Rod



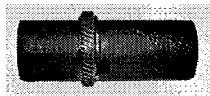
For	OEM#
Ammco	9645
RELS	40071

SVI P/N **BL-20056**
11/16" Arbor Assembly



For	OEM#
Ammco	9708
RELS	40094

SVI P/N **BL-10160**
Quill Gear



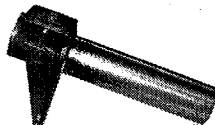
For	OEM#
Ammco	9830
RELS	42060

SVI P/N **BL-10161**
Spindle Key



For	OEM#
Ammco	9831
RELS	40027

SVI P/N **BL-10162**
Crossfeed



For	OEM#
Ammco	9835
RELS	40002

SVI P/N **BL-10055**
1/4" Brass Plug



For	OEM#
Ammco	9836
RELS	40011



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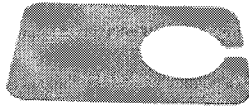
Repair Parts

SVI P/N **BL-10173**
 Thumb Screw



For	OEM#
Ammco	11152
RELS	42001G

SVI P/N **BL-10064**
 Safety Shield



For	OEM#
Ammco	11154
RELS	42001A

SVI P/N **BL-10174**
 Flange Hex Nut



For	OEM#
Ammco	11166
RELS	40155

SVI P/N **BL-10175**
 Locking Nut for Long Stud
 Part of BL-10066



For	OEM#
Ammco	11221
RELS	40099

SVI P/N **BL-10176**
 Washer for Nut Assembly



For	OEM#
Ammco	11224
RELS	40007

SVI P/N **BL-10065**
 Rubber Retainer for 11227



For	OEM#
Ammco	11225
RELS	40008

SVI P/N **BL-10066**
 Locking Nut Assembly



For	OEM#
Ammco	11227
RELS	40143

SVI P/N **BL-10177**
 Belt Guard Hex Nut



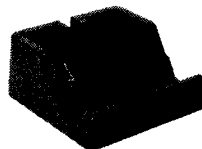
For	OEM#
Ammco	11273
RELS	40066

SVI P/N **BL-10178**
 Caution Plate



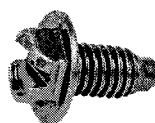
For	OEM#
Ammco	20463
RELS	40085

SVI P/N **BL-10067**
 Boring Bar Lower Clamp



For	OEM#
Ammco	20666
RELS	40005

SVI P/N **BL-10179**
 Tappet Screw



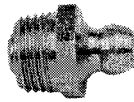
For	OEM#
Ammco	21972
RELS	42048

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Repair Parts



SVI P/N **BL-10068**
 Grease Fitting



For	OEM#
Ammco	22006
RELS	40043

SVI P/N **BL-10069**
 Lampswitch



For	OEM#
Ammco	22763
RELS	42014

SVI P/N **BL-10070**
 Lampswitch Rubber Boot



For	OEM#
Ammco	22764
RELS	42015

SVI P/N **BL-10071**
 Adapter Ring for Plastic Boot



For	OEM#
Ammco	23682
RELS	42032

SVI P/N **BL-10072**
 Woodruff Key for Large Pulley



For	OEM#
Ammco	24446
RELS	40069

SVI P/N **BL-10180**
 Twin Cutter Brass Spacer



For	OEM#
Ammco	28584
RELS	40141

SVI P/N **BL-10181**
 Bracket to Plastic Shield Assembly



For	OEM#
Ammco	29254
RELS	42001B

SVI P/N **BL-10182**
 Serpentine Belt



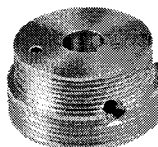
For	OEM#
Ammco	40141
RELS	40073

SVI P/N **BL-10183**
 Small Serpentine Pulley



For	OEM#
Ammco	40142
RELS	40022

SVI P/N **BL-10184**
 Large Serpentine Pulley



For	OEM#
Ammco	40146
RELS	40021



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Adapters

SVI P/N BL-20000

Centering Cone 3.421" x 4.031"
86.89mm x 102.39mm



For	OEM#
Ammco	3106
RELS	44010
Accutum	433707
All Tool / Performance	8550
FMC / John Bean	90157, 90927, 92013
Hunter	RP8-8550
Kwikway	101-0237-02
Perfect / Hofmann / RJ West	W110
Van Norman	866449

SVI P/N BL-20001

Centering Cone 2.890" x 3.500"
73.41mm x 88.90mm



For	OEM#
Ammco	3107
RELS	44008
FMC / John Bean	90926, 92012
Van Norman	866448

SVI P/N BL-20002

Centering Cone 2.328" x 2.968"
59.13mm x 75.39mm



For	OEM#
Ammco	3108
RELS	44006
FMC / John Bean	90925, 92011
Perfect / Hofmann / RJ West	W111
Van Norman	866447

SVI P/N BL-20003

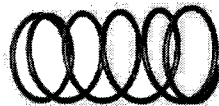
Bell Clamp 5.65" O.D.
143.52mm



For	OEM#
Ammco	3109
RELS	44142
Accutum	433703
All Tool / Performance	8546, 8547
FMC / John Bean	90581, 90928, 90929, 92121
Hunter	RP8-8547
Kwikway	101-0235-40
Van Norman	300108

SVI P/N BL-20004

Spring



For	OEM#
Ammco	3110
RELS	44500
All Tool / Performance	8514
FMC / John Bean	90630, 90959, 92005
Hunter	RP8-8514
Kwikway	101-0638-01
Perfect / Hofmann / RJ West	W108
Van Norman	780300

SVI P/N BL-20005

19.5mm x 34.93mm



For	OEM#
Ammco	3118
RELS	43121

SVI P/N BL-20006

11/16" Spacer 1" Long



For	OEM#
Ammco	3120
RELS	43120

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Adapters



SVI P/N BL-20007
 11/16" Spacer 1/2" Long



For	OEM#
Ammco	3121
RELS	43109

SVI P/N BL-20008
 Bell Clamp 5.75" O.D.
 146.05mm



For	OEM#
Ammco	3123
RELS	44142
Accutum	433703
All Tool / Performance	8546, 8547
FMC / John Bean 90581, 90928, 90929, 92021	
Hunter	RP8-8547
Kwikway	101-0235-40
Van Norman	300108

SVI P/N BL-20009
 1/2" Spacer, 1" Hole



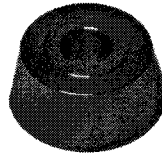
For	OEM#
Ammco	3125
RELS	40161

SVI P/N BL-20080
 Step Adapter 1" x 11/16"



For	OEM#
Ammco	3127
RELS	47130

SVI P/N BL-20010
 Centering Cone 2.650" x 3.224"
 67.31mm x 81.89mm



For	OEM#
Ammco	3178
RELS	47130
Accutum	433706
All Tool / Performance	8552
Hunter	RP8-8552

SVI P/N BL-20011
 1" Spacer, 1-7/8" hole



For	OEM#
Ammco	3191
RELS	45100

SVI P/N BL-20012
 2" Spacer, 1-7/8" hole



For	OEM#
Ammco	3192
RELS	45102

SVI P/N BL-20013
 3" Spacer 1 7/8" hole
 76.20mm



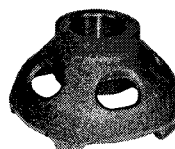
For	OEM#
Ammco	3193
RELS	45104

SVI P/N BL-20014
 Centering Cone 2" x 3.375", 1 7/8" hole
 50.80mm x 85.73mm



For	OEM#
Ammco	3194
RELS	45030

SVI P/N BL-20015
 Bell Clamp 6.25", 1 7/8" hole
 158.75mm



For	OEM#
Ammco	3577
RELS	45140



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Adapters

SVI P/N BL-20016

Bell Clamp 7.25" OD 1-7/8" hole
158.75mm



For	OEM#
Ammco	3578
RELS	45142

SVI P/N BL-20017

Bell Clamp 9.25" 1-7/8" hole
244.48mm



For	OEM#
Ammco	3581
RELS	45144

SVI P/N BL-20018

Spring



For	OEM#
Ammco	3590
RELS	45500

SVI P/N BL-20019

Centering Cone 1.25" x 1.75"
31.75mm x 44.45mm



For	OEM#
Ammco	3902
RELS	44000

SVI P/N BL-20020

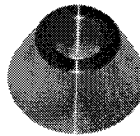
Centering Cone 1.187" x 2.250"
30.16mm x 57.15mm



For	OEM#
Ammco	3903
RELS	44001

SVI P/N BL-20021

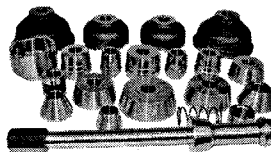
Centering Cone 1.703" X 2.750"
43.26mm x 69.85mm



For	OEM#
Ammco	3904
RELS	44004
All Tool / Performance	8554
FMC / John Bean	90924, 92010
Hunter	RP8-8554
Kwikway	101-0243-00
Perfect Hofmann / RJ West	W112
Van Norman	866446

SVI P/N BL-20022

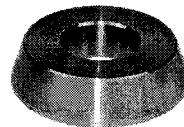
1" Adapter Set



For	OEM#
Ammco	4347
RELS	47545

SVI P/N BL-20023

Centering Cone 4.656" x 5.25"
1 7/8" hole 118.26mm x 133.35mm



For	OEM#
Ammco	4732
RELS	45903

SVI P/N BL-20024

Centering Cone 2.750 x 3.3334"
1 7/8" hole 69.85mm x 84.93mm



For	OEM#
Ammco	4776
RELS	45918

SVI P/N BL-20025

Centering Cone 3.281" x 3.891"
1 7/8" hole 83.34mm x 98.82mm

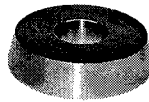


For	OEM#
Ammco	4777
RELS	45919

Adapters

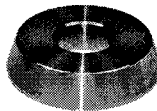


SVI P/N BL-20026
 Centering Cone 3.828" x 4.421"
 1 7/8" hole 97.20mm x 112.30mm



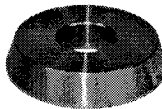
For	OEM#
Ammco	4778
RELS	45900

SVI P/N BL-20027
 Centering Cone 4.359" x 4.968"
 1 7/8" hole 110.70mm x 126.20mm



For	OEM#
Ammco	4779
RELS	45902

SVI P/N BL-20028
 Centering Cone 4.891" x 5.500"
 1 7/8" hole 123.46mm x 139.70mm



For	OEM#
Ammco	4781
RELS	45904

SVI P/N BL-20029
 Centering Cone 5.438" x 6.031"
 1 7/8" hole 138.11mm x 153.19mm



For	OEM#
Ammco	4782
RELS	45906

SVI P/N BL-20030
 Centering Cone 5.969" x 6.563"
 1 7/8" hole 151.61mm x 188.69mm



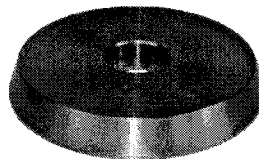
For	OEM#
Ammco	4783
RELS	45908

SVI P/N BL-20031
 Centering Cone 6.500" x 7.438"
 1 7/8" hole 165.10mm x 188.91mm



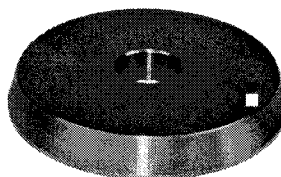
For	OEM#
Ammco	4784
RELS	45910

SVI P/N BL-20032
 Centering Cone 7.031" x 7.641"
 1 7/8" hole 178.59mm x 194.07mm



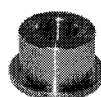
For	OEM#
Ammco	4785
RELS	45912

SVI P/N BL-20081
 Centering Cone 7.578" x 8.172"
 1 7/8" hole 192.48mm x 202.57mm



For	OEM#
Ammco	4786
RELS	45914

SVI P/N BL-20034
 Step Adapter 1 7/8" x 1"
 Set of three



For	OEM#
Ammco	4790
RELS	47120

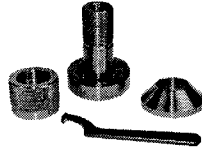


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Adapters

SVI P/N BL-20035

Hubless Adapter



For	OEM#
Ammco	8800
RELS	47300
Accutum	535635
All Tool / Performance	8950
FMC / John Bean	90881, 92039
Hunter	20-1263-2
Kwikway	102-0900-01
Perfect Hofmann / RJ West	108950, 20107023
Van Norman	201023

SVI P/N BL-20036

Composite Rotor Adapter plates / cars
Taurus / GM "W" Body Plates- Set of 3



For	OEM#
Ammco	8888
RELS	47330

SVI P/N BL-20037

Composite Rotor Plates for Trucks
For GMC 4x4 & Chevy 1500- Set of 2



For	OEM#
Ammco	8889
RELS	47327

SVI P/N BL-20038

Double Tapered Collet 1.711" x 2.073"
43.46mm x 52.65mm



For	OEM#
Ammco	9192
RELS	44044
Accutum	433709
FMC / John Bean	92017
Kwikway	101-0260-22
Perfect Hofmann / RJ West	W133
Van Norman	865825

SVI P/N BL-20039

Double Tapered Collet 2.074" x 2.440"
52.68mm x 61.98mm



For	OEM#
Ammco	9193
RELS	44046
Accutum	433710
FMC / John Bean	92018
Kwikway	101-0260-32
Perfect Hofmann / RJ West	W119
Van Norman	865826

SVI P/N BL-20040

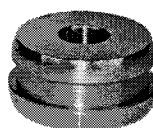
Double Tapered Collet 2.441" x 2.897"
62.00mm x 73.58mm



For	OEM#
Ammco	9194
RELS	44048
Accutum	433711
FMC / John Bean	92019
Kwikway	101-0260-42
Perfect Hofmann / RJ West	W129
Van Norman	865827

SVI P/N BL-20041

Double Tapered Collet 2.828" x 3.185"
71.83mm x 80.90mm



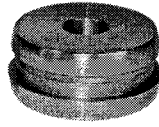
For	OEM#
Ammco	9195
RELS	44054

Adapters



SVI P/N BL-20042

Double Tapered Collet 3.203" x 3.560"
1" Center hole 81.36mm x 90.42mm



For	OEM#
Ammco	9196
RELS	44056

SVI P/N BL-20043

Double Tapered Collet 2.828" x 3.185"
1 7/8" Center hole 71.83 x 80.90mm



For	OEM#
Ammco	9197
RELS	45050

SVI P/N BL-20044

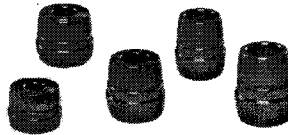
Double Tapered Collet 3.203" x 3.560"
1 7/8" hole 81.36mm x 90.42mm



For	OEM#
Ammco	9198
RELS	45052

SVI P/N BL-20045

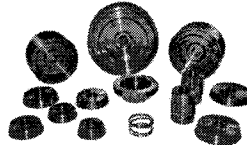
1" Double Tapered Cone Set
95.25 x 104.20mm



For	OEM#
Ammco	9232
RELS	44780

SVI P/N BL-20046

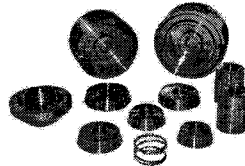
1" Adapter Set for Cars & Lt Truck to
1/2 ton (Part of Adaptek System)



For	OEM#
Ammco	9310
RELS	49310

SVI P/N BL-20047

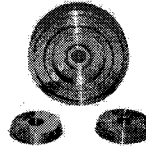
1" Adapter Set for passenger cars
(Part of Adaptek System)



For	OEM#
Ammco	9311
RELS	49311

SVI P/N BL-20048

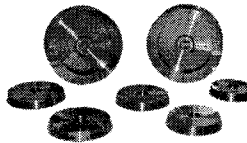
1" Adapter Set for Trucks up to 1/2 ton
(Part of Adaptek System)



For	OEM#
Ammco	9312
RELS	49312

SVI P/N BL-20049

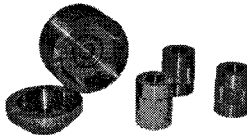
1" Adapter Set for 3/4 & 1 ton Lt.
Trucks (Part of Adaptek System)



For	OEM#
Ammco	9313
RELS	49312

SVI P/N BL-20050

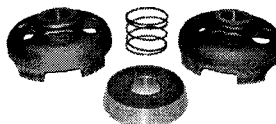
1" Adapter odd Center Holes
(Part of Adaptek System)



For	OEM#
Ammco	9314
RELS	49314

SVI P/N BL-20051

1 7/8" Adapter Set 4.656" x 5.250"
118.26 x 133.35mm



For	OEM#
Ammco	9399
RELS	49399

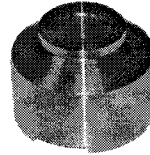


BRAKE LATHES - BRAKE LATHES - BRAKE LATHES

Adapters

SVI P/N **BL-20052**

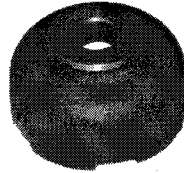
Bell Clamp 3.625" O.D. (92.08mm)



For	OEM#
Ammco	9489
RELS	44138
Accutum	434776
All Tool / Performance	8527
FMC / John Bean	90510
Hunter	RP8-8527
Kwikway	109-1011-09
Perfect Hofmann / RJ West	W114

SVI P/N **BL-20053**

Bell Clamp 4.5" O.D. (114.30mm)



For	OEM#
Ammco	9490
RELS	44140
Accutum	433704
FMC / John Bean	90902, 92020
Van Norman	864366

SVI P/N **BL-20054**

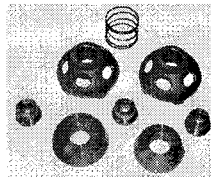
Self Aligning Spacer



For	OEM#
Ammco	9492
RELS	40096

SVI P/N **BL-20055**

1 7/8" Adapter Set 3.828" x 4.958"
97.20 x 126.20mm



For	OEM#
Ammco	9499
RELS	47550

SVI P/N **BL-20056**

11/16" Arbor Set



For	OEM#
Ammco	9708
RELS	40094

SVI P/N **BL-20057**

Double Taperer Collet 1.322" x 1.670"
33.58 x 42.42mm



For	OEM#
Ammco	9921
RELS	10476

SVI P/N **BL-20082**

Double Tapered Collet 1.362" X 1.710"
34.59 x 43.43mm



For	OEM#
Ammco	22138
RELS	43118

SVI P/N **BL-20058**

Spherical Washer Set



For	OEM#
Ammco	22138
RELS	43118

SVI P/N **BL-20059**

11/16" Arbor Nut- Left Thread



For	OEM#
Ammco	25882
RELS	43117

SVI P/N **BL-20083**

11/16" Arbor Nut- Right Thread



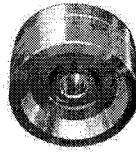
For	OEM#
Ammco	25939
RELS	4

Adapters



SVI P/N **BL-20060**

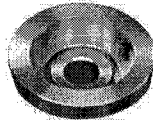
 1" Adapter Base 4.80"
 121.92mm



For	OEM#
Ammco	29572
RELS	40601

SVI P/N **BL-20061**

 Reversible Centering Cone 2.05" - 3.99"
 52.07 x 101.34mm



For	OEM#
Ammco	29573
RELS	40602

SVI P/N **BL-20062**

 Spacer 2.00" Long



For	OEM#
Ammco	29574
RELS	40603

SVI P/N **BL-20063**

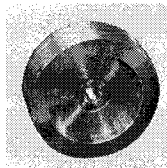
 Flange Plate for Autos 5.03"
 127.76mm



For	OEM#
Ammco	29575
RELS	40605

SVI P/N **BL-20064**

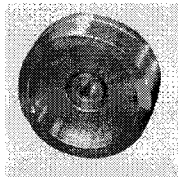
 Light Truck Flange Plate 7.25"
 184.15mm



For	OEM#
Ammco	29576
RELS	40606

SVI P/N **BL-20065**

 Lg. Lt. Truck Flange Plate 7.25"
 184.15mm



For	OEM#
Ammco	29577
RELS	40608

SVI P/N **BL-20066**

 Lt Truck Flange Plate 6.625"
 168.27mm



For	OEM#
Ammco	29578
RELS	40607

SVI P/N **BL-20067**

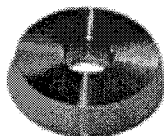
 Centering Cone 1.84" x 2.20"
 46.74 x 55.88mm



For	OEM#
Ammco	29579
RELS	40610

SVI P/N **BL-20068**

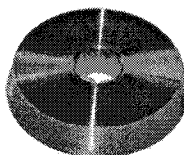
 Centering Cone 2.12" x 2.48"
 53.85 x 62.99mm



For	OEM#
Ammco	29580
RELS	40611

SVI P/N **BL-20069**

 Centering Cone 2.38" x 2.75"
 60.45 x 69.85mm



For	OEM#
Ammco	29581
RELS	40612



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Adapters

SVI P/N BL-20070

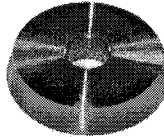
Centering Cone 2.65" x 3.03"
67.31 x 76.96mm



For	OEM#
Ammco	29582
RELS	40613

SVI P/N BL-20071

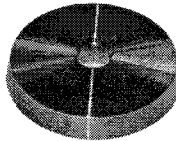
Centering Cone 2.93" x 3.30"
74.42 x 83.82mm



For	OEM#
Ammco	29583
RELS	40614

SVI P/N BL-20072

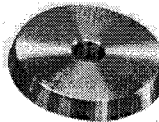
Centering Cone 3.20" x 3.58"
81.28 x 90.93mm



For	OEM#
Ammco	29584
RELS	40615

SVI P/N BL-20073

Centering Cone 3.48" x 3.85"
88.39 x 97.79mm
Part of Adaptek System



For	OEM#
Ammco	29585
RELS	40616

SVI P/N BL-20074

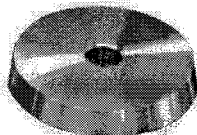
Centering Cone 3.75" x 4.13"
95.25 x 104.20mm
Part of Adaptek System



For	OEM#
Ammco	29586
RELS	40621

SVI P/N BL-20075

Centering Cone 4.03" x 4.40"
102.36 x 111.76mm
Part of Adaptek System



For	OEM#
Ammco	29587
RELS	40617

SVI P/N BL-20076

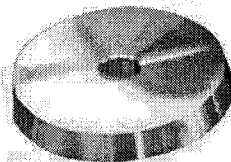
Centering Cone 4.30" x 4.68"
109.22 x 118.72mm
Part of Adaptek System



For	OEM#
Ammco	29588
RELS	40618

SVI P/N BL-20077

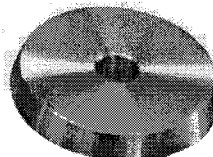
Centering Cone 4.58" x 4.95"
116.33 x 125.73mm
Part of Adaptek System



For	OEM#
Ammco	29589
RELS	40619

SVI P/N BL-20078

Centering Cone 4.85" x 5.23"
123.19 x 132.84mm
Part of Adaptek System



For	OEM#
Ammco	29590
RELS	40620

SVI P/N BL-20079

Spring
Part of Adaptek System
Page 28



For	OEM#
Ammco	29591
RELS	40630

Bits & Accessories



SVI P/N BL-30000
 Heavy Duty Positive Rake Bit for 6000
 Use with 9695 Tool Bit



For	OEM#
Ammco	5677
RELS	45018

SVI P/N BL-30001
 Screw for 6914, 6918, 7681
 Package of 10



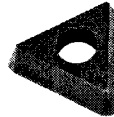
For	OEM#
Ammco	6499

SVI P/N BL-30002
 Negative Rake Bit for 1000, 2002,
 3000, 4000, 4100, 7000, & 7500
 Available in packs of 2, 6, 10, 24, & 48



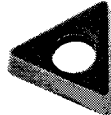
For	OEM#
Ammco	6914
RELS	45001

SVI P/N BL-30003
 Coated Positive Rake Bit for 3850,
 4000, 7000, & 7500
 Available in packs of 2 & 6



For	OEM#
Ammco	6918
RELS	45017

SVI P/N BL-30004
 Positive Rake Carbide Bit for 4000,
 7000, & 7500



For	OEM#
Ammco	7681
RELS	45002

SVI P/N BL-30005-10
 Round Tool Bit- Package of 10



For	OEM#
Ammco	40610
RELS	45010

SVI P/N BL-30006
 New Bit for 4000, & 7000



For	OEM#
Ammco	N/A
RELS	45016

SVI P/N BL-30007
 Positive Rake Round RH Tool Holder
 Use 40610 bit on 3850, 4000, & 4100



For	OEM#
Ammco	40608
RELS	45009

SVI P/N BL-30008
 Positive Rake Round LH Tool Holder-
 Use 40610 bit on 3850, 4000, & 4100



For	OEM#
Ammco	40609
RELS	45008

SVI P/N BL-30009
 Standard Negative Rake Drum Tool
 Holder- Use with 2002, 3000, 4000,
 4100, & 7500 Lathe



For	OEM#
Ammco	9872
RELS	45007



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Bits & Accessories

SVI P/N **BL-30010**

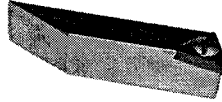
Negative Rake RH Tool Holder- Use in 3850, 4000 ,4100, & 7500 Lathe



For	OEM#
Ammco	10701
RELS	45005

SVI P/N **BL-30011**

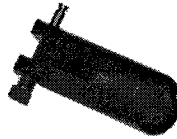
Negative Rake LH Tool Holder- Use in 3850, 4000 ,4100, & 7500 Lathe



For	OEM#
Ammco	10702
RELS	45006

SVI P/N **BL-30012**

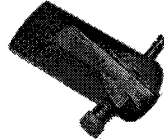
Right Handed Tool Holder
Holds 10701 Tool Holder- Use in 6900 & 6950 Twin Cutter



For	OEM#
Ammco	10651
RELS	45004

SVI P/N **BL-30013**

Left Handed Tool Holder
Holds 10701 Tool Holder- Use in 6900 & 6950 Twin Cutter



For	OEM#
Ammco	10650
RELS	45003

SVI P/N **BL-30014**

Positive Rake Left Hand Tool Holder- Use with 7681 or 6418 bit on 3850



For	OEM#
Ammco	25969
RELS	45013

SVI P/N **BL-30015**

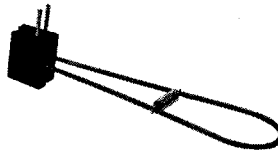
Positive Rake Right Hand Tool Holder- Use with 7681 or 6418 bit on 3850



For	OEM#
Ammco	25968
RELS	45012

SVI P/N **BL-31000**

Clip-on Silencer



For	OEM#
Ammco	1175
RELS	11491V
Accutum	434296
All Tool / Performance	8572
FMC / John Bean	90198
Hunter	175-185-2
Kwikway	102-1075-00

SVI P/N **BL-31001**

1 3/4" Drum Silencer Band



For	OEM#
Ammco	5280
RELS	11486V
Accutum	433782
All Tool / Performance	8574
FMC / John Bean	90988, 92024
Hunter	175-186-2
Kwikway	101-0230-10
Perfect Hofmann / RJ West	BDL140
Van Norman	111486

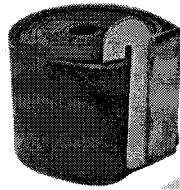
BRAKE LATHES - BRAKE LATHES - BRAKE LATHES

Bits & Accessories



SVI P/N BL-31002

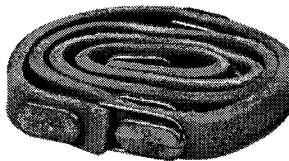
2 3/4" Drum Silencer Band



For	OEM#
Ammco	5290
RELS	11487V
Accutum	434650
All Tool / Performance	8575
FMC / John Bean	90983
Hunter	175-187-2
Perfect Hofmann / RJ West	BDL140-1
Van Norman	866542

SVI P/N BL-31003

Weighted Silencer Band



For	OEM#
Ammco	6920
RELS	11488
All Tool / Performance	8576
FMC / John Bean	90984, 92022
Hunter	175-188-2
Van Norman	111485

SVI P/N BL-31004

6.5" Rubber Silencer Band-
Package of 2



For	OEM#
Ammco	6921
RELS	24349

SVI P/N BL-31005

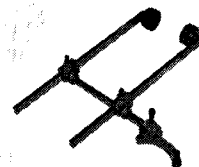
9.25" Passenger Car Drum Silencer
Band- Package of 2



For	OEM#
Ammco	6922
RELS	41003

SVI P/N BL-31006

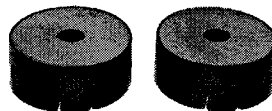
Friction Rotor Silencer- Use on 3850,
4000, 4100, & 7500 Lathe



For	OEM#
Ammco	7075
RELS	11497V

SVI P/N BL-31007

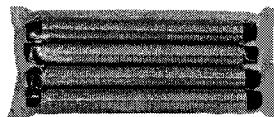
Replacement Pads for 7075



For	OEM#
Ammco	9183
RELS	42002

SVI P/N BL-31008

Spring Silencer Band



For	OEM#
Ammco	9800
RELS	11494V

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Los Angeles**

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E-Mail: info@sviintl.com
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