

Safety Data Sheet (SDS)

Section 1: Identification

Product identifier: S1093 Titanium Alloy Etchant

Other name(s): GE Class B

Item number(s): 1021, 1022

Identified use: SU24 Scientific research and development.

Details of the supplier of the safety data sheet:

ES Laboratory, LLC
2041 E. Gladstone St. Unit N Glendora, CA 91740 USA
Tel: 626-208-9011

Emergency telephone number:

CHEMTREC® 1-800-424-9300 (US & Canada Only)

Section 2: Hazard(s) Identification

Hazardous classification of the substance or mixture:

Hazard Class	Category code
Acute Toxicity - Oral	2
Acute Toxicity - Inhalation	2
Acute Toxicity - Dermal	1
Skin Corrosion	1A
Eye Damage	1
Oxidizing Liquid	3

Signal word: Danger

Pictogram:



Hazard statement(s):

H300 +H310 Fatal if swallowed or in contact with skin
H330 Fatal if inhaled.
H314 Cause severe skin burns and eye damage.
H272 May intensify fire; oxidizer.

Precautionary statement(s):

P202 Do not handle until all safety precautions have been read and understood.
P210 Keep away from heat, sparks, open flames, hot surfaces. No smoking.
P220 Keep/Store away from clothing and other combustible materials.
P221 Take any precaution to avoid mixing with combustibles.
P234 Keep only in original container.
P260 Do not breathe dust, fume, gas, mist, vapors, spray.
P262 Do not get in eyes, on skin, or on clothing.
P264 Wash arms, hands and face thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P280 Wear protective gloves, protective clothing, eye protection, face protection.
P285 In case of inadequate ventilation wear respiratory protection.

Response statement(s):

P303+P361+P353 IF ON SKIN (or hair): remove/take off immediately all contaminated clothing. Rinses skin with water/shower.
P304+P341 IF INHALED: remove person to fresh air and keep comfortable for breathing.
P301+P330+P331 IF SWALLOWED: rinse mouth. DO NOT induce vomiting.
P310 Immediately call a POISON CENTER or doctor/physician.
P321 Specific treatment (see section 4 on this label)
P370+P378 In case of fire: Use appropriate media to extinguish.

Storage statement(s):

P405 Store locked up.

Disposal statement(s):

P501 Dispose of contents/container to an approved waste disposal plant.

Hazard(s) not otherwise classified: No information.

Label elements: See tables above

HMIS Ratings:

Health: 3
Flammability: 0
Reactivity: 1

NFPA Ratings:

Health: 3
Flammability: 0
Reactivity: 1
Special hazard: None

Section 3: Composition/Information on Ingredients

Component	CAS No.	Concentration
Nitric acid	7697-37-2	40-44%
Hydrofluoric acid	7664-39-3	2-4%

Any concentration shown as a range is to protect the confidentiality or is due to batch variation. Only hazardous components are shown.

Section 4: First-Aid Measures

General information: First aid procedures should be pre-planned for Hydrofluoric Acid emergencies.

Eye contact: Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Do not use oily drops or ointment or HF skin burn treatments on the eyes. Get medical aid immediately.

Inhalation: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical aid immediately.

Skin contact: Wash the areas of contact with water for at least 15 minutes while removing contaminated clothing and shoes. Rub in calcium gluconate solution or calcium gluconate gel immediately until there is a cessation of pain. Get medical aid immediately.

Ingestion: Do not induce vomiting. Rinse mouth. Get medical aid immediately.

Most important symptoms and effects, both acute and delayed:

This product contains hydrofluoric acid which is a contact-poison with the potential for deep, initially painless burns and ensuing bone/tissue damages.

Recommendation for immediate medical care and special treatment needed, when necessary: Use the specific treatment for hydrofluoric acid.

Section 5: Fire-Fighting Measures

Extinguishing media: Use dry chemical, carbon dioxide or alcohol-resistant foam to extinguish fire. Use appropriate media for adjacent fire. Cool unopened containers with water.

Special hazards arising from the substance or mixture: In the case of fire, the following can be released: acidic liquid and irritating fumes.

Special protective equipment or precautions for firefighters: Wear full protective clothing and self-contained respirator.

Section 6: Accidental Release Measures

Personal precautions, protective equipment, and emergency procedures: This product contains hydrofluoric acid which is a contact-poison. Wear protective equipment. Keep unprotected persons away. Ensure adequate ventilation.

Environmental precautions: Do not allow the material to be released to the environment without proper government permits.

Methods and materials for containment and cleaning up: Neutralize the spill with soda ash or lime. Absorb with a liquid binding material (sand, diatomite, acid binder, universal binders, sawdust). Dispose of contaminated material as waste according to section 13. Ensure adequate ventilation.

Section 7: Handling and Storage

Precautions for safe handling: Wear protective equipment. Ensure good ventilation in the workplace. Open and handle with care.

Condition for safe storage: Keep container tightly sealed. Store in an approved corrosive liquid storage container/area.

Incompatibilities: Store away from strong bases and reducing agents.

Specific storage requirement(s): This product will attack glassware. Store in original container or plastic container.

On the Eye: Not Available
Sensitization: Not Available

Section 8: Exposure Controls/Personal Protection

Exposure Limits

Component	CAS No.	ACGIH TLV	OSHA PEL
Nitric acid	7697-37-2	2 ppm	2 ppm
Hydrofluoric acid	7664-39-3	0.5 ppm	3 ppm

Engineering controls: Use general and/or local exhaust ventilation to control the vapor concentration.

Eye protection: Wear safety glasses/goggles/full-face splash shield.

Skin protection: Wear protective clothing and chemical resistant gloves.

Respiratory protection: Use self-contained respiratory device in an emergency situation.

Section 9: Physical and Chemical Properties

Appearance:	Clear, colorless liquid
UFL/LEL:	Not determined
LFL/LEL:	Not determined
Odor:	Not Available
Vapor pressure:	Not determined
Odor threshold:	Not determined
Vapor density:	Not determined
pH:	Not determined
Relative density:	Not determined
Melting Point/Freezing point:	Not determined
Solubility in water:	Miscible
Boiling point/boiling range:	Not determined
Flash point:	Not determined
Evaporation Rate:	Not determined
Flammability (solid, gas):	Not applicable
Partition coefficient (n-octanol/water):	Not determined
Auto-ignition temperature:	Not determined
Decomposition temperature:	Not determined
Viscosity:	Not determined

Section 10: Stability and Reactivity

Reactivity: No information.

Chemical stability: Stable under normal conditions of use and storage.

Stabilizer(s): Not required.

Safety issues that may arise should the product change in appearance: No information.

Thermal decomposition/ conditions to Avoid: Avoid excessive heat.

Possibility of hazardous reactions: see incompatibilities.

Incompatibilities: bases, organic material, metals, glass, ceramics, aluminum, stainless steel, carbonates, cyanides, sulfides, acetic anhydride, ammonium hydroxide, arsenic trioxide, calcium oxide, potassium permanganate, sodium, sodium hydroxide, sulfuric acid, alkali metals, acetonitrile, alcohols, acrylonitrile.

Hazardous decomposition products: Hydrogen fluoride gas and nitrogen oxides.

Section 11: Toxicological Information

For Nitric Acid:

Acute toxicity:

Inhalation rat LC50/4H: 0.13 mg/1/4H
Oral (human) LDLo: 430 mg/kg.

Other exposure effect:

On the Skin: Strong corrosive effect.
On the Eye: Strong corrosive effect.
Sensitization: Not Available

Additional toxicological information: To the best of our knowledge the acute and chronic toxicity of this substance is not fully known. No classification data on carcinogenic properties of this material is available from NTP, IARC or OSHA.

For Hydrofluoric Acid:

Acute toxicity:

Inhalation rat LD50/1H: 1276 ppm/1H.

Other exposure effect:

Oral: Not Available
On the Skin: Not Available

Additional toxicological information: The acute and chronic toxicity of this substance is not fully known.
Chronic toxicity: May cause fluorosis or hypocalcaemia.
Mutagenicity: May cause genetic effects based on animal data.
Embryotoxicity: May cause fetal toxicity based on animal data. No classification data on carcinogenic properties of this material is available from NTP, IARC or OSHA. Danger through skin absorption.

Section 12: Ecological Information

Toxicity:

Aquatic toxicity:

Nitric acid, *Gambusia affinis*; LC50 (96 hours): 72 mg/L
Hydrofluoric acid, Aquatic fish; EC50 (48 hours): 270 mg/L

Persistence and degradability: No information.

Behavior in environmental system:

Bioaccumulative potential: No information.

Mobility in soil: No information.

Additional ecological information: No information.

Other adverse effects: No information.

Section 13: Disposal Considerations

Place in a chemical waste container for proper disposal in an approved waste disposal facility. Dispose of the content and container in accordance with local, regional, national, international regulations.

Section 14: Transport Information

D.O.T. shipping name: Corrosive liquid, acidic, inorganic, n.o.s. (Nitric Acid, Hydrofluoric Acid)

D.O.T. hazard class: 8

UN number: UN3264

Packing group: II

Section 15: Regulatory Information

Not meant to be all inclusive, selected regulation represented

California Proposition 65: Not listed

TSCA status: All components are listed.

Section 16: Other Information

Disclaimer: The information above is believed to be accurate and represents the best information currently available to us. ES Laboratory, LLC makes no warranty, express or implied, as to its accuracy, and we assume no liability resulting from its use. Users should make their own investigations to determine the suitability of the information for their particular purposes. We shall not be liable for any damages to person or property resulting from its use.

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