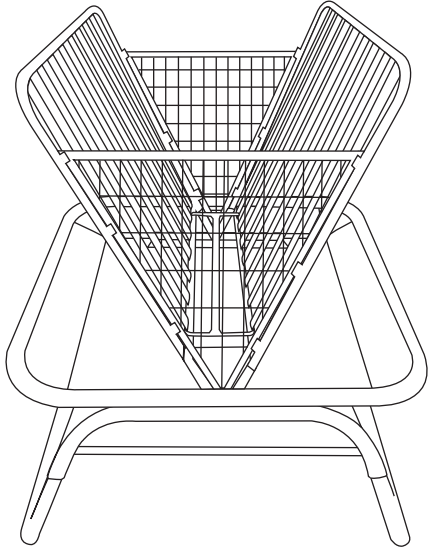




5' Pasture Feeder Assembly Instructions



Important Notes:

Lay out all components prior to start of assembly.

Flat level surface recommended for assembly.

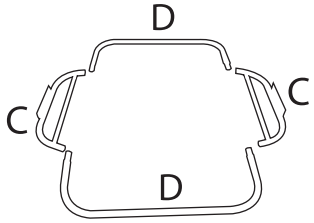
If any components are missing or damaged do not return to retailer. Please call Rugged Ranch Products at: 760-734-3748.

Please visit our website to see our complete line of Rugged Ranch Products.
www.ruggedranch.net

<p>Feeder Pan A</p>	<p>V Rack (2) B</p>	<p>Side Support (2) C</p>
<p>Legs (2) D</p>	<p>Hay Saver Bar E</p>	
<p>Hay Rack (2) F</p>	<p>Large Bolt (4) G</p>	<p>Small Bolt (4) H</p>
<p>Self-Tapping Screws (8) I</p>		

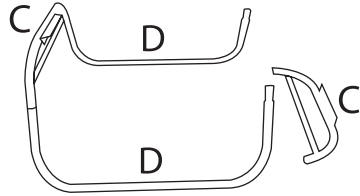
Step 1

Lay out Legs (C) and (D) as shown.



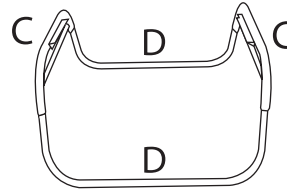
Step 2

Insert Side Support (C) as shown. Make sure that "L" brackets are facing inside towards the center.



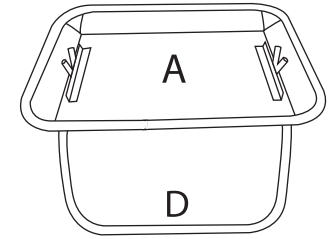
Step 3

Insert 2nd Side Support (C) as shown.



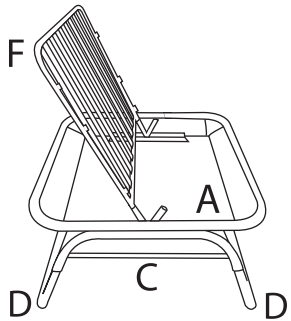
Step 4

Place Feeder Pan (A) on top of legs (C) and (D). Assemble with (4) Large Bolts (G). Do not tighten completely. Bolts should go in from top of the pan.



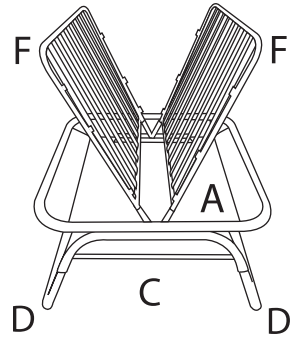
Step 5

Insert one Hay Rack (F) side as shown.



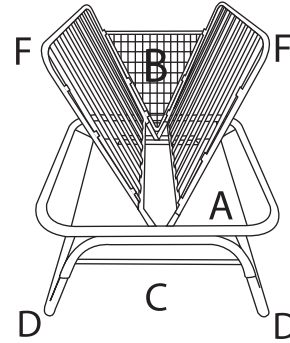
Step 6

Insert 2nd Hay Rack (F) side as shown.



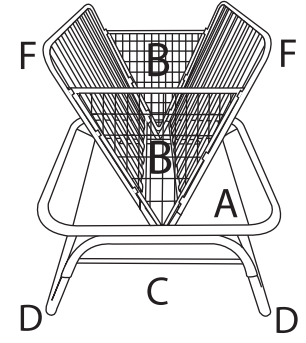
Step 7

Insert (1) V Rack (B) as shown. Use (2) Small Bolts (H) on V Rack (B) side.



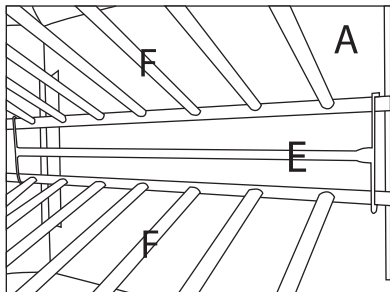
Step 8

Insert 2nd V Rack (B) as shown. Use (2) Small Bolts on V Rack (B).



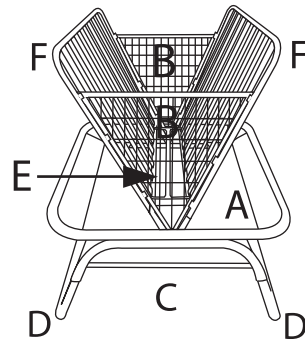
Step 9

Insert Hay Saver Bar (E) in middle of Hay Racks (F).



Step 10

Tighten (4) Larger Bolts (G).



Step 11 (optional)

Use (2) self-tapping screws (I) per leg, 1" above where leg and side support meet.

