## TCPC



| Torque Values (ft-lbs) |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| During Make-Up |  |  | Max. Working Torque | Yield Torque |
| Minimum | Optimum | Maximum** |  |  |
| 16,200 | 17,500 | 18,800 | 49,000 | 76,000 |


**Max M/U Torque may be exceeded only by approval from the Thread Representative.


