



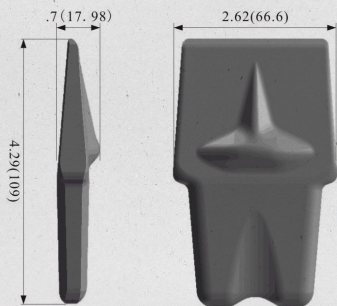
**Teeth • Pockets • Adapters • Augers • Auger Boxes**



**FOUNDRY**  
TOOLING

Contact IFS Equipment 403-818-7663 or email [sales@ifsequip.com](mailto:sales@ifsequip.com)

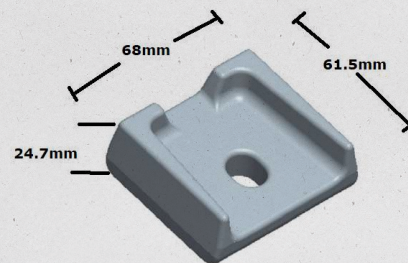




**101**

Part # 16BR050

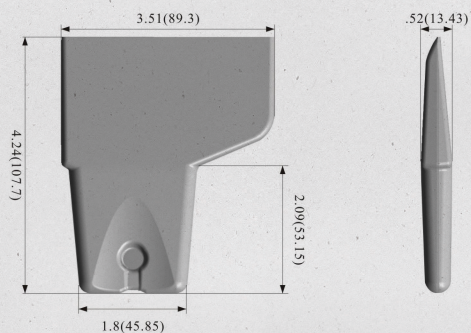
25 per box  
1.05 lbs per tooth



**W02**

Part # 16BT026

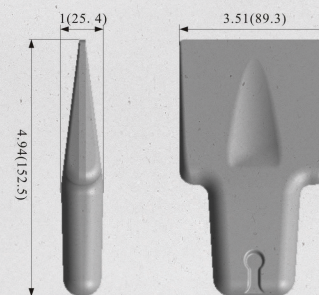
25 per box  
1 lb per tooth



**111**

Part # 16BR043

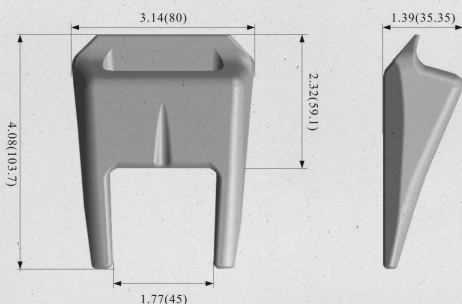
15 per box  
1.2 lbs per tooth



**132**

Part # 16BR022

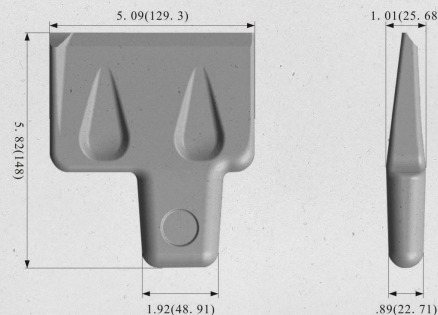
15 per box  
3 lbs per tooth



**WO-1**

Part # 16BR023

20 per box  
1.4 lbs per tooth

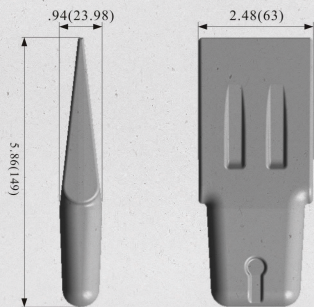


**134**

Part # 16BT030

10 per box  
3.4 lbs per tooth

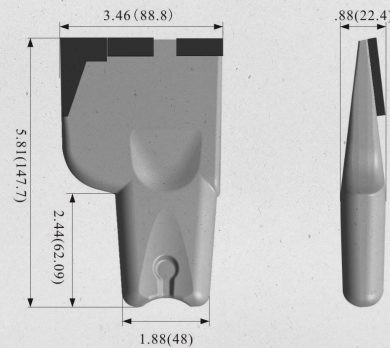




**201**

Part # 16BR020

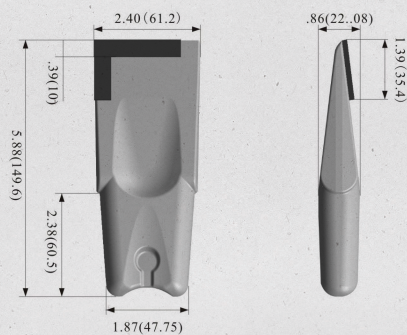
20 per box  
2.2 lbs per tooth



**211 w/ Carbide**

Part # 16BR045

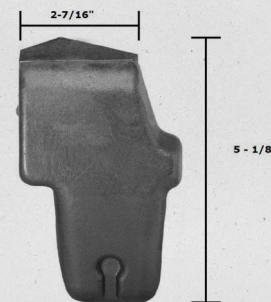
15 per box  
3 lbs per tooth



**201 w/ Carbide**

Part # 16BR044

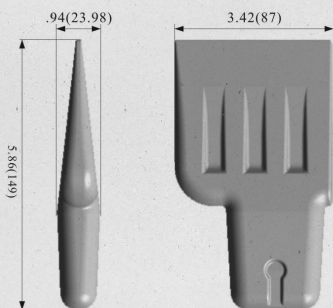
20 per box  
2.4 lbs per tooth



**212**

Part # 16BT046

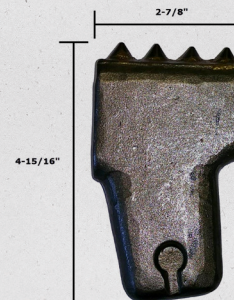
15 per box  
2.6 lbs per tooth



**211**

Part # 16BR021

15 per box  
2.6 lbs per tooth

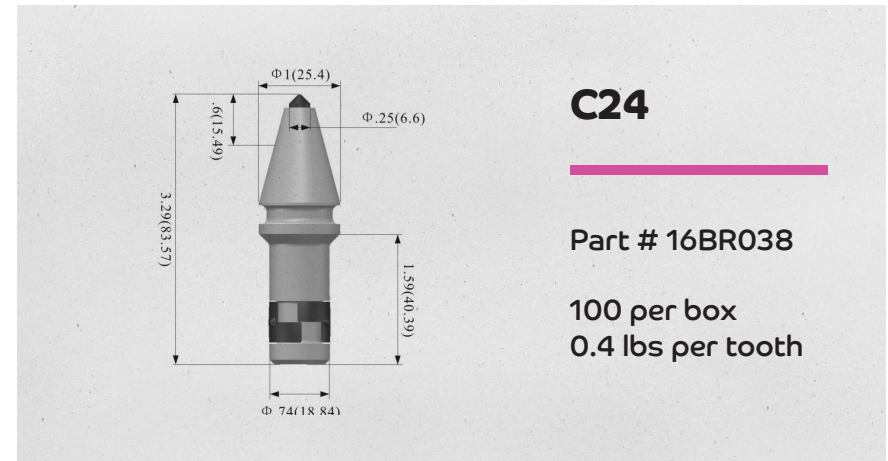
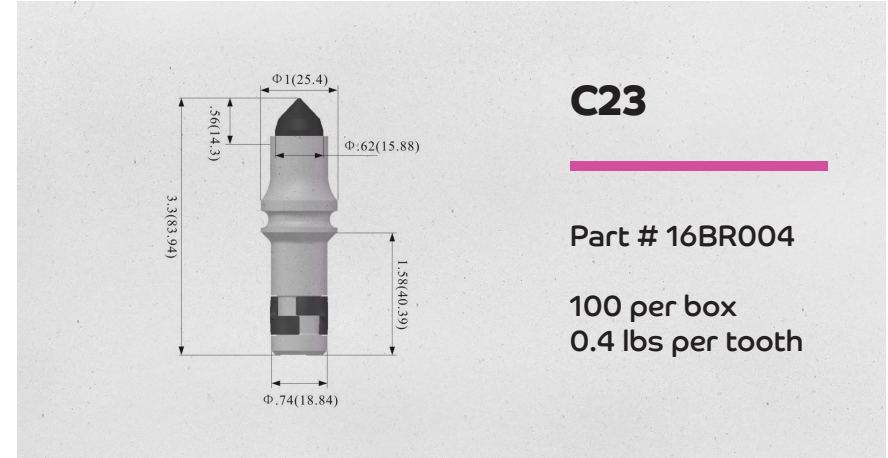
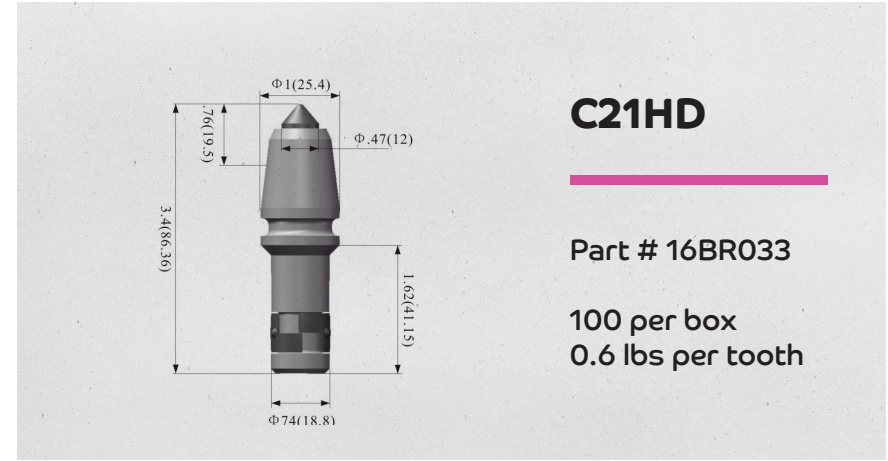
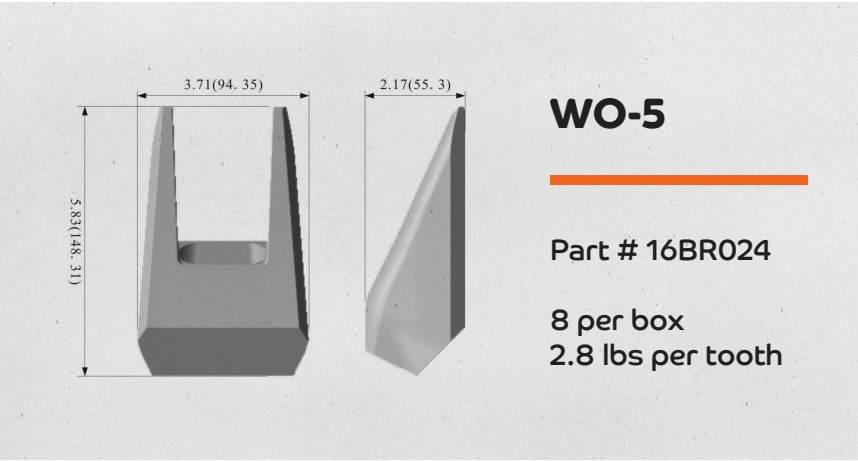


**225**

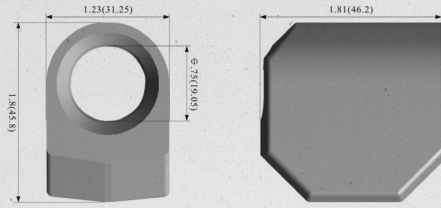
Part # 16BT045

15 per box  
2.6 lbs per tooth





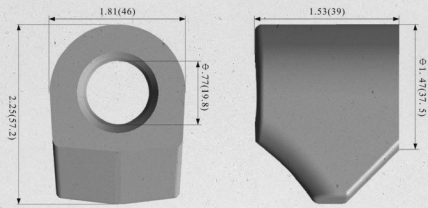




## C20 Pocket

Part # 16BT017

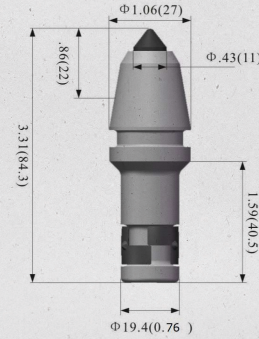
50 per box  
0.6 lbs per tooth



## C20 HD Pocket

Part # 16BR060

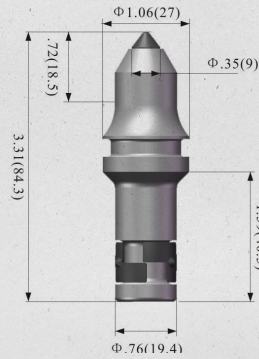
25 per box  
1.2 lbs per tooth



## C1HD SR

Part # 16BR039

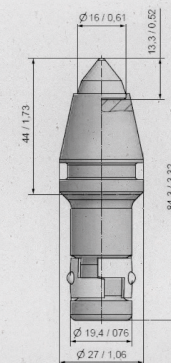
50 per box  
0.4 lbs per tooth



## BSK15

Part # 16BR050

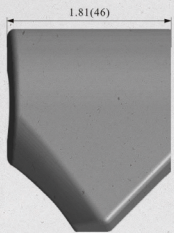
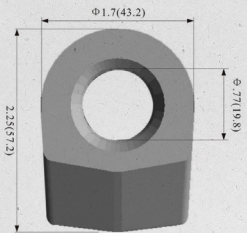
50 per box  
0.4 lbs per tooth



## BSK23

Part # 16BT084

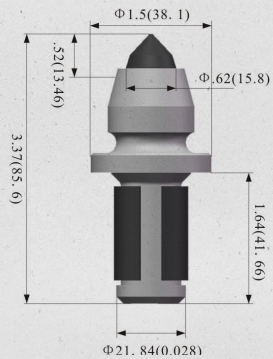
50 per box  
0.4 lbs per tooth



## C10HD Pocket

Part # 16BR010

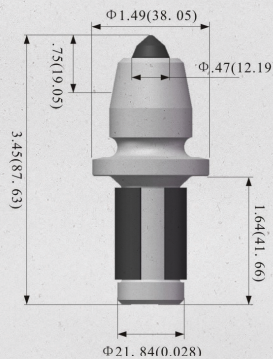
40 per box  
1 lb per tooth



## SM02

Part # 16BR042

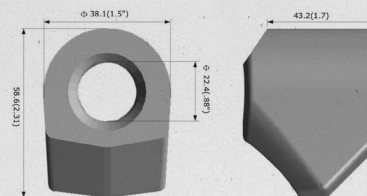
50 per box  
0.6 lbs per tooth



## SM06

Part # 16BR041

50 per box  
0.8 lbs per tooth

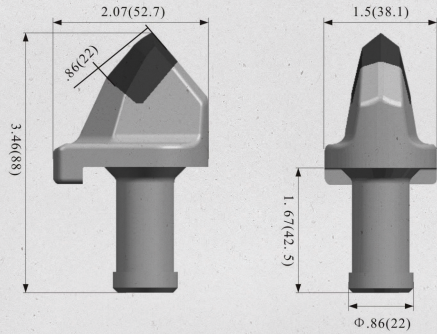


## C87 Pocket

Part # 16BT083

40 per box  
1 lbs per tooth

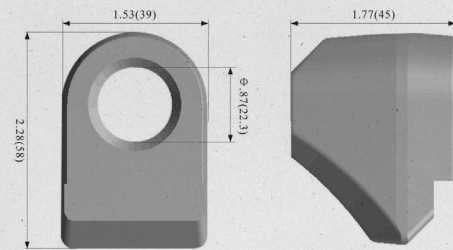




## C87-D Tooth

Part # 16BR055

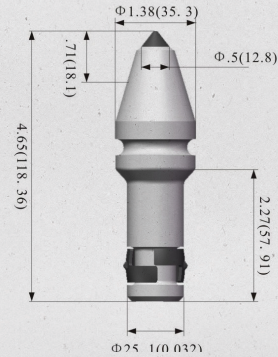
40 per box  
0.8 lbs per tooth



## C87-D Pocket

Part # 16BR056

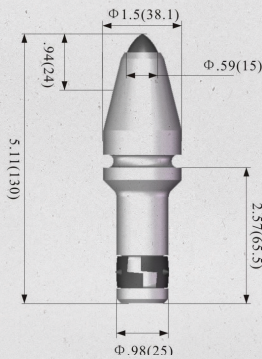
40 per box  
0.8 lbs per tooth



## C31HD

Part # 16BR003

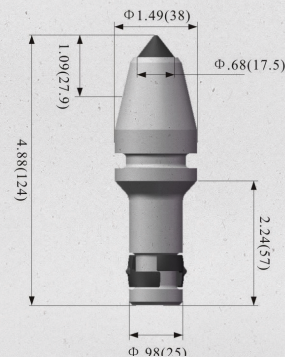
40 per box  
1 lb per tooth



## 40HD (BTK10)

Part # 16BR029

30 per box  
1.2 lbs per tooth

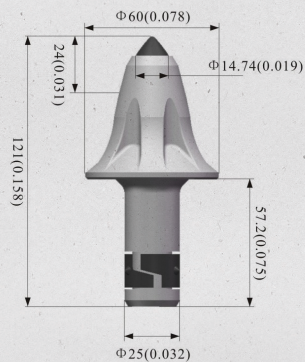


## 40XHD (BTK70)

Part # 16BR009

25 per box  
1.2 lbs per tooth

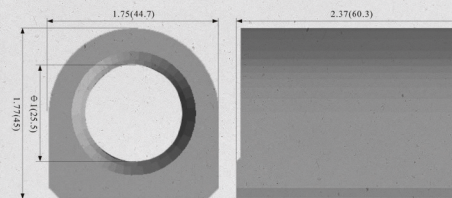




## 40HD Flare (BTK81)

Part # 16BR034

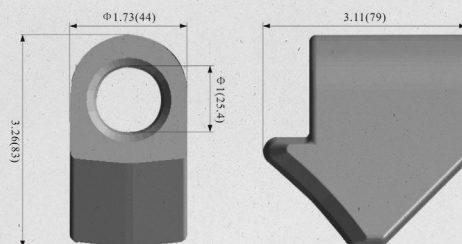
20 per box  
1.6 lbs per tooth



## C30 Flat Pocket

Part # 16BR057

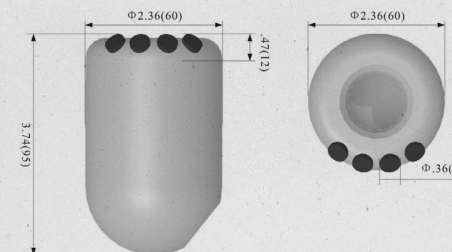
30 per box  
1.2 lbs per tooth



## C30 Pocket

Part # 16BR011

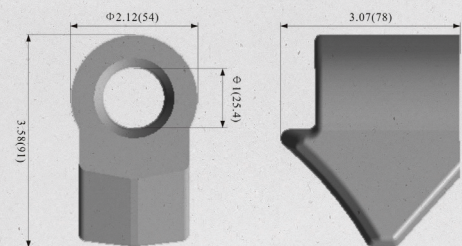
15 per box  
2.8 lbs per tooth



## C30 Round w/ Carbide

Part # 16BR013

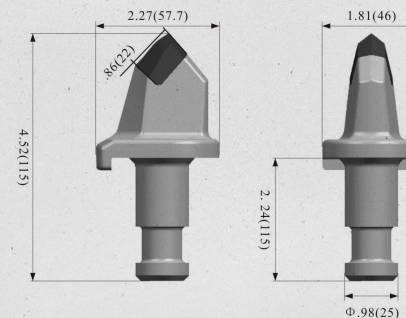
10 per box  
2.8 lbs per tooth



## C30HD Pocket

Part # 16BR012

10 per box  
4.2 lbs per tooth

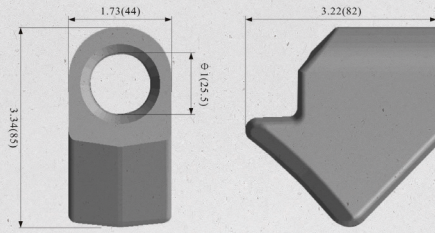


## C30-D Tooth (BFR08)

Part # 16BR025

25 per box  
1.2 lbs per tooth

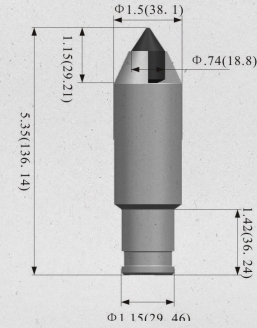




## C30-D Tooth Pocket (DV25-F)

Part # 16BR026

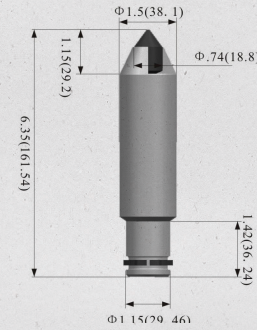
15 per box  
2.6 lbs per tooth



## C4 Short

Part # 16BR001

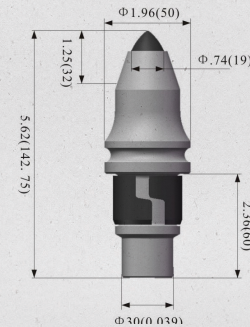
20 per box  
2.2 lbs per tooth



## C4-1

Part # 16BR002

15 per box  
2.6 lbs per tooth

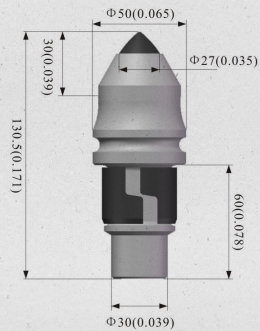


## DS02

Part # 16BR008

15 per box  
2.6 lbs per tooth

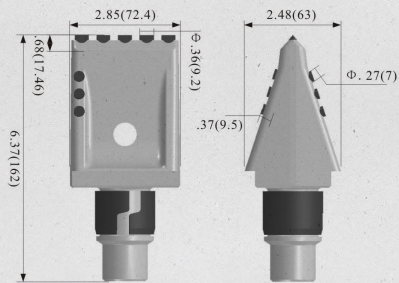




## DS05

Part # 16BR007

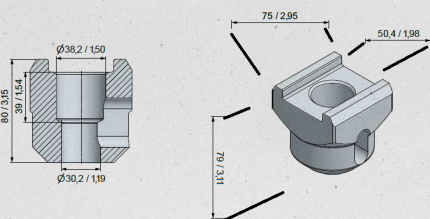
15 per box  
2.6 lbs per tooth



## BFZ 70

Part # 16BR017

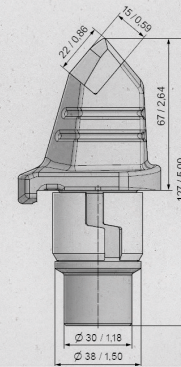
6 per box  
4.6 lbs per tooth



## BFZ 70 Pocket

Part # 16BR018

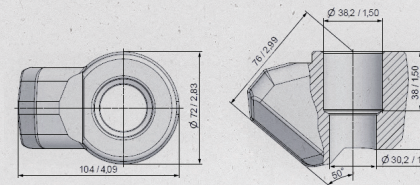
6 per box  
4.4 lbs per tooth



## C4-D Tooth

Part # 16BR062

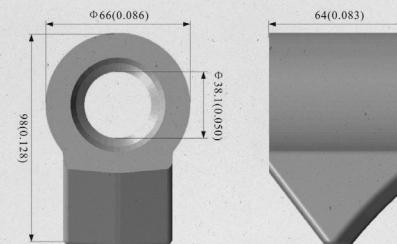
15 per box



## C4-D Tooth Pocket

Part # 16BR063

15 per box

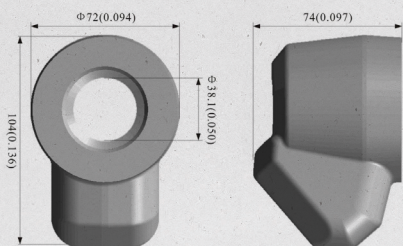


## C40 Pocket

Part # 16BR014

10 per box  
3.6 lbs per tooth

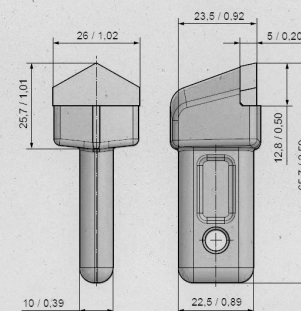




## C40HD Pocket

Part # 16BR058

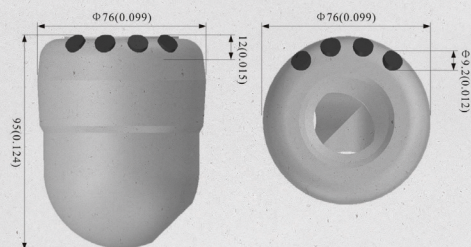
6 per box  
4.4 lbs per tooth



## CB10

Part # 16BR064

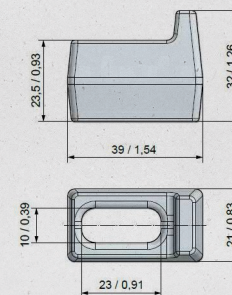
100 per box  
0.2 lbs per tooth



## C40 Round Pocket w/ Carbide

Part # 16BR015

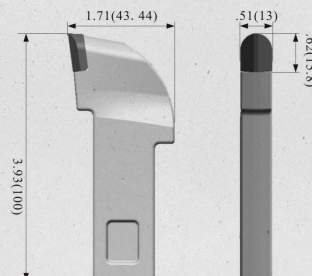
8 per box  
4.2 lbs per tooth



## H-10 Pocket

Part # 16BR065

100 per box  
0.21 lbs per tooth

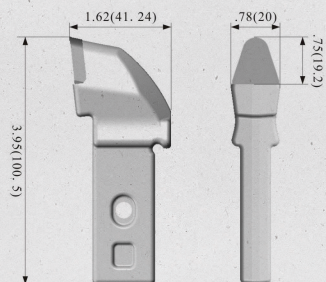


## U7L

Part # 16BR051

60 per box  
0.4 lbs per tooth

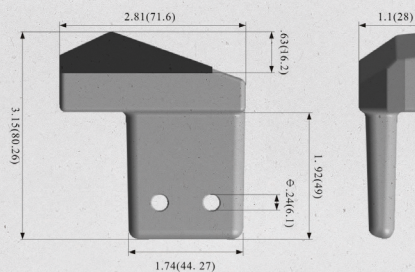




## CJ2

Part # 16BT061

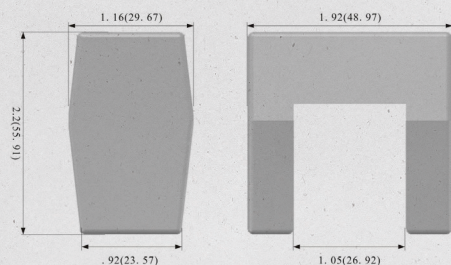
60 per box  
0.6 lbs per tooth



## R5000

Part # 16BT029

25 per box  
0.8 lbs per tooth



## CJ2 Pocket

Part # 16BT062

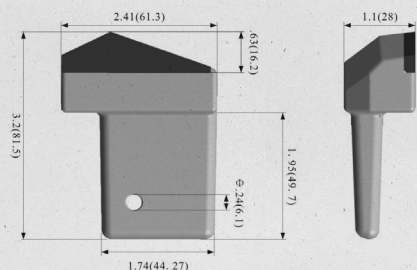
50 per box  
0.52 lbs per tooth



## R4000/5000 Pocket

Part # 16BT031

25 per box  
1 lb per tooth



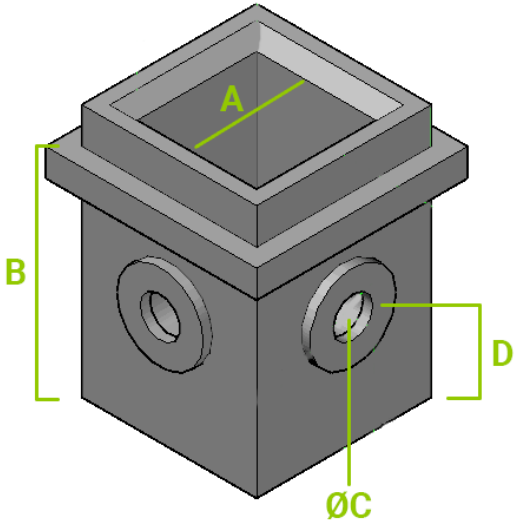
## R4000

Part # 16BT028

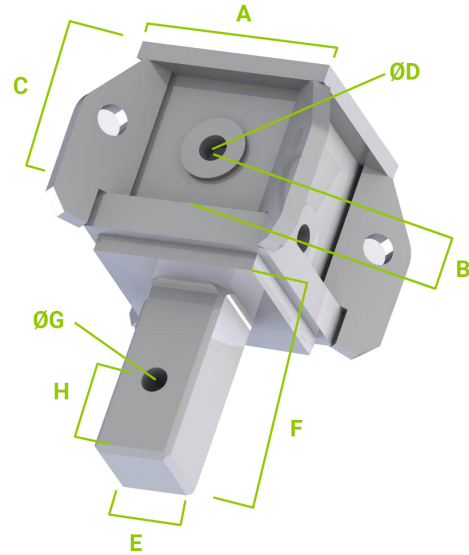
25 per box  
1 lb per tooth



| Size  | A      | B     | ØC     | D        |
|-------|--------|-------|--------|----------|
| 3     | 3-1/8" | 8"    | 1-1/8" | 2"       |
| 3-1/2 | 3.63"  | 10"   | 1-1/8" | 2"       |
| 4     | 4-1/8" | 10"   | 1-1/8" | 2"       |
| 4-1/4 | 4-3/8" | 10"   | 1.56"  | 2"       |
| 130mm | 133mm  | 260mm | 45mm   | 130mm    |
| 150mm | 153mm  | 280mm | 45mm   | 130mm    |
| 177mm | 180mm  | 235mm | 45mm   | 60/130mm |
| 200mm | 203mm  | 460mm | 70mm   | 90/110mm |

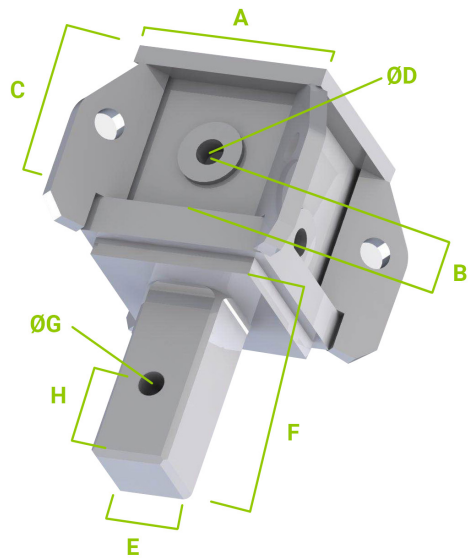


| Size          | A      | B            | C     | ØD     | E     | F     | ØG     | H            |
|---------------|--------|--------------|-------|--------|-------|-------|--------|--------------|
| 4" → 3"       | 4-1/8" | 2"           | 10"   | 1-1/8" | 3"    | 11"   | 1-1/8" | 2"           |
| 4-1/4" → 4"   | 4-3/8" | 2"           | 10"   | 1.56"  | 4"    | 11"   | 1-1/8" | 2"           |
| 130mm → 4"    | 133mm  | 130mm        | 260mm | 45mm   | 4"    | 11"   | 1-1/8" | 2"           |
| 150mm → 130mm | 153mm  | 130mm        | 280mm | 45mm   | 130mm | 300mm | 42mm   | 130mm        |
| 177mm → 130mm | 180mm  | 60mm & 130mm | 235mm | 45mm   | 130mm | 300mm | 42mm   | 130mm        |
| 177mm → 150mm | 180mm  | 60mm & 130mm | 235mm | 45mm   | 150mm | 300mm | 42mm   | 130mm        |
| 200mm → 130mm | 203mm  | 90/110mm     | 460mm | 70mm   | 130mm | 300mm | 42mm   | 130mm        |
| 200mm → 150mm | 203mm  | 90/110mm     | 460mm | 70mm   | 150mm | 300mm | 42mm   | 130mm        |
| 200mm → 177mm | 203mm  | 90/110mm     | 460mm | 70mm   | 177mm | 355mm | 42mm   | 60mm & 130mm |





| Size           | A      | B              | C     | ØD     | E     | F     | ØG   | H              |
|----------------|--------|----------------|-------|--------|-------|-------|------|----------------|
| 4" → 130mm     | 4-1/8" | 2"             | 10"   | 1-1/8" | 130mm | 300mm | 42mm | 130mm          |
| 4.25" → 130mm  | 4-3/8" | 2"             | 10"   | 1.56"  | 130mm | 300mm | 42mm | 130mm          |
| 130mm → 150mm  | 133mm  | 130mm          | 260mm | 45mm   | 150mm | 300mm | 42mm | 130mm          |
| 130mm → 177mm  | 133mm  | 130mm          | 260mm | 45mm   | 177mm | 355mm | 42mm | 60mm/<br>130mm |
| 130mm → 200 mm | 133mm  | 130mm          | 260mm | 45mm   | 200mm | 480mm | 65mm | 90mm/<br>190mm |
| 150mm → 177mm  | 153mm  | 130mm          | 280mm | 45mm   | 177mm | 355mm | 42mm | 60mm/<br>130mm |
| 150mm → 200mm  | 153mm  | 130mm          | 280mm | 45mm   | 200mm | 480mm | 65mm | 90mm/<br>190mm |
| 177mm → 200mm  | 180mm  | 60mm/<br>130mm | 235mm | 45mm   | 200mm | 480mm | 65mm | 90mm/<br>190mm |





# Foundry Tooling – Overbuilt not Oversold.

Our mission statement is simple,  
manufacture quality tooling  
and consumables for our global  
customers at a competitive price.  
Whats sets us apart from the  
competition? We use more carbide in  
our teeth and higher grade steel for  
our wire rope and tooling.

