

Houston International Specialty Inc.

Size	5.5
Grade	P110
Weight	20

TCBC-HT

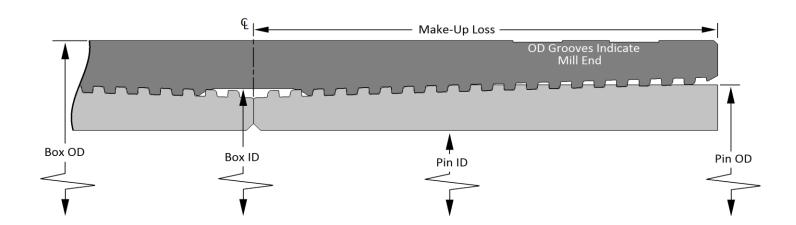
	Coupling and Pipe Dimensions (in)					
	Outer Diameter	Inner Diameter	Coupling	Make-up	Wall	Drift
Coupling	6.300	5.410	Length	Loss	Thickness	Diameter
Pipe	******************************	4.778	8.250	4.125	0.361	4.653
Pin	*****************	4.778				

	Torque Values (ft-lbs)				
	Field End Make-Up			Max. Working	Yield
	Minimum	Optimum ^{2.}	Maximum	Torque ^{1.}	Torque
Mill End	8,500	9,750	11,000	21,000	25,200
Field End	10,000	13,250	15,000	21,000	

Yield Stress (x1000 lbs.)		
Tensile	Compressive	
641	641	

Maximum Pressure (psi)		
Internal	External	
12,640	11,100	





^{1.} Max. Working Torque value is not to be exceeded during operation.

^{2.} If Optimum Torque does not meet the Base of Triangle Stamp, M/U to the Base of Triangle.