

Houston International Specialty Inc.

Size	4.5
Grade	P110
Weight	11.6

TCPC

		Coupling and Pipe Dimensions (in)				
	Outer Diameter	Inner Diameter	Coupling	Make-up	Wall Thickness	Drift
Coupling	5.000	3.960	Length	Loss	vvaii iiiickness	Diameter
Pipe		4.000	9.250	4.250	0.250	3.875
Pin	***************************************	3.960				1000
Torque Values (ft-lbs)						

Internal

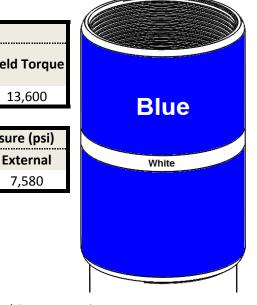
10,690

7,580

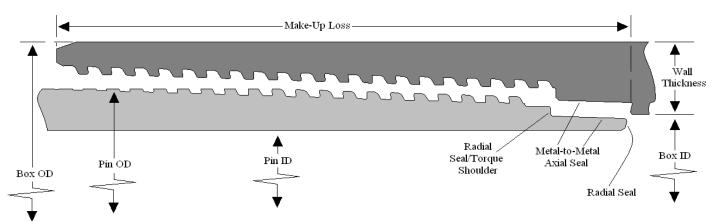
During Make-Up			Max. Working	Yield Torque
Minimum	Optimum	Maximum**	Torque	Tielu Torque
5,300	6,700	8,240	10,880	13,600
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Yield Stress (x1000 lbs.)			Maximum P	ressure (psi)

Yield Stress (x1000 lbs.)		
Tensile	Compressive	
367	367	

	Blanking Dimensions (in)			
	ID (^{+0.0} ₀₃₂)	OD (^{+.032} _{-0.0})	OAL (^{+1.5} _{-0.0})	
Box End	3.960	5.000	5.250	
Pin End	3.960	4.500	4.750	



^{**}Max M/U Torque may be exceeded only by approval from the Thread Representative.



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