# **DUAL PRE-PACK**<sup>™</sup>

Pipe-based, wire-wrapped sand control screen

The Dual Pre-Pack pipe-based, wire-wrapped, all-welded screen eliminates the need to underream and gravel pack a well. It consists of a base pipe with two concentric V-shaped wire screens and a 0.25-in. thick (or thicker if required) integral gravel pack. The gauge of the inner and outer jackets is determined by the size and type of gravel pack used. The size and type of gravel pack used is dependent on the formation sands that are to be controlled. The aggregate gravel pack can be resin or non-resin coated. The dual screen provides built-in sand control when gravel packing is not feasible.

The Dual Pre-Pack screen should be considered for shallow wells with expected low production rates and thin pay zones. In well-sorted formation sands, other applications are water injection or steam flood workover wells.



#### Base pipe

high-strength, perforated API tubulars (alloy and hole size/pattern per customer specs).

#### Rib wire

the unique structure of the inner rib wire combined with the swaging process of the design provides tensile and collapse strength to the base pipe. The outer rib wire supports the outer screen wrap wire.

#### Inner screen wrap wire

V-shaped wire gauge size is determined by the selected aggregate in the screen annulus (alloy and dimensions per customer specs).

#### Aggregate gravel pack

custom designed and selected to suit the pay zone formation materials of the well (can be resin or non-resin coated).

#### -Outer screen wrap wire

V-shaped wire provides a self-cleaning action for greater flow and less chance of plugging (alloy and dimensions per customer specs).

## **Applications**

- Built-in sand control when gravel packing is not feasible or too costly
- Shallow wells with thin pay zones
- Numerous workover applications
- Cased or open hole horizontal completions.



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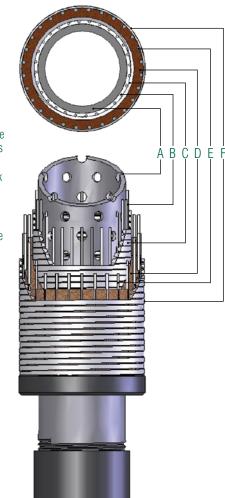
Pipe-based, wire-wrapped sand control screen

### **Advantages**

- Economical solution when gravel packing is not feasible
- Eliminates the need to under-ream and gravel pack a well
- Ideal for low budget workover programs
- Choice of wrap wire and base pipe alloys as well as type and thickness of aggregate gravel pack allows for custom engineering to match specific production environments
- Purpose built for oil, gas or water producing wells and injectors, as well as waterflood, steamflood and disposal wells
- More effective than slotted liners.

Base Pipe		Gravel Pack	ack Perforations		Screen	
<b>OD</b> (in.)	Weight (Ib/ft)	Thickness (in.)	Size (in.)	Holes/ft	<b>OD</b> (in.)	<b>Cylinder Area</b> (sq in./ft)
1.900	2.75	0.250	3/8	84	3.102	166.88
2.063	3.25	0.250	3/8	84	3.265	123.03
2.375	4.60	0.250	3/8	96	3.577	134.78
2.875	6.40	0.250	3/8	108	4.077	153.62
3.500	9.20	0.250	3/8	132	4.702	177.17
4.000	9.50	0.250	3/8	144	5.202	196.01
4.500	11.60	0.250	3/8	156	5.702	214.85
5.000	15.00	0.250	3/8	168	6.202	233.69

- A. Base pipe (alloy and hole size/pattern per customer specs)
- B. Rib wire (to specs)
- C. Inner screen wrap wire (alloy and dimensions per customer specs)
- D. Aggregate gravel pack can be resin or nonresin coated
- E. Rib wire (to specs)
- F. Outer screen wrap wire jacket +/-0.016 (alloy and dimensions per customer specs)



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