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Roofing Technical Update

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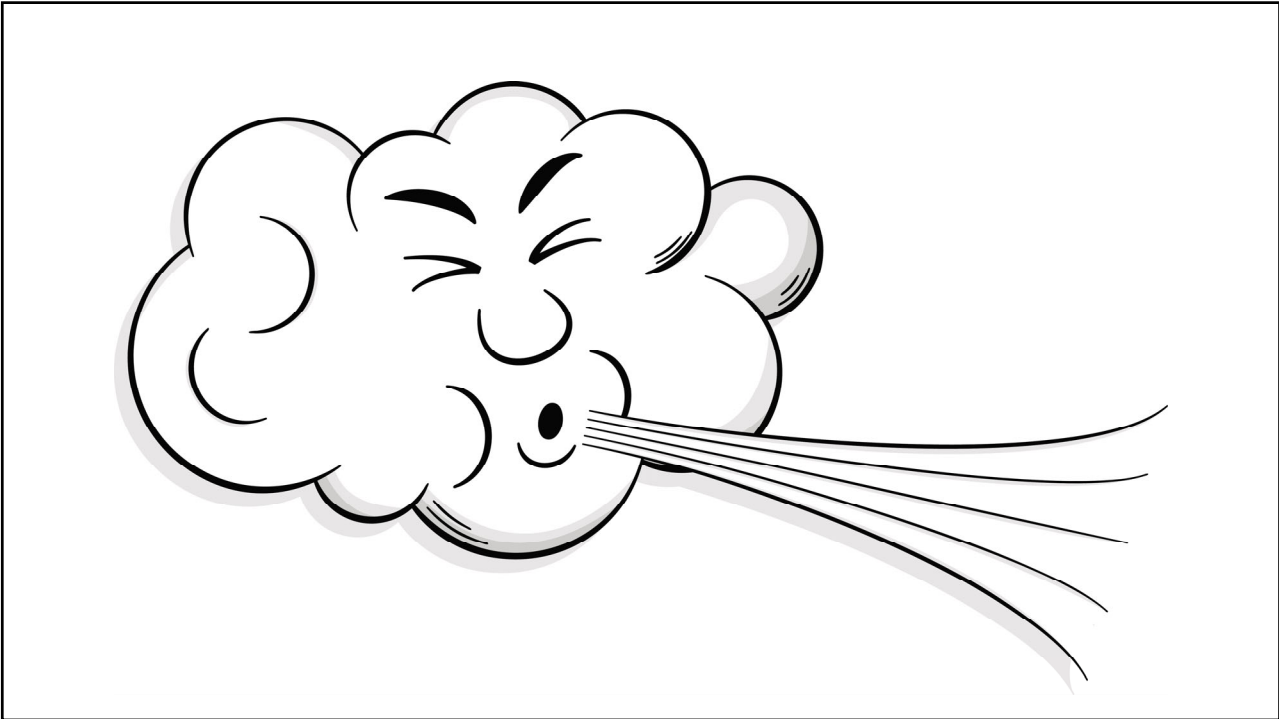
Mark S. Graham
 Vice President, Technical Services
 National Roofing Contractors Association (NRCA)



2

Wind design, high winds, hurricanes and tornados

3



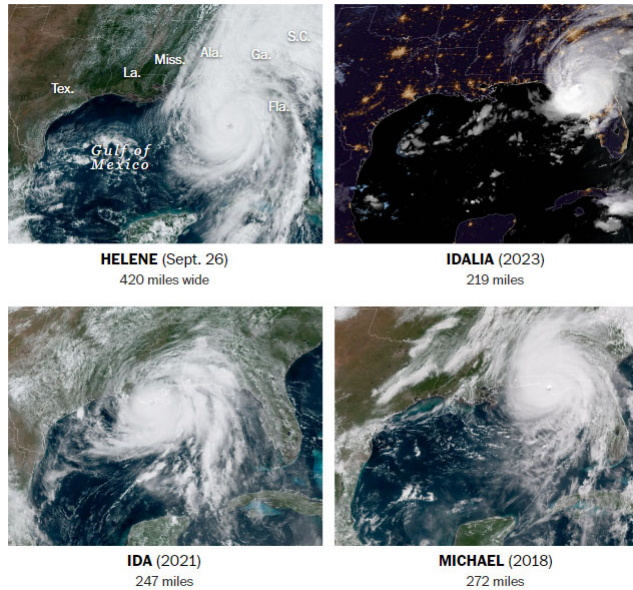
4

Beaufort wind scale

Force	Wind Speed (mph)	Description	Characteristics
0	0-1	Calm	Smoke rises vertically
1	1-3	Light air	Direction of smoke drift
2	4-7	Light breeze	Wind felt of face; leaves rustle
3	8-12	Gentle breeze	Wind extends a light flag
4	13-18	Moderate breeze	Small branches are moved
5	19-24	Fresh breeze	Small trees in leaf begin to sway
6	25-31	Strong breeze	Large branches in motion
7	32-38	Near gale	Whole trees in motion
8	39-46	Gale	Breaks twigs off trees
9	47-54	Severe gale	Slight structural damage occurs
10	55-63	Storm	Trees uprooted; structural damage
11	64-72	Violent storm	Wide-spread damage
12	73-83	Hurricane	See Saffir-Simpson Hurricane Scale

5

Hurricanes



6

Saffir-Simpson Hurricane Wind Scale

Category	Wind Speed (mph)	Characteristics
1	74-95	Very dangerous winds produce some damage
2	96-110	Extremely dangerous winds will cause extensive damage
3	111-129	Devastating damage will occur
4	130-156	Catastrophic damage will occur
5	157 and higher	Catastrophic damage will occur

7

Tornados



8

Enhanced Fujita Scale (EF scale)

Category	Wind Speed (mph)
0	65-85
1	86-110
2	111-135
3	136-165
4	166-200
5	Over 200

9

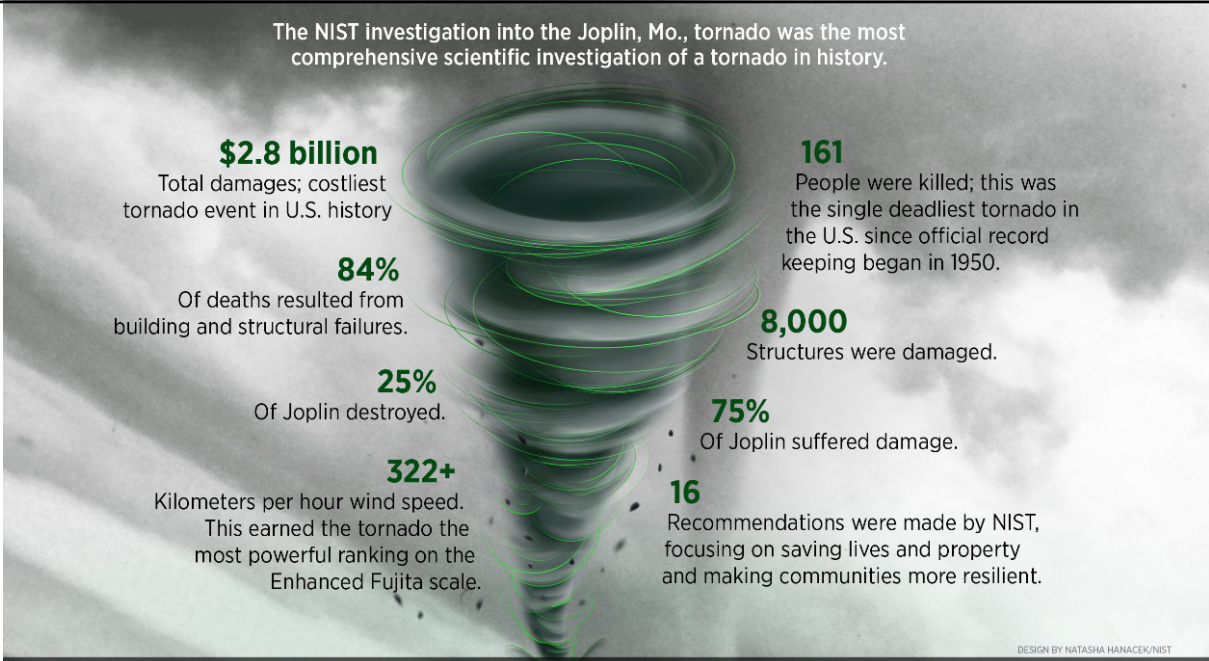
Joplin, MO

May 22, 2011



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The NIST investigation into the Joplin, Mo., tornado was the most comprehensive scientific investigation of a tornado in history.



\$2.8 billion
Total damages; costliest tornado event in U.S. history

84%
Of deaths resulted from building and structural failures.

25%
Of Joplin destroyed.

322+
Kilometers per hour wind speed. This earned the tornado the most powerful ranking on the Enhanced Fujita scale.

161
People were killed; this was the single deadliest tornado in the U.S. since official record keeping began in 1950.

8,000
Structures were damaged.

75%
Of Joplin suffered damage.

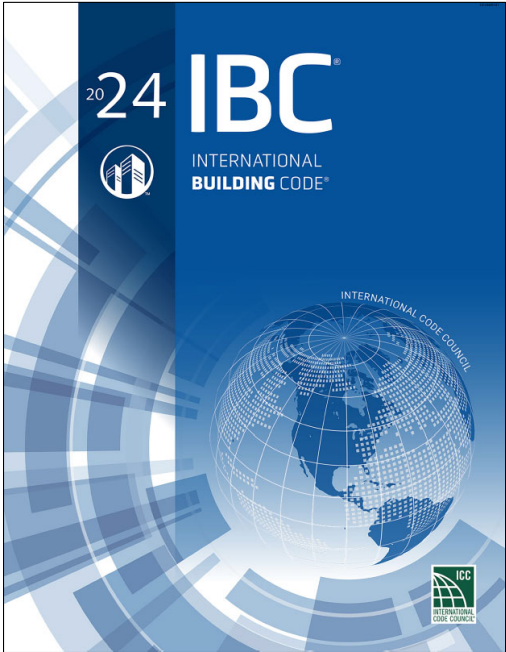
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Recommendations were made by NIST, focusing on saving lives and property and making communities more resilient.

DESIGN BY NATASHA HANACEK/NIST

NIST National Institute of Standards and Technology
U.S. Department of Commerce

www.nist.gov

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International Building Code, 2024 Edition

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STRUCTURAL DESIGN

1608.2.1 Ground snow conversion. Where required, the ground snow loads, p_g , of Figures 1608.2(1) through 1608.2(4) and Table 1608.2 shall be converted to allowable stress design ground snow loads, p_{gsd} , using Equation 16-17.

Equation 16-17 $p_{gsd} = 0.7p_g$

Where:

p_{gsd} = Allowable stress design ground snow load.

SECTION 1609—WIND LOADS

1609.1 Applications. Buildings, structures and parts thereof shall be designed to withstand the minimum wind loads prescribed herein. Decreases in wind loads shall not be made for the effect of shielding by other structures.

1609.1.1 Determination of wind loads. Wind loads on every building or structure shall be determined in accordance with Chapters 26 to 30 of ASCE 7. The type of opening protection required, the basic wind speed, V , and the exposure category for a site is permitted to be determined in accordance with Section 1609 or ASCE 7. Wind shall be assumed to come from any horizontal direction and wind pressures shall be assumed to act normal to the surface considered.

Exceptions:

1. Subject to the limitations of Section 1609.1.1.1, residential structures using the provisions of applicable Group R-2 and AWC WFCM.
2. Subject to the limitations of Section 1609.1.1.1, residential structures using the provisions of AISI S230.
3. Designs using NAAMM FP 1001.
4. Designs using TIA-222 for antenna-supporting structures and antennas, provided that the horizontal extent of Topographic Category 2 escarpments in Section 2.6.6.2 of TIA-222 shall be 16 times the height of the escarpment.
5. Wind tunnel tests in accordance with ASCE 49 and Sections 31.4 and 31.7 of ASCE 7.
6. Temporary structures complying with Section 3103.6.1.2.

The wind speeds in Figures 1609.3(1) through 1609.3(4) are basic wind speeds, V , and shall be converted in accordance with Section 1609.3.1 to allowable stress design wind speeds, V_{asd} , when the provisions of the standards referenced in Exceptions 4 and 5 are used.

IBC 2024 Ch. 35-References Standards identifies ASCE 7-22's edition as being applicable

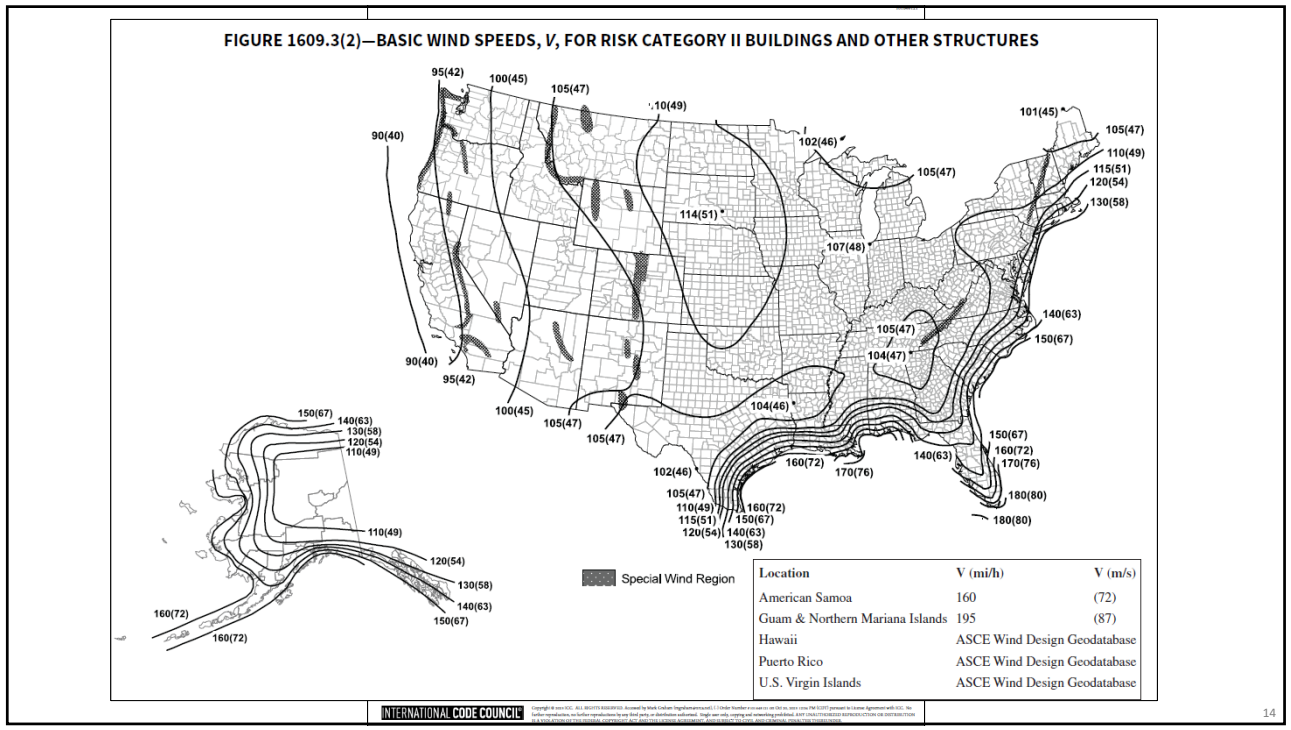
attachment hardware provided and anchors permanently installed on the building. Attachment in accordance with Table 1609.3 with corrosion-resistant attachment hardware provided and anchors permanently installed on the building is permitted for buildings with a mean roof height of 45 feet (13 716 mm) or less where V_w determined in accordance with Section 1609.3.1 does not exceed 140 mph (63 m/s).

2. Glazing in Risk Category I buildings, including greenhouses that are occupied for growing plants on a production or research basis, without public access shall be permitted to be unprotected.

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TABLE 1604.5—RISK CATEGORY OF BUILDINGS AND OTHER STRUCTURES	
RISK CATEGORY	NATURE OF OCCUPANCY
I	Buildings and other structures that represent a low hazard to human life in the event of failure, including but not limited to: <ul style="list-style-type: none"> Agricultural facilities. Certain temporary facilities. Minor storage facilities.
II	Buildings and other structures except those listed in Risk Categories I, III and IV.
III	Buildings and other structures that represent a substantial hazard to human life in the event of failure, including but not limited to: <ul style="list-style-type: none"> Buildings and other structures whose primary occupancy is public assembly with an occupant load greater than 300. Buildings and other structures containing one or more public assembly spaces, each having an occupant load greater than 300 and a cumulative occupant load of these public assembly spaces of greater than 2,500. Buildings and other structures containing Group E or Group I-4 occupancies or combination thereof, with an occupant load greater than 250. Buildings and other structures containing educational occupancies for students above the 12th grade with an occupant load greater than 500. Group I-3, Condition 1 occupancies. Any other occupancy with an occupant load greater than 5,000.^a Power-generating stations with individual power units rated 75 MW_e (megawatts, alternating current) or greater, water treatment facilities for potable water, wastewater treatment facilities and other public utility facilities not included in Risk Category IV. Buildings and other structures not included in Risk Category IV containing quantities of toxic or explosive materials that: <ul style="list-style-type: none"> Exceed maximum allowable quantities per control area as given in Table 307.1(1) or 307.1(2) or per outdoor control area in accordance with the <i>International Fire Code</i>; and Are sufficient to pose a threat to the public if released.^b
IV	Buildings and other structures designated as essential facilities and buildings where loss of function represents a substantial hazard to occupants or users, including but not limited to: <ul style="list-style-type: none"> Group I-2, Condition 2 occupancies. Ambulatory care facilities having emergency surgery or emergency treatment facilities. Group I-3 occupancies other than Condition 1. Fire, rescue, ambulance and police stations and emergency vehicle garages Designated earthquake, hurricane or other emergency shelters. Designated emergency preparedness, communications and operations centers and other facilities required for emergency response. Public utility facilities providing power generation, potable water treatment, or wastewater treatment. Power-generating stations and other public utility facilities required as emergency backup facilities for Risk Category IV structures. Buildings and other structures containing quantities of highly toxic materials that: <ul style="list-style-type: none"> Exceed maximum allowable quantities per control area as given in Table 307.1(2) or per outdoor control area in accordance with the <i>International Fire Code</i>; and Are sufficient to pose a threat to the public if released.^b Aviation control towers, air traffic control centers and emergency aircraft hangars. Buildings and other structures having critical national defense functions. Water storage facilities and pump structures required to maintain water pressure for fire suppression.
<p>a. For purposes of occupant load calculation, occupancies required by Table 1604.5 to use gross floor area calculations shall be permitted to use net floor areas to determine the total occupant load. The floor area for vehicular drive aisles shall be permitted to be excluded in the determination of net floor area in parking garages.</p> <p>b. Where approved by the building official, the classification of buildings and other structures as Risk Category III or IV based on their quantities of toxic, highly toxic or explosive materials is permitted to be reduced to Risk Category II, provided that it can be demonstrated by a hazard assessment in accordance with Section 1.5.3 of ASCE 7 that a release of the toxic, highly toxic or explosive materials is not sufficient to pose a threat to the public.</p>	

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ASCE Hazard Tool

www.ASCEHazardTool.org

ASCE HAZARD TOOL

Enter Structure Information

Enter Location Snap to Address

ADDRESS LAT/LONG FIND ON MAP

8371 E Northfield Blvd, Denr

Requested Data

Standard Version

ASCE/SEI 7-22

Risk Category Site Soil Class

Measurements

Customary SI

Load Types

Wind Seismic
 Ice Snow
 Rain Flood
 Tsunami Tornado

Wind Details

Wind Speed	113 Vmph
10-year MRI	77 Vmph
25-year MRI	84 Vmph
50-year MRI	89 Vmph
100-year MRI	93 Vmph
300-year MRI	101 Vmph
700-year MRI	107 Vmph
1,700-year MRI	113 Vmph
3,000-year MRI	117 Vmph
10,000-year MRI	126 Vmph
100,000-year MRI	143 Vmph
1,000,000-year MRI	159 Vmph

Value provided is 3-second gust wind speeds at 33 ft above ground for Exposure C Category, based on linear interpolation between contours. Wind speeds are interpolated in accordance with the 7-22 Standard. Wind speeds correspond to approximately a 3% probability of exceedance in 50 years (annual exceedance probability = 0.000588, MRI = 1,700 years). Values for 10-year MRI, 25-year MRI, 50-year MRI and 100-year MRI are Service Level wind speeds, all other wind speeds are Ultimate wind speeds.

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STRUCTURAL DESIGN

FIGURE 1609.3(4)—BASIC WIND SPEEDS, V, FOR RISK CATEGORY IV BUILDINGS AND OTHER STRUCTURES

1609.3.1 Wind speed conversion. Where required, the basic wind speeds of Figures 1609.3(1) through 1609.3(4) shall be converted to *allowable stress design* wind speeds, V_{ASD} , using Table 1609.3.1 or Equation 16-18.

Equation 16-18 $V_{ASD} = V\sqrt{0.6}$ i.e., $V_{ASD} = V \times 0.78$

where:

V_{ASD} = Allowable stress design wind speed applicable to methods specified in Exceptions 4 and 5 of Section 1609.1.1.

V = Basic wind speeds determined from Figures 1609.3(1) through 1609.3(4).

V	100	110	120	130	140	150	160	170	180	190	200
V_{ASD}	78	85	93	101	108	116	124	132	139	147	155

For SI: 1 mile per hour = 0.44 m/s.

a. Linear interpolation is permitted.

b. V_{ASD} = allowable stress design wind speed applicable to methods specified in Exceptions 1 through 5 of Section 1609.1.1.

c. V = basic wind speeds determined from Figures 1609.3(1) through 1609.3(4).

1609.4 Exposure category. For each wind direction considered, an exposure category that adequately reflects the characteristics of ground surface irregularities shall be determined for the site at which the building or structure is to be constructed. Account shall be taken of variations in ground surface roughness that arise from natural topography and vegetation as well as from constructed features.

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ASCE 7-22

- All loads on buildings and structures
- 482 pages + commentary (1046 pages total)
- 32 chapters
- 7 appendixes
- Referenced in IBC 2024 Ch. 16- Wind Design as the basis for wind design

[Link](#)

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ASCE 7-22 on wind design

- Ch. 26: Wind loads: General requirements
- Ch. 30: Wind loads: Components and cladding
- Ch. 31: Wind tunnel procedure
- Ch. 32: Tornado loads

99 pages

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**CHAPTER 26
WIND LOADS: GENERAL REQUIREMENTS**

26.1 PROCEDURES

26.1.1 Scope Buildings and other structures, including the main wind force resisting system (MWFRS) and all components and cladding (C&C) thereof, shall be designed and constructed to resist the wind loads determined in accordance with Chapters 26 through 31.

Risk Category III and IV buildings and other structures, including the MWFRS and all C&C thereof, shall also be designed and constructed to resist tornado loads determined in accordance with Chapter 32, as applicable.

The provisions of this chapter define basic wind parameters for use with other provisions contained in this standard.

26.1.2.2 Components and Cladding Wind loads on C&C on all buildings and other structures shall be designed using one of the following procedures:

- Analytical Procedures provided in Parts 1 through 5, as appropriate, of Chapter 30; or
- Wind Tunnel Procedure as specified in Chapter 31.

26.1.3 Performance-Based Procedures Wind design of buildings and other structures using performance-based procedures shall be permitted subject to the approval of the Authority Having Jurisdiction. The performance-based wind design procedures used shall, at a minimum, conform to Section 1.3.1.3.

26.2 DEFINITIONS

The following definitions apply to the provisions of Chapters 26 through 31:

APPROVED: Acceptable to the Authority Having Jurisdiction.

ASCE WIND DESIGN GEODATABASE: The ASCE database (version 2022-1.0) of geocoded wind speed design data.

User Note: The ASCE Wind Design Geodatabase of geocoded wind speed design data is available at <https://asce7a-rsdbtool.onlinetool>.

ATTACHED CANOPY: A horizontal (maximum slope of 2%) patio cover attached to the building wall at any height; it is different from an overhang, which is an extension of the roof surface.

BASIC WIND SPEED, V: Three-second gust speed at 33 ft (10 m) above the ground in Exposure C (see Section 26.7.3) as determined in accordance with Section 26.5.1.

BUILDING, ELEVATED: A building supported on structural elements where wind can pass beneath the building.

BUILDING, ENCLOSED: A building that has the total area of openings in each wall that receives positive external pressure less than or equal to 4 ft² (0.37 m²) or 1% of the area of that wall, whichever is smaller. This condition is expressed for each wall by the following equation:

$$A_e < 0.01A_f \text{ or } 4 \text{ ft}^2 (0.37 \text{ m}^2), \text{ whichever is smaller,}$$

where A_e and A_f are as defined for Open Buildings.

BUILDING, LOW-RISE: An enclosed, partially enclosed, or partially open building that complies with the following conditions:

Minimum Design Loads and Associated Criteria for Buildings and Other Structures 261

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30.1 SCOPE

30.1.1 Building Types

This chapter applies to the determination of wind pressures on components and cladding (C&C) on buildings.

- Part 1** is applicable to an enclosed, partially enclosed, or partially open
 - Low-rise building (see definition in Section 26.2); or
 - Building with $h \leq 60$ ft (18.3 m).
The building has a flat roof, gable roof, multispans gable roof, hip roof, monoslope roof, stepped roof, or sawtooth roof, and the wind pressures are calculated from a wind pressure equation.
- Part 2** is applicable to an enclosed, partially enclosed, or partially open
 - Building with $h > 60$ ft (18.3 m).
The building has a flat roof, pitched roof, gable roof, hip roof, mansard roof, arched roof, or domed roof, and the wind pressures are calculated from a wind pressure equation.
- Part 3** is applicable to an open building of all heights that has a pitched free roof, monoslope free roof, or roughed free roof.
- Part 4** is applicable to building appurtenances such as roof overhangs, parapets, and rooftop equipment.
- Part 5** is applicable to non-building structures – circular bins, silos, and tanks; rooftop solar panels and roof pavers.
 - Circular bins, silos, and tanks with $h \leq 120$ ft (36.6 m);
 - Rooftop solar panels: Buildings of all heights with flat roofs or gable or hip roofs with roof slopes less than or equal to 7 degrees; and
 - Roof pavers: Buildings of all heights with roof slopes less than or equal to 7 degrees.

CHAPTER 30 COMPONENTS AND CLADDING

resonance with along-wind vibrations of flexible buildings. The loads on buildings that do not meet the requirements of Section 30.1.2 or that have unusual shapes or response characteristics shall be determined using recognized literature documenting such wind load effects or shall use the wind tunnel procedure specified in Chapter 31.

30.1.4 Shielding There shall be no reductions in velocity pressure caused by apparent shielding afforded by buildings and other structures or terrain features.

30.1.5 Air-Permeable Cladding Design wind load determined from Chapter 30 shall be used for air-permeable claddings, including modular vegetative roof assemblies, unless approved test data or recognized literature demonstrates lower loads for the type of air-permeable cladding being considered.

30.2 GENERAL REQUIREMENTS

30.2.1 Wind Load Parameters Specified in Chapter 26 The following wind load parameters are specified in Chapter 26:

- Basic wind speed, V (Section 26.5),
- Wind directionality factor, K_d (Section 26.6),
- Exposure category (Section 26.7),
- Topographic factor, K_z (Section 26.8),
- Ground elevation factor, K_e (Section 26.9),
- Velocity pressure, exposure coefficient, K_z , or K_e (Section 26.10.1); Velocity pressure, q_z (Section 26.10.2),
- Gust-effect factor (Section 26.11),
- Enclosure classification (Section 26.12), and
- Internal pressure coefficient, (GC_{pi}) (Section 26.13).

30.2.2 Minimum Design Wind Pressures The design wind pressure for C&C of buildings shall not be less than a net pressure of 16 lbf/ft^2 (0.77 kN/m^2) acting in either direction normal to the surface.

30.2.3 Tributary Areas Greater than 700 ft^2 (65 m^2) C&C elements with tributary areas greater than 700 ft^2 (65 m^2) shall be permitted to be designed using the provisions for main wind force resisting systems.

30.2.4 External Pressure Coefficients Combined gust-effect factor and external pressure coefficients for C&C, (GC_{pe}) , are given in the figures associated with this chapter. The pressure coefficient values and gust-effect factor shall not be separated.

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32.1 PROCEDURES

32.1.1 Scope

Buildings and other structures classified as Risk Category III or IV and located in the tornado-prone region as shown in Figure 32.1-1, including the main wind force resisting system (MWFRS) and all components and cladding (C&C) thereof, shall be designed and constructed to resist the greater of the tornado loads determined in accordance with the provisions of this chapter or the wind loads determined in accordance with Chapters 26 through 31, using the load combinations provided in Chapter 2.

32.1.2 Permitted Procedures The design tornado loads for buildings and other structures, including the MWFRS and C&C elements thereof, shall be determined using one of the procedures as specified in this section and subject to the applicable limitations of Chapters 26 through 32, excluding Chapter 28.

An outline of the overall process for the determination of the tornado loads, including section references, is provided in Figure 32.1-3.

32.1.2.1 Tornado Loads on the Main Wind Force Resisting System Tornado loads for the MWFRS shall be determined using one or more of the following procedures, as modified by Chapter 32:

CHAPTER 32 TORNADO LOADS

- Directional Procedure for buildings of all heights as specified in Chapter 27 for buildings meeting the requirements specified therein;
- Directional Procedure for Building Appurtenances (such as rooftop structures and rooftop equipment) and Other Structures (such as solid freestanding walls and solid freestanding signs, chimneys, tanks, open signs, single-plane open frames, and trussed towers) as specified in Chapter 29 for buildings meeting the requirements specified therein; or
- Wind Tunnel Procedure for all buildings and all other structures as specified in Chapter 31 for buildings meeting the requirements specified therein.

32.1.2.2 Tornado Loads on Components and Cladding Tornado loads on the C&C of all buildings and other structures shall be determined using one or more of the following procedures, as modified by Chapter 32:

- Analytical Procedures as specified in Parts 1 through 5, as appropriate, of Chapter 30, for buildings or other structures meeting the requirements specified therein; or
- Wind Tunnel Procedure for all buildings and other structures as specified in Chapter 31, for buildings meeting the requirements specified therein.

32.1.3 Performance-Based Procedures Tornado design of buildings and other structures using performance-based procedures shall be permitted subject to the approval of the Authority Having Jurisdiction. The performance-based tornado design procedures used shall, at a minimum, conform to Section 1.3.1.3 and be documented and submitted to the Authority Having Jurisdiction in accordance with Section 1.3.1.3.

32.2 DEFINITIONS

The following definitions apply to the provisions of Chapter 32. Terms not defined in this chapter shall be defined in accordance with Chapters 26 through 31, as appropriate, excluding Chapter 28.

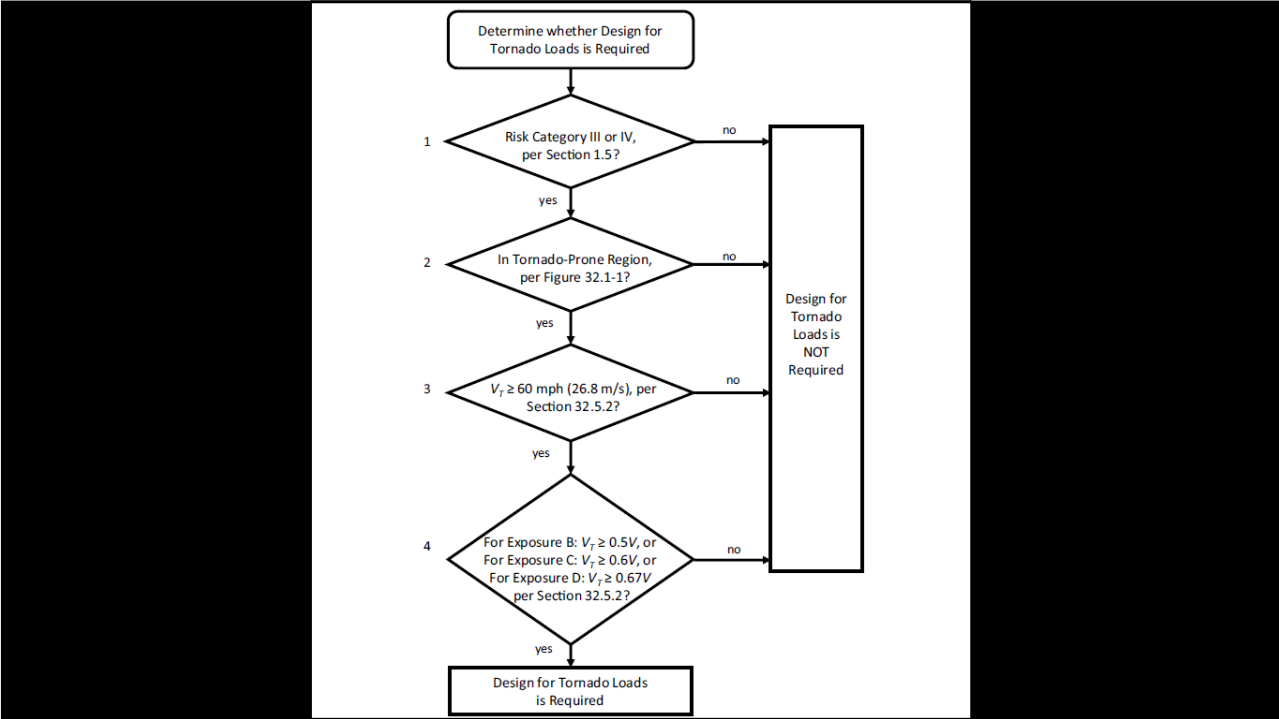
ASCE TORNADO DESIGN GEODATABASE: The ASCE database (version 2022-1.0) of geocoded tornado speed design data.

OTHER STRUCTURES, SEALED: A structure that is completely sealed or has controlled ventilation such that tornado-induced atmospheric pressure changes will not be transmitted to the inside of the structure, including but not limited to certain tanks and vessels.

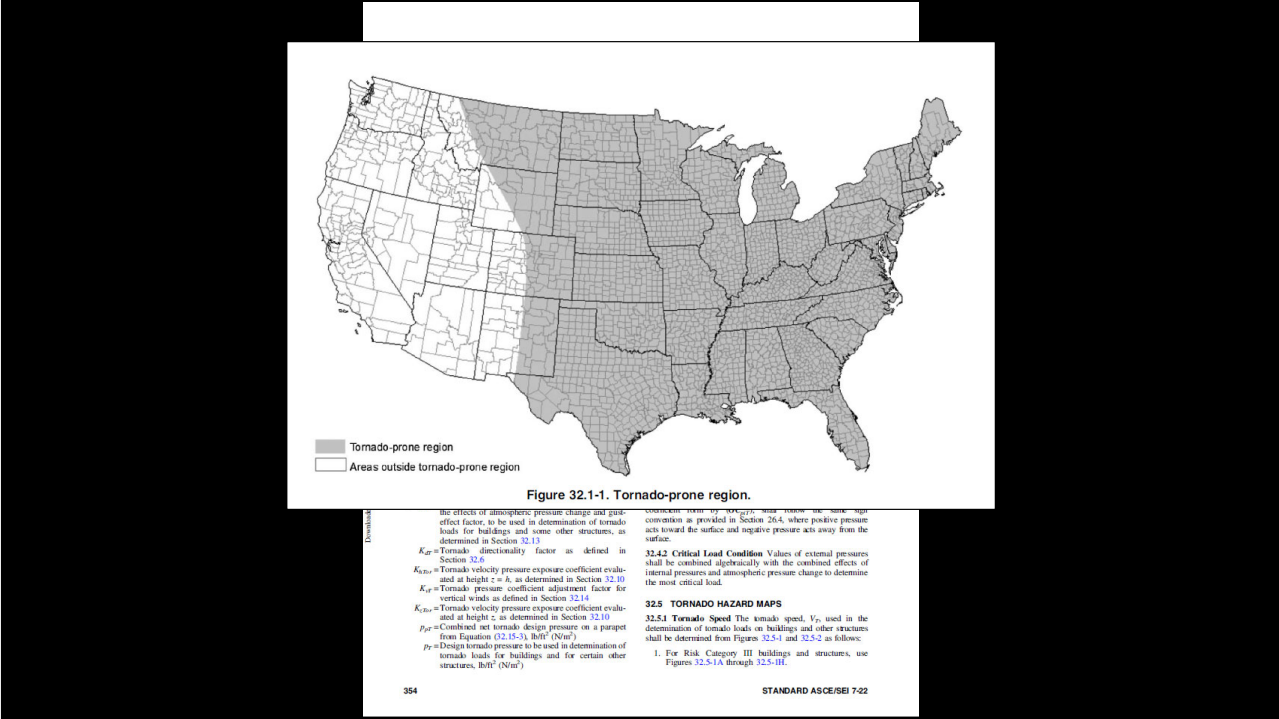
TORNADO-PRONE REGION: The area of the contiguous United States most vulnerable to tornadoes, as shown in Figure 32.1-1.

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FEMA/NIST Design Guide
Design Guide for New Tornado Load Requirements in ASCE 7-22

“Effective area” for tornado design purposes

Smallest Convex Polygon Method

Simplified Rectangle Method

Legend - - - Building perimeter Effective plan area

Figure 5: Effective plan areas for buildings that are not essential facilities (Adapted from ASCE 7, Figure C32.5-1; used with permission from ASCE)

Smallest Convex Polygon Method

Simplified Rectangle Method

Legend - - - Building perimeter Effective plan area

Figure 6: Effective plan area for essential facilities (Adapted from ASCE 7, Figure C32.5-2; used with permission from ASCE)

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4. Islands, coastal areas, and land boundaries outside the fast corner shall use the fast corner speed contour.

5. Tornado speeds correspond to approximately a 1% probability of exceedance in 50-year return period (exceedance probability = 0.000104, MEF = 1.78 years).

6. Location-specific tornado speed is determined using the ASCE Tornado Design Database, available at the ASCE Tornado Tool (<https://www.asce.org/tornado-tool>) or approved equivalent.

Figure 32.5-1E (Continued). Tornado speeds for Risk Category III buildings and other structures, for effective plan area of 100,000 ft² (9,290 m²).

Separate tornado speed maps based on Risk Category III and IV, and effective plan areas of 1; 2,000; 10,000; 40,000; 100,000; 250,000; 1,000,000 and 4,000,000 sq. ft.

Minimum Design Loads and Associated Criteria for Buildings and Other Structures 367

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ASCE Hazard Tool

www.ASCEHazardTool.org

ASCE HAZARD TOOL
Measure Basemap Share

Location
Tulsa, Oklahoma, ...

Elevation
707 ft with respect to North American Vertical Datum of 1988 (NAVD 88)

Lat:
36.155327

Long:
-95.992083

Standard:
ASCE/SEI 7-22

Risk Category:
III

Soil Class:
Default

Wind
115 Vmph
 Overlay
DETAILS

Tornado
See details for V_T
DETAILS

FULL REPORT **SUMMARY**

All data are per the requirements of published ASCE standards; local requirements may vary.

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Query U.S. Environmental

Tornado Details

		RC = III (MRI = 1,700 years)	MRI = 10,000 years	MRI = 100,000 years	MRI = 1,000,000 years	MRI = 10,000,000 years
Effective Plan Area (ft²)	Tornado Speed (mph)	Tornado Speed (mph)	Tornado Speed (mph)	Tornado Speed (mph)	Tornado Speed (mph)	Tornado Speed (mph)
A _e = 1	V _T = 78	V _T = 123	V _T = 174	V _T = 220	V _T = 256	
A _e = 2,000	V _T = 80	V _T = 125	V _T = 175	V _T = 222	V _T = 259	
A _e = 10,000	V _T = 84	V _T = 128	V _T = 177	V _T = 223	V _T = 261	
A _e = 40,000	V _T = 89	V _T = 132	V _T = 183	V _T = 226	V _T = 265	
A _e = 100,000	V _T = 93	V _T = 136	V _T = 185	V _T = 230	V _T = 267	
A _e = 250,000	V _T = 99	V _T = 142	V _T = 191	V _T = 234	V _T = 270	
A _e = 1,000,000	V _T = 111	V _T = 153	V _T = 200	V _T = 241	V _T = 277	
A _e = 4,000,000	V _T = 124	V _T = 164	V _T = 211	V _T = 251	V _T = 286	

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panel systems shall be equal to the effective plan area of the largest structurally independent photovoltaic support structure that does not share structural components with other adjacent structures.

32.6 TORNADO DIRECTIONALITY FACTOR
The tornado directionality factor, $K_{d,Tor}$, shall be determined from Table 32.6-1 and shall be used to determine the tornado loads in accordance with Sections 32.15 through 32.17.

32.7 TORNADO EXPOSURE
Tornado velocity pressure exposure coefficients $K_{z,Tor}$ and $K_{d,Tor}$ are determined in Section 32.8.1. Exposure requirements in Section 26.7 shall not apply to the determination of $K_{z,Tor}$ and $K_{d,Tor}$.

32.10 TORNADO VELOCITY PRESSURE

32.10.1 Tornado Velocity Pressure Exposure Coefficient A tornado velocity pressure exposure coefficient, $K_{z,Tor}$, or $K_{d,Tor}$, as applicable, shall be determined from Table 32.10-1.

32.10.2 Tornado Velocity Pressure Tornado velocity pressure, $q_{z,T}$, evaluated at height z above ground, shall be determined in accordance with the following equation:

$$q_{z,T} = 0.00256K_{z,Tor}K_eV_T^2 \text{ (lb/ft}^2\text{); } V_T \text{ in mi/h} \quad (32.10-1)$$

$$q_{z,T} = 0.613K_{z,Tor}K_eV_T^2 \text{ (N/m}^2\text{); } V_T \text{ in m/s} \quad (32.10-1.SI)$$

where
 $K_{z,Tor}$ = Tornado velocity pressure exposure coefficient, see Section 32.10.1;
 K_e = Ground elevation factor, see Section 32.9;
 V_T = Tornado speed, see Section 32.5; and
 $q_{z,T}$ = Tornado velocity pressure at height z .

The velocity pressure at mean roof height shall be computed as $q_{h,T} = q_{z,T}$ evaluated from Equation (32.10-1) using $K_{z,Tor}$ at mean roof height h .

32.12 TORNADO ENCLOSURE CLASSIFICATION

32.12.1 General For the purpose of determining internal pressure coefficients for tornadoes, buildings and other structures for which tornado internal pressure coefficients, ($G_{C,tor}$), apply shall have an enclosure classification assigned in accordance with this section. If a building or other structure satisfies both the "open" and "partially enclosed" tornado enclosure classification definitions, it shall be classified as a "partially open" building or other structure.

32.12.2 Openings To assign the tornado enclosure classification, the amount of openings in the building envelope shall be determined by taking each wall of the building or other structure, assuming it functions as the windward wall, and summing the total area of openings present with respect to the area of the remaining building envelope. Buildings shall be classified as enclosed, partially enclosed, partially open, or open as defined in Section 26.2. Other structures shall be classified as sealed, as defined in Section 32.2, or enclosed, partially enclosed, partially open, or open as defined in Section 26.2.

Where not required by Section 32.12.3 to protect glazed openings, enclosed buildings and other structures shall either (1) be reevaluated for classification as partially enclosed, with all unprotected glazed openings on each assumed windward wall considered as openings; or (2) be protected in accordance with Section 32.12.3.1.

32.12.3 Protection of Glazed Openings Glazed openings shall be protected as specified in this section for Essential Facilities and for buildings and other structures required to maintain the functionality of Essential Facilities.

32.12.3.1 Protection Requirements for Glazed Openings Glazing in buildings requiring protection shall be protected with an impact-protective system or shall be impact-resistant glazing. Impact-protective systems shall be either (a) permanently affixed non-removable systems or (b) permanently affixed operable systems capable of being fully deployed from inside the building within five minutes and used in buildings that are staffed 24 hours per day.

Impact-protective systems and impact-resistant glazing shall be subjected to missile tests in accordance with ASTM E1996 using missile level D or E as described in Table 2 of ASTM E1996. Testing to demonstrate compliance with ASTM E1996 shall be in accordance with ASTM E1886. Impact-resistant glazing and impact-protective systems shall comply with the "Enhanced Protection" requirements of Table 1 of ASTM E1996, with tornado speed used in place of basic wind speed for determination of wind zone.

EXCEPTION: Other testing methods and/or performance criteria are permitted to be used where approved.

32.13 TORNADO INTERNAL PRESSURE COEFFICIENTS
Tornado internal pressure coefficients, ($G_{C,2,t}$), shall be determined from Table 32.13-1 based on building and other structure enclosure classifications determined in accordance with Section 32.12.1.

Minimum Design Loads and Associated Criteria for Buildings and Other Structures 357

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Pinpoint Seminar
Colorado Roofing Association

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Minimum Design Loads and Associated Criteria for Buildings and Other Structures

$F_{rt} = q_{rt} K_{dt} K_{rt} (GC_p) A_e$ (B) (32.16-4)

$F_{rt} = q_{rt} K_{dt} K_{rt} (GC_p) A_e$ (N) (32.16-4.SI)

where

q_{rt} = Tornado velocity pressure from Section 32.10.2 evaluated at mean roof height h , lb/ft^2 (N/m^2);

K_{dt} = Tornado directionality factor from Section 32.6;

K_{rt} = Tornado pressure coefficient adjustment factor from Section 32.14;

(GC_p) = Product of external pressure coefficient and gust-effect factor from Section 29.4.1, and

A_e = Horizontal projected area of rooftop structure or equipment, ft^2 (m^2).

32.16.3.3 Roofs of Isolated Circular Bins, Silos, and Tanks Section 29.4.2.2 shall apply for determination of MWFRS loads on the roofs of isolated circular bins, silos, and tanks, as modified in this section. The net design tornado pressures shall be determined in accordance with the following equation, which replaces Equation (29.4-4):

$p_r = q_{rt} [G_r K_{dt} K_{rt} C_p - (GC_{piT})]$ (lb/ft²) (32.16-5)

$p_r = q_{rt} [G_r K_{dt} K_{rt} C_p - (GC_{piT})]$ (N/m²) (32.16-5.SI)

where

q_{rt} = Tornado velocity pressure from Section 32.10.2 evaluated at mean roof height h , lb/ft^2 (N/m^2);

G_r = Tornado gust-effect factor from Section 32.11;

K_{dt} = Tornado directionality factor from Section 32.6;

K_{rt} = Tornado pressure coefficient adjustment factor from Section 32.14;

C_p = External pressure coefficient from Section 29.4.2.2, and

(GC_{piT}) = Tornado internal pressure coefficient from Section 32.13.

32.16.3.4 Rooftop Solar Panels for Buildings of All Heights with Flat Roofs or Gable or Hip Roofs with Slopes Less Than 7 Degrees Section 29.4.3 shall apply for determination of MWFRS loads on rooftop photovoltaic panels for buildings of all heights with flat roofs or gable or hip roofs with slopes less than 7 degrees, as modified in this section. The design tornado pressure, p_r , for rooftop photovoltaic panels shall be determined by the following equation, which replaces Equation (29.4-5):

$p_r = q_{rt} K_{dt} (GC_{pi})$ (lb/ft²) (32.16-6)

$p_r = q_{rt} K_{dt} (GC_{pi})$ (N/m²) (32.16-6.SI)

where

q_{rt} = Tornado velocity pressure from Section 32.10.2 evaluated at mean roof height h , lb/ft^2 (N/m^2);

K_{dt} = Tornado directionality factor from Section 32.6, and

(GC_{pi}) = Net pressure coefficient from Section 29.4.3.

32.16.3.5 Rooftop Solar Panels Parallel to the Roof Surface on Buildings of All Heights and Roof Slopes Section 29.4.4 shall apply for determination of MWFRS loads on rooftop photovoltaic panels parallel to the roof surface on buildings of all heights and roof slopes as modified in this section. The design tornado pressure, p_r , for rooftop photovoltaic panels shall be determined by the following equation, which replaces Equation (29.4-6):

$p_r = q_{rt} K_{dt} K_{rt} (GC_p) - q_i (GC_{piT})$ (lb/ft²) (32.17-2)

$p_r = q_{rt} K_{dt} K_{rt} (GC_p) - q_i (GC_{piT})$ (N/m²) (32.17-2.SI)

where

$q = q_{zT}$ For external pressure on all walls evaluated at height z above the ground, lb/ft^2 (N/m^2);

32.17.1 Low-Rise Buildings Section 30.3 shall apply for determination of component and cladding tornado loads on low-rise buildings, as modified in this section. The design tornado pressures, p_r , on C&C elements in low-rise buildings and buildings with $h \leq 60$ ft ($h \leq 18.3$ m) shall be determined in accordance with the following equation, which replaces Equation (30.3-1):

$p_r = q_{rt} [K_{dt} K_{rt} (GC_p) - (GC_{piT})]$ (lb/ft²) (32.17-1)

$p_r = q_{rt} [K_{dt} K_{rt} (GC_p) - (GC_{piT})]$ (N/m²) (32.17-1.SI)

where

q_{rt} = Tornado velocity pressure from Section 32.10.2 evaluated at mean roof height h , lb/ft^2 (N/m^2);

K_{dt} = Tornado directionality factor from Section 32.6;

K_{rt} = Tornado pressure coefficient adjustment factor from Section 32.14;

(GC_p) = External pressure coefficient from Section 30.3; and

(GC_{piT}) = Tornado internal pressure coefficient from Section 32.13.

32.17.1.1 Bottom Horizontal Surfaces of Elevated Buildings Section 30.3.2.1 shall apply for determination of C&C loads on bottom horizontal surfaces of elevated buildings, as modified in this section. The design tornado pressure, p_r , for the effects of tornado pressure on C&C shall be determined in accordance with Equation (32.17-1), where $K_{rt} = 1.0$.

32.17.2 Buildings with $h > 60$ ft ($h > 18.3$ m) Section 30.4 shall apply for the determination of component and cladding tornado loads on buildings with $h > 60$ ft ($h > 18.3$ m), as modified in this section. The design tornado pressures, p_r , on C&C elements for all buildings with $h > 60$ ft ($h > 18.3$ m) shall be determined in accordance with the following equation, which replaces Equation (30.4-1):

$p_r = q K_{dt} K_{rt} (GC_p) - q_i (GC_{piT})$ (lb/ft²) (32.17-2)

$p_r = q K_{dt} K_{rt} (GC_p) - q_i (GC_{piT})$ (N/m²) (32.17-2.SI)

where

$q = q_{zT}$ For external pressure on all walls evaluated at height z above the ground, lb/ft^2 (N/m^2);

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If the tornado loads are greater than the conventional wind loads, use the tornado loads as the basis for wind design

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A wind and tornado design example...

Hypothetical situation: A hospital (Risk Category IV) building with a 70 ft. mean roof height 343 square low-slope roof area is located in an urban (Exposure B) Tulsa, OK

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Solution:

Wind design:

	Wind Speed	Z ₁ (Field)	Z ₂ (Perimeter)	Z ₃ (Corner)
Ult. method	120 mph	53 psf	77 psf	101 psf
ASD method	93 mph	FM Class 75		

Tornado design:

A_e=40,000 sq. ft.

	Wind Speed	Z ₁ (Field)	Z ₂ (Perimeter)	Z ₃ (Corner)
Ult. method	107 mph	61 psf	81 psf	107 psf
ASD method	--	FM Class 75		

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Impact of effective area (A_e)

$A_e=40,000$ sq. ft.

	Wind Speed	Z_1 (Field)	Z_2 (Perimeter)	Z_3 (Corner)
Ult. method	103 mph	61 psf	81 psf	107 psf
ASD method	--	FM Class 75		

$A_e=100,000$ sq. ft.

	Wind Speed	Z_1 (Field)	Z_2 (Perimeter)	Z_3 (Corner)
Ult. method	107 mph	65 psf	87 psf	115 psf
ASD method	--	FM Class 90		

$A_e=250,000$ sq. ft.

	Wind Speed	Z_1 (Field)	Z_2 (Perimeter)	Z_3 (Corner)
Ult. method	113 mph	73 psf	97 psf	128 psf
ASD method	--	FM Class 90		

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Impact of effective area (A_e) - continued

$A_e=1,000,000$ sq. ft.

	Wind Speed	Z_1 (Field)	Z_2 (Perimeter)	Z_3 (Corner)
Ult. method	125 mph	89 psf	119 psf	156 psf
ASD method	--	FM Class 120		

$A_e=4,000,000$ sq. ft.

	Wind Speed	Z_1 (Field)	Z_2 (Perimeter)	Z_3 (Corner)
Ult. method	138 mph	109 psf	145 psf	191 psf
ASD method	--	FM Class 135		

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While ASCE 7-22's wind load provisions are relatively manageable, the tornado provisions, where applicable, can get rather complex.

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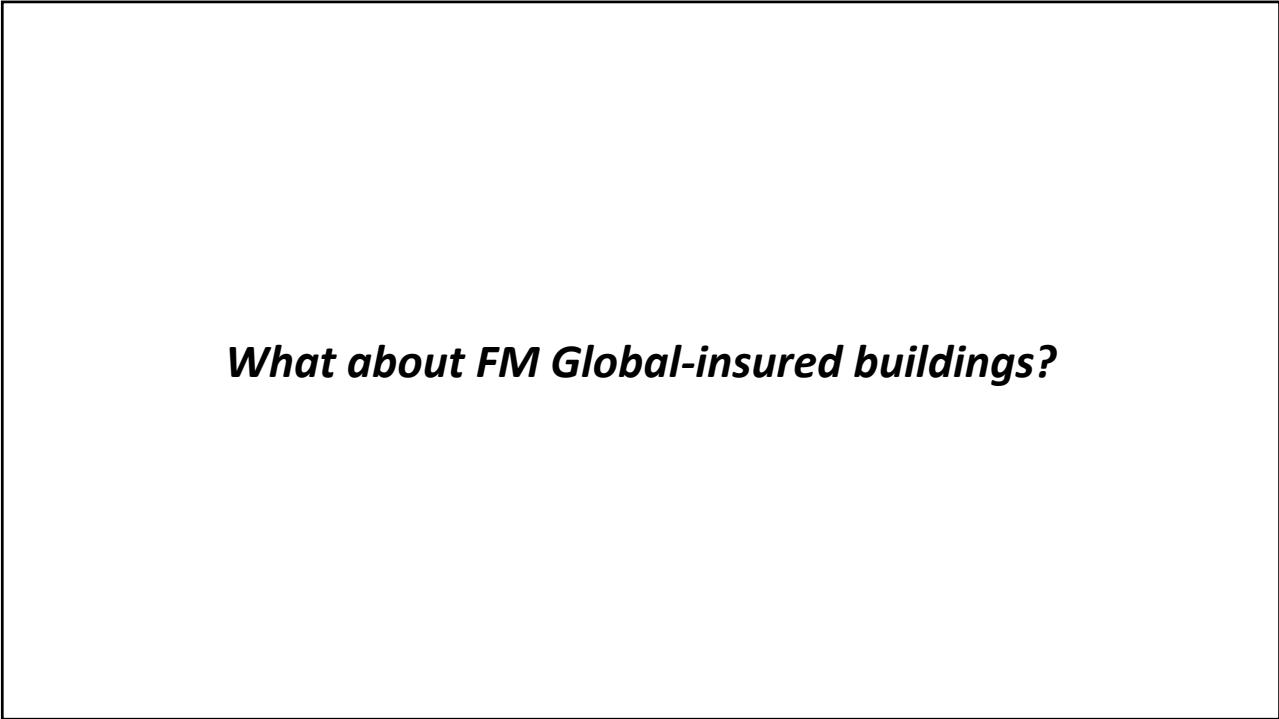
Roof Wind Designer
www.roofwinddesigner.com

Tornado design is being added to Roof Wind Designer

Roof Wind Designer is intended to provide users with an easy-to-use means for determining roof systems' design wind loads for many commonly encountered building types that are subject to building code compliance.

Design-wind loads are derived using the American Society of Civil Engineers (ASCE) Standard ASCE 7, "Minimum Design Loads for Buildings and Other Structures." This standard is a widely recognized consensus standard and is referenced in and serves as the technical basis for wind load determination in the International Building Code and NFPA 5000: Building Construction and Safety Code. Roof Wind Designer allows users to choose between ASCE 7's 2005, 2010, 2016, and 2022 editions. Roof Wind Designer uses ASCE 7-05's Method 1—Simplified Method, ASCE 7-10's Envelope Procedure, Part 2: Low-rise Buildings (Simplified) of Chapter 30, ASCE 7-16's Envelope Procedure, Part 2: Low-rise Buildings (Simplified) of Chapter 30, and Part 4: Buildings with 60ft < h ≤ 160ft (Simplified), and ASCE 7-22's Part 1: Low-rise Buildings, Part 2: Buildings with h > 60 ft [(h > 18.3 m)], and Part 4: Building appurtenances, rooftop structures and equipment. [A more detailed explanation of ASCE 7's four editions.](#)

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What about FM Global-insured buildings?

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[Link](#)

FM 1-28, “Wind design”

- Intended to apply to FM Global-insured buildings
- ASD basic wind speed maps and design method
- Some ultimate design concepts (e.g., zones)
- Importance Factor = 1.15
- Tornado provisions added

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FM Global
Property Loss Prevention Data Sheets **1-28**

October 2015
Interim Revision January 2024
Page 1 of 94

WIND DESIGN

INSUREDS OF FM GLOBAL SHOULD CONTACT THEIR LOCAL FM GLOBAL OFFICE BEFORE BEGINNING ANY ROOFING WORK.

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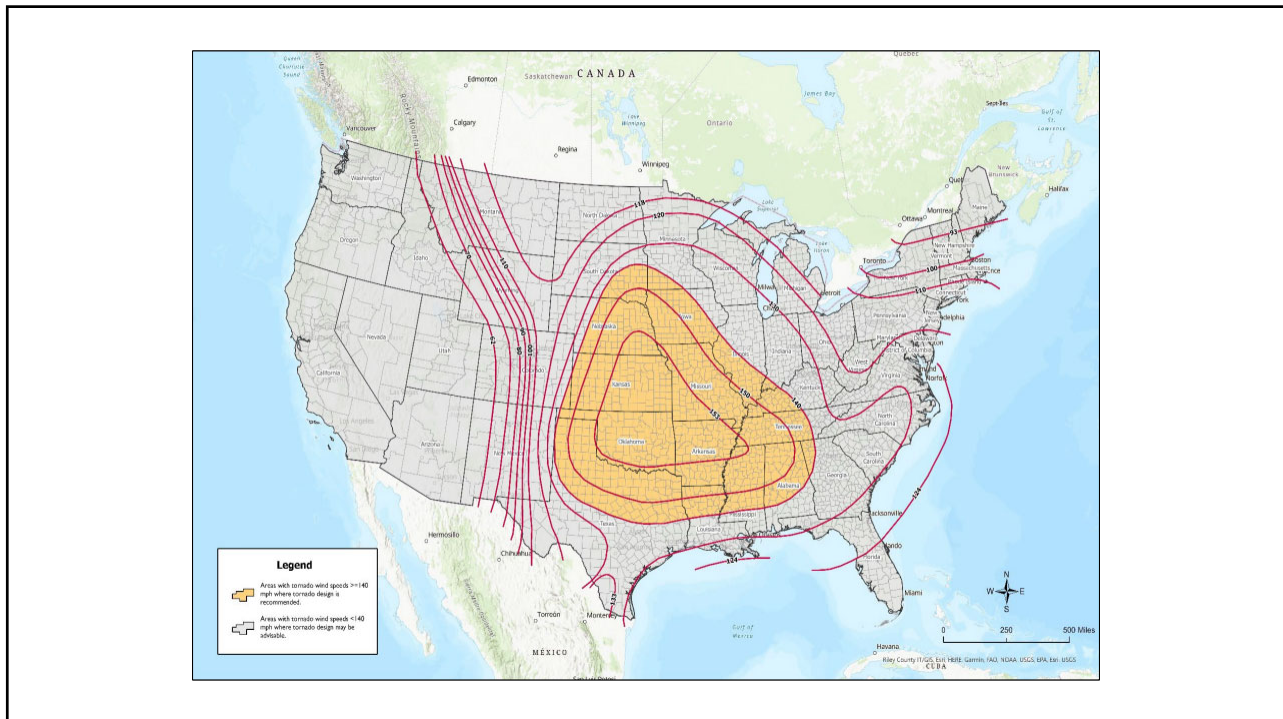
1.1 Changes

January 2024. Interim revision. The following changes were made:

A. The tornado guidance formerly in Appendix D has been transferred to new Sections 2.11 and 3.12, and to existing Section 4.2. All tables, figures and equations have been re-numbered to the new sections. Appendix D has been deleted in its entirety.

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Tornado design recommendations

FM 1-28, Sec. 2.11-Tornados

- Assume “partially enclosed” and Exposure C
- Avoid the use of windows
 - When windows are provided, use FM 4350 Level D or E impact-resistant glazing
- Limit other exterior wall openings (e.g., doors)
 - Doors should open outward and have positive latching
- Do not use aggregate on roofs
- Consider full-time QAO during exterior wall and roof application

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Wind Design
FM Global Property Loss Prevention Data Sheets

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3.12.4.5 Design Wind Speeds and Wind Pressures

The guidance in this document is primarily for locations on the map in Figure 2.11.1 with wind speeds of 140 mph (62 m/s) and greater. If desired by the client or account team, design guidance can be given for locations on the map with wind speeds less than 140 mph (62 m/s).

Note: The cost increase to change from a 90 mph (40 m/s) design wind speed (as is the case with the majority of the central United States) to a higher tornado wind design will vary, depending on geography, the specific design criteria, percentage of windows, etc. Increased construction costs for components and cladding are expected in areas not normally designed for increased wind speeds. This cost increase could be as high as 50%.

Similar to what occurs with hurricanes, most tornado damage is much greater to the building envelope than to the building frame. Using an importance factor of 1.15 (based on ASCE 7-05), some larger structures designed for more typical code-required wind speeds (≥ 90 mph [40 m/s]), have experienced considerable damage to the building envelope, yet limited damage to the structural frame. One cost-effective approach would be to provide a limited increase in design strength for the building frame, but a considerable increase in resistance for the building envelope.

G_{CF} = External pressure coefficient (see Section 3.2.2, Table 3.12.4.5-2 and reference tables and figures)

G_{CI} = Tornado Internal pressure coefficient (use +/- 0.55 for partially enclosed)

Since the value of p_s is based off of an ultimate 10,000-year MRI wind speed, convert to an allowable/design pressure by multiplying by 0.6. For plain review/new construction, a safety factor of 2.0 should be applied.

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FM Global's tornado design provisions are more stringent than IBC 2024's and ASCE 7-22's

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Some useful references
Tornado design

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FEMA/NIST Design Guide

Design Guide for New Tornado Load Requirements in ASCE 7-22

This instructional guidance is for design professionals and building officials to help them determine when a building or other structure is required to be designed to minimum tornado loads and how to calculate design tornado forces. This guide is in accordance with the updated requirements of the American Society of Civil Engineers (ASCE) / Structural Engineering Institute (SEI) standard ASCE 7-22, *Minimum Design Loads and Associated Criteria for Buildings and Other Structures*.¹


This Design Guide is intended for users with a basic understanding of ASCE 7 and who know how to determine wind loads using ASCE 7 methodology, as presented in Chapters 26 through 31.

Introduction and Background

Tornadoes have historically killed more people in the United States than hurricanes and earthquakes combined (NWS, 2020; USGS, 2015). According to the Insurance Information Institute, Inc. (2020), the average annual insured catastrophe losses for events involving tornadoes exceeded those for both hurricanes and tropical storms combined, for the period of 1997-2016. The 2011 Joplin tornado disaster was the deadliest and costliest tornado in the U.S. since 1950 and was one of the primary drivers for the addition of tornado load provisions in ASCE 7 (NIST, 2022). With the publication of ASCE 7-22 (ASCE, 2021), tornado load requirements are now considered as a minimum design load in conventional building design when buildings are located in tornado-prone areas. The new ASCE 7 tornado load provisions do not apply to storm shelters or safe rooms. The ASCE 7 tornado load requirements will be included in the 2024 International Building Code (IBC), the 2024 National Fire Protection Association (NFPA) 5000 Building Construction and Safety Code, and the 2023 Florida Building Code. The adoption of the ASCE 7 tornado load provisions by the State of Florida is an example of local Authorities Having Jurisdiction incorporating the most current design guidance prior to their inclusion in the model building codes.

Storm shelters and safe rooms are specifically designed for life safety protection during the most extreme wind events and require more extreme design hazard intensities than conventional buildings. Buildings and other structures designed per Chapter 32 of ASCE 7 do not meet the requirements for storm shelters or safe rooms.

¹ The references to ASCE 7 within the design guide represent references to ASCE 7-22.

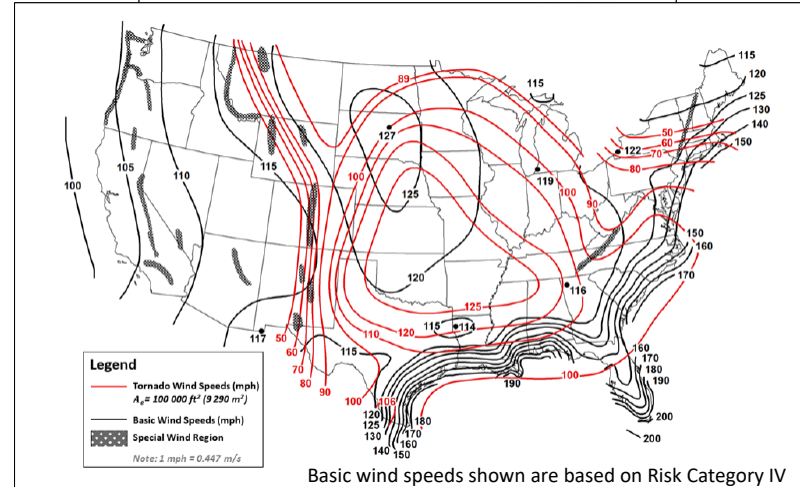


January 2023 - 1 [Link](#)

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NIST Technical Note 2214

Economic Analysis of ASCE 7-22 Tornado Load Requirements



Basic wind speeds shown are based on Risk Category IV

[Link](#)

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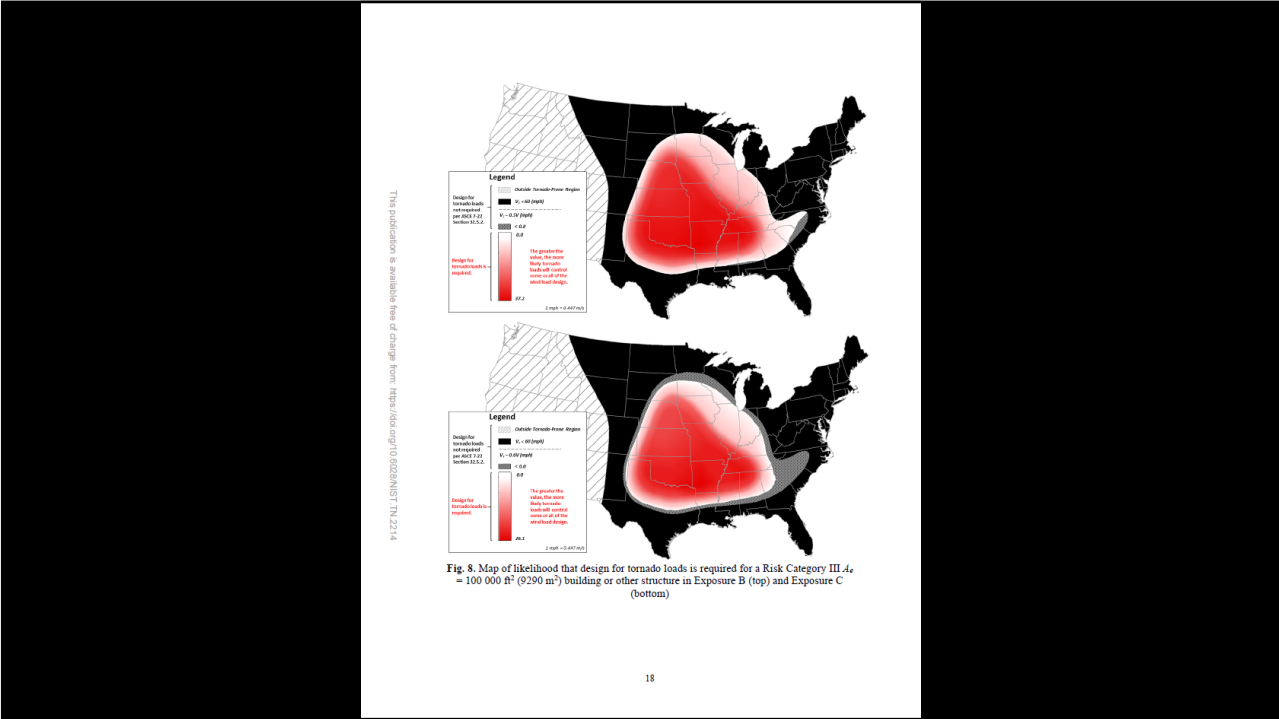


Fig. 8. Map of likelihood that design for tornado loads is required for a Risk Category III A, = 100 000 ft² (9290 m²) building or other structure in Exposure B (top) and Exposure C (bottom)

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Denver, Colorado -- December 12, 2024

Roofing Technical Update

presented by

Mark S. Graham
 Vice President, Technical Services
 National Roofing Contractors Association (NRCA)



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Roofing Alliance - Clemson Certificate Program

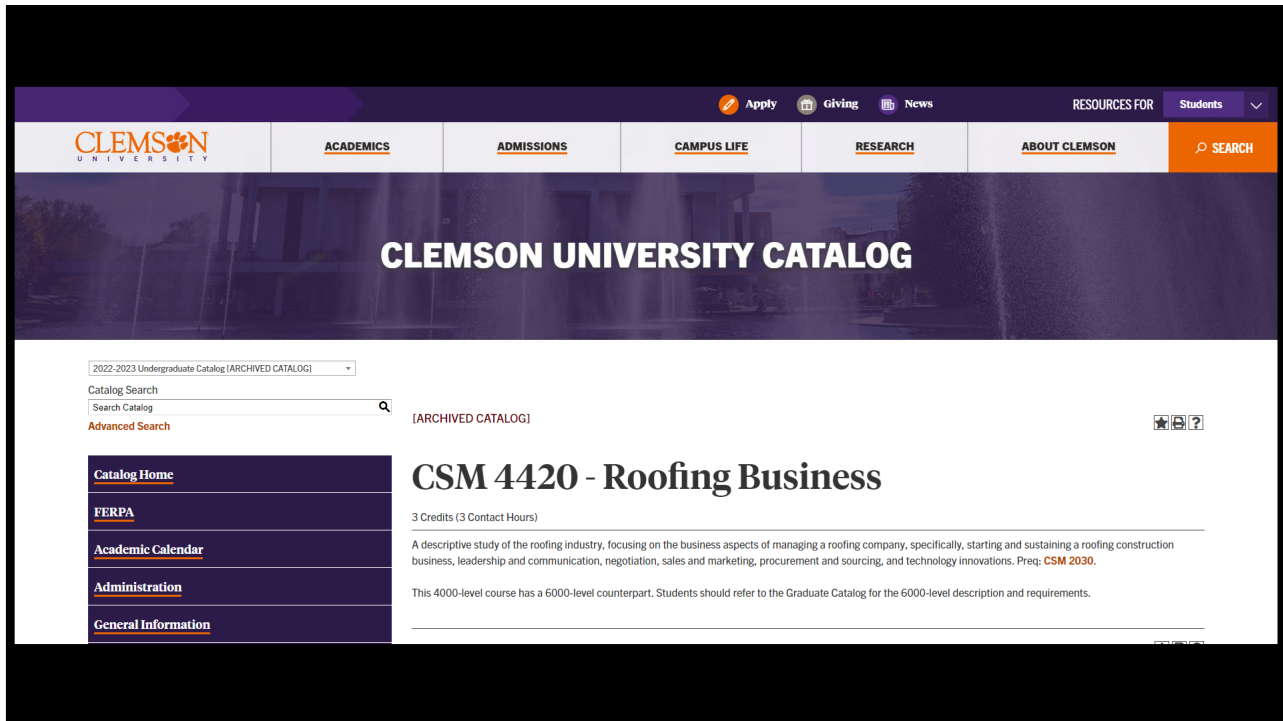
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- FAQ
- COURSES
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 - Course #2: Roofing Management
 - Course #3: Roofing Business

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CLEMSON UNIVERSITY CATALOG

2022-2023 Undergraduate Catalog [ARCHIVED CATALOG]

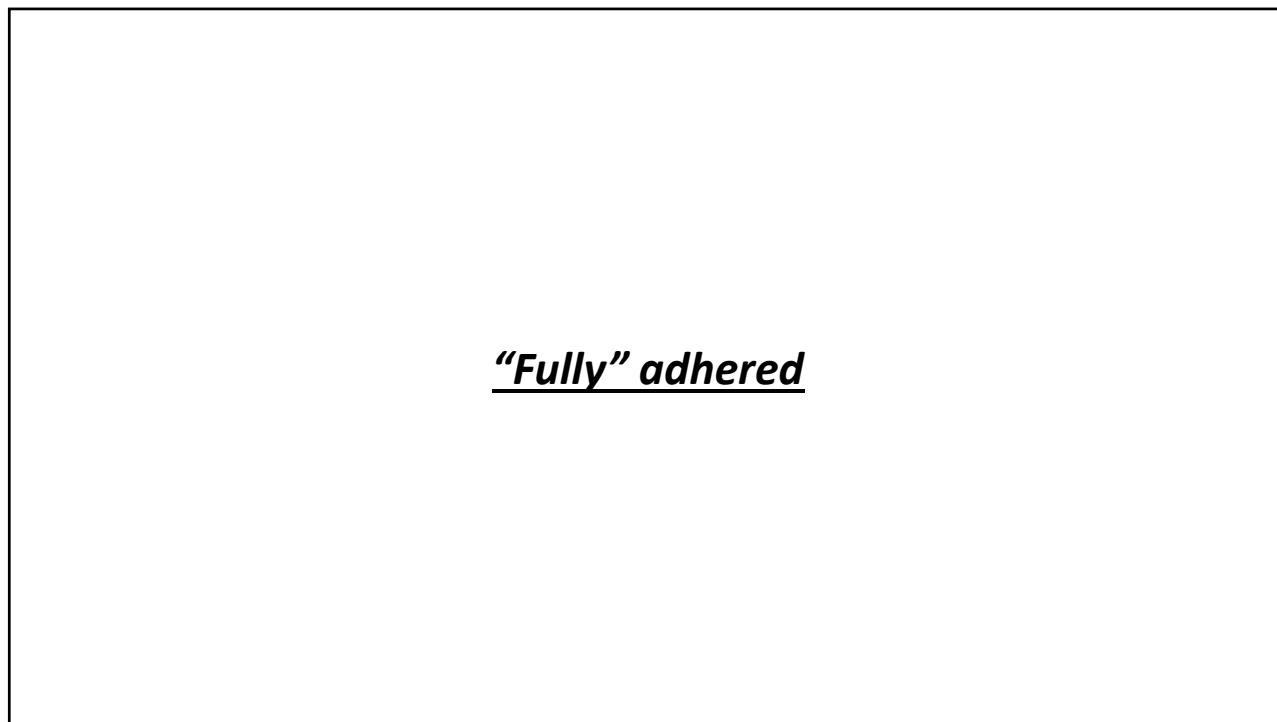
CSM 4420 - Roofing Business

3 Credits (3 Contact Hours)

A descriptive study of the roofing industry, focusing on the business aspects of managing a roofing company, specifically, starting and sustaining a roofing construction business, leadership and communication, negotiation, sales and marketing, procurement and sourcing, and technology innovations. Preq: CSM 2030.

This 4000-level course has a 6000-level counterpart. Students should refer to the Graduate Catalog for the 6000-level description and requirements.

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“Fully” adhered

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TECH TODAY

The fully adhered misnomer

Terminology can create unrealistic expectations within the roofing industry
by Mark S. Graham

The term “fully adhered” is used by some manufacturers and specifiers to identify adhered single-ply membrane roof system configurations or refer to the adhesion of rigid board insulation to underlying substrates. But this terminology can create application and performance expectations that are unrealistic and likely cannot be achieved.

Definitions

When considering the term “fully adhered,” it is important to realize it is not specifically defined by the U.S. roofing industry.

The industry’s consensus-based terminology standard, ASTM D1079, “Standard Terminology Relating to Roofing and Waterproofing,” does not include terms or definitions for fully adhered, adhered or adhesion.

Similarly, the glossary contained in the appendix of *The NRCA Roofing Manual: Determining Heat Rating, Condensation and Air Leakage Control, and Reroofing—2014* does not contain a specific definition for the term fully adhered. The manual defines “adhere” as: “To cause two surfaces to be held together by the combined strength of the molecular forces and the mechanical interlocking achieved between adhesive and the bonded surface . . .”

Merriam-Webster defines adhere (and its derivatives adhered and adhering) as “to hold fast or stick by or as if by gluing, suction, gripping, or fastening.” Similarly, the term “fully” is defined as “in a full manner or degree; completely.”

Although not specifically defined, the implication of fully adhered is 100 percent adhesion between two surfaces or materials.

Realistic expectations

Experienced roofing industry professionals realize the expectation of complete adhesion between two surfaces such as a single-ply membrane and underlying rigid board insulation is unrealistic and likely cannot be achieved in field applications.

Taken at its most literal sense, complete adhesion between a single-ply membrane and a rigid board insulation substrate is impossible because there will not be membrane adhesion at the insulation board’s joints.

Also, thickness variability in insulation boards and its effect on adhesion needs to be considered. For example, the U.S. product standard for polyisocyanurate insulation, ASTM C1289, “Standard Specification for Faced Rigid Cellular Polyisocyanurate Thermal Insulation Board,” permits a board thickness tolerance of 4/16-inch and crushing and deformation up to 1/4 of an inch in depth on up to 10 percent of a polyisocyanurate insulation board’s surface area. Because reinforced single-ply membranes tend to lay relatively flat, having an adhered membrane application readily conform to and remain completely adhered to the recognized irregularities in insulation boards is unlikely.

Irregular, nonuniform roof deck surfaces create similar situations. Because board-type insulation is relatively rigid, it generally will not readily conform to irregularities in roof deck substrates. Individual rigid boards tend to rest on the high points in a roof deck’s finished surface and span the low points.

As a result, rigid board insulation seldom is completely adhered to roof deck substrates. It generally is adhered at the relative high points in the roof deck’s surface and may be partially or marginally adhered and even unadhered at the relative low points. Specifying smaller insulation board sizes (4 by 4 feet instead of 4 by 8 feet) generally is suggested to minimize rigid insulation boards from spanning substrate low-point irregularities.

In practice

The concept of lacking 100 percent, complete adhesion between two adhered surfaces is not new to the roofing industry; it has long been recognized in the application of built-up roof membranes where voids between plies can occur. To address this, NRCA’s *Quality Control Guidelines for the Application of Built-up Roofing* indicates interply moppings are intended to be continuous; however, voids of limited size are permitted provided overlapping voids do not occur between two or more plies. NRCA has maintained this position since the late 1970s, and it has become well-accepted by the roofing industry.

As it applies to adhering rigid board insulation to continuously applied adhesive applications, actual adhesion rates of about 60 to 90 percent are common even but in some specific instances) in successfully performing adhered roof systems.

On this basis, NRCA recommends the term “fully adhered” be avoided and suggests the term “adhered” for field applications because it is more realistic. ■■■

MARK S. GRAHAM is NRCA’s vice president of technical services.

Professional Roofing

January 2017

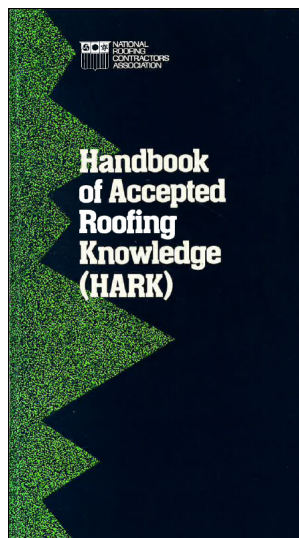
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Nighttime tie-in and night seal considerations



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XXI. WATER CUTOFFS AND WEATHER PROTECTION

Water cutoffs are temporary felt courses that are installed to prevent moisture from entering the insulation and membrane during construction. They should be applied at the end of each day's work and whenever work is halted for an indefinite period to protect the membrane from precipitation. They must be removed prior to installing additional insulation.

Temporary flashings should be installed as weather protection if permanent flashings are not in place. All openings in the membrane should be sealed to prevent any moisture from entering the roof system before completing membrane application.

Specifications requiring gravel installation each day are unrealistic and sometimes detrimental to the quality of the completed roof. Where working conditions permit, roofing felts should be "glazed" and sealed at the end of each day's work if final surfacing is not installed.

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*With single-ply membrane systems, nighttime tie-ins
and night seals have gotten more difficult...*

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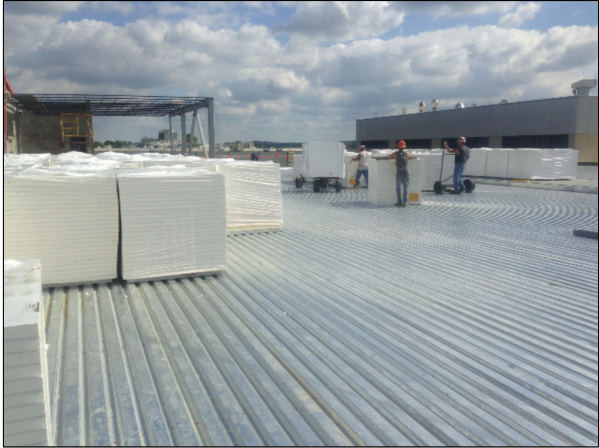
Some considerations

Nighttime tie-ins and night seals

- Project specific planning...
- Get back to the basics...
 - Water cut-off
 - Night seals
- SA underlayment and base sheet products can work well for cut-offs

Concepts to share?

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Roof deck loading considerations

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Some examples of roof loading

- Pallet of asphalt shingles (42 bundles): 2,500 to 4,200 lbs.
- Pallet of TPO membrane rolls: 1,400 to 3,450 lbs.
- Pallet of MB cap sheet (20 rolls): About 2,500 lbs.
- Pallet of glass-faced gypsum board (4 x 4): 1,600 to 2,400 lbs.
- Pallet of bonding adhesive (45 pails): 1,800 lbs.
- Bundle of polyiso. (4 x 8): 250 to 500 lbs.

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University of Massachusetts – Amherst
“Roof Live Loads for Low-Slope Roofs”

Joint research

Metal Building Manufacturers Association

National Roofing Contractors Association

Steel Deck Institute

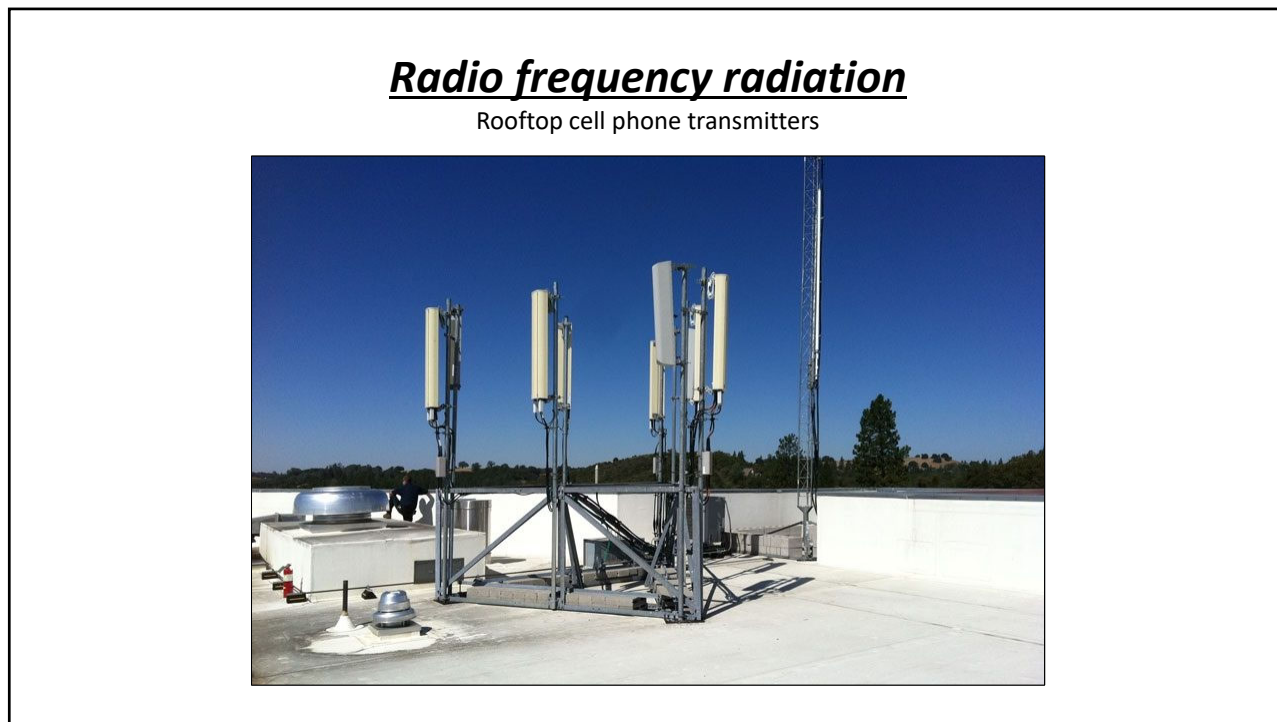
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Some initial considerations

Roof deck loading concerns

- Roofing operations may exceed live load capacity
- Note joist/framing orientation
- Consider avoiding adjacent load placement
- Position loads across joists/framing
- Consider added dunnage across framing
- Also consider rooftop equipment weight


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Radio frequency radiation

Rooftop cell phone transmitters

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Radiofrequency Radiation and Electromagnetic Fields

The increased number of cellular antennas and other communication equipment that generates radiofrequency radiation (RF) and electromagnetic fields (EMF) may be exposing roofers and other contractors to harmful levels of radiations when working on rooftops, sides of buildings and other locations where RF generating antennas are located. This bulletin will focus on radiation types, safety limits and mitigating exposure.

With the ever-increasing use and development of communication technology, there is an increased risk for those working in and around communication devices and equipment that emit radiofrequency electromagnetic fields (EMF) such as smart meters, cell phone towers and equipment using 5G technology. Roof areas are often prime locations for this type of equipment and anyone accessing these roof areas for any reason should be aware of the Occupational Health and Safety requirements and the Safety Code 6. Consult with provincial and/or federal authorities having jurisdiction for further information/guidance for most stringent requirements.

What is Radiofrequency (RF) Radiation?

There are two types of radiation – ionizing radiation and non-ionizing radiation. Both are forms of electromagnetic energy, but ionizing radiation has more energy than non-ionizing radiation. Ionizing radiation, like x-rays or gamma rays, has enough energy to cause chemical changes by breaking chemical bonds. Sources of this type of radiation can be found in hospitals, nuclear energy plants, and nuclear weapons facilities. Non-ionizing radiation causes molecules to vibrate, which generates heat. RF radiation is a type of non-ionizing radiation and is the energy used to transmit wireless information. RF radiation is invisible and power levels of equipment and amount of RF radiation can fluctuate without warning.

About Safety Code 6

Health Canada publishes Safety Code 6¹ which sets out recommended safety limits for human exposure to radiofrequency electromagnetic fields (EMF) in the frequency range from 3 kHz to 300 GHz. This range covers the frequencies used by communications devices and equipment that emit radiofrequency EMF such as: Wi-Fi, cell phones, smart meters, cell phone towers, those using 5G technology.

Safety Code 6 is reviewed on a regular basis to confirm that it continues to provide protection against all known potentially adverse health effects. If new scientific evidence were to show that exposure to radiofrequency EMF below the levels found in Safety Code 6 poses a risk, the Government of Canada would take steps to protect the health of Canadians.

¹ <https://www.canada.ca/en/health-canada/services/health-risks-safety/radiation/occupational-exposure-to-radiofrequency-fields-code-6-radiofrequency-exposure-guidelines.html>

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Pinpoint Seminar
Colorado Roofing Association

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How protect yourself from RF radiation
The risks associated with RF radiation increases with the number of devices present, the closer a worker is to the equipment/device(s), and the more time that is spent in the area. Workers can protect themselves by the following:

How protect yourself from RF radiation
The risks associated with RF radiation increases with the number of devices present, the closer a worker is to the equipment/device(s), and the more time that is spent in the area. Workers can protect themselves by the following:

- Complete a visual assessment of the area to determine if cellular antennas or other RF radiation generating antennas are present. If you are not sure, ask your supervisor, the building owner, or the property manager if RF-generating antennas are present where you need to work. The building owner or property manager should have the information, or know whom to contact for information about antennas, their locations, and the RF radiation levels.
- Look for warning signs posted near RF antennas; the signs should identify the hazard and tell you where to get more information.
- Contact the building owner/manager and the antenna licensee to have the equipment temporarily powered down or moved.

The opinions expressed herein are those of the CRCA National Technical Committee. This Advisory Bulletin is circulated for the purpose of bringing roofing information to the attention of the reader. The data, commentary, opinions and conclusions, if any, are not intended to provide the reader with conclusive technical advice and the reader should not act only on the roofing information contained in this Advisory Bulletin without seeking specific professional, engineering or architectural advice. Neither the CRCA nor any of its officers, directors, members or employees assumes any responsibility for any of the roofing information contained herein or the consequences of any interpretation which the reader may take from such information.

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Recognize the signage

Property of AT&T
Authorized Personnel Only

No Trespassing
Violators will be Prosecuted

In case of emergency or prior to maintenance on this site, call 800- and reference cell site number.

NOTICE




Radio frequency fields beyond this point may exceed the general public exposure limit.

Obey all posted signs and site guidelines for working in radio frequency environments.

In accordance with Federal Communications Commission rules on radio frequency emissions 47 CFR 1.1307(b)

CAUTION




Beyond this point: Radio-frequency fields at this site may exceed FCC rules for human exposure.

For your safety, obey all posted signs and site guidelines for working in radio frequency environments.

In accordance with Federal Communications Commission rules on radio frequency emissions 47 CFR 1.1307(b)

WARNING




Beyond this point: Radio frequency fields at this site exceed the FCC rules for human exposure.

Failure to obey all posted signs and site guidelines for working in radio frequency environments could result in serious injury.

In accordance with Federal Communications Commission rules on radio frequency emissions 47 CFR 1.1307(b)

Photos courtesy of Peter Shackford—Hetrick, Cyr & Associates, Inc.

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How protect yourself from RF radiation
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If work needs to be performed within a potentially hazardous area:

- Check the site survey or roof plan for potential exposure levels
- Pre-plan work tasks and travel routes so you can limit trips through the RF field and time spent on tasks there – the goal is to get in and out as quickly as possible.
- Avoid standing directly in front of or close to an antenna. As a rule of thumb, stay 1.5 m (6 feet) away from a single antenna and 3 m (10 feet) away from a group of antennas.
- Use a personal RF monitor. The monitor will warn you if you are in an area where RF radiation is at a dangerous level. There are several handheld EMF personal safety monitors available on the market that measure exposure and allow workers to work in an exposed area for a limited time. Use personal monitors and protective clothing while work is being performed and if an alarm sounds, stop work and leave the area immediately.

When personal monitoring is used, the user should be aware of the limitations of the device and the information the reader may take from such information.

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TOOLBOXTALKS

Radio frequency (RF) hazards

According to the Federal Communications Commission (FCC), radio waves and microwaves emitted by transmitting antennae are one form of electromagnetic energy that harms people. Harm from RF exposure will vary according to power levels, length of exposure time and distance from the antennae. Sources of RF energy on a rooftop often are not obvious and usually are not properly marked or defined as danger zones by warning signs. In many cases, antennae are hidden by building elements so workers may not be aware of their presence. Here are some important facts about RF energy and things that you can do to avoid it:

- High levels of RF may heat body tissue and increase body temperature, causing tissue damage because the body cannot cool quickly enough to prevent damage. This is called RF's thermal effects, and your eyes are the most vulnerable part of your body. Actual contact may cause a shock or burn.
- At lower, nonthermal levels of RF exposure, nervous system and immune system problems, kidney damage, neurological disorders and even some cancers may occur.
- Become familiar with what RF transmitters or antennae look like and the dangers of working near them. Be aware that warning signs for RF transmitters may not always be present on a roof.
- Your employer must inquire as to the presence of RF equipment and whether it may be shut down or shielded or other barrier device installed for the duration of the work period roofing workers will be in proximity to the transmitter.
- Symptoms of RF exposure often seem the same as physical exertion and can become heat exhaustion or heat stroke. Removing a worker from the area and cooling the body is important. Trained, professional medical care of the symptoms is critical.




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TOOLBOXTALKS
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Some useful references

- CRCA Advisory Bulletin ([Link](#))
- Health Canada's Safety Code 6 ([Link](#))
- Federal Communications Commission ([Link](#))
- Center for Construction Research and Training ([Link](#))

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Plywood or OSB?
Moisture-related concerns exist with wood structural panels
by Mark S. Graham

NBCO technical services staff continues to hear from roofing contractors experiencing moisture-related dimensional stability problems with plywood and oriented strand board structural panel sheathing used with steep-slope roof systems. Following is a brief discussion of moisture mechanics, linear expansion and thickness swell testing, and NRCAs recommendations for plywood and OSB structural panel sheathing roof decks.

Moisture mechanics
Plywood and OSB sheathing, similar to all wood products, are hygroscopic, meaning they tend to absorb and release moisture from their surroundings.

When not exposed to direct wetting, structural panel sheathing's moisture content is a function of its environment's relative humidity and temperature. During construction and its service life, panels may be exposed to direct moisture. When exposed to direct wetting, structural panel sheathing's moisture content is influenced by wetting time and panel variables that affect capillary such as veneer species of plywood and wax additives in OSB.

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Standards for wood structural panels

International Residential Code, 2021 Edition

Plywood:

- U.S. Department of Commerce PS-1, “Structural Plywood”
- CSA Group O325, “Construction Sheathing”

Oriented-strand board (OSB):

- U.S. Department of Commerce PS-2, “Performance Standard for Wood-based Structural-use Panels”
- CSA Group O437, “Standards for OSB and Waferboard”

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Common, but not referenced in the Code

Plywood and OSB:

- APA-The Engineered Wood Association Standard PRP-108, “Performance Standards and Policies for Structural-Use Panels”

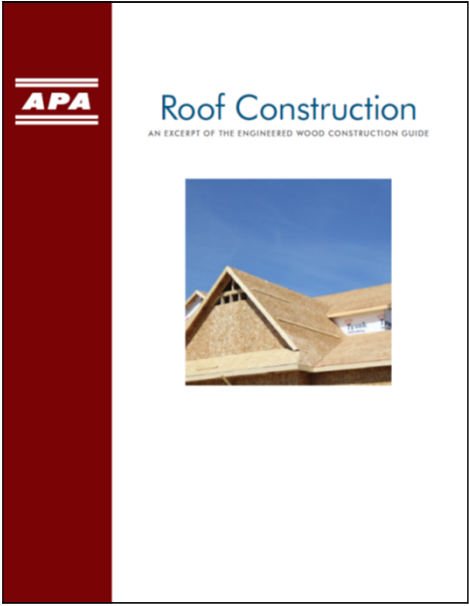
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Attachment of Wood Panels: The *International Residential Code, 2024 Edition’s* Table R602.3(1)-Fastening Schedule provides minimum fastener and fastener spacing requirements for wood structural panels into roof framing shown in Figure 6.1.

Item	Description of building elements	Number and type of fasteners	Spacing of fasteners	
			Edges (inches)	Intermediate supports (inches)
Wood structural panels, roof sheathing to framing and particle board wall sheathing to framing				
31	3/8- to 1/2-inch-thick	6d common or deformed nail (2" x 0.113" x 0.281" head)	6	6
		8d common nail (2 1/2" x 0.131" x 0.281" head), or RSRS-01 nail (2 3/8" x 0.113" x 0.281" head)	6	6
32	19/32- to 3/4-inch thick	8d common nail (2 1/2" x 0.131" x 0.281" head), or RSRS-01 nail (2 3/8" x 0.113" x 0.281" head)	6	6
33	7/8- to 1 1/4-inch thick	10d common nail (3" x 0.148" x 0.281" head), or 2 1/2" x 0.131" x 0.281" head deformed nail	6	12

Figure 6-1. Roof sheathing-specific excerpt from *International Residential Code, 2024 Edition’s* Table R602.3(1)-Fastening Schedule


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APA Form E30, "Roof Construction"
 --Roofing-specific excerpts from
 APA's *Engineered Wood Construction Guide* (102 pages)

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A Not-So-Perfect Storm: The Convergence of Large Buildings, Wood Decks, and Mechanically Attached Low-Slope, Single-Ply Roofing Systems

ABSTRACT
 Recent indicators suggest the potential need for additional design considerations when installing mechanically attached, low-slope, single-ply roofing systems over oriented strand board (OSB) decking in large warehouse applications. Specifically, sustained wind uplift forces, building pressurization, or a combination of the two can sometimes combine to subject the roof system to excessive stress. This, in turn, may cause the mechanical fasteners securing the roof to loosen or withdraw.

To gain a deeper understanding of the potential concerns associated with employing standard fastening patterns in such systems, we conducted a limited sampling of cyclic and dynamic testing. This limited sampling allowed us to formulate prospective conclusions on the potential effects of wind uplift and building pressurization on mechanical fastener pullout values.

This white paper is dedicated to exploring the potential performance of in-sawn mechanical fastening patterns in OSB decking systems within large warehouse building environments when they are exposed to a variety of environmental conditions. Furthermore, we aim to provide suggestions for design professionals to consider when choosing to use a mechanically fastened single-ply roofing system over an OSB deck in large warehouse applications.

LEARNING OBJECTIVES

- Identify wind uplift and building pressurization issues with wood decks on large warehouse and industrial structures and the resulting effects on mechanically attached, single-ply roofing systems.
- Describe wind and pressure-related failures of single-ply roof systems on distribution centers in the western United States.
- Recognize variability in wood decking materials as well as the effect of pressure, cycling, and accretive uplift forces in the acceleration of roof system failures.
- Explain design and installation best practices along with repair recommendations to reinforce roof system reliability.

SPEAKERS

Richard Gustin
 John Marville, Denver, Colorado

Rick Gustin started his career as a roofing contractor before coming to John Marville (JM) in 1998, where he served as a field technical representative. He then held various roles, including technical services specialist, Six Sigma Black Belt, and application engineer before assuming responsibility as manager of Guarantee Services. In 2013, he became the EPDM product manager focusing on developing JM's offering. Today Rick is the Owner Services Technical Manager responsible for large claims and technical marketing support. He holds a degree in mechanical engineering from Deneslebar Polytechnic Institute.

2024 IIBEC Convention Proceedings
 March 8-11, 2024

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Considerations

Lumber, plywood and OSB

- Be extra cautious of plywood and OSB roof decks
- Limit your deck acceptance responsibilities
- Consider more proactive plywood and OSB deck replacement
- Consider pull tests for plywood and OSB roof decks when using mechanically-attached membrane systems

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Nailbase insulation considerations

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Nailbase insulation considerations

- Double layer design and application
- Taped joints can control vapor leaks/underlayment wrinkling at board joints
- Pressure-tested and FRT nailbase are not good ideas for nailbase

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RESEARCH + TECH



Know the options
Proper specification is essential for nail-base insulation
by Mark S. Graham

is roof assembly configurations with nailable roof coverings, such as asphalt shingles and metal panels, factory-fabricated, nail-base insulation is becoming more common as a component of insulation entirely above the roof deck. Because nail-base insulation serves multiple functions, including being a roof covering substrate and thermal insulation layer, proper design and specification are essential for roof assembly performance.

The basics
Nail-base insulation is composed of a layer of rigid board insulation factory-adhered or laminated to a layer of structural wood panel sheathing, such as plywood or oriented strand board.
The U.S. product standard for nail-base insulation is ASTM C1289, "Standard Specification for Rigid High Cellular Polystyrene Thermal Insulation Board," Type V. It provides requirements for a polystyrene insulation foam core.

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Questions submitted

- Are you good with the new synthetic underlayment standards? Should we be concern about moisture being trapped at the sheathing/decking.
- A couple of years ago you talked about doing an experiment, where you sealed a water container on top of asphalt shingles, and you couldn't believe how much water went through the shingle. Any follow up on that test?
- How many nail penetrations to OSB/plywood before you need to replace. Any code references to help with insurance claims or other?

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Additional questions

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The screenshot shows a website header for 'Interdisciplinary Professional Programs' at the 'College of Engineering'. It includes a search bar and navigation links for 'Professional Development Courses', 'Certificates', 'Online Master's Degrees', 'Custom Courses', and 'About'. The main content area features the course title 'Advanced Topics and Current Issues in Low-slope Roofing', a breadcrumb trail, social media sharing icons, and a 'Course Overview' section. The overview text describes learning objectives related to troubleshooting water- and wind-related failures, moisture mechanics, and sustainability issues. An 'Upcoming dates' box lists 'Mar. 25-26, 2025' in 'Madison, WI' with an 'ENROLL NOW' button and an 'Add to Calendar' link. A 'Link' button is also present at the bottom right of the content area.

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The slide features a large red heading 'Final reminders!' on the left. On the right is the logo for the 'CRA COLORADO ROOFING ASSOCIATION', which includes a stylized mountain range above the text. Below the heading are two bullet points, each preceded by a yellow star icon: 'Please fill out the survey and drop it at the registration desk with your badge when you leave today.' and 'If you did not sign-in, please be sure to stop and sign the check-in sheet so we can issue your CIUs appropriately for this event.' At the bottom, a red banner contains the text 'Thank You for attending!' in white.

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