

McGAUGHYS

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2015 Ford F-150 Carrier Bearing (70040)



1. Remove the factory carrier bearing from the frame mount. Cut the OEM carrier mount off the frame using cut off disc. (Photo 1)



2. After cutting, flatten the area down with a grinding disc or roloc disc as pictured (Photo 2). Next, paint the area to avoid rust.



Photo 3

3. Slip the upper bracket in between the body of the truck and the carrier cross-member. Slide over to where the original carrier was mounted and align with the large hole in the frame. (Photo 3)



Photo 4

4. Insert 3/8 Bolt in a downward position through the upper brackets. (Photo 4)



Photo 5

5. Place angled brackets with welded nuts (with nuts going into the factory frame openings) and tighten the 3/8 bolts with the provided hardware. (Photo 5)



Photo 6

6. Bolt carrier bearing into place with the bolts going into the nuts on the angled bracket using the provided 3/8 bolts and washers. (Photo 6)