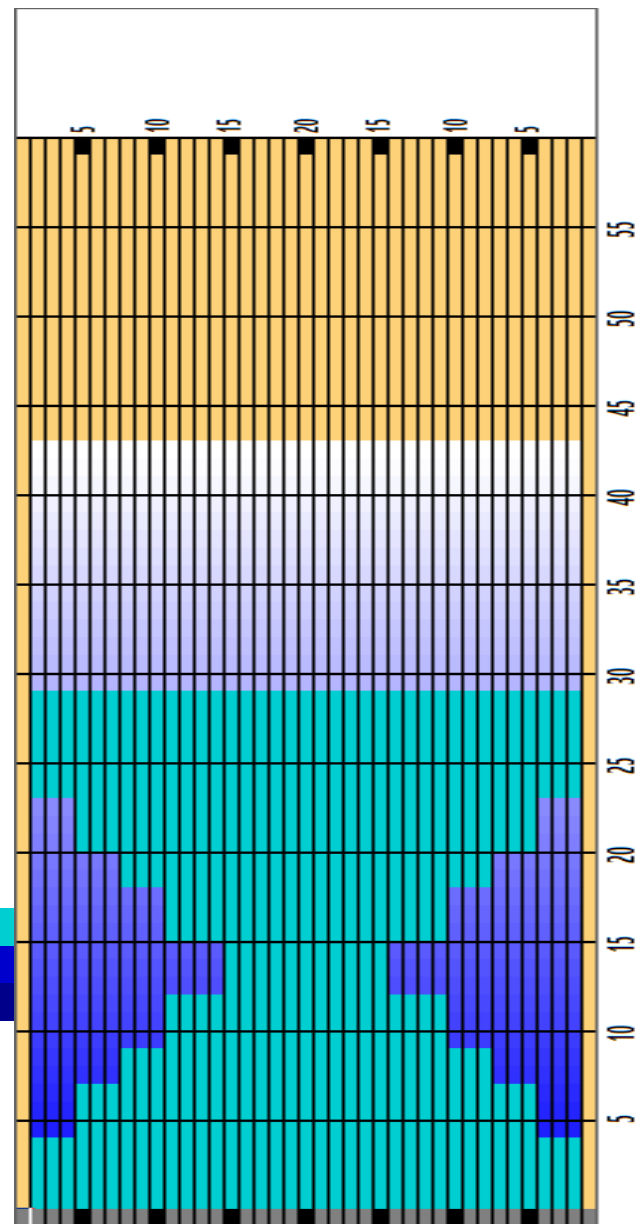


|                      |         |                    |      |                    |          |
|----------------------|---------|--------------------|------|--------------------|----------|
| Oil Pattern Distance | 43      | Reverse Brush Drop | 43   | Oil Per Board      | Multi ul |
| Forward Oil Total    | 29.8 mL | Reverse Oil Total  | 0 mL | Volume Oil Total   | 29.8 mL  |
| Tank Configuration   | N/A     | Tank A Conditioner | Fire | Tank B Conditioner | Ice      |

|    | START | STOP | LOADS | MICS | SPEED | BUFFER | TANK | CROSSED | START | END  | FEET | T.OIL |
|----|-------|------|-------|------|-------|--------|------|---------|-------|------|------|-------|
| 1  | 2L    | 2R   | 4     | 50   | 10    | 3      | B    | 148     | 0.0   | 4.2  | 4.2  | 7400  |
| 2  | 5L    | 5R   | 2     | 50   | 10    | 3      | B    | 62      | 4.2   | 7.0  | 2.8  | 3100  |
| 3  | 8L    | 8R   | 2     | 45   | 10    | 3      | B    | 50      | 7.0   | 9.8  | 2.8  | 2250  |
| 4  | 11L   | 11R  | 2     | 45   | 10    | 3      | B    | 38      | 9.8   | 12.6 | 2.8  | 1710  |
| 5  | 15L   | 15R  | 2     | 40   | 10    | 3      | B    | 22      | 12.6  | 15.4 | 2.8  | 880   |
| 6  | 11L   | 11R  | 2     | 45   | 10    | 3      | B    | 38      | 15.4  | 18.2 | 2.8  | 1710  |
| 7  | 8L    | 8R   | 2     | 45   | 10    | 3      | B    | 50      | 18.2  | 21.0 | 2.8  | 2250  |
| 8  | 5L    | 5R   | 2     | 50   | 10    | 3      | A    | 62      | 21.0  | 23.8 | 2.8  | 3100  |
| 9  | 2L    | 2R   | 4     | 50   | 10    | 3      | A    | 148     | 23.8  | 29.4 | 5.6  | 7400  |
| 10 | 2L    | 2R   | 0     | 50   | 10    | 3      | A    | 0       | 29.4  | 43.0 | 13.6 | 0     |

|   | START | STOP | LOADS | MICS | SPEED | BUFFER | TANK | CROSSED | START | END  | FEET  | T.OIL |
|---|-------|------|-------|------|-------|--------|------|---------|-------|------|-------|-------|
| 1 | 2L    | 2R   | 0     | 50   | 30    | 3      | B    | 0       | 43.0  | 34.0 | -9.0  | 0     |
| 2 | 2L    | 2R   | 0     | 50   | 26    | 3      | B    | 0       | 34.0  | 32.0 | -2.0  | 0     |
| 3 | 2L    | 2R   | 0     | 50   | 22    | 3      | B    | 0       | 32.0  | 26.0 | -6.0  | 0     |
| 4 | 2L    | 2R   | 0     | 50   | 18    | 3      | B    | 0       | 26.0  | 20.0 | -6.0  | 0     |
| 5 | 2L    | 2R   | 0     | 50   | 14    | 3      | B    | 0       | 20.0  | 14.0 | -6.0  | 0     |
| 6 | 2L    | 2R   | 0     | 50   | 10    | 3      | B    | 0       | 14.0  | 0.0  | -14.0 | 0     |



Cleaner Ratio Main Mix                    NA            Forward  
 Cleaner Ratio Back End Mix            NA            Reverse  
 Cleaner Ratio Back End Distance      NA            Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

| Item             | 3L-7L:18L-18R        | 8L-12L:18L-18R      | 13L-17L:18L-18R     | 18L-18R:17R-13R      | 18L-18R:12R-8R      | 18L-18R:7R-3R        |
|------------------|----------------------|---------------------|---------------------|----------------------|---------------------|----------------------|
| Description      | Outside Track:Middle | Middle Track:Middle | Inside Track:Middle | Middle: Inside Track | Middle:Middle Track | Middle:Outside Track |
| Track Zone Ratio | 2                    | 1.22                | 1.03                | 1.03                 | 1.22                | 2                    |

