

Clear Skin Toner

with Lysofix™ Liquid

Formulation: KPC/PD13021.01

Phases	Ingredients	% w/w
A	Lysofix™ Liquid - Glycerin (and) Glycine soja (Soybean) Seed Extract	5.00
	Polysorbate 20	5.00
B	Alcohol SD, 95%	20.00
C	Deionized Water	67.90
D	Glycerin	2.00
	Sodium Hyaluronate	0.10

Total: 100

Bold denotes products available from Kemin.



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- Fresh sensation
- Alcohol, glycerin and water based
- Refine face cleansing



Manufacturing Process:

1. Mix Phase A ingredients until uniform.
2. Add Phase B to Phase A while mixing continuously.
3. Premix Phase D and add to Phase C while stirring with overhead mixer until uniform
4. Add the mixture of Phase A and B to Phase C and mix until clear and transparent.

Stability:

- Stable for 5 freeze-thaw cycles
- Stable for 3 months at 45 °C

Characteristics:

Appearance:	Clear, transparent, and water-thin
Color:	Tinge of yellow
Odor:	Fragrance-free
pH:	6.0 ± 0.5 at 20 °C

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