



# Washington Historical Gunmaker's Guild

**August 24<sup>th</sup> thru 27<sup>th</sup> 2017**

Early arrival and set up available Wednesday afternoon Aug. 23<sup>rd</sup>  
Special "hands on" classes available Thurs & Fri. Aug. 24<sup>th</sup> & 25<sup>th</sup>  
Main program on Saturday & Sunday Aug. 26<sup>th</sup> & 27<sup>th</sup>

Socialize, share ideas and learn new skills.  
Display your projects (new or old, completed or not).  
Make new friends and just have FUN!

Great facility with good tent camping, parking for self-contained RV's, trailers and cars.

## For further information or pre-registration contact:

<u><b>Registrar:</b></u>	<u><b>Event Location:</b></u>	<u><b>General Information:</b></u>
Steve Baima 13025 SE Newport Way Bellevue, WA. 98006 Percman48@comcast.net 425-865-8965	Capitol City Rifle & Pistol Club 14318 Little Rock Road SW Rochester, WA 98579 (I-5 Exit 95 drive West to Little Rock, WA)	Steve Baima (425) 865 8965 Rich Downs (425) 823 9323 Steve Skillman (360) 458-8740 David Rase (360) 479 1888

**"Early" Registration" is strongly encouraged so we can plan appropriately to make this event Special for everyone!**

Food Service    The cost of meals is included in your registration. Steve Skillman, Don Kerr and Bo Brown put together a good bill-o-fare. It might not be gourmet but you won't go hungry.  
Breakfast       07:30 - 08:30 Each morning a breakfast will be served, consisting of hot or cold cereal, sweet rolls, toast, fruit, juice and coffee. Note Individual Meal Charges: \$5.00 Breakfast, \$10.00 Lunch, \$10.00 Dinner  
Lunch            12:00 - 1:00 P.M. Menu to be announced  
Dinner           5:30 - 6:30 P.M. Menu to be announced

**Aug. 23<sup>rd</sup>**        Early arrival, set up and late registration can be done any time after 12:00 noon.

**Aug. 24<sup>th</sup> Thursday**    **Pre-registration is required for these classes!**

8:00 to 8:30        Welcome, sign-in and opening comments.

8:30 to 5:30     **Building the 18<sup>th</sup> Century Pistol** Guest instructor: Mark Wheland of Williamsburg, Pa. Students will start with a pistol stock blank with a pre-inlet barrel. Mark will teach proper layout and sequence in building a Kentucky / Pennsylvania pistol. Emphasis will be on proper lock and trigger placement in relationship to achieving proper trigger pull location. Students will inlet a lock and manufacture and install a simple trigger to achieve correct stock geometry. Any additional time will be spent shaping your pistol project.  
Class fee of \$250.00 **plus the cost of the components to build the project.**

Fee: \$250

Class Size: 8

**Aug. 25<sup>th</sup> Friday Pre-registration is required for these classes!**

8:00 to 8:30     Welcome, sign-in and opening comments.

8:30 to 5:30     **Building the 18<sup>th</sup> Century Pistol (continued)** Second day of Class with Mark Wheland. (Must be pre-registered, for Thursday's class participants only).

8:30 to 5:30     **Open Forum:** In this activity you are encouraged to bring a personal project, rifle, pistol or accouterment, that you wish to work on and/or receive some helpful mentoring on. You will need to bring all your own tools, materials, shop stool, etc., needed for your project. A mentor will be available to offer helpful advice, assist with skill acquisition and help you trouble shoot your project. If you need help laying out, designing and selecting parts to get started with your build, and want to leave with a full size drawing, this is also the forum for you to participate in.

Presenter: Team taught

Fee: \$50 / day

Class Size: 8

6:30 to 8:30     Informal sharpening seminar: New this year. Our steering committee will be setting up their favorite tool sharpening systems for you to see and try your hand at.

**Aug 26<sup>th</sup> Saturday These activities are open to all attendees!**

8:00 to 8:30     Welcome, sign-in and opening comments.

8:30 to 12:00     **Silver soldering and brazing:** Dave Peelgren: Dave will take you through the process necessary to obtain good quality silver solder and brazing joints. Student are encouraged to get involved and participate by actually performing soldering of joints.

1:00 to 2:30     Mark Wheland special presentation on the Berks County / Womelsdorf School of gunmaking.

3:00 to 5:00     **11<sup>th</sup> Annual Gunmaker's Shoot:** Along with our regular Gunmaker's shoot we will once again feature the "*Builders Blanket Shoot*" hosted by Don Kerr and Steve Skillman. Please bring a blanket prize of your making that you would want to take home for entry into this shoot.

5:00 to 6:00     **Dinner and Social Time:** (meal is provided with registration).

6:00 to 9:00     Annual Membership Awards, Raffle, Live Auction and special announcements. This is our annual fund-raising auction. Please bring any donated items for the auction or raffle.

**Aug. 27<sup>th</sup> Sunday**

8:00 to 8:30     Welcome, sign-in and opening comments.

8:30 to 11:30     **Engraving pattern transfer- metal to metal inlay and engraving your name on your rifle:** Steve Baima: Steve Baima will demonstrate to students how to make an engraving pattern transfer. Steve will also demonstrate how to prepare and inlay brass or silver sheet into the top flat of a rifle barrel and the tools and techniques needed to engrave your signature on the top barrel flat.

11:30 to 1:30     Closing remarks, area clean up and Lunch.

**Mail pre-registration with fee payment to the "Registrar"**  
**Make checks payable to "Washington Historical Gunmaker's Guild".**

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Please <u>PRINT</u> Your Name:	Please <u>PRINT</u> your Address:
e-mail:	Phone #:
<b><u>Note:</u></b> If you would like any additional information please call the appropriate person listed above. A detailed map and confirmation letter will be sent to you upon pre-registration.	<b><u>Note:</u></b> Any special medical or emergency information we should know about for your safety at this event? Please contact the Registrar prior to event registration. Thank you. <b><u><i>Your Safety is important to us!</i></u></b>
<b>Event Pre-registration:</b> <b>Entire 4 day event:</b> _____ \$75.00* <b>Fri./ Sat.&amp; Sun events:</b> ____ \$65.00* <b>Sat. / Sun. only:</b> _____ \$55.00 * Plus class fee if applicable	<b>Late Registration: After August 1st</b> <b>Entire 4 day event:</b> _____ \$85.00 <b>Fri./ Sat.&amp; Sun events:</b> ____ \$75.00 <b>Sat. / Sun. only:</b> _____ \$65.00

**Note:** Required registration fee covers all meals, refreshments, camping, and facilities usage. Pre-register must be received before August 1<sup>st</sup> so instructors can order class materials and students can acquire specific tools that may be required. This significantly helps in planning this event to avoid any overages or shortages is our class materials and food preparation.

**Please check those that apply:**

Pistol making with Mark Wheland	_____	<b>\$250.00</b>
Open Forum	_____	<b>\$50.00</b>
4 Day Pre-Registration	_____	<b>\$75.00</b>
3 Day Pre-Registration	_____	<b>\$65.00</b>
2 Day Pre-Registration	_____	<b>\$55.00</b>

Your check for \$\_\_\_\_\_ is enclosed  
 (Class fee plus Registration)

# Who is Mark Wheland?



Mark was born in Central Pennsylvania, where he still lives today. Mark saw his first Pennsylvania Longrifle when he was a teenager, and was fascinated by them immediately.

Mark began to build his own rifles in 1992, while working and raising a family, practicing his rifle-building skills as a hobby. Mark received a lot of positive feedback about his work.

Beginning in 1999, Mark apprenticed to Allen Martin, and since that time has won numerous awards at Dixon's Gunmakers Fair, including Best Of Show in 2005.

Mark's rifles have been seen in *Muzzleloader* magazine and *Westsylvania* magazine, as well as on the cover of *Muzzle Blasts* magazine.

As a full-time gunsmith, Mark takes tremendous pleasure in recreating the beautiful and distinctive firearms of our history, using the finest materials available and traditional methods. No rifle leaves his shop until he feels that it is the very best work that he can do. Mark stands by his word, always offering "the finest custom-crafted American Longrifles".

You can contact Mark at:

**Mark Wheland Rifles**  
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Williamsburg, PA 16693

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