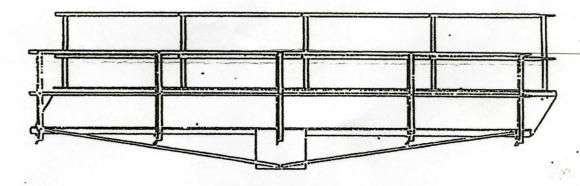




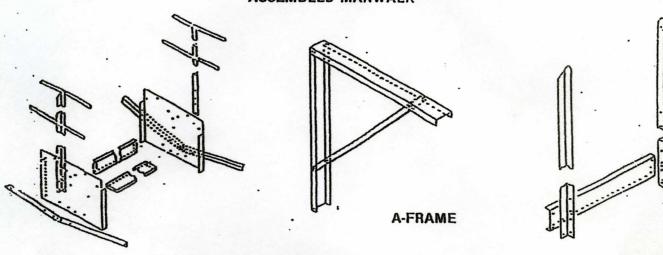
Galvanized
Stairs
commercial and farm

BOX 191 . EAST LYNN, IL 60932 . 217-375-4244

## MANWALK INSTALLATION INSTRUCTIONS



## ASSEMBLED MANWALK



TRUSS PLATE ASSEMBLY

Note: All holes in the walkway are to be field drilled

POST ASSEMBLY

Assemble the truss plate assembly and fasten it to the walkway keeping the two pieces of walkway straight. Find the desired length of the walkway, if cutting is required, cut equally from both ends of the walkway. Mount a post assembly 6" from each end of the walkway (if the end of the walkway is cut at an angle, the post assembly should be 6" from the short er side of the walkway leaving 6" plus on the other side). Fasten one end of the truss brace to the truss plate assembly and the other end mounts next to the end post assembly, some cut ting may be necessary. Place the intermediate post assembly between the end post assembly and the truss plate assembly sliding it toward the end post assembly ad fasten unit to the walkway where it touches the truss brace. When fastening the handrails to the post use TEK screws keeping the splices of the handrails on the post (some cutting may be necessary).

Center section of the three section Manwalk Handralls attach with stitch screws with washers Bolts in Balaster post and post braces are 5/16° x 3/4° with nuts Bolts in splice plates and braces are 3/8' x 1' with lock nuts Center section of brace reversed to go behind solid brace