#INSTABEAUTY FACIAL LOTION



Ingredients: Deionized Water, *Helianthus annuus* (Sunflower) Seed Oil, Methylpropanediol, Cyclopentasiloxane, Glycerin (and) *Glycine soja* (Soybean) Seed Extract, Isohexadecane, Glyceryl Stearate, C₁₄₋₂₂ Alcohols (and) C₁₂₋₂₀ Alkyl Glucoside, Phenoxyethanol (and) Ethylhexylglycerin, Carbomer, Triethanolamine, *Carthamus tinctorius* (Safflower) Seed Oil (and) *Tagetes erecta* Flower Extract, Allantoin, Disodium EDTA



KEY INGREDIENTS BENEFITS



- Enhances skin barrier
- · Boosts delivery of actives
- Infuses skin with moisture



- Blue light skin protection
- Long term hydration and elasticity improvement
- · Provides healthy looking skin

PRODUCT ATTRIBUTES

Light lotion between a serum and an emulsion that creates a true blue light shield at the skin surface to defend against blue light radiations throughout the day. Its hybrid texture transforms instantly from an emulsion to translucent milk offering a silk after feel ideal for both men and women. Get the #instabeauty skin right away

RECOMMENDATIONS

Apply 1 to 2 pumps of the serum-emulsion on face, neck and décolleté with circular massage until it absorbs

FORMULATION FEATURES

O/W emulsion

Fluid lotion - can be sprayable

Transforming texture: immediate change from a gel-cream to a translucent milk

Lightweight

FORMULA SKELETON

Lysofix™Liquid: 2% main emulsifier without thickening effect

2 co-emulsifiers

Contains 9% oil phase

Viscosity achieved by 1 water-based thickener

Contains allantoin

Distributed by:



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SENSORY EXPERIENCE DURING & AFTER APPLICATION

- Gliding, pleasant and rich sensation application
- Allows playtime for massage
- Deposits a silky and smooth film on skin as a shield against blue light
- No greasy after feel

#instabeauty Facial Lotion

with Lysofix™ Liquid, and FloraGLO™ Lutein 5% **Topical Liquid in Safflower Oil**

Formulation: KPC/PD15041.02

Phases	Ingredients	% w/w	Function
А	C ₁₄₋₂₂ Alcohols (and) C ₁₂₋₂₀ Alkyl Glucoside ¹	1.00	Co-emulsifier
	Glyceryl Stearate (and) PEG-100 Stearate	1.50	Co-emulsifier
	Isohexadecane	3.00	Emollient
	Cyclopentasiloxane ²	2.00	Emollient
	Helianthus annuus (Sunflower) Seed Oil	4.00	Emollient
	Deionized Water	29.40	Vehicle
В	Carbomer ³	0.30	Thickener
	Triethanolamine	0.30	pH neutralizer
	Deionized Water	51.15	Vehicle
С	Lysofix Liquid - Glycerin (and) <i>Glycine soja</i> (Soybean) Seed Extract	2.00	Co-emulsifier, hydrating agent
	Methylpropanediol	4.00	Hydrating, penetrating agent
	Xanthan Gum	0.05	Thickener
	Disodium EDTA	0.10	Chelting agent
	Allantoin	0.10	Soothing agent
D	FloraGLO Lutein 5% Topical Liquid in Safflower Oil - Carthamus tinctorius (Safflower) Seed Oil (and) Tagetes erecta Flower Extract	0.20	Blue light filter, anti- oxidant, hydrating and increased elasticity
Е	Phenoxyethanol (and) Ethylhexylglycerin ⁴	1.00	Preservative
F	Citric Acid	0.05	Neutralizer

TOTAL 100.00

Bold denotes products available from Kemin.

¹Montanov™ L - SEPPIC; ²SF1202 - Momentive Performance Materials; ³Carbopol® 940 Polymer - Lubrizol; ⁴Euxyl® PE 9010 - Schulke, Inc

- From gel-cream to milk texture
- Can be sprayable
- Leaves a silky film



Manufacturing Process:

- 1. Prepare Phase A by weighing in a vessel. Heat to 80 °C.
- 2. Prepare Phase B by hydrating for 30 minutes and neutralizing the polymer.
- 3. Weigh Phase C in the main vessel. Add Phase B and mix.
- 4. Add heated Phase A to the main vessel, homogenize for 2 minutes.
- 5. Add Phase D to the main vessel and maintain temperature
- 6. Begin to cool down while mixing.
- 7. At 45 °C, Add Phase E and homogenize for 1 minute.
- 8. Mix until cool and uniform. Neutralize with Phase F to pH 6.5.

Stability:

- Stable for 5 freeze-thaw cycles
- Stable for 1 month at 45 °C

Characteristics:

Appearance: Thin and milky fluid Color: Pale to medium yellow Odor: Light characteristic odor рН: 6.0-6.5 at 20 °C

2,000-3,500 cP at 20 °C Viscosity:

Brookfield Viscometer, DV-5, Spindle 4, 50 rpm Centrifuge: No separation at RT for 30 min. 3,000 rpm

Ingredient	% w/w	Cost In Use per kg in US\$	Cost In Use per oz in US\$
Lysofix Liquid	2.00	2.19	0.06
FloraGLO Lutein 5% Topical Liquid in Safflower Oil	0.20	1.25	approx. 0.04

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