

STAINLESS STEEL KITCHENS, INC.



*Stainless steel cabinets and countertops for indoor
and outdoor kitchens.*

STAINLESS STEEL KITCHENS, Inc.

<u>TABLE OF CONTENTS</u>	<u>Page</u>
Company Overview	3
Our Stainless Steel Product Line	3
Specifications.....	3
Architectural Series.....	4
Designer Series	5
Countertops and Islands.....	6
Sinks.....	6
Island Worktables	7
Outdoor Applications.....	7
Commercial, Institutional, and Government Applications	8
Green Building Products.....	9
Guidelines for Buying Stainless Steel Cabinets	10
Custom Projects	11
Quote and Order Process	11
Terms and Conditions.....	11
Warranty	11
Contact Information.....	12

Company Overview

Stainless Steel Kitchens, Inc. manufactures stainless steel cabinets and countertops for residential, commercial and institutional use. Cabinets are available in two series: Architectural (all stainless) and Designer (stainless over Russian birch plywood). Both series are available in NSF and ADA configurations, and are available with a standard toekick or adjustable legs. All of our countertops are made custom to our clients dimensions. We pride ourselves on the quality of design and premium materials used in our cabinets and countertops and our commitment to customer service. Our cabinets are proudly made in America and material is locally sourced.

We are located in the Chicago Metropolitan area, but ships throughout the continental United States, Hawaii, Alaska, and the Caribbean. Our customers include architects, contractors, interior designers, and individual homeowners, in projects such as fire stations, operating rooms and doctors' offices, demonstration kitchens, outdoor kitchens, and government facilities.

Our employees have in excess of 40 years of stainless steel kitchen fabrication experience.

We are members of the USGBC and NKBA, and are BBB accredited.

Stainless Steel Kitchens, Inc. is a self-certified woman-owned business.

Our Stainless Steel Product Line

We offer premium quality cabinetry in 2 separate series to fit the needs of your project (Architectural and Designer Series). Cabinets in the Architectural Series are suitable for LEED projects. Both series are available in NSF and ADA configurations. Cabinet widths come in 3" increments from 12" to 45" wide. All cabinets come fully assembled and ready to install. If legs are not specified, a standard toekick design is provided for each base cabinet. Optional weather stripping is available for outdoor use at no additional cost. We also manufacture custom countertops, islands, worktables, and architectural elements for your home, commercial, or institutional projects. All countertops are made custom per our clients dimensions. To receive a quote, please contact us with a drawing and description of the project you are working on.

Specifications

Both of our cabinet series are consistent with the industry standard dimensions for kitchen cabinets. Our standard size base cabinets are 34.5 inches high and 24 inches deep. The widths start at 12 inches and increase in 3 inch increments up to 45 inches. Wall cabinets are 12 inches deep and are available in heights and widths from 12 to 45 inches in 3 inch increments. Please see our catalog of cabinets for cabinet drawings and dimensions. Our countertops are constructed from 16-gauge Type 304 #4 finish stainless steel and backed with marine plywood with a standard countertop thickness of 1-1/2". Please see below for descriptions of each of our cabinet series.

Architectural Series Cabinets

For the ultimate in quality and corrosion resistance, our Architectural Series cabinetry is suitable for both outdoor kitchens and commercial kitchens with the option of 6" legs to meet NSF-2 standards. Constructed entirely of stainless steel, our Architectural Series cabinets are suitable for both interior and exterior use, as well as food industry applications. Cabinets are constructed entirely of types 304 and 430 stainless with a #4 brushed finish. Cabinets are shipped with a protective PVC plastic film to protect them until they are installed. We provide quality craftsmanship and aesthetic design. Using 18 gauge stainless steel, our cabinets provide extra durability and resistance as compared to 20 gauge used by most industry competitors (18 gauge is 30% heavier than 20 gauge). The cabinet components are securely assembled using stainless steel fasteners and corner stiffeners. The Blumotion rails and stainless drawer boxes provide an excellent soft close feature. We only use Blum hardware for all of our series of cabinetry.



Above: Standard one drawer/two door Architectural Series cabinet. See our catalog of cabinets for all sizes and configurations.

Below: Residential application of Architectural Series.



Designer Series Cabinets

For applications where NSF standards are not required, but the appearance of stainless is, we provide our Design Series cabinets. Using a 5/8" thick quality Russian birch plywood cabinet box, and wrapped on the exterior with the same premium stainless steel used in our Architectural Series, we can provide you with the durability and appearance of stainless steel without the high price. The Russian birch is uniformly constructed with equal veneers entirely of birch. The multiply construction helps to provide a consistent, stable, strong and aesthetically attractive panel, is water resistant, and is covered with pressure laminate-fashion grey material. This series is suitable for indoor use. All components are securely assembled. Blumotion rails provide an excellent soft close feature.



Right: Designer Series showing exterior stainless and interior wood.

Below: Designer Series cabinets look the same on the outside as our Architectural Series cabinets.



Countertops and Islands

Our countertops are constructed from 16-gauge Type 304 #4 finish stainless steel and backed with 3/4" marine plywood to give you the highest quality in sanitation, appearance and durability. With optional integral sinks, integral backsplashes, cutouts for range tops and/or drop in sinks, radius corners and more, we can provide you with the countertop you desire. Marine edge countertops ("drip edge") are also available. More than just straight counters, we can provide L-shaped counters, 45 degree corner counters, U-shaped counters and much more. Our finish will complement most stainless steel appliances. All welding is ground and blended to a satin finish. Standard countertop thickness is 1-1/2", but other thicknesses can be accommodated.

Integral Sinks

We are committed to providing an entire range of stainless steel products and offer integral sinks in our countertops. The stainless steel sinks we use are constructed of heavy 18 gauge stainless steel, #4 finish. Single and double bowls, standard and rectangular (zero radius) configurations are available. To create a seamless finish, these sinks are integrated (welded-in) into a stainless steel countertop using precision micro-welding and micro-polishing techniques.



Above: Stainless steel island countertop. They are not only high quality;

Below: Our integral sinks will give your countertop a smooth, finished look. They also provide the comfort of knowing that water damage will not occur from sink leakage.



Island Worktable

Workspace with options! Our stainless steel worktables can be made with just the base frame (using the countertop material of your choosing) or with our stainless steel top. The worktables can come with standard adjustable legs or with lockable casters so that they can be moved at your convenience. Shelves and drawers can be added to make this worktable exactly what you're looking for. Standard sizes are as follows: 2' x 4', 3' x 4', 4' x 4', 3' x 5', 4' x 5', and 4' x 6'.



Outdoor Applications

A popular use of our Architectural Series cabinetry and countertops is for outdoor kitchens and BBQ areas. Our stainless steel line will stand up to the test of time and weather in your outdoor areas. Weatherstripping is available at no additional cost. Please ask your representative to include this if you will want this option.



Information for Commercial, Institutional, and Government Applications

- **Made in America.** All cabinets, countertops, shelves, and tables are proudly made in the Chicago Metropolitan area.
- **Material locally purchased.** Our stainless steel is purchased from Michigan and the Chicago Metropolitan area.
- **Green Manufacturing.** No pollutants, chemicals, or contaminants are required to form or assemble product.
- **Nationwide Shipping.** Stainless Steel Kitchens is located in the Chicago Metropolitan area, but ships throughout the continental United States, Hawaii, Alaska, and the Caribbean.
- **ADA and NSF.** All Series are available in ADA configurations; Architectural Series meets NSF standards.
- **LEED Suitable.** Architectural Series cabinets are suitable in LEED projects
- **Recyclable.** All stainless is made from previously recycled stainless. The recycle content of stainless steel is 65 to 80%. This is the typical amount of recycled stainless scrap used to make new stainless.
Stainless steel is completely recyclable at end of use.
- **Industry Standard Dimensions.** Both our cabinet series are consistent with industry standard dimensions for kitchen cabinets.
- **Industry Experience.** Stainless Steel Kitchens has been in business since 1998. Our employees have in excess of 40 years of stainless steel kitchen fabrication experience.
- **We are a member of the US Green Building Council (USGBC) and NKBA.**
- **We are a member of the Better Business Bureau (with an A+ rating)**



Green Building Products

For those who are looking for environmentally safe products, with no adverse effects on the environment or the people in it, stainless is ideal. It's recyclable, doesn't emit any pollutants, and is ideal for individuals with chemical sensitivities. We offer LEED suitable products in our Architectural Series cabinetry. The Architectural Series has no core components. We use only ultra low Volatile Organic Compound (VOC) adhesives. Virtually all products are recyclable at the end of their lives.

We are a member of the US Green Building Council (USGBC).

Green Attributes

- **Recyclable**

All stainless is recyclable.

The recycle content of stainless steel is 65 to 80%. This is the typical amount of recycled stainless scrap used to make new stainless.

The recycle rate for stainless is 60 to 85% re-melt. (Various grades have different re-melt rates, depending on how common the grade is.)

- **Non Toxic**

Architectural Series: no outgassing.

Designer Series: laminate reduces outgassing to a minimum.

- **Locally Made**

Within 120 miles of Chicago. Steel is purchased from Chicago and in some cases Michigan. Core cabinets in Designer Series are purchased from companies within 30 miles.

- **Green Manufacturing**

No pollutants, chemicals, or contaminants required to form or assemble product.



Guidelines for Buying Stainless Steel Cabinets: Architectural Series

Different stainless steel cabinet and countertop suppliers use different materials and methods for their products. Our products are made from premium materials and come fully assembled.

Below is a comparison guide for our products compared to some of our competitors:

Comparison	Cabinets made by Stainless Steel Kitchens (Architectural Series)	Cabinets purchased from other companies <u>(From best quality to least quality)</u>
Material and finish (stainless)	Stainless steel, #4 finish throughout , all cabinet parts, including door and drawer fronts and backs	Stainless steel , ranging from #4 finish to unpolished (grey appearance). Some door and drawer backs in plastic or other material.
Material gauge (stainless)	18 gauge (heavier than 20 gauge) (.0478" thick)	Most are 20 gauge (.0359" thick)
Materials used (other than stainless)	None	Some use plastic or other backing materials in door and drawer fronts.
Legs (Optional)	On commercial series - 6" to 8" adjustable stainless steel legs	Ranging from plastic to nickel plate (rust-prone)
Hardware - Hinges	All Blum hardware, including Blumotion drawers and softclose 3-way adjustable hinges.	Ranging from Blumotion to lesser quality to generic.
NSF #2 standard legs	Available on commercial series	Available from some, but not all, manufacturers.
Handles	Solid stainless steel rod	Ranging from hollow stainless rod to other
Stability of cabinet	Engineered for stability	Varies
Toe kicks	Varies by style	Ranging from included to additional cost
Standard residential design (full length cabinets, not on legs)	Available	Most are on legs, with or without toe kicks.
Assembly	Fully assembled, ready to install	Ranging from fully assembled , to partially assembled to complete do-it-yourself assembly.
Installation	Ready to install; custom design for joining cabinets together.	Varies
Custom sizes	Available	Ranging from available to not available
Standard Sizes	Available in 3" increments	Usually available in 3" increments
Countertops	Available	Generally not available
Integral (welded-in) sinks	Available	Generally not available
Shipping	Custom pallets and packaging	Ranging from crated to cardboard boxes

Custom Projects

Not only do we carry a standard line of cabinets, we also do custom projects. Our cabinet designs can be customized to fit your specific requirements. All of our countertops are customized to fit your space, with many features to fit the diversity of your project. Floating shelves and island worktables are fabricated to your specification. We also work in custom tubing for table bases. If you would like a quote for your project, please fax or email us your drawings and project information.

Quote and Order Process

Quotes are prepared on an individual basis. For best pricing on cabinets, use standard sizes and multiple units of the same size cabinet as much as possible. Please send a simple drawing of cabinets or countertops, including sizes and layout. If you would like a quick quote or questions about our product, a customer representative will be able to help you.

When you are ready to order (after receiving the initial quote) a “proforma” invoice is provided along with our order documents and any drawings provided by our company that are needed for your order. When all the documents are finalized and a deposit is received, your order is placed. The lead time quoted for your project begins when order is finalized. If you have any questions when placing an order, we will be glad to assist you to fully understand the process and our warranty.

Terms

All orders require a 50% deposit, with the balance due 5 business days before shipping. Custom orders are non-returnable and nonrefundable. Full terms and conditions are provided with the pro forma invoice, or can be requested individually.

Warranty

Products are warranted against defects in workmanship and materials for 5 years from date of delivery. Warranty does not apply to normal wear and tear, improper care, abuse, improper or careless moving and installation, or to costs of shipping, unloading, installation or removal. Warranty does not cover finish. Liability will be limited to repair or replacement of defective product, and only those products purchased through Stainless Steel Kitchens or an authorized dealer or representative. During the warranty period Stainless Steel Kitchens will at its option repair or replace defective product. Minor defects in material, such as scratches and pinpoints, do not constitute a material or workmanship defect. Slight differences in appearance of grain where corners and edges are polished are unavoidable and do not constitute a workmanship defect. Stainless Steel Kitchens is not liable for products not fitting due to changes in other elements or liable for damage to product or premises during delivery or installation by customer or customer’s representative. This warranty is in lieu of all other warranties implied or expressed.

they can add amazing aesthetic appearance to your home or business.



Contact Us

Do you have a project in mind that you would like to have quoted?
Send us an email, fax or send us the architectural drawings and we will
reply promptly.

Stainless Steel Kitchens, Inc.
12911 Industrial Drive #3
Granger, IN 46530
Ph: (574) 272-2530 Fax: (574) 383-5385
stainlesssteelkitchens@hotmail.com
www.stainlesssteelkitchen.com