

# Basecoats

1181 SERIES

# JET BLACK FACTORY PACK



Archemya's 1181 Jet Black Factory Pack Basecoat offers the purest Jet Black finish for your automotive refinishing needs. Prepare the surface, mix the basecoat and paint it black.

- ◆ FAST DRY TIME
- ◆ EXCELLENT DURABILITY
- ◆ PURE JET BLACK FINISH
- ◆ MEETS ALL VOC EXPECTATIONS

VOC Content:	3.5 VOC*
% Solids:	22-24%
Viscosity (reduced-#2 Zahn):	18-19 sec***
Cure Time (70° F):	~30 min.**
Recommended Coats:	2-3 Med. Coats
Flash Time:	5-10 Min**

**Directions for Use:** For best results, carefully follow the instructions on the can. For more information about this product please refer to our Material Safety Data Sheet.

### 1. Preparation:

Prepare the surface with 480-600 grit dry sanding. Scuff the surface with a scuff pad and degrease the surface with **Archemya's WG-201 Wax & Grease Remover**.

### 2. Mix the Basecoat:

Mix at a 1:1 Ratio: 1 Part 1181 **Jet Black Factory Pack Basecoat** with 1 Part **Urethane Grade Reducer**.

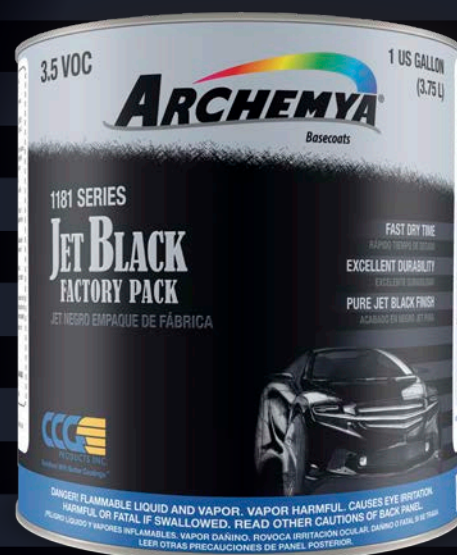
### 3. Application:

Recommended gun settings are 1.2-1.4 mm tip at 10 PSI with an HVLP gun. Spray 2-3 medium coats of mixture onto the substrate with a 5-10 minute\*\* flash time between coats. Suggested flash time decreases with increase in temperature. You can continue to topcoat after 30 minutes or until it is tack-free.

\* VOC increases with Higher VOC Urethane Reducers

\*\* Dependent on Temperature

\*\*\* Results were obtained with 1:1 mix with medium urethane grade reducer



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