Dewborne5000 SERIES WATERBASE SANDING PRIMERS



Archemya's 5000 Series Dewborne Sanding Primer is a flexible waterbase sanding primer that is a high-build formulation designed for plastic bumper refinishing. Archemya's 5000 Series Dewborne Sanding Primer hides sanding scratches as coarse as 180 grit and cures rapidly. Archemya's 5000 Series Dewborne Sanding Primer will provide excellent water and chemical resistance as well as outstanding sanding properties. This product is compatible with all automotive topcoat systems and can be cross-linked up to 2-3% by volume with Archemya's 5130 Series Dewborne Hardener to enhance its properties. Archemya's 5000 Series Dewborne Sanding Primer has low VOC and an excellent freeze thaw stability (up to four cycles), and is always ready to spray out the can to provide the desired OEM type of finish.

- ODOR FREE
- ◆ SANDS EASILY WET OR DRY IN 1-2 HOURS
- QUICK FILLING CHARACTERISTICS ALLOW EASY SANDING WITHOUT CLOGGING THE PAPER OR FEATHER EDGEING
- OUTSTANDING DURABILITY AND FLEXIBILITY
- EXCELLENT ADHESION TO PLASTICS AND METAL
- AVAILABLE IN 5 GALLON, GALLON AND QUART
- **◆ AVAILABLE IN GRAY AND BLACK**

VOC Content	<1.6 lb./gal
% Solids	48-52%
App. Viscosity (# 3 Zahn)	22-24 sec
Cure Time	60 min**
Pot Life (If Catalyst is used)	8 hrs

You can add up to 5% solvent by volume for lower viscosity application

Directions for Use: For best results, carefully follow the instructions on the can. For more information about this product please refer to our Material Safety Data Sheet.



^{**}Dependent on Temperature