

## Optional Construction Features

Standard valve construction materials for standard valves are shown on the Series pages. If handling fluids other than those listed in the Specifications section, you may require special constructions, however. The most frequently used elastomers are listed in Table 4 along with the Valve Series in which they are available. Other considerations for a variety of liquids and gases are included in the Valve Material Selection Guide located in the Engineering Section. A solenoid valve must use certain construction material for proper electrical function. *If you cannot find the specific fluid in the guide, please consult your local ASCO office.*

Certain fluids may also require that we change the solenoid shading coil. The standard valves use a copper shading coil. Aluminum and silver are also available and, due to their different magnetic properties, additional electrical changes may be necessary. *When a change in shading coil material is indicated in the guide, please consult your local ASCO office.*

**Table 4:** Optional Construction Features for ASCO Solenoid Valves Handling Liquids and Gases other than Air, Inert Gas, Water, and Light Oil. Orders entered using this table MUST state actual fluid and pressure of application.

Pipe Size (in)	Series Number or Valve Type	Valve Construction Number	Special Construction Features ③ ELASTOMERS				
			EPDM	Oxygen Service	PTFE	FKM	CR
			Use Suffix "E"	Use Suffix "N" ①	Use Suffix "T" ②	Use Suffix "V"	Use Suffix "J"
<b>Solenoid Operated Valves</b>							
3/8 - 3/4	8030, 8040	1-10, 13	Available	Available	Not Available	Available	Available
3/8 - 1 1/2	8210	1, 2, 5, 6, 7, 8, 9, 11, 12, 16, 18, 23, 24, 25, 26, 28, 29, 31-51			Not Available	Available	
3/4 - 2 1/2	8210	10, 20, 21, 27, 30			Available	Available	
3/8 - 3	8215	All	Not Available		Available		
All	8260	1, 2, 3	Available		Not Available	Available	
All	8260	4, 5, 6			Not Available	Not Available	
1/8 - 3/8	8262, 8263	1-6			Available	Available	
1/8 & 1/4	8262	1-4			Available	Available	
3/8 & 1/2	8316	1, 2			Not Available	Available	
3/4 & 1	8316	3, 4, 5			Not Available	Available	
All	8320, 8360	All		Available	Available		
<b>Air Operated Valves</b>							
1/4	2 Ports	1, 2, 22	Available	Available	Available	Available	Available
3/8 - 3/4	2 Ports	8			Not Available		
3/8 - 3/4	2 Ports	3, 4			Not Available		
3/8 - 3/4	2 Ports	6, 7, 16, 17			Not Available		
1 & 1 1/4	2 Ports	10, 12, 18, 19			Not Available		
1 1/2	2 Ports	14, 20			Not Available		
1/4	3 Ports	1			Available		
3/8 & 1/2	3 Ports	2			Not Available		
3/4 & 1	3 Ports	3, 4			Not Available		

① For valves requiring special cleaning and/or testing procedures, such as for oxygen, freon, & sanitary service, refer to Table 6.  
 ② Pressure ratings must be reduced by 25%.  
 ③ Unless otherwise indicated in the Series Specification Tables, all soft seating valves are supplied with NBR discs, diaphragms, or gaskets.

# Optional Features

Construction



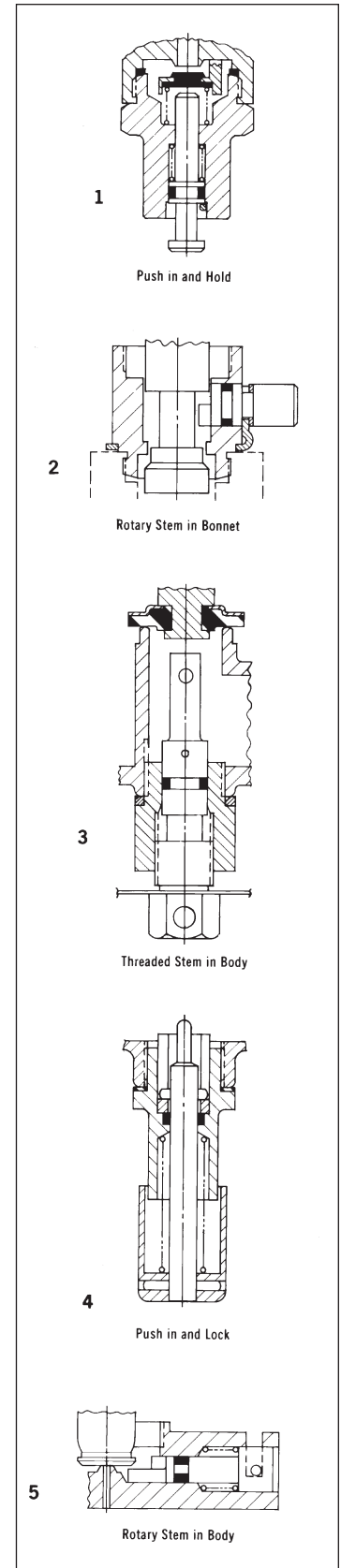
## Manual Operators

Manual operators are provided to operate the valve manually when electric power is off. There are basically two types of manual operators: momentary and maintained. Series 8320, 8321, and 8342 can be fitted with either type.

To determine which type is available for your valves, check the Construction Reference Numbers in their Series Specification Tables against the Table below. Schematics of the manual operators and how they are fitted to the valves are shown on the right. *If no manual operator is listed or a different type is required, consult your local ASCO office. Add suffix "MO" or "MS" to the catalog number.*

**Table 5: Manual Operators**

MANUAL OPERATORS ④ FOR 2-WAY SOLENOID VALVES						
Series Number	Pipe Size (in)	Valve Construction Reference Number	Valve Body Materials	Manual Operator Suffix	Type of Manual Operator	Illustration Number
8030	3/8, 1/2	1, 2, 3, 11	Brass	MO	Maintained	5
8030	3/4	9	Brass	MO	Maintained	3
8030	3/8, 1/2	1, 2, 3, 11	Stainless Steel	MO	Maintained	5
8030	3/4	10	Stainless Steel	MO	Maintained	3
8210	3/8, 1/2	1, 2	Stainless Steel	MO	Maintained	5
8210	3/8, 1/2	1, 2	Brass	MO	Maintained	5
8210	3/8 to 2 1/2	3, 5, 6, 8, 9, 11, 12, 16, 18, 20, 21	Brass	MO	Maintained	2
8210	3/4 to 1 1/2	10, 31, 32, 33	Brass	MO	Maintained	3
8210	1	42	Brass	MO	Maintained	4
8210	3/4	7	Stainless Steel	MO	Maintained	2
8221	3/8 to 2 1/2	1, 2, 5, 6, 7, 11, 12	Brass	MO	Maintained	2
8262	1/8	1	Brass	MO	Maintained	3
8262	1/8	1	Stainless Steel	MO	Maintained	3
8262	1/8	8	Brass	MS MO	Maintained Momentary	3 1
8262	1/8	8	Stainless Steel	MS MO	Maintained Momentary	3 1
8262	1/4	2, 4, 6, 16, 17	Brass	MO	Maintained	2
8262	1/4	11, 12, 13	Stainless Steel	MO ⑥	Maintained	2
8263	3/8	3, 5, 7	Brass	MO	Maintained	2
MANUAL OPERATORS ④ FOR 3-WAY SOLENOID VALVES						
8300	All	All	Brass	MO	Maintained	4
8300	All	All	Stainless Steel	MO	Maintained	4
8316	All	All	Brass	MO	Maintained	2
8320	1/8, 1/4	All	Brass/SS	MS ⑤ MO ①	Maintained Momentary	3 1
8321	All	All	Brass	MS MO	Maintained Momentary	3 1
MANUAL OPERATORS ④ FOR 4-WAY SOLENOID VALVES						
8340	1/4	8340A001, A003, A004	Aluminum	MO	Momentary	1
8342	1/4, 3/8	Single Solenoid Only	Brass/SS	MS MO	Maintained Momentary	4 1
8344 ③	All	All	Brass	MO	Maintained	2
8345	1/4	1	Brass	MO	Maintained	5
8401	1/8, 1/4	All	Aluminum	②	Momentary Maintained	- -
MANUAL OPERATORS ARE ALSO AVAILABLE FOR ALL LOW POWER AND INTRINSICALLY SAFE VALVES (MANUAL OR MOMENTARY). USE SUFFIX "MO."						
① Limited to 100 psi (7 bar) maximum on Normally Open and Universal operation.						
② Supplied as standard, no suffix required.						
③ Two manual operators required for Dual Solenoid construction.						
④ Limited to 250 psi (17 bar) pressure, except where noted otherwise.						
⑤ Valves with MS suffix maintain full catalog ratings.						
⑥ Manual operator not available for this series with steam application.						



### Metering Devices

Metering Devices are used for obtaining an exact flow from solenoid valves for dispensing or for moving an air operator in a given time period. Valves which can be fitted with metering devices are 8260, 8401, 8402, and 8342. Add suffix "M" to catalog numbers.

### Special Cleaning and Testing Procedures:

If special cleaning and testing procedures are required, they must be specified when ordered. *These procedures cannot be done after the valve is built.*

**Table 6:** ASCO Special Cleaning and Testing Procedures

Fluid	Description of Cleaning or Testing Procedure	Order by Specifying
Freon	All valve parts inspected for oil, grease, metal dust, and other foreign matter and degreased, if necessary. Assembled in clean, dry area and helium mass spectrometer tested for external leakage. Pipe connections sealed with plugs.	Clean and test per ASCO AP-1-005 Procedure.
Oxygen	All valve parts degreased and blacklight inspected for cleanliness. Assembled and tested in clean area using oil-free air or nitrogen. Helium mass spectrometer tested for external leakage. Pipe connections sealed with plugs. Each valve tagged covering certification of tests and put in a sealed bag.	Clean and test per ASCO AP-1-004 Procedure. Add Suffix "N" to catalog Number.
Sanitary distilled water and other clean systems	All valve parts inspected for oil, grease, metal dust, and other foreign matter and degreased, if necessary. Valves assembled in clean area and tested with clean, dry air or nitrogen. Pipe connections sealed with plugs.	Clean and test per ASCO AP-1-008 Procedure.