

ACRA FM-5V Turret Milling Machine

SPECIFICATION

Table Size	1470 x 315mm
Longitudinal Travel	960mm
Cross Travel	390mm
Vertical Travel (Knee)	430mm
Table T Slots (3)	16mm
Max Table Loading	550Kgs
Spindle Motor	5 HP
Elevating Spindle Motor	0.5HP
Spindle Taper NT	40
Spindle Nose to Table	25-485mm
Spindle Speeds Inf. Variable	50-4500RPM
Quill Diameter	105mm
Quill Travel	127mm
Automatic Vertical Speeds	0.04, 0.08, 0.14mm
Head Swivel (Left to Right)	90 degrees
Head Swivel (Front to Back)	45 degrees
Weight	1700Kgs (approx)
Sound Pressure Level	Below 80dB
Floor Space (LxWxH)	2350 x 1880 x 2375mm



STANDARD FEATURES

- 3 Axis Digital Read Out
- Powered Air Draw Bar
- Auto Lubrication System
- Interlocked Chuck Guard
- Powered Feeds X And Y
- Coolant
- Lo-Vo Lamp
- Tools, Toolbox and Operation Manual
- Precision Hardened and Ground Table with Turcite
- Precision Hardened and Chrome Plated Quill
- Hardened and Ground Table
- T Slotted Table
- Ground Ram Slide Ways
- Ground and Hardened Column Slide Ways
- Built in Coolant Tank In Base Of Machine

TOOLING OPTIONS



Clamping Kit



R8 Collets



Hydraulic Vice



Angle Plates