

WOODS & FINISHES:

Natural Maple
Standard



Natural Clear – M-NA

Maple Finishes

The following stains are available, add 10% to list



Honey Oak – M-HO



Castle Oak – M-CO



Richmond Cherry – M-RC



Mahogany – M-MA



Victorian Cherry – M-VI



Java – M-JA



Wenge – M-WE



English Oak – M-EN

Natural Red Oak
Standard



Natural Clear – O-NA

Red Oak Finishes

The following stains are available, add 10% to list



Castle Oak – O-CO



Honey Oak – O-HO



English Oak – O-EN



Victorian Cherry – O-VI



Mahogany – O-MA



Richmond Cherry – O-RC



Java – O-JA



Wenge – O-WE

Natural Cherry
Add 20% to list



Natural Clear – C-NA

Cherry Finishes

The following stains are available, add 30% to list



Honey Oak – C-HO



Richmond Cherry – C-RC

Natural Walnut
Add 20% to list



Natural Clear – W-NA

Walnut Finishes

The following stain is available, add 30% to list



Java – W-JA

WOOD GRAIN LAMINATES:
Melamine Laminate Options



Hardrock Maple – L303



Fidlar's Maple – L363



Cognac Cherry – L448



Cherry Blossom – L449



Almond Cherry – L457



Samba Cherry – L460



Lambada Cherry – L461



Shiraz Cherry – L472



Tuxedo – 477



Hot Cinnamon – L480



Caramel Maple – L490



Antigua – L498



Borneo – L500



Ginger Snap Fruitwood – L518



Very Chic – L666

METAL PAINT COLORS:
(For Metal Panels & Legs)



Sparkle Silver – S11



Navy – B17



Charcoal – A230



Beige – H23



Blue – B11



Grey – A16



Antique White – W11



Teal – HG266



Black – N49



Ruby – R7



Green – G58



Black Sandtex – N31
Textured Finish



White – PS-111-W374

ACRYLIC EDGE COLORS:
(For Laminate Top Option Only)



Antique White – AC-W11



White – AC-SW811



Black – AC-N49



Charcoal – AC-A230



Grey – AC-A16



Ruby – AC-R7



Blue – AC-B11



Navy – AC-B17

HIGH PRESSURE LAMINATE: Work surface laminate shall be .050" thick and used with balancing backer sheet of no less than .028" thick. Laminate shall conform to standards set by the National Electrical Manufacturers' Association (NEMA).

FINISHING PROCEDURES: All materials shall be inspected and treated with a final sanding and polishing operation before any staining and final finishing can be performed. All machine and mill marks are removed. Once the polishing and sanding has been performed, the furniture will then undergo the following stain and finishing procedures:

- Step 1 A base stain will be uniformly applied, wiped and then allowed to dry under factory controlled conditions.
- Step 2 A uniform coat of sealer will be applied and allowed to dry.
- Step 3 Sealer will be lightly sanded using 240 grit silicon paper.
- Step 4 A catalytic lacquer of 34-45 degree sheen is evenly applied and allowed to dry under factory controlled conditions.

METAL FINISHING PROCEDURES: All metal components are thoroughly cleaned and coated electrostatically with an epoxy powder coat paint finish. The metal components are then oven baked and cured for a lasting finish.