

Houston International Specialty Inc.

Size	4.5	
Grade	N/L 80	
Weight	11.6	

TCPC

		Coupling and Pipe Dimensions (in)				
	Outer Diameter	Inner Diameter	Coupling	Make-up	Wall Thickness	Drift
Coupling	5.000	3.960	Length	Loss	wall fillckness	Diameter
Pipe		4.000	9.250	4.250	0.250	3.875
Pin		3.960				

Maximum Pressure (psi)

External

6,350

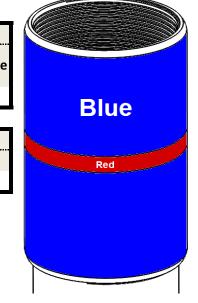
Internal

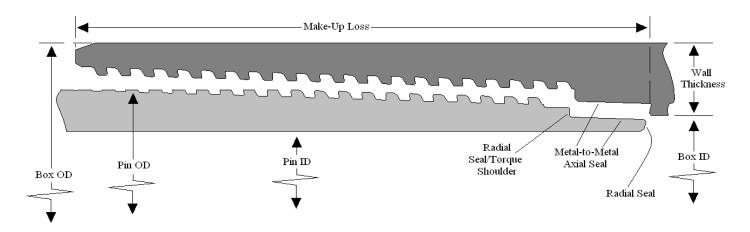
7,780

Torque Values (ft-lbs)				
During Make-Up			Max. Working	Viold Torque
Minimum	Optimum	Maximum	Torque	Yield Torque
2,000	3,400	4,800	7,900	9,900

Yield Stress (x1000 lbs.)		
Tensile	Compressive	
267	267	

	Blanking Dimensions (in)			
	ID (^{+0.0} ₀₃₂)	OD (^{+.032} _{-0.0})	OAL (^{+1.5} _{-0.0})	
Box End	3.960	5.000	5.250	
Pin End	3.960	4.500	4.750	





Phone: (281) 602-7550 Fax: (281) 602-7557